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FORMULAS
IN GEARING

BROWN & SHARPE MFG. CO.

PROVIDENCE, R. I., U. S. A.



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FORMULAS

IN

GEARING.

FOURTH EDITION.

WITH PRACTICAL SUGGESTIONS.

Stutz, Charles C.
"

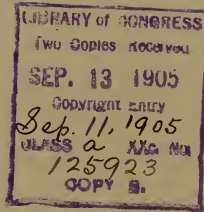
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PREFACE.

It is the aim, in the following pages, to condense as much as possible the solution of all problems in gearing which in the ordinary practice may be met with, to the exclusion of problems dealing with transmission of power and strength of gearing. The simplest and briefest being the symbolical expression, it has, whenever available, been resorted to. The mathematics employed are of a simple kind, and will present no difficulty to anyone familiar with ordinary Algebra and the elements of Trigonometry.

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FORMULAS IN GEARING.

CHAPTER I.

SYSTEMS OF GEARING.

(Figs. 1, 2.)

There are in common use two systems of gearing, viz.: the involute and the epicycloidal.

In the involute system the outlines of the working parts of a tooth are single curves, which may be traced by a point in a flexible, inextensible cord being unwound from a circular disk the circumference of which is called the *base circle*, the disk being concentric with the pitch circle of the gear.

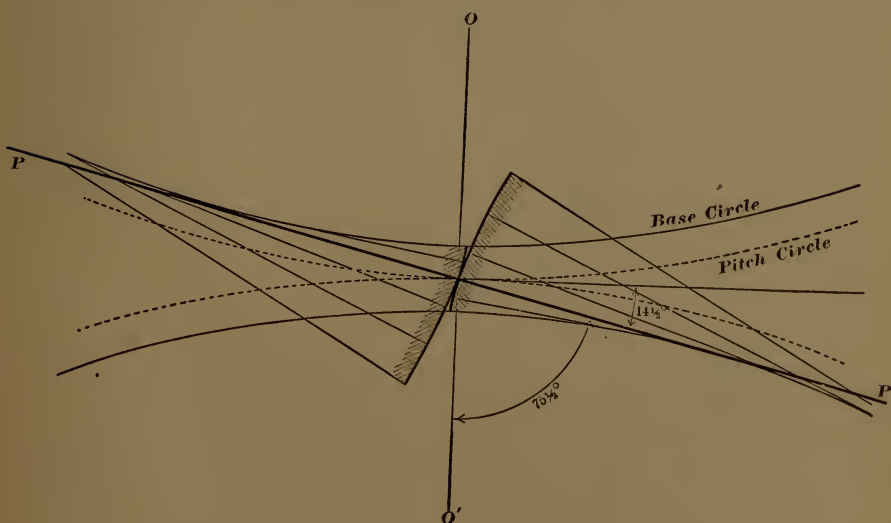


Fig. 1.

In *Fig. 1* the two base circles are represented as tangent to the line P P. This line (P P) is variously called "the line of pressure," "the line of contact," or "the line of action."

In our practice this is drawn so as to make with a normal to the center line ($O O'$) $14\frac{1}{2}^\circ$, or with the center line $75\frac{1}{2}^\circ$.

The rack of this system has teeth with straight sides, the two sides of a tooth making, together, an angle of 29° (twice $14\frac{1}{2}^\circ$).

This applies to gears having 30 teeth or more. For gears having less than 30 teeth special rules are followed, which are explained in our "Practical Treatise on Gearing."

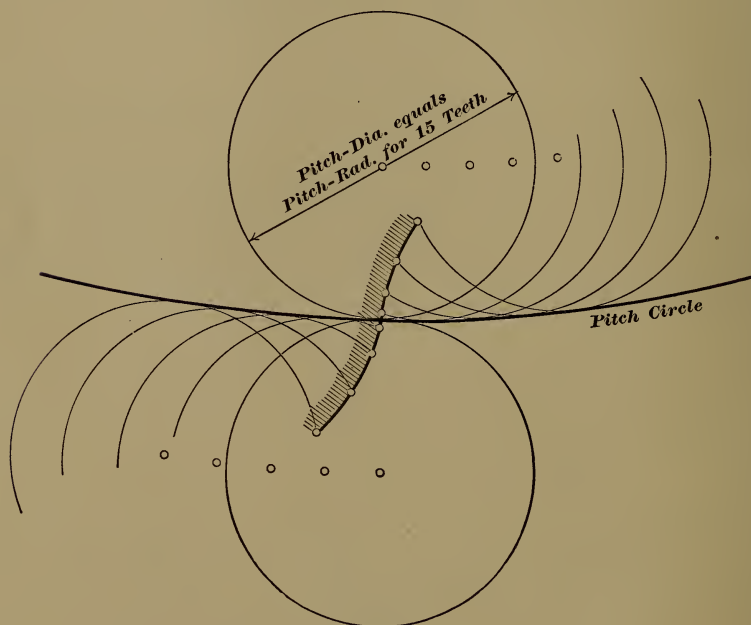


Fig. 2.

In *epicycloidal*, or double-curve teeth, the formation of the curve changes at the pitch circle. The outline of the faces of epicycloidal teeth may be traced by a point in a circle rolling on the *outside* of pitch circle of a gear, and the flanks by a point in a circle rolling on the *inside* of the pitch circle. The faces of one gear must be traced by the same circle that traces the flanks of the engaging gear.

In our practice the diameter of the rolling or describing circle is equal to the radius of a 15-tooth gear of the pitch required; this is the base of the system. The same describing circle being used for all gears of the same pitch.

The teeth of the rack of this system have double curves, which may be traced by the base circle rolling alternately on each side of the pitch line.

An advantage of the involute over the epicycloidal tooth is, that in action gears having involute teeth may be separated a little from their normal positions without interfering with the angular velocity, which is not possible in any other kind of tooth.

The obliquity of action is sometimes urged as an objection to involute teeth, but a full consideration of the subject will show that the importance of this has been greatly over-estimated.

The tooth dimensions for both the involute and epicycloidal gears may be calculated from the formulas in Chapter IX.

CHAPTER II.

SPUR GEARING.

(Figs. 3, 4.)

Two spur gears in action are comparable to two corresponding plain rollers whose surfaces are in contact, these surfaces representing the pitch circles of the gears.

PITCH OF GEARS.

For convenience of expression the pitch of gears *may* be stated as follows :

Circular pitch is the distance from the center of one tooth to the center of the next tooth, measured on the pitch line.

Diametral pitch is the number of teeth in a gear per inch of pitch diameter. That is, a gear that has, say, six teeth for each inch in pitch diameter is six diametral pitch, or, as the expression is universally abbreviated, it is "six pitch." This is by far the most convenient way of expressing the relation of diameter to number of teeth.

Module is the pitch diameter of a gear divided by the number of teeth.

Chordal pitch is the distance from center to center of two adjacent teeth at the pitch line measured on the chord.

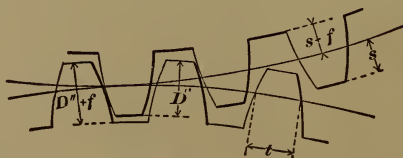
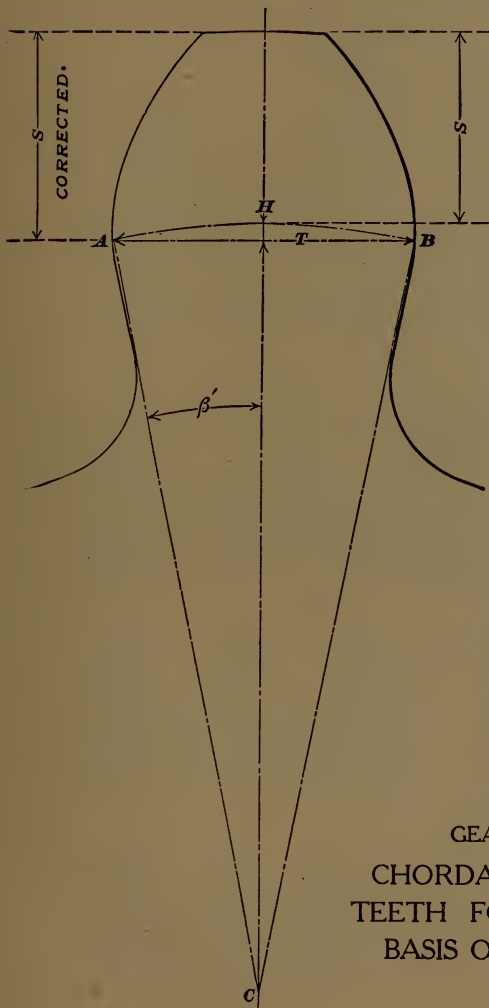


Fig. 3.



CHORDAL THICKNESS OF GEAR TEETH.

The dimensions of Tooth Parts as given in the tables, pages 68 to 71, are correct according to the definition of Tooth Parts; but, as the pitch line of gears is curved, the thickness of a tooth will not be measured on the pitch line if the Caliper is set to the figures given in Tables of Tooth Parts. To measure the tooth accurately the Caliper must be set to the Chordal Thickness.

GEAR TOOTH 1 P. CHORDAL THICKNESS OF TEETH FOR GEARS ON A BASIS OF 1 DIAMETRAL PITCH.

S = Distance from pitch line to top of teeth.

S Corrected = $H + S$.

N = Number of teeth in gear.

T = Chordal thickness of Tooth.

H = Height of Arc.

D' = Pitch Diameter.

R = Pitch Radius.

$\beta' = 90^\circ$ divided by the number of teeth.

$$T = D' \sin. \beta'$$

$$H = R (1 - \cos. \beta')$$

NOTE—When the tooth of a gear is measured, add the height of arc to (S).

For tables giving corrected T and corrected S see pages 74 and 75.

FORMULAS.

N = number of teeth.

s = addendum and module.

t = thickness of tooth on pitch line.

f = clearance at bottom of tooth.

D'' = working depth of tooth.

$D'' + f$ = whole depth of tooth.

d = pitch diameter.

d' = outside diameter.

P' = circular pitch.

P = diametral pitch.

C = center distance.

δ = half the angle subtended by the circular pitch.

$$P = \frac{N + 2}{d'}$$

$$P = \frac{\pi}{P'}$$

$$P' = \frac{\pi}{P}$$

$$s = \frac{1}{P} = \frac{P'}{\pi} = .3183 P'$$

$$s = \frac{d}{N} = \frac{d'}{N + 2}$$

$$t = \frac{1}{2} P' = \frac{\pi}{2 P}$$

$$f = \frac{1}{10} t$$

$$s + f = \frac{1}{P} \left(1 + \frac{\pi}{20} \right) = .3683 P'$$

$$D'' = 2 s \text{ or } \frac{2}{P}$$

$$D'' + f = \frac{2.157}{P} = .6866 P'$$

$$P^c = d \sin \frac{180^\circ}{N}$$

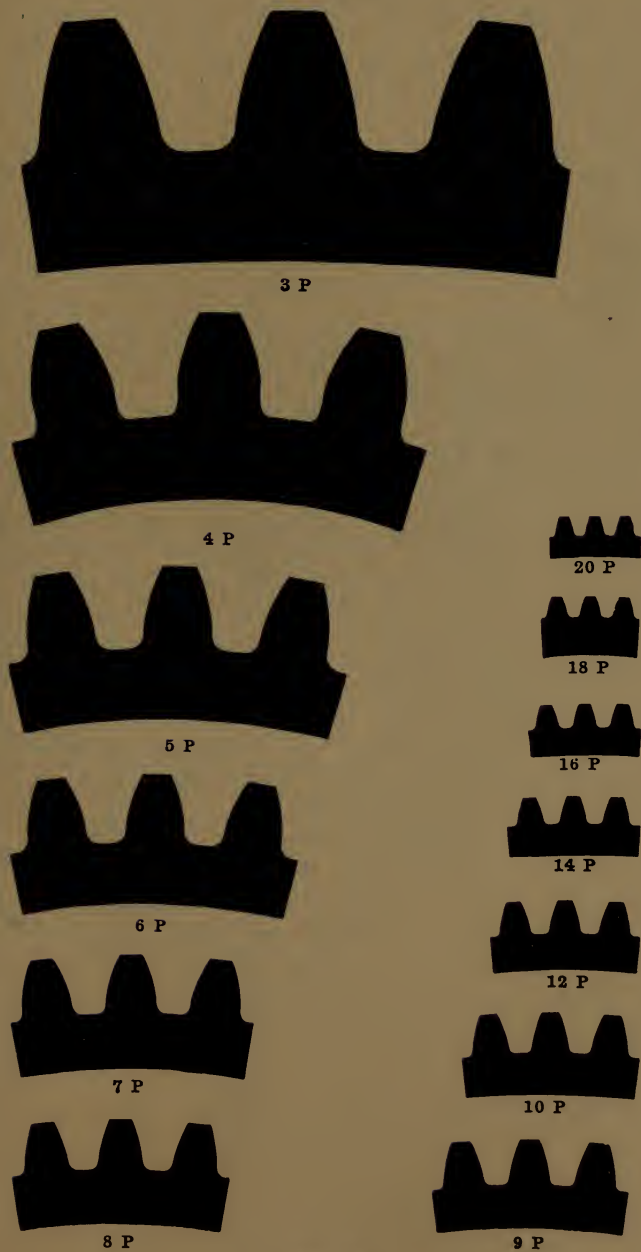
$$\delta = \frac{180^\circ}{N}; \sin \delta = \frac{P^c}{d}$$

$$P' = d \pi \frac{\delta}{180^\circ}$$

$$d = \frac{N}{P}$$

$$d' = d + 2 s$$

$$d = \frac{N P'}{\pi}$$

Comparative Sizes of Gear Teeth.
Involute.*Fig. 4.*

CHAPTER III.

BEVEL GEARS.—AXES AT RIGHT ANGLES.

(Fig. 5.)

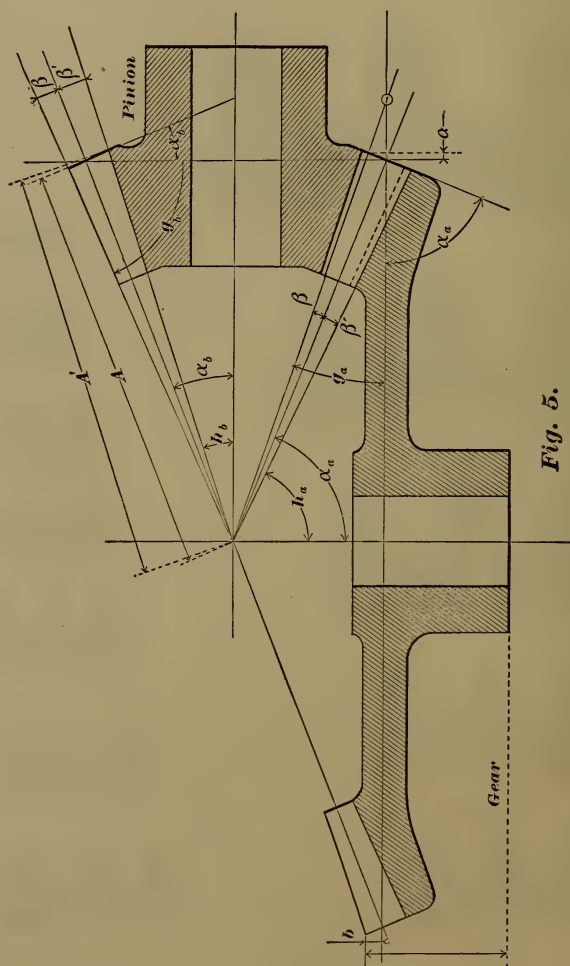


Fig. 5.

FORMULAS.

$$\begin{array}{l} N_a = \{ \\ N_b = \end{array} \left. \begin{array}{l} \text{Number of teeth} \\ \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion} \end{array}$$

P = diametral pitch.

P' = circular pitch.

$$\begin{array}{l} \alpha_a = \{ \\ \alpha_b = \end{array} \left. \begin{array}{l} \text{center angle} = \text{angle of edge} \\ \text{or pitch angle} \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion.} \end{array}$$

β = angle of top.

β' = angle of bottom.

$$\begin{array}{l} g_a = \{ \\ g_b = \end{array} \left. \begin{array}{l} \text{angle of face} \\ \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion.} \end{array}$$

$$\begin{array}{l} h_a = \{ \\ h_b = \end{array} \left. \begin{array}{l} \text{cutting angle} \\ \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion.} \end{array}$$

A = apex distance from pitch circle.

A' = apex distance from large bottom of tooth.

d = pitch diameter.

d' = outside diameter.

s = addendum and module.

t = thickness of tooth at pitch line.

f = clearance at bottom of tooth.

D'' = working depth of tooth.

$D'' + f$ = whole depth of tooth.

$2a$ = diameter increment.

b = distance from top of tooth to plane of pitch circle.

F = width of face.

$$\tan \alpha_a = \frac{N_a}{N_b}; \quad \tan \alpha_b = \frac{N_b}{N_a};$$

$$\tan \beta = \frac{2 \sin \alpha}{N}; \quad \text{or} \quad \tan \beta = \frac{s}{A}.$$

$$\tan \beta' = \frac{\sin \alpha \left(2 + \frac{\pi}{10}\right)}{N} = \frac{2.314 \sin \alpha}{N}; \quad \tan \beta' = \frac{s + f}{A};$$

$$g_a = 90^\circ - (\alpha_a + \beta); \quad g_b = 90^\circ - (\alpha_b + \beta)$$

$$h = \alpha - \beta' \quad (\text{See Note, page 46.})$$

$$A = \sqrt{\left(\frac{N_a}{2P}\right)^2 + \left(\frac{N_b}{2P}\right)^2}$$

$$A = \frac{N}{2P \sin \alpha}$$

$$A' = \frac{A}{\cos \beta'} \quad A' = \frac{N}{2P \sin \alpha \cos \beta'}$$

$$A = \frac{\frac{1}{2} d'}{\sin (\alpha + \beta)} \cos \beta$$

$$P = \frac{N}{2A \sin \alpha}$$

$$d = \frac{N}{P} \quad \text{or} \quad = \frac{N P'}{\pi} \quad d' = d + 2a$$

$$2a = 2s \cos \alpha \quad (\text{See pages 78 to 81.})$$

$$b = a \tan \alpha \quad \begin{cases} a \text{ for gear} & = b \text{ for pinion} \\ a \text{ for pinion} & = b \text{ for gear} \end{cases}$$

$$P = \frac{\pi}{P'} \quad P' = \frac{\pi}{P}$$

$$s = \frac{1}{P} = \frac{P'}{\pi} = .3183 P' \quad s = A \tan \beta$$

$$s + f = .3685 P' \quad s + f = A \tan \beta'$$

$$s + f = \frac{1}{P} \left(1 + \frac{\pi}{20}\right) \quad D'' = 2s$$

$$t = \frac{P'}{2} = \frac{\pi}{2P} \quad f = \frac{1}{10} t$$

$$F = \frac{4}{P} + \frac{A}{7} \quad \text{or} \quad = 2 P' \text{ to } 3 P'$$

NOTE.—Formulas containing notations without the designating letters a and b apply equally to either gear or pinion. If wanted for one or the other, the respective letters are simply attached.

FORMULAS.

C = angle formed by axes of gears.

$N_a = \left\{ \begin{array}{l} \text{number of teeth} \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion.} \end{array}$

P = diametral pitch.

P' = circular pitch.

$\alpha_a = \left\{ \begin{array}{l} \text{angle of edge} \end{array} \right\} \begin{array}{l} \text{pitch angle} \\ \text{gear.} \\ \text{pinion.} \end{array}$

β = angle of top.

β' = angle of bottom.

$g_a = \left\{ \begin{array}{l} \text{angle of face} \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion.} \end{array}$

$h_a = \left\{ \begin{array}{l} \text{cutting angle} \end{array} \right\} \begin{array}{l} \text{gear.} \\ \text{pinion.} \end{array}$

A = apex distance from pitch circle.

A' = apex distance from large bottom of tooth.

d = pitch diameter.

d' = outside diameter.

$2a$ = diameter increment.

b = distance from top of tooth to plane of pitch circle.

NOTE.—The formulas for tooth parts as given on page 14 apply equally to these cases.

$$\tan \alpha_a = \frac{\sin C}{\frac{N_b}{N_a} + \cos C}; \text{ or } \cot \alpha_a = \frac{N_b}{N_a \sin C} + \cot C$$

$$\tan \alpha_b = \frac{\sin C}{\frac{N_a}{N_b} + \cos C}; \text{ or } \cot \alpha_b = \frac{N_a}{N_b \sin C} + \cot C$$

NOTE.—The above formulas are correct only for values of C less than 90° . If C is greater than 90° , consult page 23.

$$\tan \beta = \frac{2 \sin \alpha}{N}; \text{ or } \tan \beta = \frac{s}{A};$$

$$\tan \beta' = \frac{\sin \alpha \left(2 + \frac{\pi}{10}\right)}{N} = \frac{2.314 \sin \alpha}{N}; \tan \beta' = \frac{s+f}{A};$$

$$g_a = 90^\circ - (\alpha_a + \beta) \text{ for Cases I and II.}$$

$$g_a = \beta, \text{ for Case III.}$$

$$g_a = 90^\circ - (\alpha_a - \beta) \text{ for Case IV.}$$

$$g_b = 90^\circ - (\alpha_b + \beta)$$

$$h = \alpha - \beta' \quad (\text{See page 46.})$$

$$A = \frac{N}{2 P \sin \alpha}$$

$$A' = \frac{A}{\cos \beta'}$$

$$d = \frac{N}{P} \text{ or } = \frac{N P'}{\pi}$$

$$d' = d + 2 a \begin{cases} \text{for Cases I and II,} \\ \text{and pinions in Cases III and IV.} \end{cases}$$

$$d' = d, \text{ for gear in Case III.}$$

$$d' = d - 2 a, \text{ for gear in Case IV.}$$

$$2 a = 2 s \cos \alpha$$

$$b = s \sin \alpha$$

NOTE.—Formulas containing notations without the designating letters α and β apply equally to either gear or pinion. If wanted for one or the other, the respective letters are simply attached.

The formulas given for α_a and α_b (when C , N_a and N_b are known) undergo some modifications for values of C greater than 90° .

For bevel gears at any angle but 90° we may distinguish four cases ; C , N_a , N_b being given.

I. Case. See pages 19 and 21.

II. Case. C is greater than 90° .

$$\tan \alpha_a = \frac{\sin (180 - C)}{\frac{N_b}{N_a} - \cos (180 - C)} ; \quad \tan \alpha_b = \frac{\sin (180 - C)}{\frac{N_a}{N_b} - \cos (180 - C)}$$

III. Case. $\alpha_a = 90^\circ$; $\alpha_b = C - 90^\circ$

IV. Case.

$$\tan \alpha_a = \frac{\sin E}{\cos E - \frac{N_b}{N_a}} ; \quad \tan \alpha_b = \frac{\sin E}{\frac{N_a}{N_b} - \cos E}$$

For an example to apply to Case III., the following condition must be fulfilled :

$$N_a \sin (C - 90^\circ) = N_b$$

To distinguish whether a given example belongs to Case II. or case IV., we are guided by the following condition :

Is : $N_a \sin (C - 90^\circ) \begin{cases} \text{smaller than } N_b, \text{ we have Case II.} \\ \text{larger than } N_b, \text{ we have case IV.} \end{cases}$

DIAMETER INCREMENT.

The ratio being given or determined, to find the outside diameter, divide the figures given in table, pages 78 to 81, for gear and pinion by pitch (P) and add the quotient to the pitch diameter.

EXAMPLE.—Required, the outside diameters of a pair of bevel gears, 10 P, 35 T into 23 T. Referring to the table, the diameter increments are found to be for the gear 1.10 and for the pinion 1.67.

$1.10 \div 10 = .110$; 3.5 pitch diameter + .110 = 3.610 outside diameter of gear.

$1.67 \div 10 = .167$; 2.3 pitch diameter + .167 = 2.467 outside diameter of pinion.

UNDERCUT IN BEVEL GEARS.

By undercut in gears is understood a special formation of the tooth, which may be explained by saying that the elements of the tooth below the pitch line are nearer the center line of the tooth than those on the pitch line. Such a tooth outline is to be found only in gears with few teeth. In a pair of bevel gears where the pinion is low-numbered and the ratio high, we are apt to have undercut. For a pair of running gears this condition presents no objection. Should, however, these gears be intended as patterns to cast from, they would be found useless, from the fact that they would not draw out of the sand. We have stated on page 10 (see Fig. 1) that the base of our involute system is the $14\frac{1}{2}^\circ$ pressure angle. If a pair of bevel gears with teeth constructed on this basis have undercut, we can nearly eliminate the undercut—and for the practical working this is quite sufficient—by taking as a basis for the construction of the tooth outline a pressure angle of 20° .

The question now is: When do we and when do we not have undercut? Let there be:

N = number of teeth in gear.

n = number of teeth in pinion.

$$\frac{n \sqrt{N^2 + n^2}}{N} = p$$

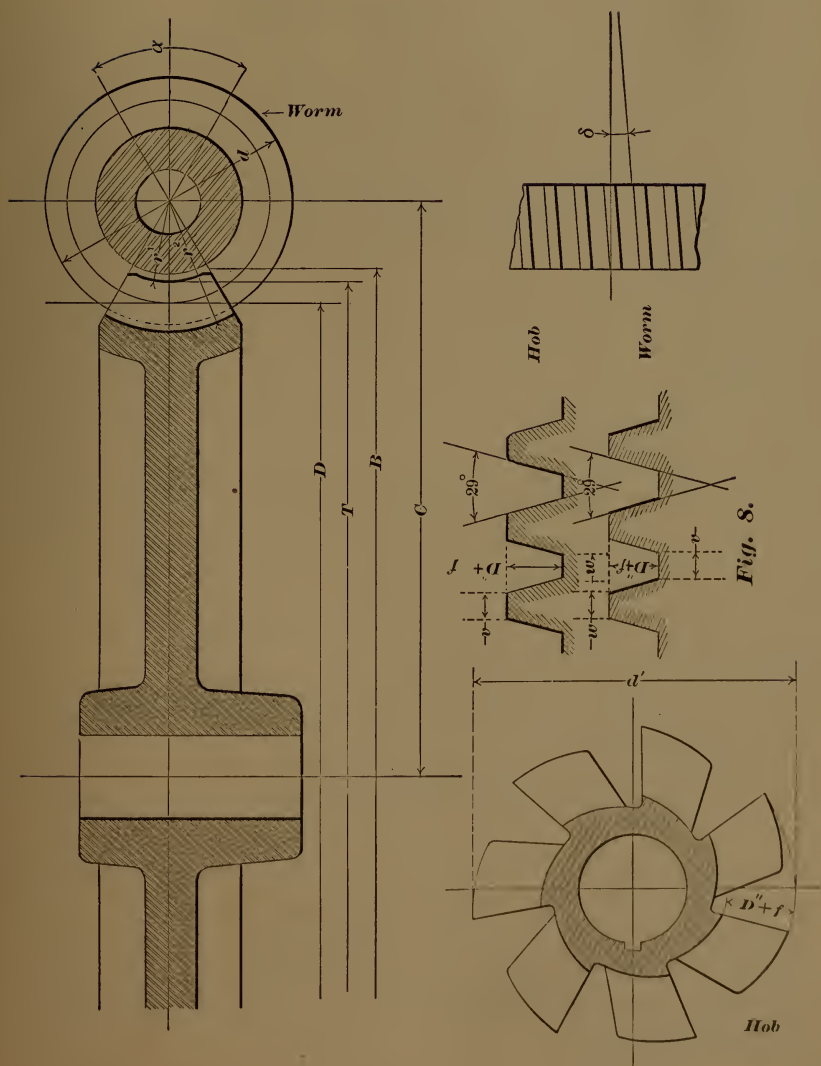
where we have undercut for p less than 30.

This formula is strictly correct for epicycloidal gears only. It is, however, used as a safe and efficient approximation for the involute system.

CHAPTER IV.

WORM AND WORM WHEEL.

(Fig. 8.)



FORMULAS.

L = lead of worm.

N = number of teeth in gear.

m = turns per inch of worm.

d = diameter of worm.

d' = diameter of hob.

T = throat diameter.

B = blank diameter (to sharp corners).

C = distance between centers.

o = thickness of hob-slotting cutter.

l = width of lands at bottom.

b = pitch circumference of worm.

v = width of worm thread tool at end.

w = width of worm thread at top and width of hob tool at end.

P = diametral pitch.

P^1 = circular pitch for worm wheels or axial pitch for worms.

D = pitch diameter of worm wheel.

$\left. \begin{matrix} r^1 \\ r^2 \end{matrix} \right\}$ See figure 8.

s = addendum and module.

t = thickness of tooth at pitch line.

t^n = normal thickness of tooth.

f = clearance at bottom of tooth.

D'' = working depth of tooth.

$D'' + f$ = whole depth of tooth.

δ = angle of tooth of worm wheel with its axis, or the angle of thread of worm with a line at right angles to its axis.

If the lead is for single, double, triple, etc., thread, then

$$L = P', 2 P', 3 P', \text{ etc.}$$

In multiple threaded worms and their mating wheels, if the angle δ is more than 15° the tooth parts should be figured on the normal as for spiral gears. In using the formulas for spiral gears, it should be borne in mind that while P' is the axial pitch for worms it is the circular pitch for spiral gears.

$$\alpha = 60^{\circ} \text{ to } 90^{\circ}$$

$$L = \frac{1}{m}$$

$$P' = \frac{\pi T}{N + 2}$$

$$D = \frac{N P'}{\pi} = \frac{N}{P}$$

$$T = \frac{N}{P} + 2 s$$

$$b = \pi (d - 2 s)$$

$$\tan \delta = \frac{L}{b} \quad \left\{ \begin{array}{l} \text{Practical only when width of wheel on wheel pitch circle} \\ \text{is not more than } \frac{2}{3} \text{ pitch diameter of worm.} \end{array} \right.$$

$$t^n = t \cos \delta$$

$$r^1 = \frac{d}{2} - 2 s$$

$$r^2 = r^1 + D'' + f$$

$$C = \frac{D + d}{2} - s$$

$$B = T + 2 \left(r^1 - r^1 \cos \frac{\alpha}{2} \right) \quad \begin{array}{l} \text{A measurement of sketch is generally} \\ \text{sufficient.} \end{array}$$

$$d' = d + 2 f$$

$$v = .31 P'$$

$$w = .335 P'$$

NOTE.—The notations and formulas referring to tooth parts, given on page 14 for spur gears, apply to worm wheels, and are here used.

NOTE.—Hob and worm should be marked, as per example :

4 turns per 1" single .25 P'; .25 L.

2 turns per 1" double .25 P'; .50 L.

UNDERCUT IN WORM WHEELS.

In worm wheels of less than 30 teeth the thread of the worm (being 29°) interferes with the flank of the gear tooth. Such a wheel finished with a hob will have its teeth undercut. To avoid this interference two methods may be employed.

First Method.—Make throat diameter of wheel

$$T = \cos^2 14\frac{1}{2}^\circ \frac{N}{P} + 4s \quad \text{or}$$

$$T = \frac{.937 N}{P} + 4s$$

This formula increases the throat diameter, and consequently the center distance. The amount of the increase can be found by comparing this value of T with the one as obtained by formula on page 27. To keep the original center distance, the outside diameter of the worm must be reduced by the same amount the throat diameter is increased.

Second Method.—Without changing any of the dimensions we found by the formulas given on page 27, we can avoid the interference to be found in worm wheels of less than 30 teeth by simply increasing the angle of worm thread. We find the value of this angle by the following formula :

Let there be

2γ = angle of worm thread.

N = number of teeth in worm wheel.

$$\cos \gamma = \sqrt{1 - \frac{2}{N}}$$

From this formula we obtain the following values :

N	29	28	27	26	25	24	23	22	21	20
2γ	$30\frac{1}{4}$	31	$31\frac{1}{2}$	$32\frac{1}{4}$	$32\frac{3}{4}$	$33\frac{1}{2}$	$34\frac{1}{4}$	35	36	37

N	19	18	17	16	15	14	13	12
2γ	38	39	40	$41\frac{1}{2}$	$42\frac{3}{4}$	$44\frac{1}{2}$	$46\frac{1}{4}$	48

As this latter formula involves the making of new hobs in many cases, on account of change of angle, we prefer to reduce the diameter of worm as indicated by first method, if the distance of centers must be absolute.

CHAPTER V.

SPIRAL OR SCREW GEARING.

(Figs. 9, 10, 11.)

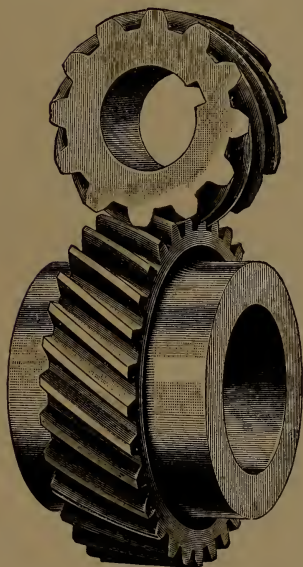


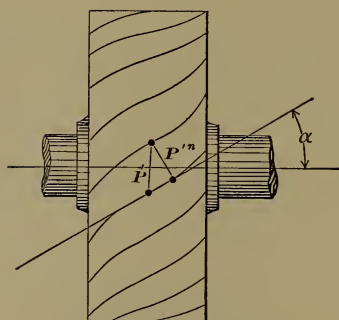
Fig. 9.

RIGHT HAND SPIRAL GEARS.

In spiral gearing the wheels have cylindrical pitch surfaces, but the teeth are not parallel to the axis. The line in which the pitch surface intersects the face of a tooth is part of a screw line, or helix, drawn at the pitch surface. A screw wheel may have one or any number of teeth. A one-toothed wheel corresponds to a one-threaded screw, a many-toothed wheel to a many-threaded screw. The axes may be placed at any angle.

Consider spiral gears with :

- I. Axes parallel.
- II. Axes at right angles.
- III. Axes any angle.

**Fig. 10.**

LEFT HAND SPIRAL GEAR.

Let there be:

$$\left. \begin{array}{l} N_a = \\ N_b = \end{array} \right\} \text{number of teeth in gears } \left\{ \begin{array}{l} a \\ b \end{array} \right.$$

C = center distance.

 P' = circular pitch (circumferential not axial). P^n = normal diametral pitch. P'^n = normal circular pitch. γ = angle of axes. L_1 = exact lead of spiral on pitch surface. L_2 = approximate lead of spiral on pitch surface. T = number of teeth marked on cutter to be used when teeth are to be cut on milling machine. D = pitch diameter. B = blank diameter.

$$\left. \begin{array}{l} \alpha_a = \\ \alpha_b = \end{array} \right\} \text{angle of teeth with axis}$$

 t = thickness of tooth. s = addendum and module. $D'' + f$ = whole depth of tooth.NOTE.—Letters a and b occurring at bottom of notations refer to gears a and b .

I.—AXES PARALLEL.

Gears of this class are called twisted gears. The angle of teeth with axes in both gears must be equal and the spirals run in opposite directions. The angles are generally chosen small (seldom over 20°) to avoid excessive end thrust. End thrust may, however, be entirely avoided by combining two pairs of wheels with right and left-hand obliquity. Gears of this class are known as Herringbone gears. They are comparatively noiseless running at high speed.

II.—AXES AT RIGHT ANGLES.

Here we must always have :

1. The teeth of same hand spiral ;
2. The normal pitches equal in both gears ; and
3. The sum of the angles of teeth with axes = 90° .

CHOOSING ANGLE OF TEETH WITH AXES.

1. If in a pair of gears the ratio of the number of teeth is equal to the direct ratio of the diameters, *i. e.*, if the number of teeth in the two gears are to each other as their pitch diameters, then the angles of the spirals will be 45° and 45° ; for, this condition being fulfilled, the circular pitches of the two gears must be alike, which is only possible with angles of 45° . In such a combination either gear may be the driver.

2. If the ratio of the diameters determined upon is larger or smaller than the ratio of the number of teeth, then the angles are :

$$\tan \alpha_a = \frac{D_a N_b}{D_b N_a} \quad \tan \alpha_b = \frac{D_b N_a}{D_a N_b}$$

In such gears the velocity ratio is measured by the number of teeth, and not by the diameters.

3. Given N_a , N_b and C :

If P_a' is made = P_b' , then we have case "1" and

$$P' = \frac{\pi C}{\frac{1}{2}(N_a + N_b)}$$

But if P_a' is assumed, then :

$$P_b' = \frac{C \pi - \frac{1}{2} N_a P_a'}{\frac{1}{2} N_b}$$

and

$$\tan \alpha_a = \frac{P_a'}{P_b'} \quad \tan \alpha_b = \frac{P_b'}{P_a'}$$

The gear whose P' or α is larger will ordinarily be the driver, on account of the greater obliquity of the teeth.

4. Given N_a , N_b and C or D .

See case "7" under III., considering $\gamma = 90^\circ$.

III.—AXIS AT ANY ANGLE (γ).

5. Given case "1," under II., then angles of spirals = $\frac{1}{2} \gamma$, for the same reason.

6. Analogous cases to "2" and "3," under II., may be worked out, when angles of axes = γ , but they have been

omitted, partly because the formulas are too cumbersome, and partly because they are to some extent covered by cases "5" and "7."

7. Given N_a , N_b and C , or one of the pitch diameters. We find the angles by a graphic method, which for all practical purposes is accurate enough; ro and vo are the axes of gears forming angle γ (see diagram, Fig. 11.) On these axes we lay off lines or and ov representing the ratio of the number of teeth (velocity ratio), so that $N_a : N_b :: rs : sv$, and

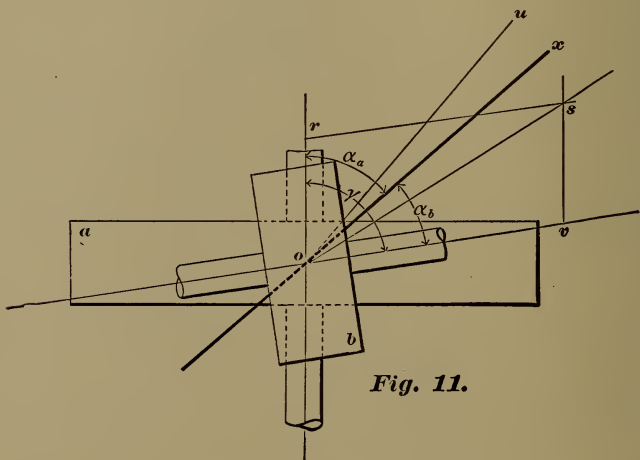


Fig. 11.

construct parallelogram $orsv$. Then, according to McCord,* the angles formed by the tangent s in the pitch contact o with the axes of the gears insures *the least amount of sliding*. In bisecting angle γ by tangent uo and using angles produced in this manner we *equally distribute the end thrust* on both shafts. Both methods have their advantages; to profit by both we select angles α_a and α_b , produced by tangent ox , bisecting angle u os .

Thus we have when angles are found and C given,

$$P'^n = \frac{2 C \pi \cos \alpha_a \cos \alpha_b^v}{N_a \cos \alpha_b + N_b \cos \alpha_a}$$

and when D_a given

$$P'^n = \frac{D_a \pi \cos \alpha_a}{N_a} \quad \text{and}$$

$$D_b = \frac{P'^n N_b}{\pi \cos \alpha_b}$$

* McCord, Kinematics, page 278.

GENERAL FORMULAS.

$$\gamma = \alpha_a + \alpha_b$$

$$P_a'^n = P_b'^n$$

$$D = \frac{P' N}{\pi} \quad \text{or} = \frac{P'^n N}{\pi \cos \alpha}$$

$$B = D + 2s \quad \text{or} = D + \frac{2}{P^n}$$

$$P' = \frac{D \pi}{N} \quad \text{or} = \frac{P'^n}{\cos \alpha}$$

$$P'^n = P' \cos \alpha$$

$$P^n = \frac{\pi}{P'^n} \quad (\text{Pitch of cutter.})$$

$$s = \frac{P^n}{\pi} \quad \text{or} = \frac{1}{P^n}$$

$$t = \frac{P'^n}{2}$$

$$D'' + f = 2s + \frac{t}{10}$$

$$T = \frac{N}{\cos^3 \alpha} \quad (\text{See Note 1.})$$

$$L_1 = \frac{N P'}{\tan \alpha} \quad \text{or} \quad \frac{N \pi}{P \tan \alpha} \quad \text{or} \quad \begin{cases} L_{1a} = N_a P'_b \\ L_{1b} = N_b P'_a \end{cases}$$

$$L_2 = \frac{10 W G_2}{S G_1} \quad (\text{See Note 2 and examples.})$$

$$\left(\begin{array}{l} \cos 45^\circ = .70711 \\ \cos^3 45^\circ = .3535 \\ \tan 45^\circ = 1.000 \end{array} \right)$$

NOTE 1.—Cutters of regular involute system.

Use No. 1 cutter for T from	135 up.	No. 5 cutter for T from	21 to 25
" 2 " " " "	55 to 134	" 6 " " " "	17 to 20
" 3 " " " "	35 to 54	" 7 " " " "	14 to 16
" 4 " " " "	26 to 34	" 8 " " " "	12 to 13

NOTE 2.—Gears used on spiral head and bed for Brown & Sharpe milling machine:

W =	number of teeth in	gear on worm.
G ₁ =	"	1st " stud.
G ₂ =	"	2d " stud.
S =	"	" screw.

Should a spiral head of different construction be used, the formula might not apply.

The following data are usually required in cutting spiral gears in a Universal Milling Machine, and it will be found convenient to arrange them in tabular form as follows :

	GEAR.	PINION.
No. of Teeth - - - - -		
Pitch Diameter - - - - -		
Outside Diameter - - - - -		
Circular Pitch - - - - -		
Angle of Teeth with Axis - - - - -		
Normal Circular Pitch - - - - -		
Pitch of Cutter - - - - -		
Addendum s - - - - -		
Thickness of Tooth t - - - - -		
Whole Depth $D'' + f$ - - - - -		
No. of Cutter - - - - -		
Exact Lead of Spiral - - - - -		
Approximate Lead of Spiral - - - - -		
Gears on Milling Machine to Cut Spiral		
Gear on Worm - - - - -		
1st Gear on Stud - - - - -		
2nd Gear on Stud - - - - -		
Gear on Screw - - - - -		

If the exact lead L_1 can be obtained by the gears at hand, L_1 will equal L_2 and we shall have from the formula

$$L_2 = \frac{10 W G_2}{S G_1}$$

$$\frac{L_1}{10} = \frac{W G_2}{S G_1} \quad (\text{for B. \& S. Milling Machine.})$$

Example I.

Required the gears for cutting a spiral of $2\frac{1}{2}''$ lead.

$$\frac{2\frac{1}{2}}{10} = \frac{1}{4} \text{ factoring, in the most simple way, we have}$$

$$\frac{1}{4} = \frac{1 \times 1}{2 \times 2} = \frac{1 \times 28}{56 \times 2} = \frac{32 \times 28}{56 \times 64} = \frac{W G_2}{S G_1}$$

Thus the gearing will be 32 T. on worm, 64 T. 1st. on stud, 28 T. 2nd on stud, and 56 T. on screw.

Trying these gears on the Milling Machine we find that they cannot be used, and as we have no other regular gears in the ratio of 2 to 1 that can be used we must try, by factoring, to get such ratios for the two pairs of gears as to be able to use the gears at hand, bearing in mind that the combined ratio must be $\frac{1}{4}$.

$$\frac{1}{4} = \frac{18}{72} = \frac{3 \times 6}{9 \times 8} = \frac{24 \times 6}{9 \times 64} = \frac{24 \times 48}{72 \times 64}$$

These gears are at hand and the combination can be used on the machine, giving the exact lead of $2\frac{1}{2}''$.

Example II.

Required the gears for cutting a spiral of 8.639" lead.

$8.639 = 8\frac{639}{1000}$; reducing, by continued fractions, to a smaller fraction of approximately the same value, as described on pages 50 and 51

$$\begin{array}{r}
 639 \overline{) 1000} (1 \qquad \qquad \qquad . \\
 \underline{639} \\
 361 \overline{) 639} (1 \\
 \underline{361} \\
 278 \overline{) 361} (1 \\
 \underline{278} \\
 83 \overline{) 278} (3 \\
 \underline{249} \\
 29 \overline{) 83} (2 \\
 \underline{58} \\
 25 \overline{) 29} (1 \\
 \underline{25} \\
 4 \overline{) 25} (6 \\
 \underline{24} \\
 1 \overline{) 4} (4 \\
 \underline{4}
 \end{array}$$

$$\begin{array}{cccccccc} 1 & 1 & 1 & 3 & 2 & 1 & 6 & 4 \\ \hline \frac{1}{1} & \frac{1}{2} & \frac{2}{3} & \frac{7}{11} & \frac{16}{25} & \frac{23}{38} & \frac{154}{241} & \frac{639}{1000} \end{array}$$

Selecting $\frac{16}{25}$ as an approximation near enough for our purpose, and in fact as near as we are likely to find gears for, we have for our lead $8\frac{16}{25}$. Applying the formula as in Example I.

$$\frac{8\frac{16}{25}}{10} = \frac{W G_2}{S G_1}$$

$$\frac{8\frac{16}{25}}{10} = \frac{216}{250} = \frac{108}{125} \text{ factoring we have}$$

$$\frac{9 \times 12}{25 \times 5} = \frac{9 \times 48}{100 \times 5} = \frac{72 \times 48}{100 \times 40} \text{ the gears required,}$$

these being regular gears furnished with the Milling Machine.

Proof:

$$\begin{array}{rcl} \frac{72 \times 48 \times 10}{100 \times 40} & = & 8.640 = L_2 \\ & & \frac{8.639}{.001''} = L_1 \\ & & \text{.001'' error in lead.} \end{array}$$

In shops where much work is done in milling spirals it is desirable to have a full set of gears for the milling machine, from the smallest to the largest numbers of teeth that can be used. This makes it possible, in most cases, to get closer approximations than could be otherwise obtained, and often saves a great deal of figuring.

When the use of continued fractions does not bring a close enough approximation, one method to secure a closer result is to add to or subtract from the numerator and denominator of the fraction to be reduced, any numbers nearly in proportion to the given fraction, seeing that the numbers added or subtracted are such as to make the fraction reducible to lower terms. By a little ingenuity and patience extremely close approximations can generally be reached in this way.

Take, as an illustration, the fraction in Example II.

$$\frac{8\frac{639}{10000}}{10} = \frac{8639}{10000}$$

Adding 9 to the numerator and 10 to the denominator, these

being in about the same ratio to each other as the numerator and denominator of the fraction, we have

$$\frac{8639+9}{10000+10} = \frac{8648}{10010} = \frac{4324}{5005} = \frac{47 \times 92}{55 \times 91}$$

All of the gears in this case are special.

Applying the same proof as in Example II. we find that this train of gears will give a lead of 8.6393+, making an error of .0003" in the lead.

No doubt a much closer approximation even than this could be obtained by further trial.

Another method is to multiply both terms of the fraction by some number which will make one term of the fraction easily reducible, and adding one to or subtracting it from the other term to make it possible to reduce that also.

There is an element of uncertainty in both these methods, as we never feel sure that we have obtained the best combination; practical work, however, rarely requires accuracy beyond a point that can readily be reached.

The tables of prime numbers and factors, pages 121 to 155, will be found convenient in reducing and factoring fractions. These tables are condensed as much as possible and give all numbers from 1 to 10,200.

CHAPTER VI.

INTERNAL GEARING.

PART A.—INTERNAL SPUR GEARING.

(Figs. 12, 13, 14, 15, 16.)

A little consideration will show that a tooth of an internal or annular gear is the same as the space of a spur—external gear.

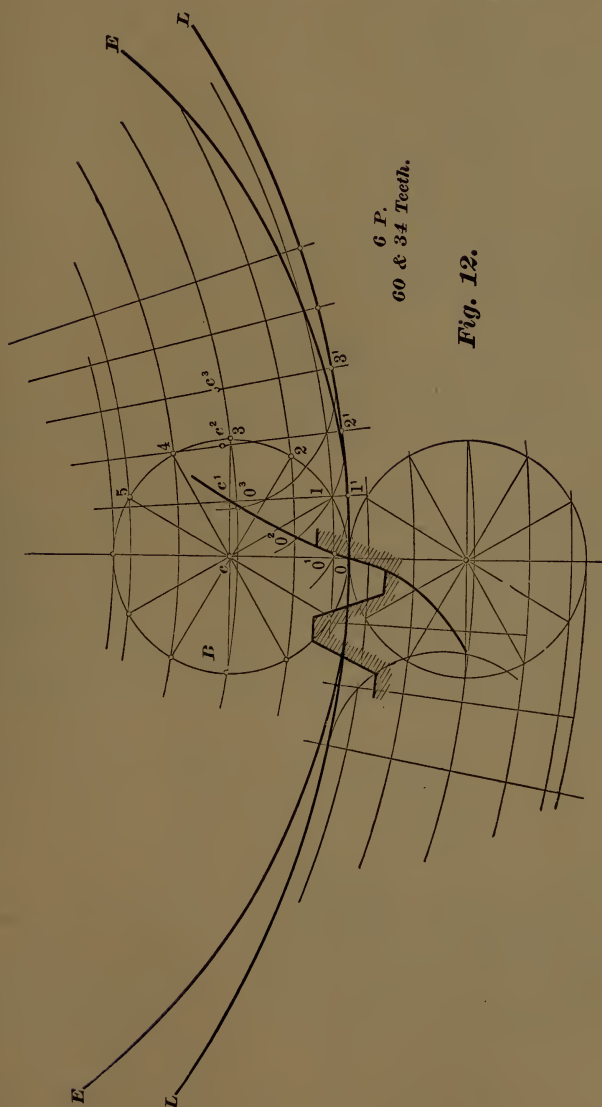
The epicycloidal form of tooth is preferable for internal gears, as there is less difficulty in overcoming the interferences. The involute form of tooth can be used by changing the pressure angle beyond the limit of interference. Special constructions are required when the difference between the number of teeth in gear and pinion is small.

In using the system of epicycloidal form of tooth in which the gear of 15 teeth has radial flanks, this difference must be at least 15 teeth, if the teeth have both faces and flanks. Gears fulfilling this condition present no difficulties. Their pitch diameters are found as in regular spur gears, and the inside diameter is equal to the pitch diameter, less twice the addendum.

If, however, this difference is less than 15, say 6, or 2, or 1, then we may construct the tooth outline (based on the epicycloidal system) in two different ways.

First Method.—To explain this method better, let us suppose the case as in Fig. 12, in which the difference between gear and pinion is more than 15 teeth. Here the point o of the describing circle B (the diameter of which in the best practice of the present day is equal to the pitch radius of a 15 tooth gear, of the same pitch as the gears in question) generates the cycloid o, o^1, o^2, o^3 , etc., when rolling on pitch circle LL of gear, forming the face of tooth; and when rolling on the outside of LL the flank of the tooth. In like manner is the face and flank of the pinion tooth produced by B rolling outside and inside of EE (pitch circle of pinion). A little study

of Fig. 12 (in which the face and flank of a gear tooth are produced) will show the describing circle B divided into 12



equal parts and circles laid through these points (1, 2, 3, etc.), concentric with L L. We now lay off on L L the distances 0-1, 1-2, 2-3, etc., of the circumference of B, and obtain points

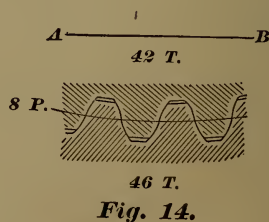
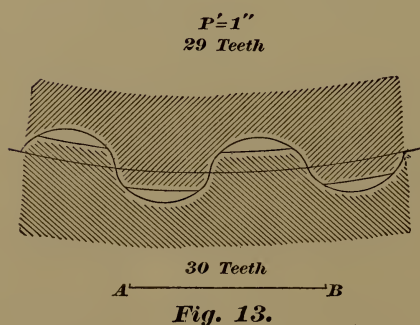
$1^1, 2^1, 3^1$, etc. [Ordinarily it is sufficient to use the chord.] It will now readily be seen that B in rolling on L L will successively come in contact with $1^1, 2^1, 3^1$, etc., c meanwhile moving to c^1, c^2, c^3 , etc. (points on radii through $1^1, 2^1, 3^1$, etc.), and the generating point o advancing to o^1, o^2, o^3 , etc., being the intersections of B with c^1, c^2, c^3 , etc., as centers and the circles laid through 1, 2, 3, etc. Points o, o^1, o^2, o^3 , etc., connected with a curve give the face of the tooth; in like manner the flank is obtained.

In this manner the form of tooth is obtained, when the difference of teeth in gear and pinion is less than 15, with the exception that the diameter of describing circle B

$$= \frac{1}{2} \left(\frac{N_a - N_b}{P} \right)$$

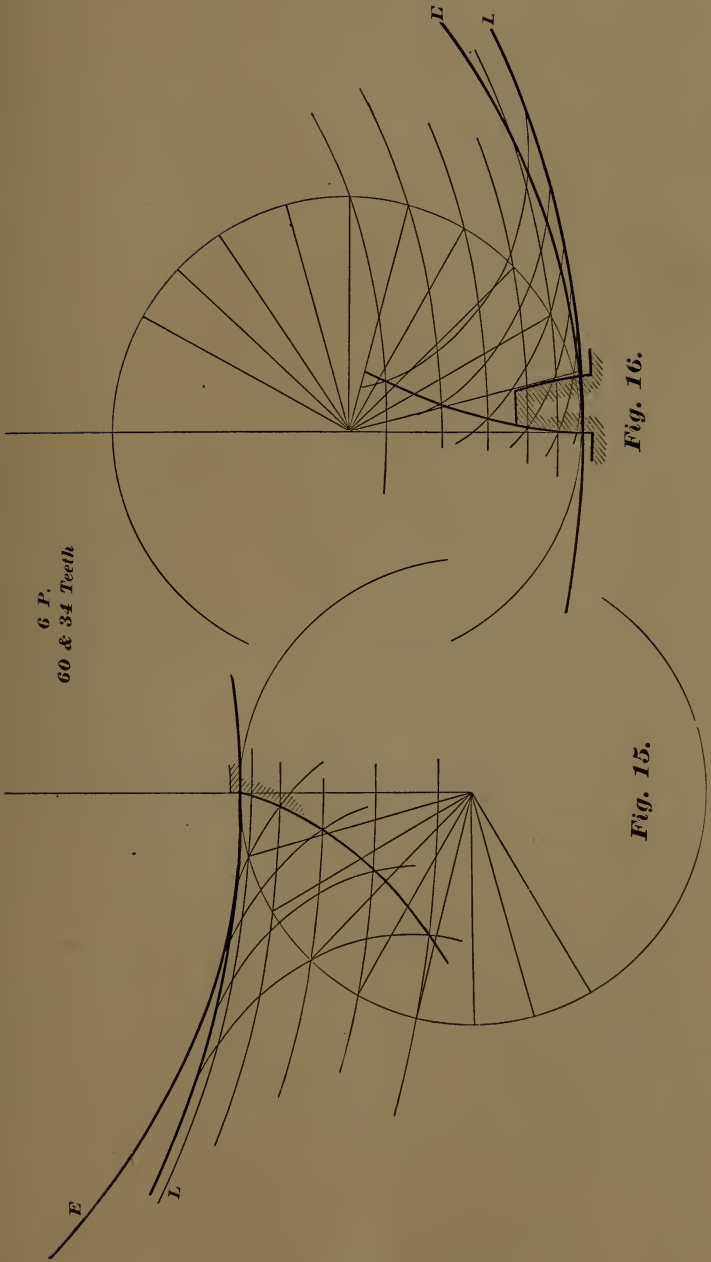
where P = diametral pitch, N_a and N_b number of teeth in gears.

The distances of the tooth above and below the pitch line as well as the thickness t are determined as in regular spur gears by the pitch, except when the difference in gear and pinion is very small, where we obtain a short tooth, as in Figs. 13 and 14. In such a case the height of tooth is arbitrary and only conditioned by the curve. In internal gears it is best to allow more clearance at bottom of tooth than in ordinary spur gears.



In a construction of this kind it is suggested to draw the tooth outline many times full size and reduce by photography. An equally multiplied line A B will help in reducing.

6 P.
60 & 34 Teeth



Second Method.—The difference between gear and pinion being very small, it is sometimes desirable to obtain a smooth action by avoiding what is termed the “friction of approaching action.”* This is done, the *pinion driving*, by giving gear only flanks, Fig. 15, and the *gear driving*, by giving gear only faces, Fig. 16. In both these cases we have but one describing circle, whose diameter is equal to the difference of the two pitch diameters. The construction of the curve is precisely the same as described under A. The describing circle has been divided into 24 parts simply for the sake of greater accuracy.

PART B.—INTERNAL BEVEL GEARS.

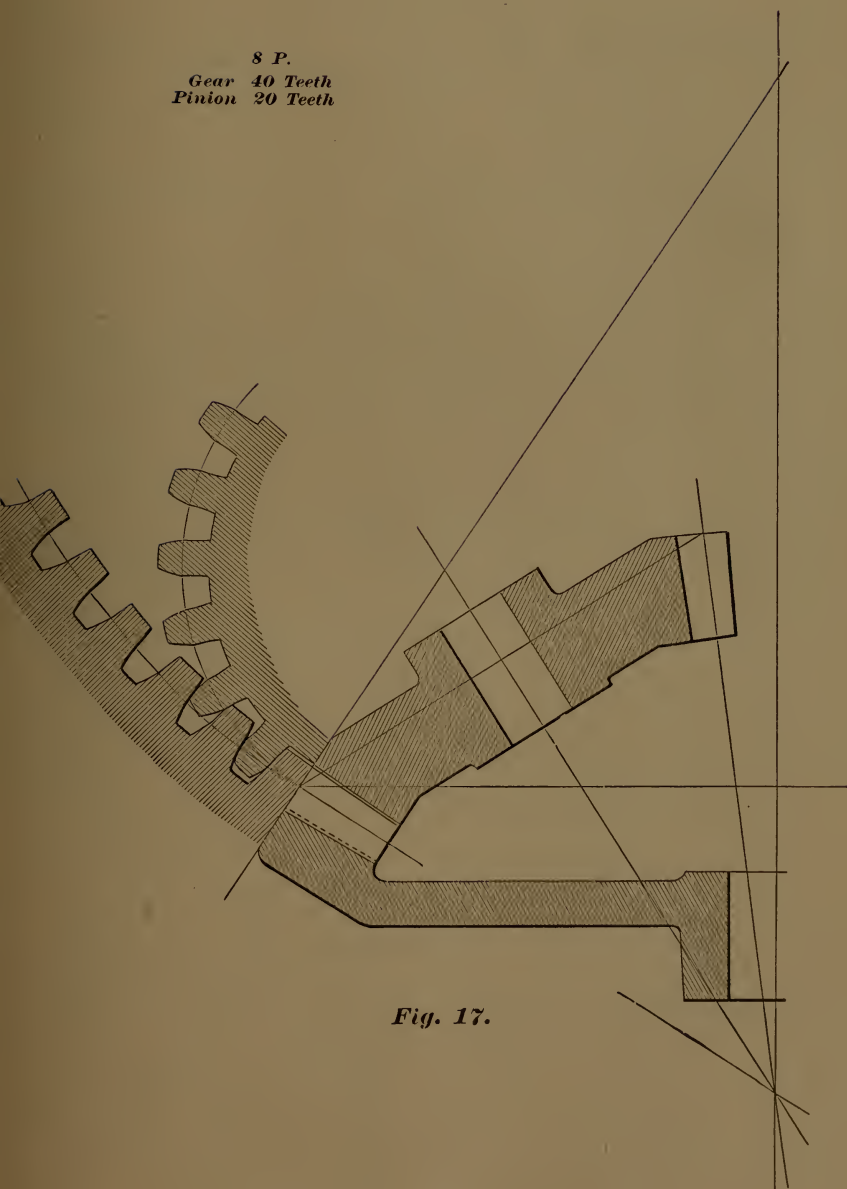
(Fig. 17.)

The pitch surfaces of bevel gears are cones whose apexes are at a common point, rolling upon each other. The tooth forms for any given pair of bevel gears are the same as for a pair of spur gears (of same pitch) whose pitch radii are equal to the respective apex distances of the normal cones (*i. e.*, cones whose elements are perpendicular upon the elements of the bevel gear pitch cones). (Compare Fig 19, page 45.)

The same is true of internal bevel gears, with the modification that here one of the pitch cones rolls inside of the other. The spur gears to whose tooth forms the forms of the bevel gear teeth correspond, resolve themselves into internal spur gears (Fig. 17). The problem is now to be solved as indicated in the first part of this chapter.

* McCord, Kinematics, pages 107, 108.

8 P.
Gear 40 Teeth
Pinion 20 Teeth



CHAPTER VII.

DIMENSIONS AND FORM FOR BEVEL GEAR CUTTERS.

(Fig. 19.)

The data needed to determine the form and thickness of a bevel gear cutter are the following :

P = pitch.

N_a = number of teeth in gear.

N_b = number of teeth in pinion.

F = length of face of tooth, measured on pitch line.

After having laid out a diagram of the pitch cones $a b c$ and $a b f$, and laid off the width of face, the problem resolves itself into two parts :

PART I.—DETERMINE PROPER CURVE FOR CUTTER.

It will be remembered that in the involute system of cutters (the only one used for bevel gears that are cut with rotary cutter), a set of eight different cutters is made for each pitch, numbering from No. 1 to No. 8, and cutting from a rack to 12 teeth. Each number represents the form of a cutter suitable to cut the indicated number of teeth. For instance, No. 4 cutter (No. 4 curve) will cut 26 to 34 teeth. In order to find the curve to be used for gear and pinion we simply construct the normal pitch cones by erecting the perpendicular $p q$ through b , Fig. 19. We now measure the lines $b q$ and $b p$, and taking them as radii, multiplying each by 2 and P we obtain a number of teeth for which cutters of proper curves may be selected. From example we have :

Gear : $b q = 9\frac{3}{4}"$; $2 \times P \times 9.75 = 98 T$ No. 2 curve.

Pinion : $b p = 3\frac{1}{2}"$; $2 \times P \times 3.5 = 35 T$ No. 3 curve.

The eight cutters which are made in the involute system for each pitch are as follows :

No. 1 will cut wheels from 135 teeth to a rack.							
" 2	"	"	"	55	"	"	134 teeth.
" 3	"	"	"	35	"	"	54 "
" 4	"	"	"	26	"	"	34 "
" 5	"	"	"	21	"	"	25 "
" 6	"	"	"	17	"	"	20 "
" 7	"	"	"	14	"	"	16 "
" 8	"	"	"	12	"	"	13 "

Example = $50 \text{ \& } 30 \text{ T.}$
 $\frac{5}{8} \text{ P.}$

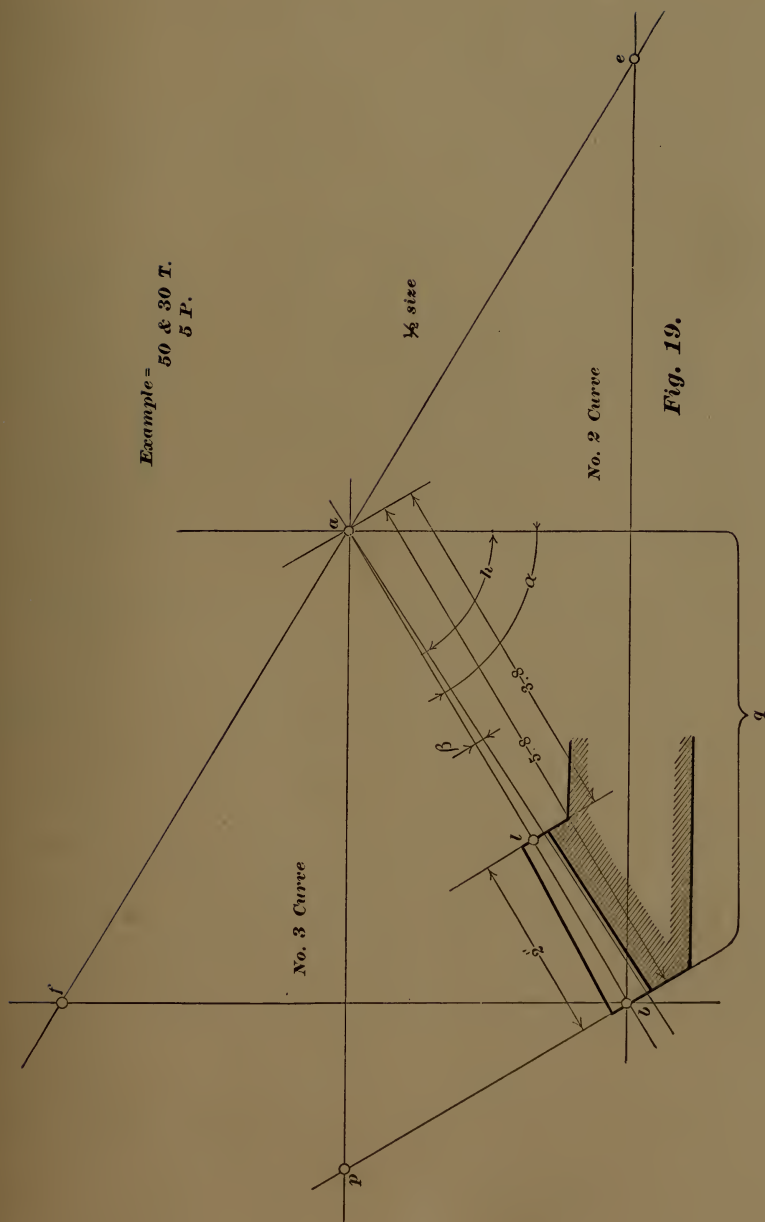


Fig. 19.

PART II.—DETERMINE THICKNESS OF CUTTER.

It is very evident that a bevel gear cutter cannot be thicker than the width of the space at small end of tooth ; the practice is to make cutter .005" thinner. Theoretically the cutting angle (h) is equal to pitch angle less angle of bottom (or $h = \alpha - \beta'$). Practically, however, better results are obtained by making $h = \alpha - \beta$ (substituting angle of top for angle of bottom), and in calculating the depth at small end, to add the full clearance (f) to the obtained working depth, giving equal amount of clearance at large and small end. This is done to obtain a tooth thinner at the top and more curved. As the small end of tooth determines the thickness of cutter, we shall have to find the tooth part values at small end. From the diagram it will be seen that the values at large end are to those at small end as their respective apex distances ($a\ b$ and $a\ l$). The numerical values of these can be taken from the diagram and the quotient of the larger in the smaller is the constant where-with to multiply the tooth values at large end, to obtain those at small end. In our example we find :

$$\frac{a\ l}{a\ b} = \frac{3.8}{5.8} = .655 = \text{constant}$$

For 5 P we have :

$t = .3141$	$t' = .2057$
$s = .2000$	$s' = .1310$
$f = .0314$	$f = .0314$
$s + f = .2314$	$s' + f = .1624$
$D'' + f = .4314$	$s' = .1310$
	$D''' + f = .2934$

From the foregoing it is evident that a spur gear cutter could not be used, since a bevel gear cutter must be thinner.

If in gears of more than 30 teeth the faces are proportionately long, we select a cutter whose curve corresponds to the midway section of the tooth. The curve of the cutter is found by the method explained in Part I. of this Chapter.

PART III.—SELECTION OF CUTTERS.

The tables, pages 94 and 95, are convenient for selecting cutters for cutting bevel gears and are those used in furnishing cutters from stock. The various numbers of teeth in gear and pinion are given and at the intersection of the two columns will be found the numbers of cutter required.

EXAMPLE—Required cutters for a pair of bevel gears, 8 pitch; gear 24 teeth, pinion 12 teeth.

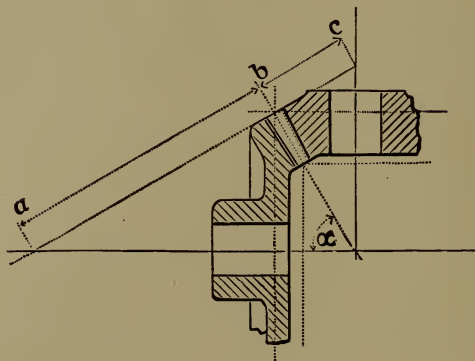
In column at left of table, page 94 will be found 24 teeth and in column at top 12 teeth; at the intersection of these two columns is found the number of the cutters, in this case No. 3 for the gear and No. 8 for the pinion.

Different methods are employed to compromise in the cutting of a bevel gear. When a blank is rotated in adjusting to finish the large end of the teeth, there need not be much filing of the small end, if the cutter is right, for a given pitch circle, but the tooth faces may be rather thin at the large ends. This compromise is usually preferred, as it does not require much filing of the teeth; it is the same as given in the general catalogue issued by Brown & Sharpe Mfg. Co. and is used by them to fill any order for bevel gear cutters, unless the number of the cutter is specified in the order. This means that a customer would receive a No. 8, 8-pitch bevel gear cutter in reply to an order for a cutter to cut a 12-tooth pinion, $\frac{1}{2}$ " face, while in their own gear cutting department the same pinion might be cut with a No. 6, 8-pitch cutter, because it is preferred to file the teeth at the small end after cutting them to the right thickness at the faces of the large end. No. 6 instead of a No. 8 would be taken only for a 12-tooth pinion that is to run with a gear two or three times as large. In the gear cutting department of Brown & Sharpe Mfg. Co. it is the general practice to step off to the next cutter for pinions fewer than 25 teeth, when the number for the teeth has a fraction nearly reaching the range of the next cutter: thus, if twice the back cone radius in inches, multiplied by the diametral pitch, equals 20.9, a No. 5 cutter should be used, which is for 21 to 25 teeth inclusive. In filling an order for a gear cutter, the fraction is not considered, but the cutter indicated by the whole number is sent.

Filing the
teeth at
the small
end.

Selection
of cutter
when teeth
are to be
filed.

PART IV.—SELECTING CUTTERS BY USE OF BACK CONE RADIUS.



Measure the back cone radius $a b$ for the gear, or $b c$ for the pinion. This is equal to the radius of a spur gear, the number of teeth in which would determine the cutter to use.

RULE.—Multiply the back cone radius by 2 and the product by the diametral pitch; the resulting product is the number of teeth for which to select the cutter.

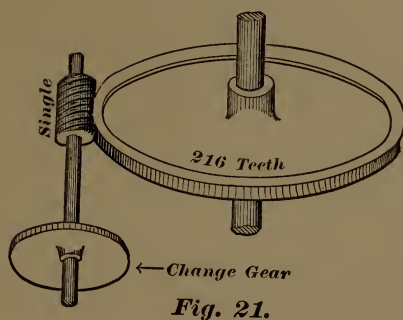
EXAMPLE.—Let the back cone radius $a b = 4''$ and the diametral pitch = 8. $2 \times 4 = 8$, $8 \times 8 = 64$, the number of teeth for which the cutter should be selected, which in this case would be a No. 2 Cutter.

CHAPTER VIII.

THE INDEXING OF ANY WHOLE OR FRACTIONAL NUMBER.

—DIFFERENTIAL INDEXING.

(Fig. 21)



In indexing on a machine the question simply is : How many divisions of the machine index have to be advanced to advance a unit division of the number required. To which is the

$$\text{answer} = \frac{\text{divisions of machine index}}{\text{number to be indexed}}$$

Suppose the number of divisions in index wheel of machine to be 216.

EXAMPLE I.—Index 72.

Answer : $\frac{216}{72} = 3$ (3 turns of worm).

EXAMPLE II.—Index 123.

$$\frac{216}{123} = 1 + \frac{93}{123}$$

If now we should put on worm shaft a change gear having 123 teeth, give the worm shaft, Fig. 21, one turn, and in addition thereto advance 93 teeth of the change gear (to give the fractional turn), we would have indexed correctly one unit of the given number, and so solved the problem. Should we not have change gear 123 we may try those on hand. The question then is: How many teeth (χ) of the gear on hand (for instance 82) must we advance to obtain a result equal to the one when advancing 93 teeth of the 123 tooth gear? We have:

$$\frac{93}{123} = \frac{\chi}{82} \text{ where } \chi = 62$$

EXAMPLE III.—Index 365, change gear 147.

$$\frac{216}{365} = \frac{\chi}{147} \text{ where } \chi = 87 - \frac{3}{365}$$

Here 147 is the change gear on hand. In indexing for a unit of 365 we advance 87 teeth of our 147 tooth gear. It is evident that in so doing we advance too fast and will have indexed three teeth of our change gear too many when the circle is completed. To avoid having this error show in its total amount between the last and the first division, we can distribute the error by dropping one tooth at a time at three even intervals.

EXAMPLE IV.—Index 190.

$$\frac{216}{190} = 1 + \frac{26}{190} \quad \text{Change gear on hand 88 T}$$

$$\frac{26}{190} = \frac{\chi}{88} \text{ where } \chi = 12 + \frac{8}{190}$$

To distribute the error in this case we advance one additional tooth at a time of the change gear at eight even intervals.

EXAMPLE V.—Index 117.3913.

$$\frac{216}{117.3913} = 1 + \frac{986087}{1173913}$$

This example is in nowise different from the preceding ones, except that the fraction is expressed in large numbers. This fraction we can reduce to lower approximate values, which for practical purposes are accurate enough. This is done by the method of continued fractions. [For an explana-

tion of this method we refer to our "Practical Treatise on Gearing."]

$$\begin{array}{r}
 \frac{986087}{1173913} \\
 986087) 1173913 \text{ (1)} \\
 \underline{986087} \\
 187826) 986087 \text{ (5)} \\
 \underline{939130} \\
 46957) 187826 \text{ (3)} \\
 \underline{140871} \\
 46955) 46957 \text{ (1)} \\
 \underline{46955} \\
 2) 46955 \text{ (23477)} \\
 \underline{46954} \\
 1) 2 \text{ (2)} \\
 \underline{2} \\
 0
 \end{array}$$

$$\begin{array}{r}
 \frac{986087}{1173913} = \frac{1}{1 + \frac{1}{5 + \frac{1}{3 + \frac{1}{1 + \frac{1}{23477 + \frac{1}{2}}}}}}
 \end{array}$$

1	5	$c = 3$	1	23477	2
$a = \frac{1}{1}$	$b = \frac{5}{6}$	$d = \frac{16}{19}$	$\frac{21}{25}$	$\frac{493033}{586944}$	$\frac{986087}{1173913}$
$a^1 = \frac{1}{1}$	$b^1 = \frac{5}{6}$	$d^1 = \frac{16}{19}$	$\frac{21}{25}$	$\frac{493033}{586944}$	$\frac{986087}{1173913}$

NOTE.—Find the first two fractions by reduction $\frac{1}{1} = \frac{1}{1}$ and $\frac{1}{1 + \frac{1}{5}} = \frac{5}{6}$; the

others are then found by the rule $\begin{cases} b c + a = d \\ b^1 c + a^1 = d^1 \end{cases}$

The fraction $\frac{2}{5}$ is a good approximation; putting therefore a change gear of 25 teeth on worm shaft, we advance (beside the one full turn) 21 teeth to index our unit.

Of course, in using any but the correct fraction we have an error every time we index a division; so that when indexed around the whole circle, we have multiplied this error by the number of divisions.

In the present example this error is evidently equal to the difference between the correct and the approximate fraction used. Reducing both common fractions to decimal fractions we have :

$$\begin{array}{r}
 \frac{986087}{1173913} = .84000006 \\
 \frac{21}{25} = .84000000 \\
 \frac{.84000000}{.00000006} = \text{error in each division.}
 \end{array}$$

$.00000006 \times 117.3913 = .00000704348$ total error in complete circle. This error is expressed in parts of a unit division. (To find this error expressed in inches, multiply it by the distance between two divisions, measured on the circle.) In this case the approximate fraction being smaller than the correct one, in indexing the whole circle we fall short $.00000704348$ of a division.

EXAMPLE VI.—Index 15.708

$$\frac{216}{15.708} = 13 + \frac{11796}{15708}$$

$$\frac{11796}{15708} = \frac{983}{1309}$$

$$\begin{array}{r} 983 \overline{) 1309} \text{ (1)} \\ \underline{983} \\ 326 \text{ (3)} \\ \underline{978} \\ 5 \text{ (65)} \\ \underline{30} \\ \underline{26} \\ \underline{25} \\ \underline{1} \text{ (5)} \\ \underline{5} \\ 0 \end{array}$$

$$\frac{983}{1309} = \frac{1}{1 + \frac{1}{3 + \frac{1}{65 + \frac{1}{5}}}}$$

1	3	65	5
1	3	196	983
1	4	261	1309

In using the approximation $\frac{1}{\frac{1}{2} + \frac{1}{1}}$ the error for each division (found as above) will be $.000002927$, for the whole circle $.0000460$. In this case, the approximation being larger than the correct fraction, we overreach the circle by the error.

DIFFERENTIAL INDEXING.

The gearing of the spiral head spindle of a Milling Machine to the index plate is equivalent to increasing the spacing numbers of the machine, as the rotation of the index plate modifies the movement of the index crank at each indexing.

When this modification is employed, the indexing is known as *Differential Indexing*.

Usually the regular spacing number of a Milling Machine is 40.

V = number of turns of the index plate to one turn of the spindle = the train of gears, either simple or compound geared.*

N = number of divisions required.

h = number of holes in index plate circle to be used.

n = number of holes taken at each indexing.

Then $\frac{n}{h}$ = number of turns of the index crank at each indexing in relation to the index plate.

$40 - V$ = spacing number when the index plate rotates in the same direction as the crank, using one idler.

$40 + V$ = spacing number when the index plate rotates in the opposite direction to the crank, using two idlers.

When compound gearing is employed, the two gears on the gear stud act as one idler in relation to the direction that the index plate rotates.

$\frac{Nn}{h}$ = number of turns of the crank in N indexings, when plate is held stationary. In ordinary indexing $\frac{Nn}{h} = 40$. In Differential Indexing, $\frac{Nn}{h}$ is increased or decreased by the rotation of the index plate while turning the index

*That is, V = the product of the driving gears divided by the product of the driven gears. The gear on the spiral head spindle and the first gear on the stud are drivers; the second gear on the stud and the gear on the worm are driven.

crank. $\frac{n}{h}$ denotes in all cases the turns of the crank in relation to the index plate.

$V = 40 - \frac{Nn}{h}$, when using one idler and $\frac{Nn}{h}$ is less than 40.

$V = \frac{Nn}{h} - 40$, when using two idlers and $\frac{Nn}{h}$ is greater than 40.

$$N = \frac{40 - V}{\frac{n}{h}} \text{ or } N = (40 - V) \frac{h}{n}, \text{ using one idler.}$$

$$N = \frac{40 + V}{\frac{n}{h}} \text{ or } N = (40 + V) \frac{h}{n}, \text{ using two idlers.}$$

To figure a table of different divisions, N , it is convenient to assume various ratios, V , and find divisions obtainable from the spacing numbers $40 - V$ and $40 + V$. Assuming different values for $\frac{n}{h}$.

Assuming $V = 1$, $40 - V = 39$, one spacing number, employing one idler. With this, divisions can be obtained that are composed of any of the factors of 39 divided by $\frac{n}{h}$, or $39 \times \frac{h}{n}$.

EXAMPLES.—Spacing number 39.

$$n = 1, h = 5; \quad N = 39 \times \frac{5}{1} = 195.$$

$$n = 1, h = 7; \quad N = 39 \times \frac{7}{1} = 273.$$

$$n = 3, h = 17; \quad N = 39 \times \frac{17}{3} = 221$$

The other spacing number, when $V = 1$, is $40 + 1 = 41$. As 41 is prime, aliquot divisions can be obtained only by giving a value of 1 or 41 to n , when $\frac{n}{h}$ is in its lowest terms.

EXAMPLES.—Spacing number 41.

$$n = 1, h = 49. N = 41 \times \frac{49}{1} = 2009.$$

$$n = 41, h = 17. N = 41 \times \frac{17}{41} = 17.$$

FRACTIONAL SPACING NUMBERS.

If V is a fraction, the spacing number is fractional.

Assuming $V = \frac{2}{3}$, $40 - V = 39\frac{1}{3}$, one spacing number employing one idler. $39\frac{1}{3} = \frac{118}{3}$.

EXAMPLES.—Spacing number $39\frac{1}{3}$.

$$n = 1, h = 3; N = \frac{118}{3} \times \frac{3}{1} = 118.$$

$$n = 2, h = 3; N = \frac{118}{3} \times \frac{3}{2} = 59.$$

$$n = 2, h = 15; N = \frac{118}{3} \times \frac{15}{2} = 295.$$

The other spacing number, when $V = \frac{2}{3}$, is $40 + \frac{2}{3} = 40\frac{2}{3} = \frac{122}{3}$, using two idlers.

EXAMPLES.—Spacing number $40\frac{2}{3}$.

$$n = 1, h = 3; N = \frac{122}{3} \times \frac{3}{1} = 122.$$

$$n = 1, h = 33; N = \frac{122}{3} \times \frac{33}{1} = 1342.$$

N given to find *V*; In this case $\frac{n}{h}$ must be assumed.

The formula, $V = 40 - \frac{Nn}{h}$ or $V = \frac{Nn}{h} - 40$ can be used in solving for V . First find $\frac{n}{h}$ that will give a number of divisions approximating N ; this assumed number is $\frac{40h}{n}$.

EXAMPLE 1.

$N = 59$. Required $\frac{n}{h}$ and V .

Try $\frac{n}{h}$ for 60 divisions $= \frac{40}{60} = \frac{2}{3}$. In this case

$\frac{Nn}{h} = \frac{59 \times 2}{3} = 39\frac{1}{3}$, which is less than 40 and the formula

$V = 40 - \frac{Nn}{h}$ is used.

$40 - \frac{59 \times 2}{3} = \frac{2}{3}$, therefore in 59 indexings the crank

will still require $\frac{2}{3}$ of a turn to complete the 40 necessary

for one revolution of the spindle: The train or $V = \frac{2}{3}$

and the gear on the spindle must have $\frac{2}{3}$ the number of teeth in the gear on the worm, using one idler.

EXAMPLE 2.

$N = 319$. Required $\frac{n}{h}$ and V .

Try $\frac{n}{h}$ for 290 divisions $= \frac{4}{29}$.

In this case $\frac{Nn}{h}$ is greater than 40 and using the formula

$V = \frac{Nn}{h} - 40$.

$\frac{319 \times 4}{29} - 40 = 4$. $V = 4$ and the index plate must

turn in the opposite direction to the crank.

When the ratio is not obtainable with simple gearing, it can sometimes be obtained with compound gearing.

$\frac{4}{1}$ can be expressed as follows: $\frac{3 \times 4}{1 \times 3}$ or $\frac{72 \times 64}{24 \times 48}$ for

which there are available gears.

When the assumed number is less than N , the formulas

$V = \frac{Nn}{h} - 40$ can also be expressed in the form:

$V = \frac{n}{h} (N - \frac{40h}{n})$ and when greater than N , $V = 40 - \frac{Nn}{h}$

can be expressed $V = \frac{n}{h} (\frac{40h}{n} - N)$.

These formulas indicate that the gear ratio, V , can be obtained by multiplying the indexing, $\frac{n}{h}$, by the difference between the assumed number, $\frac{40h}{n}$, and the required number, N .

Spacing for quarter degrees.

EXAMPLE 3.—Required $\frac{n}{h}$ and V for spacing $\frac{1}{4}$ degree or 1440 divisions.

Try $\frac{n}{h} = \frac{1}{33}$ and the assumed number is 1320.

$$V = \frac{n}{h} (N - \frac{40h}{n}) = \frac{1}{33} (1440 - 1320) = \frac{120}{33}.$$

$$V = \frac{120}{33} \text{ or } \frac{64 \times 100}{40 \times 44}.$$

Two idlers are required, one in addition to the gears on the compound gear stud.

ALIQUANT OR FRACTIONAL SPACING.

EXAMPLE.—Required a Vernier to read to $\frac{1}{12}$ degree or 5 minutes the scale being divided to degrees.

Each Vernier space can equal $\frac{11}{12}$ degree.

$\frac{11}{12} \times \frac{1}{360} = \frac{11}{4320}$ or $\frac{4320}{11}$ spaces in whole circle = $392 \frac{8}{11}$ spaces.

Assume $\frac{n}{h} = \frac{1}{9}$ or $\frac{40h}{n} = 360$.

$$V = \frac{1}{9} \left(392 \frac{8}{11} - 360 \right) = \frac{1}{9} \times \frac{360}{11} = \frac{40}{11} = \frac{64 \times 100}{40 \times 44}.$$

One idler in addition to the gears on the compound stud is necessary.

If h contains a factor that is not found in the gears, V cannot usually be obtained, unless the factor is cancelled by the difference between N and the assumed number or unless N contains the factor.

The index tables furnished with the Brown & Sharpe Universal Milling Machines give all divisions from 1 to 382. These divisions can all be obtained with the index change gears furnished with the machine. Divisions greater than 382 can be calculated and with additional gears the number of obtainable divisions greatly increased.

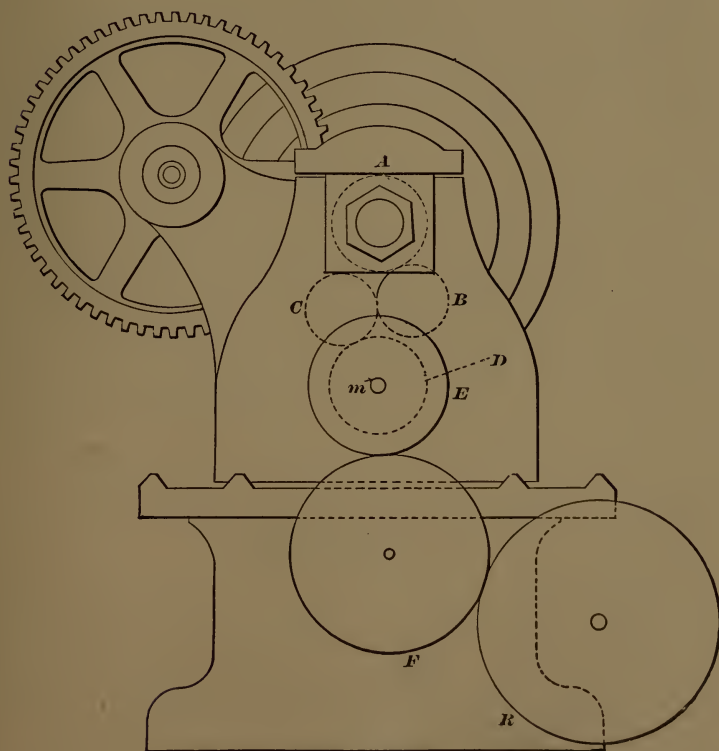
This method of indexing is covered by a patent controlled by Brown & Sharpe Mfg. Co.

CHAPTER IX.

THE GEARING OF LATHES FOR SCREW CUTTING.

(Figs. 22, 23.)

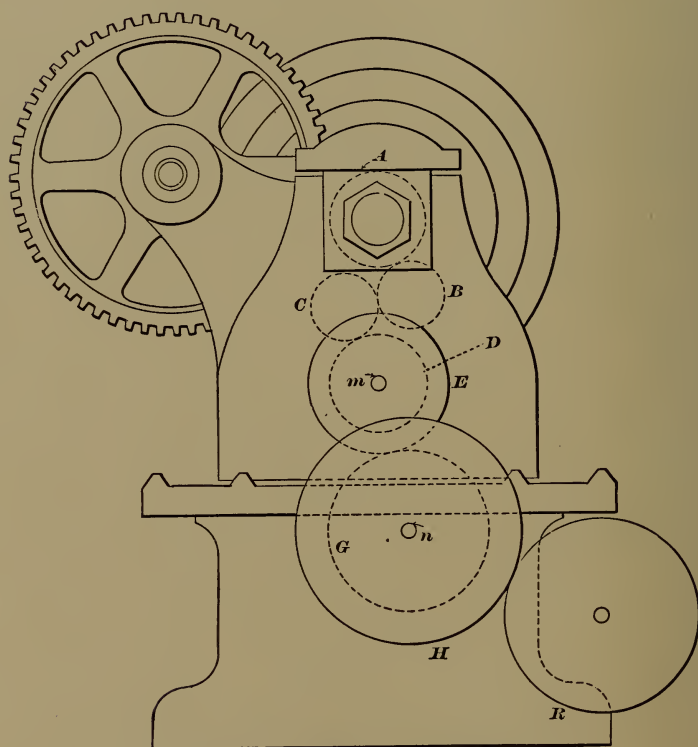
The problem of cutting a screw on a lathe resolves itself into connecting the lathe spindle with the lead screw by a train of gears in such a manner that the carriage (which is actuated by



Simple Gearing.
Fig. 22.

the lead screw) advances just one inch, or some definite distance, while the lathe spindle makes a number of revolutions equal to the number of threads to be cut per inch.

The lead screw has, with the exception of a very few cases, always a single thread, and to advance the carriage one inch it therefore makes a number of revolutions equal to its number



of threads per inch. Should the lead screw have double thread, it will, to accomplish the same result, make a number of revolutions equal to half its number of threads per inch. It follows that we must know in the first place the number of threads per inch on lead screw.

It ought to be clearly understood that one or more intermediate gears, which simply transmit the motion received from one gear to another, in no wise alter the ultimate ratio of a train of gearing. An even number of intermediate gears simply change the direction of rotation, an odd number do not alter it.

The gearing of a lathe to solve a problem in screw cutting can be accomplished by

- A. Simple gearing.
- B. Compound gearing.

Referring to the diagrams, Figs. 22 and 23, we have in Fig. 22 a case of simple, and in Fig. 23 a case of compound gearing.

In simple gearing the motion from gear E is transmitted either directly to gear R on lead screw or through the intermediate F. In compound gearing the motion of E is transmitted through two gears (G and H) keyed together, revolving on the same stud *n*, by which we can change the velocity ratio of the motion while transmitting it from E to R. With these four variables E, G, H, R, we are enabled to have a wider range of changes than in simple gearing.

B and C, being intermediate gears, are not to be considered. If, as is generally the case, gear A equals gear D, we disregard them both, simply remembering that gear E (being fast on same shaft with D) makes as many revolutions as the spindle. Sometimes gear D is twice as large as gear A, then, still considering gear E as making as many revolutions as the spindle, we deal with the lead screw as having twice as many threads per inch as it measures.

SIMPLE GEARING.

Let there be: the number of teeth in the different gears expressed by their respective letters, as per Fig. 22, and

s = threads per inch to be cut,

L = threads per inch on lead screw ; then

$$1. \quad \frac{s}{L} = \frac{R}{E}$$

If now one of the two gears E and R is selected, the other will be :

$$R = \frac{s E}{L} ; \quad E = \frac{L R}{s}$$

2. The two gears may be found by making

$$\left. \begin{array}{l} R = p s \\ E = p L \end{array} \right\} \text{ where } p \text{ may be any number.}$$

3. The above holds good when a fractional thread is to be cut, but if the fraction is expressed in large numbers, as, for instance, $s = 2.833$ ($2\frac{833}{1000}$), we first reduce this fraction ($\frac{833}{1000}$) to lower approximate values by the process of continued fraction (see pages 49 and 50).

$$\begin{array}{r} 833) 1000 (1 \\ \underline{833} \\ 167) 833 (4 \\ \underline{668} \\ 165) 167 (1 \\ \underline{165} \\ 2) 165 (82 \\ \underline{16} \\ 5 \\ \underline{4} \\ 1) 2 (2 \\ \underline{2} \\ 0 \end{array}$$

1	4	1	82	2
1	4	5	414	833
1	5	6	497	1000

$$\frac{5}{6} = .833 \text{ (nearly) and } s = 2\frac{5}{6}$$

If in this case $L = 4$, and we select $E = 48$, then, since

$$R = \frac{s E}{L} \quad R = 34$$

COMPOUND GEARING.

4. In a lathe geared compound for cutting a screw the product of the drivers (E and H, Fig. 23) multiplied by the number of threads per inch to be cut must equal the product of the driven (G and R) multiplied by the number of threads on lead screw. This is expressed by

$$E \cdot H \cdot s = G \cdot R \cdot L \text{ or } \frac{E \cdot H \cdot s}{G \cdot R \cdot L} = 1$$

If three of the gears E, H, G, R have been selected, the fourth one would be either

$$E = \frac{G R L}{H s} \quad \text{or}$$

$$H = \frac{G R L}{E s} \quad \text{or}$$

$$G = \frac{E H s}{R L} \quad \text{or}$$

$$R = \frac{E H s}{G L}$$

$$s = \frac{R G L}{E H} = L \left(\frac{R \cdot G}{L \cdot E \cdot H} \right)$$

If a fractional thread is to be cut, as under "3," we reduce the fraction to lower approximate values.

EXAMPLE.—Gear for 5.2327 threads per inch, lead screw is 6 threads.

$$.2327 = \frac{2327}{10000}$$

$$\begin{array}{r}
 2327) 10000 \text{ (4)} \\
 \underline{9308} \\
 692) 2327 \text{ (3)} \\
 \underline{2076} \\
 251) 692 \text{ (2)} \\
 \underline{502} \\
 190) 251 \text{ (1)} \\
 \underline{190} \\
 61) 190 \text{ (3)} \\
 \underline{183} \\
 7) 61 \text{ (8)} \\
 \underline{56} \\
 5) 7 \text{ (1)} \\
 \underline{5} \\
 2) 5 \text{ (2)} \\
 \underline{4} \\
 1) 2 \text{ (2)} \\
 \underline{2} \\
 0
 \end{array}$$

4	3	2	1	3	8	1	2	2
1	3	7	10	37	306	343	992	2327
4	13	30	43	159	1315	1474	4263	10000

$$\frac{10}{43} = .2327 \text{ (nearly) and } 5.2327 = 5 \frac{10}{43}$$

Selecting E = 43, H = 52, R = 50, and

$$G = \frac{E \cdot H \cdot s}{R \cdot L} \text{ we have } G = \frac{43 \cdot 52 \cdot 5 \frac{10}{43}}{50 \cdot 6} = 39.$$

5. The examples so far given all deal with single thread. The pitch of a screw is the distance from center of one thread to the center of the next. The lead of a screw is the advance for each complete revolution. In a single thread screw the pitch is equal to the lead, while in a double thread screw the pitch is equal to one-half the lead ; in a triple thread screw equal to one-third the lead, etc.

If we have to gear a lathe for a many-threaded screw (double, triple, quadruple, etc.), we simply ascertain the lead, and deal with the lead as we would with the pitch in a single thread screw, *i. e.*, we divide one inch by it, to obtain the number of threads for which we have to gear our lathe.

EXAMPLE.—Gear for double thread screw, lead = .4654. Number of threads per inch to be geared for is :

$$\frac{1}{\text{Lead}} = \frac{1}{.4654} = 2.1487$$

Lead screw is four threads per inch.

As in previous examples, we reduce the fraction $.1487 = \frac{1487}{10000}$ to lower approximate values by the process of continued fraction.

From the different values received in the usual way we select :

$$\frac{1}{4} = .1487 \text{ (nearly) and } 2.1487 = 2\frac{1}{4}$$

We have therefore :

$$\begin{aligned} s &= 2\frac{1}{4} \\ L &= 4 \\ \text{Selecting } \left\{ \begin{array}{l} E = 74 \\ G = 30 \\ H = 40 \end{array} \right. \end{aligned}$$

$$R = \frac{E \cdot H \cdot s}{G \cdot L} = \frac{74 \cdot 40 \cdot 2\frac{1}{4}}{30 \cdot 4} = 53$$

NOTE.—In using any but the original fraction we commit an error. This error can be found by reducing the approximate fraction used to a decimal fraction, and comparing it with the original fraction. In the above example the original fraction is

$$\begin{aligned} &\frac{1}{4} = .1487 \text{ and} \\ &\frac{1}{4} = .14864 \\ \text{Error} &= .00006 \text{ inch in lead.} \end{aligned}$$

In cutting a multiple screw, after having cut one thread, the question arises how to move the thread tool the correct amount for cutting the next thread.

In cutting double, triple, etc., threads, if in simple or compound gearing the number of teeth in gear E is divisible by 2, 3, etc., we so divide the teeth; then leaving the carriage at rest we bring gear E out of mesh and move it forward one division, whereby the spindle will assume the correct position.

When E is not divisible we find how many turns (V) of gear R are made to each full turn of the spindle. Dividing this number by 2 for double, by 3 for triple thread, etc., we advance R so many turns and fractions of a turn, being careful to leave the spindle at rest.

For compound gearing :

$$V = \frac{E \cdot H}{G \cdot R}$$

When the gear D is twice as large as the gear A (as explained in fifth paragraph, page 60.) the formula would be

$$V = \frac{E \cdot H}{2 \cdot G \cdot R}$$

If in simple gearing both E and R are not divisible, one remedy would be to gear the lathe compound; or the face-plate may be accurately divided in two, three or more slots, and all that is then necessary is to move the dog from one slot to another, the carriage remaining stationary.

Table of Tooth Parts

TABLE OF TOOTH PARTS.

CIRCULAR PITCH IN FIRST COLUMN.

Circular Pitch.	Threads or Teeth per inch Linear.	Diametral Pitch.	Thickness of Tooth on Pitch Line.	Addendum and Module.	Working Depth of Tooth.	Depth of Space below Pitch Line.	Whole Depth of Tooth.	Width of Thread-Tool at End.	Width of Thread at Top.
P'	$\frac{1''}{P'}$	P	t	s	D''	s+f	D''+f	P'X.31	P'X.335
2	$\frac{1}{2}$	1.5708	1.0000	.6366	1.2732	.7366	1.3732	.6200	.6700
$1\frac{7}{8}$	$\frac{8}{15}$	1.6755	.9375	.5968	1.1937	.6906	1.2874	.5813	.6281
$1\frac{3}{4}$	$\frac{4}{7}$	1.7952	.8750	.5570	1.1141	.6445	1.2016	.5425	.5863
$1\frac{5}{8}$	$\frac{8}{13}$	1.9333	.8125	.5173	1.0345	.5985	1.1158	.5038	.5444
$1\frac{1}{2}$	$\frac{2}{3}$	2.0944	.7500	.4775	.9549	.5525	1.0299	.4650	.5025
$1\frac{7}{16}$	$\frac{16}{23}$	2.1855	.7187	.4576	.9151	.5294	.9870	.4456	.4816
$1\frac{3}{8}$	$\frac{5}{11}$	2.2848	.6875	.4377	.8754	.5064	.9441	.4262	.4606
$1\frac{1}{3}$	$\frac{3}{4}$	2.3562	.6666	.4244	.8488	.4910	.9154	.4133	.4466
$1\frac{5}{16}$	$\frac{16}{21}$	2.3936	.6562	.4178	.8356	.4834	.9012	.4069	.4397
$1\frac{1}{4}$	$\frac{4}{5}$	2.5133	.6250	.3979	.7958	.4604	.8583	.3875	.4188
$1\frac{3}{16}$	$\frac{16}{19}$	2.6456	.5937	.3780	.7560	.4374	.8156	.3681	.3978
$1\frac{1}{8}$	$\frac{8}{9}$	2.7925	.5625	.3581	.7162	.4143	.7724	.3488	.3769
$1\frac{1}{16}$	$\frac{16}{17}$	2.9568	.5312	.3382	.6764	.3913	.7295	.3294	.3559
1	1	3.1416	.5000	.3183	.6366	.3683	.6866	.3100	.3350
$\frac{15}{16}$	$1\frac{1}{15}$	3.3510	.4687	.2984	.5968	.3453	.6437	.2906	.3141
$\frac{7}{8}$	$1\frac{1}{7}$	3.5904	.4375	.2785	.5570	.3223	.6007	.2713	.2931
$\frac{13}{16}$	$1\frac{3}{13}$	3.8666	.4062	.2586	.5173	.2993	.5579	.2519	.2722
$\frac{4}{5}$	$1\frac{1}{4}$	3.9270	.4000	.2546	.5092	.2946	.5492	.2480	.2680
$\frac{3}{4}$	$1\frac{1}{3}$	4.1888	.3750	.2387	.4775	.2762	.5150	.2325	.2513
$\frac{11}{16}$	$1\frac{5}{11}$	4.5696	.3437	.2189	.4377	.2532	.4720	.2131	.2303
$\frac{2}{3}$	$1\frac{1}{2}$	4.7124	.3333	.2122	.4244	.2455	.4577	.2066	.2233
$\frac{5}{8}$	$1\frac{3}{5}$	5.0265	.3125	.1989	.3979	.2301	.4291	.1938	.2094
$\frac{3}{5}$	$1\frac{2}{3}$	5.2360	.3000	.1910	.3820	.2210	.4120	.1860	.2010
$\frac{4}{7}$	$1\frac{3}{4}$	5.4978	.2857	.1819	.3638	.2105	.3923	.1771	.1914
$\frac{9}{16}$	$1\frac{7}{9}$	5.5851	.2812	.1790	.3581	.2071	.3862	.1744	.1884

TABLE OF TOOTH PARTS.—*Continued.*

CIRCULAR PITCH IN FIRST COLUMN.

Circular Pitch.	Threads or Teeth per inch Linear.	Diametral Pitch.	Thickness of Tooth on Pitch Line.	Addendum and Module.	Working Depth of Tooth.	Depth of Space below Pitch Line.	Whole Depth of Tooth.	Width of Thread-Tool at End.	Width of Thread at Top.
P'	$\frac{1}{P'}$ "	P	<i>t</i>	<i>s</i> ♣	D"	<i>s</i> + <i>f</i>	D'+ <i>f</i> .	P'×.31	P'×.335
$\frac{1}{2}$	2	6.2832	.2500	.1592	.3183	.1842	.3433	.1550	.1675
$\frac{4}{9}$	$2\frac{1}{4}$	7.0685	.2222	.1415	.2830	.1637	.3052	.1378	.1489
$\frac{7}{16}$	$2\frac{2}{7}$	7.1808	.2187	.1393	.2785	.1611	.3003	.1356	.1466
$\frac{3}{7}$	$2\frac{1}{3}$	7.3304	.2143	.1364	.2728	.1578	.2942	.1328	.1436
$\frac{2}{5}$	$2\frac{1}{2}$	7.8540	.2000	.1273	.2546	.1473	.2746	.1240	.1340
$\frac{3}{8}$	$2\frac{2}{3}$	8.3776	.1875	.1194	.2387	.1381	.2575	.1163	.1256
$\frac{4}{11}$	$2\frac{3}{4}$	8.6394	.1818	.1158	.2316	.1340	.2498	.1127	.1218
$\frac{1}{3}$	3	9.4248	.1666	.1061	.2122	.1228	.2289	.1033	.1117
$\frac{5}{16}$	$3\frac{1}{5}$	10.0531	.1562	.0995	.1989	.1151	.2146	.0969	.1047
$\frac{3}{10}$	$3\frac{1}{3}$	10.4719	.1500	.0955	.1910	.1105	.2060	.0930	.1005
$\frac{2}{7}$	$3\frac{1}{2}$	10.9956	.1429	.0909	.1819	.1052	.1962	.0886	.0957
$\frac{1}{4}$	4	12.5664	.1250	.0796	.1591	.0921	.1716	.0775	.0838
$\frac{2}{9}$	$4\frac{1}{2}$	14.1372	.1111	.0707	.1415	.0818	.1526	.0689	.0744
$\frac{1}{5}$	5	15.7080	.1000	.0637	.1273	.0737	.1373	.0620	.0670
$\frac{3}{16}$	$5\frac{1}{3}$	16.7552	.0937	.0597	.1194	.0690	.1287	.0581	.0628
$\frac{2}{11}$	$5\frac{1}{2}$	17.2788	.0909	.0579	.1158	.0670	.1249	.0564	.0609
$\frac{1}{6}$	6	18.8496	.0833	.0531	.1061	.0614	.1144	.0517	.0558
$\frac{2}{13}$	$6\frac{1}{2}$	20.4203	.0769	.0489	.0978	.0566	.1055	.0477	.0515
$\frac{1}{7}$	7	21.9911	.0714	.0455	.0910	.0526	.0981	.0443	.0479
$\frac{2}{15}$	$7\frac{1}{2}$	23.5619	.0666	.0425	.0850	.0492	.0917	.0414	.0446
$\frac{1}{8}$	8	25.1327	.0625	.0398	.0796	.0460	.0858	.0388	.0419
$\frac{1}{9}$	9	28.2743	.0555	.0354	.0707	.0409	.0763	.0344	.0372
$\frac{1}{10}$	10	31.4159	.0500	.0318	.0637	.0368	.0687	.0310	.0335
$\frac{1}{16}$	16	50.2655	.0312	.0199	.0398	.0230	.0429	.0194	.0209
$\frac{1}{20}$	20	62.8318	.0250	.0159	.0318	.0184	.0343	.0155	.0167

TABLE OF TOOTH PARTS.

DIAMETRAL PITCH IN FIRST COLUMN.

Diametral Pitch.	Circular Pitch.	Thickness of Tooth on Pitch Line.	Addendum and Module.	Working Depth of Tooth.	Depth of Space below Pitch Line.	Whole Depth of Tooth.
P	P'	t	s	D''	s+f.	D''+f.
$\frac{1}{2}$	6.2832	3.1416	2.0000	4.0000	2.3142	4.3142
$\frac{3}{4}$	4.1888	2.0944	1.3333	2.6666	1.5428	2.8761
1	3.1416	1.5708	1.0000	2.0000	1.1571	2.1571
$1\frac{1}{4}$	2.5133	1.2566	.8000	1.6000	.9257	1.7257
$1\frac{1}{2}$	2.0944	1.0472	.6666	1.3333	.7714	1.4381
$1\frac{3}{4}$	1.7952	.8976	.5714	1.1429	.6612	1.2326
2	1.5708	.7854	.5000	1.0000	.5785	1.0785
$2\frac{1}{4}$	1.3963	.6981	.4444	.8888	.5143	.9587
$2\frac{1}{2}$	1.2566	.6283	.4000	.8000	.4628	.8628
$2\frac{3}{4}$	1.1424	.5712	.3636	.7273	.4208	.7844
3	1.0472	.5236	.3333	.6666	.3857	.7190
$3\frac{1}{2}$.8976	.4488	.2857	.5714	.3306	.6163
4	.7854	.3927	.2500	.5000	.2893	.5393
5	.6283	.3142	.2000	.4000	.2314	.4314
6	.5236	.2618	.1666	.3333	.1928	.3595
7	.4488	.2244	.1429	.2857	.1653	.3081
8	.3927	.1963	.1250	.2500	.1446	.2696
9	.3491	.1745	.1111	.2222	.1286	.2397
10	.3142	.1571	.1000	.2000	.1157	.2157
11	.2856	.1428	.0909	.1818	.1052	.1961
12	.2618	.1309	.0833	.1666	.0964	.1798
13	.2417	.1208	.0769	.1538	.0890	.1659
14	.2244	.1122	.0714	.1429	.0826	.1541

TABLE OF TOOTH PARTS—*Continued.*

DIAMETRAL PITCH IN FIRST COLUMN.

Diametral Pitch.	Circular Pitch.	Thickness of Tooth on Pitch Line.	Addendum and Module.	Working Depth of Tooth.	Depth of Space below Pitch Line.	Whole Depth of Tooth.
P.	P'.	<i>t.</i>	<i>s.</i>	D''.	<i>s</i> + <i>f</i> .	D''+ <i>f</i> .
15	.2094	.1047	.0666	.1333	.0771	.1438
16	.1963	.0982	.0625	.1250	.0723	.1348
17	.1848	.0924	.0588	.1176	.0681	.1269
18	.1745	.0873	.0555	.1111	.0643	.1198
19	.1653	.0827	.0526	.1053	.0609	.1135
20	.1571	.0785	.0500	.1000	.0579	.1079
22	.1428	.0714	.0455	.0909	.0526	.0980
24	.1309	.0654	.0417	.0833	.0482	.0898
26	.1208	.0604	.0385	.0769	.0445	.0829
28	.1122	.0561	.0357	.0714	.0413	.0770
30	.1047	.0524	.0333	.0666	.0386	.0719
32	.0982	.0491	.0312	.0625	.0362	.0674
34	.0924	.0462	.0294	.0588	.0340	.0634
36	.0873	.0436	.0278	.0555	.0321	.0599
38	.0827	.0413	.0263	.0526	.0304	.0568
40	.0785	.0393	.0250	.0500	.0289	.0539
42	.0748	.0374	.0238	.0476	.0275	.0514
44	.0714	.0357	.0227	.0455	.0263	.0490
46	.0683	.0341	.0217	.0435	.0252	.0469
48	.0654	.0327	.0208	.0417	.0241	.0449
50	.0628	.0314	.0200	.0400	.0231	.0431
56	.0561	.0280	.0178	.0357	.0207	.0385
60	.0524	.0262	.0166	.0333	.0193	.0360

Tables Giving Corrected T and
Corrected S

TABLES GIVING CORRECTED T AND CORRECTED S FOR GEAR TEETH

To obtain corrected S and corrected T for any diametral pitch divide the corresponding dimension for 1 diametral pitch by the required diametral pitch.

EXAMPLE—Find the corrected S and T for a gear 5 diametral pitch 23 T.

$$1.5696 \div 5 = .3139 \text{ Corrected T}$$

$$1.0268 \div 5 = .2054 \quad \text{“} \quad \text{S}$$

1 DIAMETRAL PITCH			
No. of Teeth.	No. of Cutter.	Corrected T	Corrected S
8			
9			
10			
11			
12	8	1.5663	1.0514
13	$7\frac{1}{2}$	1.5670	1.0474
14	7	1.5675	1.0440
15	$6\frac{1}{2}$	1.5679	1.0411
17	6	1.5686	1.0362
19	$5\frac{1}{2}$	1.5690	1.0324
21	5	1.5694	1.0294
23	$4\frac{1}{2}$	1.5696	1.0268
26	4	1.5698	1.0237
30	$3\frac{1}{2}$	1.5701	1.0208
35	3	1.5702	1.0176
42	$2\frac{1}{2}$	1.5704	1.0147
55	2	1.5706	1.0112
80	$1\frac{1}{2}$	1.5707	1.0077
135	1	1.5708	1.0046

For table giving circular pitch see following page.

To obtain corrected S and corrected T for any circular pitch, multiply the corresponding dimension for 1 circular pitch by the required circular pitch.

EXAMPLE—Find the corrected S and T for a $\frac{3}{4}$ " circular pitch gear with 15 teeth.

$$.4991 \times \frac{3}{4} = .3743 \quad \text{Corrected T}$$

$$.3314 \times \frac{3}{4} = .2486 \quad \text{" S}$$

1 CIRCULAR PITCH			
No. of Teeth	No. of Cutter	Corrected T	Corrected S.
8			
9			
10			
11			
12	8	.4986	.3347
13	$7\frac{1}{2}$.4988	.3334
14	7	.4990	.3323
15	$6\frac{1}{2}$.4991	.3314
17	6	.4993	.3298
19	$5\frac{1}{2}$.4995	.3286
21	5	.4996	.3277
23	$4\frac{1}{2}$.4997	.3268
26	4	.4997	.3258
30	$3\frac{1}{2}$.4998	.3249
35	3	.4998	.3239
42	$2\frac{1}{2}$.4999	.3230
55	2	.5000	.3219
80	$1\frac{1}{2}$.5000	.3208
135	1	.5000	.3198

Table Giving Diameter Increments

DIAMETER INCREMENT.

DIAMETER INCREMENT-GEAR

	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12
PINION	12	.84 1.82	.87 1.80	.89 1.79	.93 1.77	.96 1.76	.99 1.74	1.03 1.71	1.07 1.69	1.11 1.66	1.15 1.63	1.20 1.60	1.25 1.56	1.30 1.52	1.36 1.47
	13	.89 1.79	.92 1.77	.95 1.76	.98 1.74	1.02 1.72	1.05 1.70	1.09 1.68	1.13 1.65	1.17 1.62	1.21 1.59	1.26 1.55	1.31 1.51	1.36 1.47	1.41 1.41
	14	.95 1.76	.98 1.75	1.01 1.73	1.04 1.71	1.07 1.69	1.11 1.66	1.15 1.64	1.19 1.61	1.23 1.58	1.27 1.54	1.32 1.50	1.36 1.46	1.41 1.41	
	15	1.00 1.73	1.03 1.71	1.06 1.70	1.09 1.68	1.13 1.65	1.16 1.63	1.20 1.60	1.24 1.57	1.28 1.54	1.32 1.50	1.37 1.46	1.41 1.41		
	16	1.05 1.70	1.08 1.68	1.11 1.66	1.14 1.64	1.18 1.62	1.21 1.59	1.25 1.56	1.29 1.53	1.33 1.49	1.37 1.46	1.41 1.41			
	17	1.09 1.67	1.12 1.65	1.16 1.63	1.19 1.61	1.22 1.58	1.26 1.55	1.30 1.52	1.33 1.49	1.37 1.45	1.41 1.41				
	18	1.14 1.64	1.17 1.62	1.20 1.60	1.23 1.57	1.27 1.55	1.30 1.52	1.34 1.49	1.38 1.45	1.41 1.41					
	19	1.18 1.61	1.21 1.59	1.24 1.57	1.27 1.54	1.31 1.51	1.34 1.48	1.38 1.45	1.41 1.41						
	20	1.22 1.59	1.25 1.56	1.28 1.54	1.31 1.51	1.35 1.48	1.38 1.45	1.41 1.41							
	21	1.26 1.56	1.29 1.53	1.32 1.50	1.35 1.48	1.38 1.45	1.41 1.41								
	22	1.29 1.53	1.32 1.50	1.35 1.47	1.38 1.45	1.41 1.41									
	23	1.33 1.50	1.35 1.47	1.38 1.44	1.41 1.41										
	24	1.36 1.47	1.39 1.44	1.41 1.41											
	25	1.39 1.44	1.41 1.41												
	26	1.41 1.41													

For bevel gears with axes at right angles only.

DIAMETER INCREMENT—(Continued.)

DIAMETER INCREMENT-GEAR

	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27
12	.56	.58	.59	.61	.63	.63	.65	.67	.68	.70	.72	.74	.76	.79	.81
	1.92	1.92	1.91	1.91	1.90	1.90	1.89	1.88	1.87	1.87	1.87	1.85	1.85	1.84	1.83
13	.60	.61	.63	.65	.66	.68	.70	.71	.73	.75	.77	.80	.82	.84	.87
	1.91	1.90	1.90	1.89	1.89	1.88	1.87	1.87	1.86	1.85	1.84	1.83	1.82	1.81	1.80
14	.65	.66	.67	.69	.71	.72	.74	.76	.78	.80	.82	.85	.87	.89	.92
	1.89	1.89	1.88	1.88	1.87	1.86	1.86	1.85	1.84	1.83	1.82	1.81	1.80	1.79	1.78
15	.69	.70	.72	.74	.75	.77	.79	.81	.83	.85	.87	.89	.92	.94	.97
	1.88	1.87	1.87	1.86	1.85	1.85	1.84	1.83	1.82	1.81	1.80	1.79	1.78	1.76	1.75
16	.73	.74	.76	.77	.79	.81	.83	.85	.88	.89	.91	.94	.97	.99	1.02
	1.86	1.86	1.85	1.85	1.84	1.83	1.82	1.81	1.80	1.79	1.77	1.75	1.75	1.74	1.72
17	.77	.78	.79	.81	.83	.86	.88	.89	.91	.94	.96	.99	1.01	1.04	1.07
	1.85	1.84	1.83	1.83	1.82	1.81	1.80	1.79	1.77	1.76	1.75	1.74	1.73	1.71	1.69
18	.80	.82	.84	.86	.88	.89	.91	.93	.94	.98	1.01	1.03	1.06	1.08	1.11
	1.83	1.82	1.81	1.81	1.80	1.79	1.78	1.77	1.76	1.74	1.73	1.72	1.70	1.68	1.66
19	.84	.86	.88	.89	.91	.93	.95	.97	.99	1.02	1.04	1.07	1.10	1.12	1.15
	1.81	1.81	1.80	1.79	1.78	1.77	1.76	1.75	1.73	1.72	1.70	1.69	1.67	1.66	1.64
20	.88	.89	.91	.93	.95	.97	.99	1.01	1.04	1.06	1.08	1.11	1.14	1.16	1.19
	1.80	1.79	1.78	1.77	1.76	1.75	1.74	1.72	1.71	1.70	1.68	1.66	1.64	1.63	1.61
21	.91	.93	.94	.97	.99	1.01	1.03	1.05	1.07	1.10	1.12	1.14	1.17	1.20	1.23
	1.78	1.77	1.76	1.75	1.74	1.73	1.72	1.70	1.69	1.67	1.65	1.64	1.62	1.60	1.58
22	.95	.96	.98	1.00	1.02	1.04	1.06	1.09	1.11	1.13	1.16	1.18	1.21	1.24	1.26
	1.76	1.75	1.74	1.73	1.72	1.71	1.69	1.68	1.66	1.65	1.63	1.61	1.59	1.57	1.55
23	.98	1.00	1.01	1.04	1.06	1.08	1.10	1.12	1.14	1.17	1.19	1.21	1.24	1.27	1.30
	1.74	1.73	1.72	1.71	1.70	1.68	1.67	1.66	1.64	1.62	1.61	1.59	1.57	1.55	1.52
24	1.01	1.03	1.05	1.07	1.08	1.11	1.13	1.15	1.17	1.20	1.23	1.25	1.28	1.30	1.33
	1.72	1.71	1.70	1.69	1.68	1.66	1.65	1.63	1.62	1.60	1.58	1.56	1.54	1.52	1.49
25	1.04	1.06	1.08	1.10	1.12	1.14	1.16	1.18	1.20	1.23	1.26	1.28	1.31	1.33	1.36
	1.71	1.70	1.68	1.67	1.65	1.64	1.63	1.61	1.59	1.58	1.56	1.54	1.52	1.49	1.47
26	1.07	1.09	1.11	1.13	1.15	1.17	1.19	1.21	1.24	1.26	1.28	1.31	1.34	1.36	1.39
	1.69	1.68	1.66	1.65	1.64	1.62	1.61	1.59	1.57	1.55	1.53	1.51	1.49	1.47	1.44
27	1.10	1.12	1.14	1.15	1.18	1.20	1.22	1.24	1.27	1.29	1.31	1.34	1.36	1.39	1.41
	1.67	1.66	1.64	1.63	1.62	1.60	1.58	1.57	1.54	1.53	1.51	1.49	1.46	1.44	1.41
28	1.13	1.14	1.16	1.19	1.21	1.23	1.25	1.27	1.29	1.32	1.34	1.36	1.39	1.41	
	1.65	1.64	1.62	1.61	1.59	1.58	1.56	1.54	1.53	1.51	1.48	1.46	1.44	1.41	
29	1.15	1.17	1.19	1.21	1.23	1.26	1.28	1.30	1.32	1.34	1.37	1.39	1.41		
	1.63	1.62	1.60	1.59	1.57	1.56	1.54	1.52	1.50	1.48	1.46	1.44	1.41		
30	1.18	1.20	1.22	1.24	1.26	1.28	1.30	1.32	1.35	1.37	1.39	1.41			
	1.61	1.60	1.59	1.57	1.55	1.54	1.52	1.50	1.48	1.46	1.44	1.41			
31	1.21	1.23	1.25	1.26	1.28	1.31	1.33	1.35	1.37	1.39	1.41				
	1.59	1.58	1.57	1.55	1.53	1.51	1.50	1.48	1.46	1.44	1.41				
32	1.23	1.25	1.27	1.29	1.31	1.33	1.35	1.37	1.39	1.41					
	1.58	1.56	1.54	1.53	1.51	1.50	1.48	1.46	1.44	1.41					
33	1.25	1.27	1.29	1.31	1.33	1.35	1.37	1.39	1.41						
	1.56	1.54	1.53	1.51	1.49	1.48	1.45	1.43							
34	1.28	1.30	1.31	1.33	1.35	1.37	1.39	1.41							
	1.54	1.52	1.51	1.49	1.48	1.45	1.43	1.41							
35	1.30	1.32	1.34	1.35	1.38	1.39	1.41								
	1.52	1.50	1.49	1.48	1.45	1.43	1.41								
36	1.32	1.34	1.36	1.38	1.40	1.41									
	1.50	1.49	1.47	1.45	1.43	1.41									
37	1.34	1.36	1.38	1.40	1.41										
	1.49	1.47	1.45	1.43	1.41										
38	1.36	1.38	1.40	1.41											
	1.47	1.45	1.43	1.41											
39	1.38	1.40	1.41												
	1.45	1.43	1.41												
40	1.40	1.41													
	1.43	1.41													
41	1.41														
	1.41														

For bevel gears with axes at right angles only.

DIAMETER INCREMENT—(Continued.)

DIAMETER INCREMENT-GEAR

	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42
PINION	12	.42 1.96	.43 1.95	.43 1.95	.44 1.95	.45 1.95	.46 1.95	.47 1.94	.48 1.94	.48 1.94	.49 1.94	.50 1.94	.52 1.93	.53 1.93	.54 1.92
	13	.45 1.95	.46 1.95	.47 1.94	.48 1.94	.48 1.94	.49 1.94	.50 1.93	.51 1.93	.52 1.93	.53 1.92	.54 1.92	.56 1.92	.57 1.91	.58 1.91
	14	.48 1.94	.49 1.94	.50 1.94	.51 1.93	.52 1.93	.53 1.93	.54 1.92	.55 1.92	.56 1.92	.57 1.91	.58 1.91	.59 1.91	.61 1.91	.62 1.90
	15	.52 1.93	.53 1.93	.54 1.93	.54 1.92	.55 1.92	.56 1.92	.57 1.91	.59 1.91	.60 1.91	.61 1.90	.62 1.90	.63 1.89	.65 1.88	.66 1.88
	16	.55 1.92	.56 1.92	.57 1.92	.58 1.91	.59 1.91	.60 1.90	.61 1.90	.62 1.89	.63 1.89	.64 1.89	.66 1.88	.67 1.88	.68 1.87	.70 1.87
	17	.58 1.91	.59 1.91	.60 1.91	.61 1.90	.62 1.90	.63 1.89	.64 1.89	.66 1.89	.67 1.88	.68 1.88	.69 1.87	.71 1.87	.72 1.86	.74 1.85
	18	.61 1.90	.62 1.90	.63 1.89	.64 1.89	.65 1.89	.67 1.88	.68 1.88	.69 1.87	.70 1.87	.72 1.86	.73 1.86	.74 1.85	.76 1.84	.77 1.84
	19	.64 1.89	.65 1.89	.66 1.89	.67 1.88	.69 1.88	.70 1.87	.71 1.87	.72 1.86	.74 1.86	.75 1.85	.76 1.85	.78 1.84	.79 1.84	.81 1.83
	20	.67 1.88	.68 1.88	.69 1.88	.71 1.87	.72 1.87	.73 1.86	.74 1.86	.76 1.85	.77 1.85	.78 1.84	.80 1.83	.81 1.83	.83 1.82	.84 1.81
	21	.70 1.87	.71 1.87	.72 1.86	.74 1.86	.75 1.85	.76 1.85	.77 1.84	.79 1.84	.80 1.83	.82 1.83	.83 1.82	.85 1.81	.86 1.80	.88 1.79
	22	.73 1.86	.74 1.86	.75 1.85	.77 1.85	.78 1.84	.79 1.84	.81 1.83	.82 1.82	.83 1.82	.85 1.81	.86 1.80	.88 1.80	.89 1.79	.91 1.78
	23	.76 1.85	.77 1.85	.78 1.84	.80 1.83	.81 1.83	.82 1.82	.84 1.82	.85 1.81	.86 1.80	.88 1.80	.89 1.79	.91 1.78	.93 1.77	.94 1.76
	24	.79 1.84	.80 1.83	.81 1.83	.83 1.82	.84 1.82	.85 1.81	.87 1.80	.88 1.80	.89 1.79	.91 1.78	.93 1.77	.94 1.76	.96 1.76	.97 1.75
	25	.82 1.83	.83 1.82	.84 1.81	.85 1.81	.87 1.80	.88 1.80	.89 1.79	.91 1.78	.92 1.77	.94 1.77	.95 1.76	.97 1.75	.99 1.74	1.01 1.73
	26	.84 1.81	.85 1.81	.87 1.80	.88 1.80	.89 1.79	.91 1.78	.92 1.77	.94 1.77	.95 1.76	.97 1.75	.98 1.74	1.00 1.73	1.02 1.72	1.04 1.71
	27	.87 1.80	.88 1.80	.89 1.79	.91 1.78	.92 1.78	.94 1.77	.95 1.76	.97 1.75	.98 1.74	1.00 1.73	1.01 1.72	1.03 1.71	1.05 1.70	1.06 1.69
	28	.89 1.79	.91 1.78	.92 1.78	.93 1.77	.95 1.76	.96 1.75	.98 1.74	.99 1.73	1.01 1.72	1.02 1.71	1.04 1.70	1.06 1.69	1.07 1.68	1.09 1.66
	29	.92 1.78	.93 1.77	.95 1.76	.96 1.75	.97 1.74	.99 1.73	1.00 1.72	1.02 1.71	1.03 1.70	1.05 1.69	1.07 1.68	1.08 1.67	1.10 1.66	1.12 1.65
	30	.94 1.76	.96 1.76	.97 1.74	.99 1.73	1.00 1.72	1.01 1.71	1.03 1.70	1.04 1.69	1.06 1.68	1.08 1.67	1.09 1.66	1.11 1.65	1.13 1.64	1.14 1.63
	31	.97 1.75	.98 1.74	1.00 1.73	1.01 1.72	1.02 1.71	1.04 1.70	1.05 1.69	1.07 1.68	1.09 1.67	1.10 1.66	1.12 1.65	1.13 1.64	1.15 1.63	1.17 1.61
	32	.99 1.74	1.01 1.73	1.02 1.72	1.03 1.71	1.04 1.71	1.06 1.69	1.08 1.68	1.09 1.67	1.11 1.66	1.13 1.65	1.14 1.64	1.16 1.63	1.18 1.62	1.21 1.59
	33	1.02 1.72	1.03 1.71	1.04 1.71	1.06 1.70	1.08 1.69	1.09 1.68	1.10 1.67	1.12 1.66	1.13 1.65	1.15 1.64	1.17 1.63	1.18 1.61	1.20 1.60	1.22 1.57
	34	1.04 1.71	1.05 1.70	1.07 1.69	1.08 1.68	1.09 1.67	1.11 1.66	1.12 1.65	1.14 1.64	1.16 1.63	1.17 1.62	1.19 1.61	1.21 1.59	1.22 1.58	1.24 1.55
	35	1.06 1.70	1.07 1.69	1.09 1.68	1.10 1.67	1.12 1.66	1.13 1.65	1.15 1.64	1.17 1.63	1.18 1.62	1.19 1.60	1.21 1.59	1.23 1.57	1.25 1.55	1.28 1.52
	36	1.08 1.68	1.10 1.67	1.11 1.66	1.12 1.65	1.14 1.64	1.15 1.63	1.17 1.62	1.18 1.61	1.19 1.60	1.21 1.59	1.23 1.57	1.25 1.55	1.27 1.53	1.30 1.52
	37	1.10 1.67	1.12 1.66	1.13 1.65	1.14 1.64	1.16 1.63	1.17 1.62	1.19 1.61	1.21 1.60	1.22 1.58	1.24 1.57	1.25 1.56	1.27 1.55	1.29 1.53	1.32 1.50
	38	1.12 1.66	1.14 1.65	1.15 1.64	1.16 1.63	1.18 1.61	1.20 1.60	1.21 1.59	1.23 1.58	1.24 1.57	1.26 1.56	1.27 1.54	1.29 1.53	1.31 1.51	1.32 1.48
	39	1.14 1.64	1.16 1.63	1.17 1.62	1.19 1.61	1.20 1.60	1.21 1.59	1.23 1.58	1.25 1.56	1.26 1.55	1.28 1.54	1.29 1.53	1.31 1.51	1.33 1.49	1.36 1.47
	40	1.16 1.63	1.18 1.62	1.19 1.61	1.21 1.60	1.22 1.59	1.23 1.57	1.25 1.55	1.26 1.55	1.28 1.54	1.30 1.52	1.31 1.51	1.33 1.49	1.35 1.48	1.38 1.45
	41	1.18 1.61	1.20 1.60	1.21 1.59	1.22 1.58	1.24 1.57	1.25 1.56	1.27 1.55	1.28 1.53	1.30 1.52	1.31 1.51	1.33 1.49	1.35 1.48	1.36 1.46	1.40 1.43
	42	1.20 1.60	1.21 1.59	1.23 1.58	1.24 1.57	1.26 1.56	1.27 1.54	1.29 1.53	1.30 1.52	1.32 1.51	1.33 1.49	1.35 1.48	1.36 1.46	1.40 1.43	1.41 1.41

For bevel gears with axes at right angles only.

DIAMETER INCREMENT—(Continued.)

DIAMETER INCREMENT-GEAR

	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57
12	.33 1.97	.33 1.97	.34 1.97	.34 1.97	.35 1.97	.35 1.97	.36 1.97	.36 1.97	.37 1.97	.37 1.96	.38 1.96	.39 1.96	.39 1.96	.40 1.96	.41 1.96	.41 1.96
13	.36 1.97	.36 1.97	.37 1.97	.37 1.97	.38 1.96	.38 1.96	.39 1.96	.39 1.96	.40 1.96	.40 1.96	.41 1.96	.42 1.96	.42 1.95	.43 1.95	.44 1.95	.44 1.95
14	.38 1.96	.39 1.96	.39 1.96	.40 1.96	.40 1.96	.41 1.96	.42 1.96	.42 1.95	.43 1.95	.43 1.95	.44 1.95	.45 1.95	.45 1.95	.46 1.95	.47 1.94	.48 1.94
15	.41 1.96	.41 1.96	.42 1.96	.42 1.95	.43 1.95	.44 1.95	.44 1.95	.45 1.95	.45 1.95	.46 1.95	.47 1.94	.48 1.94	.48 1.94	.49 1.94	.50 1.94	.51 1.94
16	.43 1.95	.44 1.95	.45 1.95	.45 1.95	.46 1.95	.46 1.95	.47 1.94	.48 1.94	.48 1.94	.49 1.94	.50 1.94	.51 1.93	.52 1.93	.53 1.93	.54 1.93	.54 1.93
17	.46 1.95	.47 1.95	.47 1.94	.48 1.94	.48 1.94	.49 1.94	.50 1.94	.51 1.93	.51 1.93	.52 1.93	.53 1.93	.54 1.93	.55 1.92	.55 1.92	.56 1.92	.57 1.92
18	.48 1.94	.49 1.94	.50 1.94	.50 1.94	.51 1.93	.52 1.93	.53 1.93	.54 1.93	.55 1.92	.56 1.92	.57 1.92	.57 1.92	.58 1.92	.59 1.91	.60 1.91	.60 1.91
19	.51 1.93	.52 1.93	.52 1.93	.53 1.93	.54 1.93	.55 1.92	.55 1.92	.56 1.92	.57 1.92	.58 1.91	.59 1.91	.59 1.91	.60 1.91	.61 1.90	.62 1.90	.63 1.90
20	.54 1.93	.54 1.93	.55 1.92	.56 1.92	.56 1.92	.57 1.91	.58 1.91	.59 1.91	.60 1.91	.61 1.91	.62 1.90	.63 1.90	.64 1.90	.65 1.89	.66 1.89	.66 1.89
21	.56 1.92	.57 1.92	.57 1.92	.58 1.91	.59 1.91	.60 1.91	.61 1.91	.62 1.90	.63 1.90	.64 1.89	.65 1.89	.66 1.89	.67 1.89	.68 1.88	.69 1.88	.70 1.87
22	.58 1.91	.59 1.91	.60 1.91	.61 1.91	.62 1.90	.63 1.90	.64 1.90	.65 1.89	.66 1.89	.67 1.89	.68 1.88	.69 1.88	.70 1.88	.71 1.87	.72 1.87	.72 1.87
23	.61 1.91	.62 1.90	.62 1.90	.63 1.90	.64 1.89	.65 1.89	.66 1.89	.67 1.89	.68 1.88	.69 1.88	.70 1.88	.71 1.87	.72 1.87	.73 1.86	.74 1.86	.75 1.85
24	.63 1.90	.64 1.89	.65 1.89	.66 1.89	.67 1.88	.68 1.88	.69 1.88	.70 1.87	.71 1.87	.72 1.87	.73 1.86	.74 1.86	.75 1.86	.76 1.85	.77 1.85	.78 1.84
25	.66 1.89	.67 1.88	.68 1.88	.68 1.88	.69 1.87	.70 1.87	.71 1.87	.72 1.86	.73 1.86	.74 1.85	.75 1.85	.76 1.85	.77 1.85	.78 1.84	.79 1.84	.80 1.83
26	.68 1.88	.69 1.88	.70 1.87	.71 1.87	.71 1.87	.72 1.86	.73 1.86	.74 1.85	.75 1.85	.76 1.84	.77 1.84	.78 1.84	.79 1.83	.80 1.83	.81 1.82	.82 1.82
27	.70 1.87	.71 1.87	.72 1.87	.73 1.86	.74 1.86	.75 1.86	.76 1.85	.77 1.85	.78 1.84	.79 1.84	.80 1.83	.81 1.83	.82 1.82	.83 1.82	.84 1.81	.86 1.81
28	.72 1.86	.73 1.86	.74 1.86	.75 1.85	.76 1.85	.77 1.85	.78 1.84	.79 1.83	.80 1.83	.81 1.82	.82 1.82	.83 1.81	.84 1.81	.85 1.80	.86 1.80	.88 1.80
29	.75 1.86	.76 1.85	.77 1.85	.78 1.84	.78 1.84	.79 1.84	.80 1.83	.82 1.83	.83 1.82	.84 1.82	.85 1.81	.86 1.81	.87 1.80	.88 1.80	.89 1.79	.91 1.78
30	.77 1.85	.78 1.84	.79 1.84	.80 1.83	.81 1.83	.82 1.83	.83 1.82	.84 1.82	.85 1.81	.86 1.81	.87 1.80	.88 1.79	.89 1.79	.90 1.78	.91 1.78	.93 1.77
31	.79 1.84	.80 1.83	.81 1.83	.82 1.82	.83 1.82	.84 1.81	.85 1.81	.86 1.80	.87 1.80	.88 1.79	.89 1.79	.90 1.78	.91 1.78	.92 1.77	.93 1.77	.96 1.76
32	.81 1.83	.82 1.82	.83 1.82	.84 1.81	.85 1.81	.86 1.80	.87 1.80	.88 1.79	.89 1.79	.90 1.78	.91 1.78	.92 1.77	.93 1.77	.94 1.76	.95 1.76	.98 1.74
33	.83 1.82	.84 1.81	.85 1.81	.86 1.80	.87 1.80	.88 1.79	.89 1.79	.91 1.78	.92 1.78	.93 1.77	.94 1.77	.95 1.76	.96 1.75	.97 1.75	.98 1.74	1.00 1.73
34	.85 1.81	.86 1.80	.87 1.80	.88 1.79	.89 1.79	.90 1.78	.91 1.78	.92 1.77	.93 1.77	.94 1.76	.95 1.75	.96 1.75	.97 1.74	.98 1.73	.99 1.73	1.02 1.72
35	.87 1.80	.88 1.79	.89 1.79	.90 1.78	.92 1.78	.93 1.77	.94 1.77	.95 1.76	.96 1.75	.97 1.75	.98 1.74	.99 1.73	1.00 1.73	1.01 1.72	1.02 1.71	1.05 1.70
36	.89 1.79	.90 1.78	.91 1.78	.93 1.77	.94 1.77	.95 1.76	.96 1.76	.97 1.75	.98 1.74	.99 1.74	1.00 1.73	1.01 1.73	1.02 1.72	1.03 1.71	1.04 1.70	1.07 1.69
37	.91 1.78	.92 1.77	.93 1.77	.95 1.76	.96 1.76	.97 1.75	.98 1.74	.99 1.74	1.00 1.73	1.01 1.72	1.02 1.72	1.03 1.71	1.04 1.70	1.05 1.69	1.06 1.68	1.09 1.67
38	.93 1.77	.94 1.76	.95 1.76	.97 1.75	.98 1.75	.99 1.74	1.00 1.73	1.01 1.73	1.02 1.72	1.03 1.71	1.04 1.71	1.05 1.70	1.06 1.69	1.07 1.68	1.08 1.67	1.11 1.66
39	.95 1.76	.96 1.75	.97 1.75	.98 1.74	.99 1.73	1.01 1.73	1.02 1.72	1.03 1.72	1.04 1.71	1.05 1.70	1.06 1.69	1.07 1.68	1.08 1.68	1.09 1.67	1.10 1.66	1.13 1.65
40	.97 1.75	.97 1.75	.99 1.74	1.00 1.73	1.01 1.73	1.02 1.72	1.03 1.71	1.04 1.71	1.05 1.70	1.06 1.69	1.07 1.68	1.08 1.67	1.09 1.66	1.10 1.66	1.11 1.65	1.14 1.64
41	.99 1.74	1.00 1.73	1.01 1.73	1.02 1.72	1.03 1.72	1.04 1.71	1.06 1.70	1.07 1.69	1.08 1.68	1.09 1.67	1.10 1.66	1.11 1.65	1.12 1.65	1.13 1.64	1.14 1.64	1.17 1.62
42	1.01 1.73	1.02 1.72	1.03 1.72	1.04 1.71	1.05 1.70	1.06 1.69	1.07 1.68	1.09 1.67	1.10 1.66	1.11 1.66	1.12 1.65	1.13 1.64	1.14 1.64	1.15 1.63	1.16 1.62	1.19 1.61

For bevel gears with axes at right angles only.

Tables for Angle of Edge and Angle
of Face of Gears

TABLES FOR ANGLES OF EDGE AND ANGLES OF FACE.

The following four tables have been computed for the convenience in calculating data for bevel gears with axes at right angle. They *do not* hold good for bevel gears with axes at any other angle.

To use the tables the number of teeth in gear and pinion must be known.

Having located the number of teeth in the gear on the horizontal line of figures at the top of the table, and the number of teeth in the pinion on the vertical line of figures on the left-hand side, we follow the two columns to the square formed by their intersections.

The two angles found in the same square are the respective angles for gear and pinion. The tables are so arranged that the angle belonging to the gear is always placed above the angle for the pinion.

The cutting angle for a gear or pinion is equal to the angle of face of its mate as given in the following tables.

TABLE I.
ANGLE OF EDGE-GEAR

	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27
12	73°41' 16°19'	73°18' 16°42'	72°54' 17°6'	72°28' 17°32'	72°2' 17°58'	71°34' 18°26'	71°5' 18°55'	70°34' 19°26'	70°1' 19°59'	69°26' 20°34'	68°50' 21°10'	68°12' 21°48'	67°31' 22°29'	66°48' 23°12'	66°2' 23°58'
13	72°23' 17°35'	71°59' 18°1'	71°34' 18°26'	71°7' 18°53'	70°39' 19°21'	70°9' 19°51'	69°37' 20°23'	69°5' 20°55'	68°30' 21°30'	67°53' 22°7'	67°15' 22°45'	66°34' 23°26'	65°51' 24°9'	65°6' 24°34'	64°17' 25°43'
14	71°9' 18°51'	70°43' 19°17'	70°15' 19°45'	69°46' 20°14'	69°16' 20°44'	68°45' 21°15'	68°12' 21°48'	67°37' 22°23'	67°0' 23°0'	66°23' 23°37'	65°42' 24°18'	64°59' 25°1'	64°14' 25°46'	63°26' 26°34'	62°36' 27°24'
15	69°54' 20°6'	69°26' 20°34'	68°58' 21°2'	68°28' 21°32'	67°56' 22°4'	67°23' 22°37'	66°48' 23°12'	66°12' 23°48'	65°33' 24°27'	64°53' 25°7'	64°10' 25°50'	63°26' 26°34'	62°39' 27°21'	61°49' 28°11'	60°59' 29°3'
16	68°41' 21°19'	68°12' 21°48'	67°42' 22°18'	67°10' 22°50'	66°37' 23°23'	66°2' 23°58'	65°26' 24°34'	64°48' 25°12'	64°8' 25°52'	63°26' 26°34'	62°42' 27°18'	61°56' 28°4'	61°7' 28°53'	60°15' 29°45'	59°2' 30°39'
17	67°29' 22°31'	66°58' 23°2'	66°27' 23°33'	65°54' 24°6'	65°19' 24°41'	64°43' 25°17'	64°6' 25°54'	63°26' 26°34'	62°45' 27°15'	62°1' 27°59'	61°15' 28°45'	60°28' 29°32'	59°37' 30°23'	58°44' 31°16'	57°48' 32°12'
18	66°18' 23°42'	65°45' 24°14'	65°16' 24°46'	64°39' 25°21'	64°4' 25°56'	63°26' 26°34'	62°47' 27°13'	62°6' 27°54'	61°23' 28°37'	60°38' 29°22'	59°51' 30°9'	59°2' 30°58'	58°10' 31°50'	57°16' 32°44'	56°19' 33°41'
19	65°8' 24°52'	64°36' 25°24'	64°2' 25°58'	63°26' 26°34'	62°49' 27°11'	62°10' 27°50'	61°30' 28°30'	60°48' 29°12'	60°4' 29°56'	59°18' 30°42'	58°30' 31°30'	57°39' 32°21'	56°46' 33°14'	55°51' 34°9'	54°52' 35°8'
20	64°0' 26°0'	63°26' 26°34'	62°51' 27°9'	62°14' 27°46'	61°37' 28°23'	60°57' 29°3'	60°15' 29°45'	59°32' 30°28'	58°47' 31°13'	58°0' 32°0'	57°10' 32°50'	56°19' 33°41'	55°24' 34°36'	54°28' 35°32'	53°28' 36°32'
21	62°53' 27°7'	62°18' 27°42'	61°42' 28°18'	61°4' 28°56'	60°25' 29°35'	59°45' 30°15'	59°2' 30°58'	58°18' 31°42'	57°32' 32°28'	56°43' 33°17'	55°53' 34°7'	55°0' 35°0'	54°5' 35°55'	53°7' 36°53'	52°8' 37°52'
22	61°47' 28°13'	61°11' 28°49'	60°34' 29°26'	59°56' 30°4'	59°15' 30°45'	58°34' 31°26'	57°51' 32°9'	57°6' 32°54'	56°19' 33°41'	55°29' 34°31'	54°38' 35°22'	53°45' 36°15'	52°49' 37°11'	51°50' 38°10'	50°49' 39°11'
23	60°42' 29°18'	60°6' 29°54'	59°28' 30°32'	58°49' 31°11'	58°8' 31°52'	57°25' 32°35'	56°41' 33°19'	55°55' 34°5'	55°7' 34°53'	54°18' 35°42'	53°26' 36°34'	52°31' 37°29'	51°35' 38°25'	50°36' 39°24'	49°34' 40°26'
24	59°39' 30°21'	59°2' 30°58'	58°23' 31°37'	57°44' 32°16'	57°2' 32°58'	56°19' 33°41'	55°33' 34°27'	54°47' 35°13'	53°58' 36°2'	53°8' 36°52'	52°15' 37°45'	51°20' 38°40'	50°23' 39°37'	49°24' 40°36'	48°22' 41°38'
25	58°38' 31°22'	58°0' 32°0'	57°20' 32°40'	56°40' 33°20'	55°57' 34°3'	55°13' 34°47'	54°28' 35°32'	53°40' 36°20'	52°51' 37°9'	52°0' 38°0'	51°7' 38°53'	50°12' 39°48'	49°14' 40°46'	48°14' 41°46'	47°12' 42°48'
26	57°37' 32°23'	56°58' 33°2'	56°19' 33°41'	55°37' 34°23'	54°54' 35°6'	54°10' 35°50'	53°24' 36°36'	52°36' 37°24'	51°46' 38°14'	50°54' 39°6'	50°3' 39°59'	49°5' 40°55'	48°7' 41°53'	47°7' 42°53'	46°5' 43°55'
27	56°38' 33°22'	55°59' 34°1'	55°18' 34°48'	54°36' 35°24'	53°53' 35°7'	53°7' 36°53'	52°21' 37°39'	51°33' 38°27'	50°43' 39°17'	49°51' 40°9'	49°11' 41°3'	48°57' 42°0'	47°3' 42°57'	46°2' 43°58'	45°
28	55°40' 34°20'	55°0' 35°0'	54°19' 35°41'	53°37' 36°23'	52°53' 37°7'	52°8' 37°52'	51°20' 38°40'	50°32' 39°28'	49°11' 40°19'	48°49' 41°11'	47°55' 42°5'	46°58' 43°2'	46°0' 44°0'	45°	
29	54°44' 35°16'	54°3' 35°57'	53°22' 36°38'	52°39' 37°21'	51°55' 38°5'	51°9' 38°51'	50°21' 39°39'	49°32' 40°28'	48°41' 41°19'	47°49' 42°11'	46°54' 43°6'	45°58' 44°2'	45°		
30	53°48' 36°12'	53°7' 36°53'	52°26' 37°34'	51°42' 38°18'	50°58' 39°2'	50°12' 39°48'	49°24' 40°36'	48°35' 41°25'	47°43' 42°17'	46°51' 43°9'	45°56' 44°4'	45°			
31	52°54' 37°6'	52°13' 37°47'	51°31' 38°29'	50°48' 39°12'	50°2' 39°58'	49°16' 40°44'	48°28' 41°32'	47°39' 42°21'	46°47' 43°13'	45°54' 44°6'	45°				
32	52°2' 37°58'	51°20' 38°40'	50°38' 39°22'	49°54' 40°6'	49°9' 40°51'	48°22' 41°38'	47°34' 42°26'	46°44' 43°16'	45°53' 44°7'	45°					
33	51°10' 38°50'	50°29' 39°31'	49°46' 40°14'	49°2' 40°58'	48°16' 41°44'	47°29' 42°31'	46°41' 43°19'	45°51' 44°9'	45°						
34	50°20' 39°40'	49°38' 40°22'	48°55' 41°5'	48°11' 41°49'	47°25' 42°35'	46°38' 43°22'	45°50' 44°10'	45°							
35	49°31' 40°29'	48°48' 41°12'	48°5' 41°55'	47°21' 42°39'	46°35' 43°25'	45°48' 44°12'	45°								
36	48°43' 41°17'	48°0' 42°0'	47°17' 42°43'	46°33' 43°27'	45°47' 44°13'	45°									
37	47°56' 42°4'	47°14' 42°46'	46°30' 43°30'	45°46' 44°14'	45°										
38	47°10' 42°50'	46°28' 43°32'	45°45' 44°15'	45°											
39	46°26' 43°34'	45°43' 44°17'	45°												
40	45°42' 44°18'	45°													
41	45°														

TABLE I (Continued).

ANGLE OF EDGE-GEAR

	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	
PINION	12	65°14' 24°46'	64°22' 25°38'	63°26' 26°34'	62°27' 27°33'	61°23' 28°37'	60°15' 29°45'	59°2' 30°58'	57°44' 32°16'	56°19' 33°41'	54°47' 35°13'	53°7' 36°53'	51°20' 38°40'	49°24' 40°36'	47°17' 42°43'	45°
	13	63°26' 26°34'	62°31' 27°29'	61°33' 28°27'	60°31' 29°29'	59°25' 30°35'	58°14' 31°46'	56°58' 33°2'	55°37' 34°23'	54°10' 35°30'	52°36' 37°24'	50°54' 39°6'	49°5' 40°55'	47°7' 42°53'	45°	
	14	61°42' 28°18'	60°45' 29°15'	59°45' 30°15'	58°40' 31°20'	57°32' 32°28'	56°19' 33°41'	55°0' 35°0'	53°37' 36°23'	52°8' 37°52'	50°32' 39°28'	48°48' 41°12'	46°58' 43°2'	45°		
	15	60°1' 20°50'	59°2' 30°58'	58°0' 32°0'	56°53' 33°7'	55°43' 34°17'	54°28' 35°32'	53°7' 36°53'	51°42' 38°18'	50°12' 39°48'	48°35' 41°25'	46°51' 43°9'	45°			
	16	58°23' 31°37'	57°23' 32°37'	56°19' 33°41'	55°11' 34°49'	53°58' 36°2'	52°42' 37°18'	51°20' 38°40'	49°54' 40°6'	48°22' 41°38'	46°44' 43°16'	45°				
	17	56°49' 33°11'	55°47' 34°13'	54°41' 35°19'	53°32' 36°28'	52°18' 37°42'	51°0' 39°0'	49°38' 40°22'	48°11' 41°49'	46°38' 43°22'	45°					
	18	55°18' 34°42'	54°15' 35°45'	53°7' 36°53'	51°57' 38°3'	50°43' 39°17'	49°24' 40°36'	48°0' 42°0'	46°33' 43°27'	45°						
	19	53°51' 36°9'	52°46' 37°14'	51°38' 38°22'	50°26' 39°34'	49°11' 40°49'	47°52' 42°8'	46°28' 43°32'	45°							
	20	52°26' 37°34'	51°20' 38°40'	50°12' 39°48'	48°59' 41°1'	47°43' 42°17'	46°24' 43°36'	45°								
	21	51°4' 36°56'	49°58' 40°2'	48°48' 41°12'	47°36' 42°24'	46°20' 43°40'	45°									
	22	49°46' 40°14'	48°39' 41°21'	47°29' 42°31'	46°16' 43°44'	45°										
	23	48°30' 41°30'	47°23' 42°37'	46°13' 43°47'	45°											
	24	47°17' 42°43'	46°10' 43°50'	45°												
	25	46°7' 43°53'	45°													
	26	45°														

$$\tan \alpha_a = \frac{N_a}{N_b}$$

$$\tan \alpha_b = \frac{N_b}{N_a}$$

(See page 18).

TABLE II.
ANGLE OF EDGE-GEAR

	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57
12	80°33' 9°27'	80°25' 9°35'	80°16' 9°44'	80°8' 9°52'	79°59' 10°1'	79°51' 10°9'	79°42' 10°18'	79°32' 10°28'	79°23' 10°37'	79°13' 10°47'	79°3' 10°57'	78°52' 11°8'	78°41' 11°19'	78°30' 11°30'	78°19' 11°41'	78°7' 11°53'
13	79°46' 10°14'	79°37' 10°23'	79°29' 10°31'	79°20' 10°40'	79°11' 10°49'	79°1' 10°59'	78°51' 11°9'	78°41' 11°19'	78°31' 11°29'	78°20' 11°40'	78°9' 11°51'	77°58' 12°2'	77°46' 12°14'	77°34' 12°26'	77°22' 12°38'	77°9' 12°51'
14	79°0' 11°0'	78°51' 11°9'	78°41' 11°19'	78°32' 11°28'	78°22' 11°38'	78°11' 11°49'	78°1' 11°59'	77°51' 12°9'	77°40' 12°20'	77°28' 12°32'	77°17' 12°43'	77°5' 12°55'	76°52' 13°8'	76°39' 13°21'	76°26' 13°34'	76°12' 13°48'
15	78°14' 11°46'	78°4' 11°56'	77°54' 12°6'	77°44' 12°16'	77°34' 12°26'	77°23' 12°37'	77°12' 12°48'	77°0' 13°0'	76°48' 13°12'	76°36' 13°24'	76°24' 13°36'	76°11' 13°49'	75°58' 14°2'	75°44' 14°16'	75°30' 14°30'	75°15' 14°45'
16	77°28' 12°32'	77°18' 12°42'	77°7' 12°53'	76°57' 13°3'	76°45' 13°15'	76°34' 13°26'	76°22' 13°38'	76°10' 13°50'	75°58' 14°2'	75°45' 14°15'	75°32' 14°28'	75°18' 14°42'	75°4' 14°56'	74°49' 15°11'	74°35' 15°25'	74°19' 15°41'
17	76°43' 13°17'	76°32' 13°28'	76°21' 13°39'	76°10' 13°50'	75°58' 14°2'	75°45' 14°14'	75°33' 14°27'	75°21' 14°39'	75°8' 14°52'	74°54' 15°6'	74°40' 15°20'	74°25' 15°35'	74°11' 15°49'	73°56' 16°4'	73°40' 16°20'	73°24' 16°36'
18	75°58' 14°2'	75°46' 14°14'	75°35' 14°25'	75°23' 14°37'	75°10' 14°50'	74°58' 15°2'	74°45' 15°15'	74°31' 15°29'	74°17' 15°43'	74°3' 15°57'	73°49' 16°11'	73°33' 16°27'	73°18' 16°42'	73°2' 16°58'	72°45' 17°15'	72°29' 17°31'
19	75°13' 14°47'	75°1' 14°59'	74°49' 15°11'	74°36' 15°24'	74°23' 15°37'	74°10' 15°50'	73°56' 16°4'	73°42' 16°18'	73°28' 16°32'	73°13' 16°47'	72°58' 17°2'	72°42' 17°18'	72°20' 17°34'	72°9' 17°51'	71°52' 18°8'	71°34' 18°26'
20	74°29' 15°31'	74°16' 15°44'	73°53' 15°57'	73°40' 16°10'	73°26' 16°23'	73°13' 16°36'	72°59' 16°51'	72°45' 17°6'	72°30' 17°21'	72°15' 17°37'	71°51' 17°53'	71°34' 18°9'	71°17' 18°26'	71°0' 18°44'	70°52' 19°1'	70°40' 19°20'
21	73°45' 16°15'	73°32' 16°28'	73°18' 16°42'	73°4' 16°56'	72°50' 17°10'	72°36' 17°24'	72°21' 17°39'	72°6' 17°54'	71°50' 18°10'	71°34' 18°26'	71°17' 18°43'	70°51' 19°0'	70°33' 19°17'	70°14' 19°36'	70°5' 19°56'	69°46' 20°24'
22	73°1' 16°59'	72°47' 17°13'	72°33' 17°27'	72°19' 17°41'	72°4' 17°56'	71°49' 18°11'	71°34' 18°26'	71°18' 18°42'	71°2' 18°58'	70°45' 19°15'	70°28' 19°34'	70°10' 20°8'	69°52' 20°28'	69°32' 20°47'	69°13' 20°67'	68°54' 21°6'
23	72°17' 17°43'	72°3' 17°57'	71°49' 18°11'	71°34' 18°26'	71°19' 18°41'	71°3' 18°57'	70°47' 19°13'	70°30' 19°30'	70°14' 19°46'	69°57' 20°3'	69°39' 20°21'	69°20' 20°40'	69°2' 20°58'	68°42' 21°18'	68°22' 21°38'	68°2' 21°58'
24	71°34' 18°26'	71°19' 18°41'	71°5' 18°55'	70°49' 19°11'	70°34' 19°26'	70°17' 19°43'	69°44' 19°59'	69°26' 20°16'	69°9' 20°34'	68°50' 20°51'	68°30' 21°10'	68°12' 21°29'	67°52' 21°48'	67°32' 22°8'	67°13' 22°29'	66°54' 22°50'
25	70°51' 19°9'	70°36' 19°24'	70°21' 19°39'	70°5' 19°55'	69°49' 20°11'	69°32' 20°28'	69°15' 20°45'	68°57' 21°3'	68°40' 21°20'	68°21' 21°39'	68°3' 21°57'	67°43' 22°17'	67°23' 22°37'	67°2' 22°58'	66°41' 23°18'	66°19' 23°41'
26	70°9' 19°51'	69°53' 20°7'	69°37' 20°23'	69°21' 20°39'	69°4' 20°56'	68°48' 21°12'	68°30' 21°29'	68°12' 21°46'	67°54' 22°3'	67°34' 22°26'	67°15' 22°45'	66°55' 23°5'	66°34' 23°26'	66°13' 23°47'	65°51' 24°9'	65°29' 24°31'
27	69°27' 20°33'	69°10' 20°50'	68°54' 21°6'	68°38' 21°22'	68°20' 21°40'	68°3' 21°57'	67°45' 22°15'	67°26' 22°32'	67°8' 22°52'	66°48' 23°12'	66°28' 23°32'	66°7' 23°53'	65°46' 24°14'	65°25' 24°35'	65°2' 24°58'	64°39' 25°21'
28	68°45' 21°15'	68°29' 21°31'	68°12' 21°48'	67°55' 22°5'	67°37' 22°23'	67°19' 22°41'	66°42' 22°59'	66°24' 23°18'	66°6' 23°38'	65°45' 23°58'	65°24' 24°18'	65°3' 24°39'	64°59' 25°1'	64°37' 25°23'	64°14' 25°46'	63°50' 26°10'
29	68°4' 21°56'	67°47' 22°13'	67°30' 22°30'	67°12' 22°48'	66°54' 23°6'	66°36' 23°24'	66°17' 23°43'	65°57' 24°3'	65°37' 24°23'	65°16' 24°44'	64°55' 25°5'	64°34' 25°26'	64°12' 25°48'	63°50' 26°10'	63°26' 26°34'	63°2' 26°58'
30	67°23' 22°37'	67°6' 22°54'	66°48' 23°12'	66°30' 23°30'	66°12' 23°48'	65°52' 24°6'	65°33' 24°27'	65°14' 24°46'	64°53' 25°7'	64°32' 25°28'	64°10' 25°50'	63°49' 26°11'	63°26' 26°34'	63°3' 26°57'	62°39' 27°21'	62°14' 27°46'
31	66°42' 23°18'	66°25' 23°35'	66°6' 23°54'	65°48' 24°12'	65°29' 24°31'	65°10' 24°50'	64°50' 25°10'	64°30' 25°30'	64°9' 25°51'	63°48' 26°12'	63°26' 26°34'	63°4' 26°57'	62°40' 27°20'	62°18' 27°42'	61°53' 28°7'	61°28' 28°32'
32	66°21' 23°58'	65°44' 24°16'	65°26' 24°34'	65°7' 24°53'	64°48' 25°12'	64°28' 25°32'	64°8' 25°52'	63°47' 26°13'	63°26' 26°34'	63°4' 26°56'	62°42' 27°18'	62°19' 27°41'	61°56' 28°4'	61°34' 28°28'	61°7' 28°53'	60°41' 29°19'
33	65°23' 24°37'	65°4' 24°56'	64°45' 25°15'	64°26' 25°35'	64°7' 25°55'	63°47' 26°13'	63°26' 26°34'	63°5' 26°55'	62°43' 27°17'	62°21' 27°39'	61°58' 28°2'	61°35' 28°25'	61°12' 28°49'	60°49' 29°13'	60°21' 29°39'	59°56' 30°4'
34	64°43' 25°17'	64°25' 25°35'	64°5' 25°55'	63°46' 26°14'	63°26' 26°34'	63°5' 26°55'	62°45' 27°15'	62°23' 27°37'	62°1' 27°59'	61°38' 28°22'	61°15' 28°45'	60°52' 29°8'	60°28' 29°32'	60°3' 29°57'	59°37' 30°23'	59°11' 30°49'
35	64°5' 25°55'	63°45' 26°15'	63°26' 26°34'	62°46' 26°54'	62°26' 27°14'	62°5' 27°35'	61°42' 27°56'	61°21' 28°18'	60°57' 28°41'	60°33' 29°7'	60°9' 29°27'	59°45' 30°15'	59°21' 30°41'	58°53' 31°7'	58°27' 31°33'	57°52' 31°59'
36	63°26' 26°34'	62°46' 26°53'	62°27' 27°13'	62°7' 27°33'	61°45' 27°54'	61°23' 28°15'	60°58' 28°37'	60°33' 28°59'	60°8' 29°22'	59°43' 29°45'	59°18' 30°9'	58°53' 30°33'	58°28' 30°58'	57°54' 31°23'	57°28' 31°50'	57°1' 32°17'
37	62°48' 27°12'	62°28' 27°32'	62°8' 27°52'	61°48' 28°12'	61°27' 28°32'	61°5' 28°55'	60°44' 29°16'	60°21' 29°39'	59°58' 30°2'	59°35' 30°25'	59°10' 30°50'	58°46' 31°14'	58°21' 31°39'	57°46' 32°6'	57°20' 32°32'	57°1' 32°59'
38	62°11' 27°49'	61°51' 28°9'	61°30' 28°30'	61°9' 28°51'	60°48' 29°12'	60°26' 29°34'	60°4' 29°56'	59°41' 30°19'	59°18' 30°42'	58°54' 31°6'	58°30' 31°30'	58°5' 31°55'	57°39' 32°21'	57°13' 32°47'	56°46' 33°14'	56°19' 33°41'
39	61°33' 28°27'	61°13' 28°47'	60°53' 29°7'	60°31' 29°29'	60°10' 29°50'	59°48' 30°12'	59°25' 30°35'	59°2' 30°58'	58°39' 31°21'	58°14' 31°46'	57°50' 32°10'	57°24' 32°36'	56°58' 33°2'	56°32' 33°28'	56°6' 33°54'	55°37' 34°23'
40	60°57' 29°3'	60°36' 29°24'	60°15' 29°45'	59°53' 30°7'	59°32' 30°28'	59°10' 30°50'	58°47' 31°13'	58°24' 31°36'	58°0' 32°0'	57°35' 32°25'	57°10' 32°50'	56°44' 33°16'	56°19' 33°41'	55°52' 34°8'	55°24' 34°35'	54°57' 35°3'
41	60°20' 29°40'	60°0' 30°0'	59°39' 30°21'	59°17' 30°43'	58°55' 31°5'	58°32' 31°28'	58°9' 32°15'	57°45' 32°39'	57°21' 33°3'	56°57' 33°33'	56°32' 33°48'	56°6' 34°21'	55°39' 34°48'	55°12' 35°16'	54°44' 35°43'	54°16' 36°18'
42	59°45' 30°15'	59°24' 30°36'	59°3' 30°57'	58°40' 31°20'	58°18' 31°42'	57°55' 32°5'	57°32' 32°28'	57°8' 32°52'	56°43' 33°17'	56°19' 33°41'	55°53' 34°7'	55°27' 34°33'	55°0' 35°0'	54°33' 35°27'	54°5' 35°55'	53°37' 36°23'

TABLE II (Continued).
ANGLE OF EDGE-GEAR

	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42
12	77°54' 12°6'	77°42' 12°18'	77°28' 12°32'	77°15' 12°45'	77°0' 13°0'	76°46' 13°14'	76°30' 13°30'	76°14' 13°46'	75°58' 14°2'	75°41' 14°19'	75°23' 14°37'	75°4' 15°15'	74°45' 15°35'	74°25' 15°57'	74°3'
13	76°56' 13°4'	76°42' 13°18'	76°28' 13°32'	76°13' 13°47'	75°58' 14°2'	75°42' 14°18'	75°26' 14°34'	75°8' 14°52'	74°51' 15°9'	74°32' 15°25'	74°13' 15°47'	73°53' 16°7'	73°33' 16°28'	73°11' 16°49'	72°48' 17°12'
14	75°58' 14°2'	75°43' 14°17'	75°28' 14°32'	75°12' 14°48'	74°56' 15°4'	74°39' 15°21'	74°21' 15°39'	74°3' 15°57'	73°44' 16°16'	73°25' 16°35'	73°4' 16°56'	72°43' 17°17'	72°21' 17°39'	71°58' 18°2'	71°34' 18°26'
15	75°0' 15°0'	74°44' 15°16'	74°29' 15°31'	74°12' 15°45'	73°55' 16°5'	73°37' 16°23'	73°18' 16°42'	72°59' 17°1'	72°39' 17°21'	72°18' 17°42'	71°56' 18°4'	71°34' 18°26'	71°10' 18°59'	70°46' 19°14'	70°21' 19°39'
16	74°3' 15°57'	73°47' 16°13'	73°30' 16°30'	73°12' 16°48'	72°54' 17°6'	72°35' 17°25'	72°15' 17°45'	71°55' 18°5'	71°34' 18°26'	71°12' 18°48'	70°49' 19°11'	70°26' 19°34'	70°1' 19°59'	69°35' 20°25'	69°9' 20°51'
17	73°7' 16°53'	72°49' 17°11'	72°31' 17°29'	72°13' 17°47'	71°54' 18°6'	71°34' 18°26'	71°13' 18°47'	70°52' 19°8'	70°30' 19°30'	70°7' 19°53'	69°43' 20°17'	69°17' 20°43'	68°52' 21°8'	68°26' 21°34'	67°58' 22°2'
18	72°11' 17°49'	71°53' 18°7'	71°34' 18°26'	71°15' 18°45'	70°54' 19°6'	70°33' 19°27'	70°12' 19°48'	69°50' 20°10'	69°26' 20°34'	69°3' 20°57'	68°38' 21°22'	68°12' 21°48'	67°45' 22°15'	67°17' 22°43'	66°48' 23°12'
19	71°15' 18°45'	70°57' 19°1'	70°37' 19°23'	70°17' 19°43'	69°56' 20°4'	69°34' 20°26'	69°12' 20°48'	68°25' 21°12'	68°48' 21°33'	68°25' 21°55'	67°39' 22°26'	67°6' 22°54'	66°38' 23°22'	66°10' 23°50'	65°39' 24°21'
20	70°21' 19°39'	70°1' 19°59'	69°41' 20°19'	69°19' 20°39'	68°57' 21°9'	68°35' 21°25'	68°12' 21°48'	67°48' 22°12'	67°23' 22°37'	66°53' 23°3'	66°30' 23°30'	66°2' 23°58'	65°33' 24°27'	65°3' 24°57'	64°32' 25°28'
21	69°26' 20°34'	69°6' 20°54'	68°45' 21°15'	68°23' 21°37'	68°0' 22°0'	67°37' 22°23'	67°13' 22°47'	66°48' 23°12'	66°22' 23°38'	65°55' 24°3'	65°28' 24°32'	64°59' 25°1'	64°29' 25°31'	63°58' 26°2'	63°26' 26°34'
22	68°33' 21°27'	68°12' 21°48'	67°50' 22°10'	67°27' 22°32'	67°4' 22°56'	66°40' 23°20'	66°15' 23°45'	65°49' 24°11'	65°23' 24°37'	64°55' 25°3'	64°26' 25°34'	63°57' 26°3'	63°26' 26°34'	62°54' 27°6'	62°21' 27°39'
23	67°41' 22°19'	67°18' 22°42'	66°55' 23°5'	66°32' 23°28'	66°8' 23°52'	65°44' 24°16'	65°18' 24°42'	64°51' 25°9'	64°24' 25°36'	63°55' 26°3'	63°26' 26°34'	62°56' 27°4'	62°24' 27°36'	61°52' 28°8'	61°18' 28°42'
24	66°48' 23°12'	66°26' 23°34'	66°2' 23°58'	65°38' 24°22'	65°14' 24°46'	64°48' 25°12'	64°22' 25°38'	63°54' 26°6'	63°26' 26°34'	62°57' 27°3'	62°27' 27°33'	61°56' 28°3'	61°23' 28°59'	60°50' 29°10'	60°15' 29°45'
25	65°57' 24°3'	65°33' 24°27'	65°9' 24°51'	64°45' 25°15'	64°20' 25°40'	63°53' 26°7'	63°26' 26°34'	62°58' 27°2'	62°29' 27°31'	61°59' 28°1'	61°29' 28°31'	60°57' 29°3'	60°24' 29°36'	59°50' 30°10'	59°14' 30°46'
26	65°6' 24°34'	64°42' 25°18'	64°18' 25°42'	63°52' 26°6'	63°26' 26°34'	62°59' 27°1'	62°31' 27°29'	62°3' 27°57'	61°33' 28°27'	61°3' 28°57'	60°33' 29°29'	59°53' 30°1'	59°25' 30°35'	58°50' 31°10'	58°14' 31°46'
27	64°16' 25°44'	63°51' 26°9'	63°26' 26°34'	62°59' 27°0'	62°34' 27°26'	62°6' 27°54'	61°38' 28°22'	61°8' 28°52'	60°38' 29°22'	60°7' 29°53'	59°35' 30°25'	58°52' 30°58'	58°28' 31°32'	57°53' 32°7'	57°16' 32°44'
28	63°26' 26°34'	63°1' 26°59'	62°36' 27°24'	62°9' 27°51'	61°42' 28°18'	61°14' 28°46'	60°45' 29°15'	60°15' 29°45'	59°45' 30°15'	59°13' 30°47'	58°40' 31°20'	58°5' 31°53'	57°32' 32°28'	56°56' 33°4'	56°19' 33°41'
29	62°37' 27°23'	62°12' 27°48'	61°45' 28°15'	61°19' 28°41'	60°51' 29°9'	60°23' 29°37'	59°53' 30°7'	59°23' 30°37'	58°52' 31°8'	58°19' 31°41'	57°46' 32°14'	57°12' 32°48'	56°37' 33°23'	56°0' 34°0'	55°23' 34°37'
30	61°49' 28°11'	61°23' 28°37'	60°57' 29°3'	60°29' 29°31'	60°1' 29°59'	59°32' 30°28'	58°52' 30°58'	58°32' 31°28'	58°0' 32°0'	57°27' 32°33'	56°53' 33°7'	56°19' 33°41'	55°53' 34°17'	55°28' 34°55'	54°28' 35°32'
31	61°2' 28°58'	60°36' 29°24'	60°6' 29°54'	59°41' 30°19'	59°12' 30°48'	58°42' 31°18'	58°12' 31°48'	57°41' 32°19'	57°8' 32°52'	56°36' 33°24'	56°1' 33°59'	55°26' 34°34'	54°50' 35°10'	54°12' 35°48'	53°34' 36°26'
32	60°15' 29°45'	59°48' 30°12'	59°21' 30°39'	58°52' 31°8'	58°34' 31°26'	57°54' 32°6'	57°23' 32°37'	56°52' 33°8'	56°19' 33°11'	55°45' 34°15'	55°11' 34°49'	54°35' 35°25'	53°58' 36°2'	53°21' 36°39'	52°44' 37°18'
33	59°29' 30°31'	59°2' 30°58'	58°34' 31°26'	58°5' 31°55'	57°36' 32°24'	57°6' 32°54'	56°34' 33°26'	56°2' 33°58'	55°30' 34°30'	54°56' 35°4'	54°21' 35°39'	53°45' 36°15'	53°8' 36°52'	52°29' 37°31'	51°50' 38°9'
34	58°44' 31°16'	58°10' 31°44'	57°48' 32°12'	57°19' 32°41'	56°49' 33°11'	56°19' 33°41'	55°47' 34°13'	55°15' 34°45'	54°41' 35°19'	54°7' 35°53'	53°32' 36°28'	52°52' 37°8'	52°18' 37°42'	51°40' 38°20'	51°0' 39°3'
35	58°0' 32°0'	57°32' 32°28'	57°3' 32°57'	56°33' 33°27'	55°34' 33°57'	54°38' 34°28'	53°40' 35°0'	52°48' 35°32'	51°54' 36°6'	51°19' 36°40'	50°44' 37°16'	50°19' 37°51'	49°45' 38°26'	49°11' 39°1'	48°37' 39°48'
36	57°16' 32°44'	56°48' 33°12'	56°19' 33°41'	55°49' 34°11'	55°18' 34°42'	54°47' 35°13'	54°15' 35°45'	53°42' 36°18'	53°8' 36°52'	52°33' 37°27'	51°57' 38°3'	51°20' 38°33'	50°43' 39°17'	50°4' 39°56'	49°24' 40°36'
37	56°32' 33°28'	56°4' 33°56'	55°35' 34°25'	55°5' 34°55'	54°34' 35°26'	54°2' 35°58'	53°30' 36°30'	52°56' 37°4'	52°23' 37°37'	51°47' 38°13'	51°12' 38°48'	50°35' 39°25'	49°56' 40°4'	49°17' 40°43'	48°37' 41°23'
38	55°51' 34°9'	55°21' 34°39'	54°52' 35°8'	54°23' 35°37'	53°51' 36°3'	53°18' 36°42'	52°46' 37°14'	52°13' 37°48'	51°38' 38°22'	50°53' 39°5'	50°27' 39°33'	49°49' 40°11'	49°11' 40°49'	48°38' 41°28'	47°52' 42°8'
39	55°9' 34°51'	54°39' 35°21'	54°10' 35°50'	53°39' 36°21'	53°7' 36°53'	52°30' 37°24'	52°3' 37°57'	51°29' 38°31'	50°54' 39°6'	50°19' 39°41'	49°42' 40°18'	49°5' 40°55'	48°27' 41°33'	47°48' 42°12'	47°7' 42°53'
40	54°28' 35°32'	53°58' 36°2'	53°28' 36°32'	52°58' 37°2'	52°26' 37°34'	51°54' 38°6'	51°20' 38°36'	50°46' 39°14'	50°12' 39°48'	49°36' 40°24'	48°59' 41°1'	48°22' 41°38'	47°44' 42°16'	47°5' 42°55'	46°24' 43°36'
41	53°48' 36°12'	53°17' 36°43'	52°48' 37°12'	52°16' 37°41'	51°45' 38°14'	51°12' 38°46'	50°39' 39°21'	50°5' 39°55'	49°30' 40°30'	48°54' 41°6'	48°17' 41°43'	47°40' 42°30'	46°22' 43°38'	45°41' 44°39'	44°59' 45°40'
42	53°8' 36°52'	52°38' 37°22'	52°8' 37°52'	51°36' 38°24'	50°54' 38°56'	50°32' 39°28'	49°58' 40°2'	49°24' 40°36'	48°59' 41°11'	48°13' 41°47'	47°36' 42°24'	46°20' 43°1'	45°40' 43°40'	44°50' 44°20'	44°5' 45°0'

PINION

TABLE III.
ANGLE OF FACE-GEAR

PINION

	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27
12	13°37' 70°59'	13°57' 70°33'	14°18' 70°6'	14°39' 69°35'	15°1' 69°5'	15°24' 68°32'	15°49' 67°59'	16°15' 67°23'	16°43' 66°45'	17°13' 66°5'	17°43' 65°23'	18°15' 64°39'	18°51' 63°53'	19°27' 63°3'	20°5' 62°9'
13	14°55' 69°45'	15°17' 69°15'	15°39' 68°47'	16°1' 68°15'	16°25' 67°43'	16°51' 67°9'	17°19' 66°33'	17°46' 65°56'	18°16' 65°16'	18°48' 64°34'	19°21' 63°51'	19°57' 63°5'	20°32' 62°14'	21°11' 61°23'	21°54' 60°28'
14	16°13' 68°31'	16°34' 68°0'	16°59' 67°29'	17°24' 66°56'	17°50' 66°22'	18°17' 65°47'	18°45' 65°9'	19°16' 64°30'	19°48' 63°48'	20°20' 63°6'	20°56' 62°20'	21°34' 61°32'	22°13' 60°41'	22°55' 59°47'	23°38' 58°50'
15	17°28' 67°16'	17°53' 66°45'	18°18' 66°14'	18°44' 65°40'	19°11' 65°3'	19°40' 64°26'	20°11' 63°49'	20°44' 63°8'	21°18' 62°24'	21°53' 61°39'	22°31' 60°51'	23°10' 60°2'	23°51' 59°9'	24°35' 58°13'	25°20' 57°14'
16	18°42' 66°4'	19°9' 65°33'	19°35' 64°59'	20°3' 64°23'	20°32' 63°46'	21°3' 63°7'	21°36' 62°28'	22°9' 61°45'	22°45' 61°01'	23°22' 60°14'	24°1' 59°25'	24°42' 58°34'	25°26' 57°40'	26°12' 56°42'	27°1' 55°43'
17	19°56' 64°54'	20°24' 64°20'	20°51' 63°45'	21°21' 63°9'	21°53' 62°31'	22°24' 61°50'	22°57' 61°9'	23°33' 60°25'	24°10' 59°40'	24°50' 58°52'	25°31' 58°1'	26°14' 57°10'	27°59' 56°13'	28°37' 55°15'	29°47' 54°13'
18	21°9' 63°45'	21°37' 63°9'	22°6' 62°34'	22°38' 61°56'	23°9' 61°17'	23°43' 60°35'	24°18' 59°52'	24°56' 59°8'	25°34' 58°20'	26°15' 57°31'	26°57' 56°39'	27°42' 55°46'	28°29' 54°49'	29°18' 53°50'	30°9' 52°47'
19	22°20' 62°36'	22°49' 62°1'	23°20' 61°24'	23°52' 60°44'	24°26' 60°4'	25°1' 59°21'	25°37' 58°37'	26°15' 57°51'	26°56' 57°4'	27°38' 56°14'	28°22' 55°22'	29°8' 54°26'	29°56' 53°28'	30°43' 52°28'	31°40' 51°24'
20	23°30' 61°30'	24°1' 60°53'	24°32' 60°14'	25°6' 59°34'	25°40' 58°54'	26°16' 58°10'	26°55' 57°25'	27°34' 56°38'	28°15' 55°49'	28°58' 54°55'	29°44' 54°4'	30°31' 53°9'	31°21' 52°9'	32°13' 51°9'	33°8' 50°4'
21	24°39' 60°25'	25°10' 59°46'	25°43' 59°7'	26°18' 58°26'	26°53' 57°43'	27°30' 57°0'	28°10' 56°14'	28°50' 55°26'	29°32' 54°36'	30°17' 53°43'	31°4' 52°50'	31°52' 51°52'	32°43' 50°53'	33°36' 49°50'	34°31' 48°47'
22	25°46' 59°20'	26°19' 58°41'	26°53' 58°1'	27°27' 57°19'	28°5' 56°35'	28°43' 55°51'	29°22' 55°4'	30°5' 54°17'	30°48' 53°26'	31°34' 52°32'	32°22' 51°38'	33°11' 50°41'	34°3' 49°11'	34°57' 48°37'	35°54' 47°32'
23	26°52' 58°16'	27°26' 57°38'	28°0' 56°56'	28°36' 56°14'	29°14' 55°30'	29°53' 54°43'	30°35' 53°57'	31°18' 53°8'	32°1' 52°15'	32°48' 51°24'	33°36' 50°28'	34°27' 49°29'	35°20' 48°30'	36°15' 47°27'	37°12' 46°20'
24	27°57' 57°15'	28°31' 56°35'	29°7' 55°53'	29°43' 55°11'	30°22' 54°26'	31°2' 53°40'	31°45' 52°51'	32°28' 52°2'	33°14' 51°10'	34°1' 50°5'	34°50' 49°20'	35°42' 48°22'	36°35' 47°21'	37°30' 46°18'	38°28' 45°12'
25	28°59' 56°15'	29°34' 55°34'	30°12' 54°52'	30°49' 54°9'	31°29' 53°23'	32°10' 52°36'	32°52' 51°48'	33°37' 50°57'	34°23' 50°5'	35°11' 49°11'	36°0' 48°14'	36°52' 47°16'	37°47' 46°15'	38°43' 45°11'	39°41' 44°5'
26	30°1' 55°15'	30°38' 54°34'	31°14' 53°52'	31°54' 53°8'	32°34' 52°22'	33°15' 51°35'	33°58' 50°46'	34°45' 49°55'	35°31' 49°3'	36°19' 48°7'	37°10' 47°12'	38°2' 46°12'	38°56' 45°10'	39°53' 44°7'	40°52' 43°2'
27	31°3' 54°19'	31°39' 53°37'	32°18' 52°54'	32°57' 52°9'	33°37' 51°23'	34°20' 50°34'	35°3' 49°45'	35°49' 48°55'	36°36' 48°2'	37°25' 47°7'	38°16' 46°10'	39°10' 45°10'	40°4' 44°10'	41°1' 43°5'	42°
28	32°2' 53°22'	32°39' 52°39'	33°18' 51°56'	33°57' 51°11'	34°39' 50°25'	35°21' 49°31'	36°7' 48°47'	36°52' 47°56'	37°40' 47°2'	38°29' 46°7'	39°21' 45°11'	40°15' 44°11'	41°9' 43°9'	42°7'	
29	33°59' 52°27'	33°33' 51°44'	34°17' 51°1'	34°58' 50°16'	35°39' 49°29'	36°23' 48°41'	37°8' 47°50'	37°54' 46°58'	38°42' 46°4'	39°32' 45°10'	40°24' 44°12'	41°18' 43°14'	42°13'		
30	33°57' 51°33'	34°36' 50°50'	35°15' 50°7'	35°56' 49°20'	36°38' 48°34'	37°21' 47°45'	38°7' 46°55'	38°53' 46°3'	39°43' 45°9'	40°32' 44°14'	41°25' 43°17'	42°18'			
31	34°53' 50°41'	35°31' 49°57'	36°11' 49°13'	36°52' 48°28'	37°35' 47°39'	38°20' 46°52'	39°5' 46°1'	39°52' 45°10'	40°41' 44°15'	41°32' 43°20'	42°23'				
32	35°46' 49°50'	36°27' 49°7'	37°6' 48°22'	37°48' 47°36'	38°31' 46°49'	39°15' 45°59'	40°1' 45°9'	40°49' 44°17'	41°38' 43°24'	42°28'					
33	36°39' 48°59'	37°19' 48°17'	38°0' 47°32'	38°42' 46°46'	39°26' 45°58'	40°0' 45°8'	40°56' 44°18'	41°44' 43°26'	42°33'						
34	37°32' 48°12'	38°11' 47°27'	38°53' 46°43'	39°35' 45°57'	40°18' 45°8'	41°4' 44°20'	41°49' 43°29'	42°37'							
35	38°22' 47°24'	39°3' 46°39'	39°44' 45°54'	40°26' 45°8'	41°10' 44°20'	41°55' 43°31'	42°41'								
36	39°11' 46°37'	39°52' 45°52'	40°34' 45°8'	41°15' 44°21'	42°0' 43°34'	42°45'									
37	40°0' 45°52'	40°40' 45°8'	41°22' 44°22'	42°5'											
38	40°47' 45°7'	41°28' 44°24'	42°9' 43°39'	42°52'											
39	41°32' 44°24'	42°14' 43°40'	42°56'												
40	42°18' 43°42'	42°58'													
41	43°2'														

TABLE III (Continued).
ANGLE OF FACE-GEAR

	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12
12	20°46' 61°14'	21°31' 60°15'	22°18' 59°10'	23°8' 58°2'	24°3' 56°49'	25°2' 55°32'	26°3' 54°7'	27°11' 52°39'	28°25' 51°3'	29°43' 49°17'	31°11' 47°25'	32°44' 45°24'	34°26' 43°14'	36°16' 40°50'	38°17'
13	22°37' 59°29'	23°26' 58°28'	24°15' 57°21'	25°9' 56°11'	26°6' 54°56'	27°8' 53°36'	28°14' 52°10'	29°25' 50°39'	30°42' 49°2'	32°4' 47°16'	33°34' 45°22'	35°10' 43°20'	36°55' 41°9'	38°48'	
14	24°25' 57°49'	25°16' 56°46'	26°8' 55°38'	27°5' 54°25'	28°4' 53°8'	29°9' 51°47'	30°20' 50°20'	31°33' 48°47'	32°52' 47°8'	34°18' 45°12'	35°50' 43°26'	37°28' 41°24'	39°13'		
15	26°11' 56°13'	27°3' 55°7'	27°58' 53°58'	28°58' 52°44'	30°0' 51°26'	31°6' 50°2'	32°19' 48°33'	33°36' 47°0'	34°56' 45°20'	36°23' 43°33'	37°57' 41°39'	39°38'			
16	27°52' 54°38'	28°45' 53°31'	29°43' 52°21'	30°44' 51°6'	31°50' 49°46'	32°58' 48°22'	34°12' 46°52'	35°31' 45°19'	36°54' 43°38'	38°23' 41°51'	39°57'				
17	29°30' 53°8'	30°26' 52°0'	31°26' 50°48'	32°28' 49°32'	33°35' 48°11'	34°47' 46°47'	36°0' 45°16'	37°21' 43°43'	38°45' 42°1'	40°15'					
18	31°5' 51°41'	32°2' 50°32'	33°4' 49°18'	34°8' 48°2'	35°15' 46°41'	36°28' 45°16'	37°45' 43°45'	39°5' 42°11'	40°31'						
19	32°36' 50°18'	33°36' 49°8'	34°38' 47°54'	35°49' 46°36'	36°53' 45°15'	38°6' 43°50'	39°24' 42°20'	40°45'							
20	34°5' 48°57'	35°6' 47°46'	36°8' 46°32'	37°16' 45°14'	38°26' 43°52'	39°39' 42°27'	40°57'								
21	35°31' 47°39'	36°32' 46°28'	37°37' 45°13'	38°44' 43°56'	39°54' 42°34'	41°8'									
22	36°52' 46°24'	37°55' 45°13'	39°0' 43°58'	40°8' 42°40'	41°19'										
23	38°12' 45°12'	39°15' 44°1'	40°20' 42°46'	41°28'											
24	39°29' 44°3'	40°32' 42°52'	41°38'												
25	40°43' 42°57'	41°46'													
26	41°53'														

$$g_a = 90^\circ - (\alpha + \beta)$$

$$g_b = 90^\circ - (\alpha + \beta)$$

TABLE IV.
ANGLE OF FACE-GEAR

	72	71	70	69	68	67	66	65	64	63	62	61	60	59	58	57
12	7°53'	8°	8°7'	8°14'	8°21'	8°28'	8°35'	8°43'	8°51'	8°59'	9°7'	9°17'	9°26'	9°35'	9°45'	9°55'
13	78°59'	78°50'	78°39'	78°30'	78°19'	78°10'	77°59'	77°47'	77°37'	77°25'	77°13'	77°01'	76°48'	76°35'	76°23'	76°8'
14	8°40'	8°48'	8°54'	9°2'	9°9'	9°18'	9°26'	9°35'	9°43'	9°52'	10°1'	10°11'	10°21'	10°31'	10°42'	10°53'
15	78°12'	78°2'	77°52'	77°42'	77°31'	77°20'	77°8'	76°56'	76°45'	76°32'	76°19'	76°7'	75°53'	75°39'	75°26'	75°11'
16	9°26'	9°34'	9°42'	9°50'	9°59'	10°8'	10°16'	10°25'	10°35'	10°45'	10°54'	11°5'	11°16'	11°27'	11°39'	11°50'
17	77°26'	77°16'	77°4'	76°54'	76°43'	76°30'	76°18'	75°55'	75°41'	75°28'	75°15'	75°	74°45'	74°31'	74°14'	
18	10°12'	10°21'	10°30'	10°38'	10°47'	10°57'	11°6'	11°16'	11°27'	11°37'	11°47'	11°59'	12°11'	12°22'	12°35'	12°48'
19	76°40'	76°29'	76°18'	76°6'	75°55'	75°43'	75°30'	75°16'	75°3'	74°49'	74°35'	74°21'	74°7'	73°50'	73°35'	73°18'
20	10°59'	11°7'	11°17'	11°26'	11°37'	11°46'	11°56'	12°7'	12°17'	12°29'	12°40'	12°52'	13°5'	13°18'	13°30'	13°45'
21	75°55'	75°43'	75°31'	75°20'	75°7'	74°54'	74°40'	74°27'	74°13'	73°59'	73°44'	73°28'	73°13'	72°56'	72°40'	72°23'
22	11°44'	11°54'	12°4'	12°13'	12°24'	12°34'	12°46'	12°56'	13°7'	13°21'	13°32'	13°45'	13°59'	14°11'	14°26'	14°40'
23	75°10'	74°58'	74°46'	74°33'	74°20'	74°5'	73°52'	73°38'	73°23'	73°9'	72°52'	72°35'	72°21'	72°3'	71°45'	71°28'
24	12°29'	12°40'	12°50'	13°	13°12'	13°23'	13°34'	13°47'	13°59'	14°12'	14°24'	14°38'	14°52'	15°6'	15°21'	15°36'
25	74°25'	74°12'	74°	73°46'	73°32'	73°19'	73°4'	72°49'	72°33'	72°18'	72°2'	71°44'	71°28'	71°10'	70°51'	70°34'
26	13°14'	13°25'	13°36'	13°48'	14°	14°11'	14°24'	14°36'	14°49'	15°2'	15°15'	15°30'	15°44'	15°59'	16°15'	16°31'
27	73°40'	73°27'	73°14'	73°	72°46'	72°31'	72°16'	72°	71°45'	71°28'	71°11'	70°54'	70°30'	70°17'	69°59'	69°39'
28	13°59'	14°11'	14°23'	14°34'	14°46'	15°4'	15°11'	15°25'	15°39'	15°52'	16°7'	16°21'	16°37'	16°53'	17°9'	17°26'
29	72°57'	72°43'	72°29'	72°14'	72°	71°45'	71°29'	71°13'	70°56'	70°38'	70°21'	70°3'	69°45'	69°25'	69°6'	68°46'
30	14°43'	14°55'	15°8'	15°21'	15°33'	15°46'	15°59'	16°13'	16°28'	16°42'	16°58'	17°13'	17°28'	17°46'	18°2'	18°30'
31	72°13'	71°59'	71°44'	71°29'	71°13'	70°58'	70°41'	70°25'	70°8'	69°50'	69°32'	69°13'	68°54'	68°34'	68°14'	67°52'
32	15°27'	15°40'	15°53'	16°6'	16°20'	16°33'	16°47'	17°2'	17°16'	17°31'	17°49'	18°3'	18°20'	18°37'	18°56'	19°13'
33	71°29'	71°14'	70°59'	70°44'	70°28'	70°11'	69°55'	69°33'	69°20'	69°1'	68°43'	68°23'	68°4'	67°43'	67°22'	67°4'
34	16°12'	16°24'	16°38'	16°51'	17°5'	17°10'	17°34'	17°50'	18°5'	18°20'	18°36'	18°54'	19°13'	19°28'	19°48'	20°5'
35	70°46'	70°30'	70°16'	69°59'	69°43'	69°26'	69°8'	68°50'	68°33'	68°14'	67°54'	67°34'	67°14'	66°53'	66°32'	66°9'
36	16°55'	17°9'	17°22'	17°37'	17°51'	18°6'	18°21'	18°37'	18°53'	19°9'	19°26'	19°44'	20°1'	20°19'	20°39'	20°58'
37	70°33'	69°47'	69°32'	69°15'	68°59'	68°40'	68°23'	68°5'	67°45'	67°7'	66°6'	66°25'	66°3'	65°41'	65°18'	64°58'
38	17°39'	17°52'	18°6'	18°21'	18°36'	18°52'	19°7'	19°24'	19°40'	20°14'	20°32'	20°51'	21°10'	21°29'	21°50'	22°5'
39	69°21'	69°34'	68°48'	68°31'	68°14'	67°56'	67°37'	67°18'	67°	66°59'	66°20'	65°58'	65°37'	65°14'	64°51'	64°28'
40	18°21'	18°36'	18°51'	19°6'	19°22'	19°37'	19°53'	20°10'	20°26'	20°45'	21°2'	21°21'	21°41'	22°	22°20'	22°41'
41	68°39'	68°22'	68°5'	67°48'	67°30'	67°13'	66°53'	66°34'	66°14'	65°53'	65°32'	65°11'	64°49'	64°26'	64°2'	63°39'
42	19°3'	19°19'	19°34'	19°49'	20°6'	20°22'	20°38'	20°56'	21°13'	21°32'	21°50'	22°10'	22°29'	22°49'	23°10'	23°31'
43	67°57'	67°39'	67°22'	67°5'	66°46'	66°28'	66°3'	65°48'	65°39'	65°8'	64°46'	64°24'	64°1'	63°39'	63°14'	62°39'
44	19°46'	20°1'	20°17'	20°32'	20°50'	21°6'	21°23'	21°41'	22°	22°18'	22°37'	22°56'	23°17'	23°38'	23°59'	24°21'
45	67°16'	66°59'	66°41'	66°22'	66°4'	65°44'	65°25'	64°44'	64°22'	64°5'	64°44'	64°22'	63°58'	63°15'	62°27'	62°1'
46	20°27'	20°43'	20°59'	21°16'	21°33'	21°50'	22°8'	22°27'	22°45'	23°5'	23°25'	23°44'	24°4'	24°25'	24°48'	25°10'
47	66°35'	66°17'	65°59'	65°40'	65°21'	65°2'	64°42'	64°21'	63°59'	63°37'	63°15'	62°52'	62°30'	62°8'	61°40'	61°14'
48	21°9'	21°25'	21°42'	21°58'	22°15'	22°34'	22°52'	23°10'	23°30'	23°50'	24°10'	24°30'	24°51'	25°12'	25°36'	25°59'
49	65°55'	65°37'	65°18'	64°58'	64°39'	64°18'	63°58'	63°38'	63°16'	62°54'	62°30'	62°7'	61°43'	61°15'	60°54'	60°27'
50	21°50'	22°6'	22°24'	22°41'	22°59'	23°17'	23°35'	23°55'	24°14'	24°34'	24°54'	25°17'	25°35'	25°58'	26°22'	26°46'
51	65°14'	64°56'	64°36'	64°17'	63°57'	63°37'	63°15'	62°55'	62°32'	62°10'	61°40'	61°23'	60°58'	60°34'	60°8'	59°42'
52	22°31'	22°48'	23°4'	23°23'	23°40'	23°59'	24°18'	24°38'	24°58'	25°18'	25°39'	26°1'	26°23'	26°45'	27°9'	27°34'
53	64°35'	64°16'	63°56'	63°37'	63°16'	62°55'	62°34'	62°12'	61°50'	61°26'	61°3'	60°39'	60°15'	59°49'	59°23'	58°56'
54	23°10'	23°28'	23°46'	24°4'	24°22'	24°41'	25°1'	25°21'	25°42'	26°2'	26°24'	26°45'	27°9'	27°31'	27°56'	28°19'
55	63°56'	63°36'	63°16'	62°56'	62°36'	62°15'	61°53'	61°31'	61°8'	60°44'	60°20'	59°53'	59°31'	59°5'	58°38'	58°9'
56	23°51'	24°6'	24°27'	24°44'	25°4'	25°23'	25°42'	26°3'	26°24'	26°46'	27°7'	27°29'	27°52'	28°16'	28°40'	29°5'
57	63°17'	62°55'	62°37'	62°16'	61°56'	61°33'	61°12'	60°49'	60°26'	60°2'	59°37'	59°13'	58°48'	58°22'	57°54'	57°27'
58	24°29'	24°48'	25°6'	25°23'	25°44'	26°4'	26°24'	26°45'	27°6'	27°28'	27°50'	28°13'	28°36'	28°59'	29°25'	29°50'
59	62°39'	62°18'	61°58'	61°37'	61°16'	60°54'	60°32'	60°9'	59°44'	59°22'	58°58'	58°31'	58°6'	57°39'	57°11'	56°44'
60	25°9'	25°27'	25°45'	26°5'	26°24'	26°45'	27°5'	27°26'	27°45'	28°10'	28°33'	28°56'	29°20'	29°43'	30°9'	30°35'
61	62°1'	61°41'	61°20'	60°59'	60°36'	60°15'	59°51'	59°28'	59°5'	58°40'	58°15'	57°50'	57°24'	56°57'	56°29'	56°1'
62	25°47'	26°6'	26°25'	26°44'	27°4'	27°25'	27°45'	28°7'	28°29'	28°51'	29°15'	29°38'	30°2'	30°27'	30°52'	31°18'
63	61°23'	61°2'	60°41'	60°20'	59°58'	59°35'	59°13'	58°49'	58°25'	58°1'	57°35'	57°10'	56°52'	56°15'	55°48'	55°20'
64	26°25'	26°44'	27°4'	27°24'	28°4'	28°26'	28°47'	29°9'	29°33'	29°58'	30°24'	30°50'	31°17'	31°42'	32°1'	32°21'
65	60°47'	60°16'	60°4'	59°42'	59°20'	58°56'	58°34'	58°9'	57°45'	57°21'	56°55'	56°30'	56°2'	55°37'	54°44'	54°39'
66	27°3'	27°22'	27°12'	26°52'	26°32'	26°13'	25°53'	25°27'	24°49'	30°3'	30°53'	31°28'	32°0'	32°46'	33°24'	34°19'
67	60°9'	59°48'	59°28'	59°4'	58°42'	58°19'	57°55'	57°31'	57°7'	56°41'	56°16'	55°49'	55°22'	54°54'	54°28'	53°57'
68	27°40'	28°2'	28°20'	28°41'	29°1'	29°22'	29°43'	30°6'	30°26'	30°52'	31°17'	31°42'	32°0'	32°31'	32°57'	33°24'
69	59°34'	59°14'	58°50'	58°27'	57°42'	57°17'	56°54'	56°28'	56°2'	55°37'	55°10'	54°44'	54°11'	53°45'	53°16'	52°18'
70	28°17'	28°37'	28°57'	29°18'	29°39'	30°0'	30°22'	30°45'	31°9'	31°31'	31°55'	32°20'	32°46'	33°02'	33°39'	34°5'
71	58°57'	58°37'	58°15'	57°52'	57°28'	57°4'	56°40'	56°15'	55°51'	55°25'	54°59'	54°32'	54°4'	53°36'	53°7'	52°35'
72	28°52'	29°12'	29°33'	29°55'	30°16'	30°38'	31°4'	31°27'	32°10'	32°35'	33°10'	33°26'	33°52'	34°19'	34°46'	35°2'
73	58°22'	58°1'	57°39'	57°15'	56°52'	56°28'	56°4'	55°39'	55°13'	54°48'	54°21'	53°54'	53°26'	52°58'	52°29'	52°0'

PINION

TABLE IV (Continued).

ANGLE OF FACE-GEAR

	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42
12	10°6'	10°16'	10°28'	10°39'	10°52'	11°3'	11°15'	11°30'	11°43'	11°58'	12°13'	12°29'	12°45'	13°1'	13°19'
13	75°54'	75°40'	75°24'	75°9'	74°52'	74°37'	74°15'	73°58'	73°39'	73°20'	72°59'	72°37'	72°15'	71°51'	71°25'
14	11°4'	11°16'	11°28'	11°42'	11°54'	12°8'	12°20'	12°37'	12°51'	13°7'	13°23'	13°40'	13°58'	14°10'	14°35'
15	74°56'	74°40'	74°24'	74°8'	73°50'	73°32'	73°12'	72°53'	72°33'	72°11'	71°49'	71°26'	71°2'	70°38'	70°11'
16	12°2'	12°16'	12°29'	12°43'	12°57'	13°11'	13°26'	13°42'	13°59'	14°15'	14°33'	14°51'	15°10'	15°30'	15°51'
17	73°58'	73°42'	73°25'	73°7'	72°49'	72°29'	72°8'	71°48'	71°27'	71°5'	70°41'	70°17'	69°52'	69°26'	68°59'
18	13°1'	13°16'	13°28'	13°43'	13°59'	14°14'	14°30'	14°47'	15°5'	15°23'	15°42'	16°1'	16°22'	16°43'	17°5'
19	73°1'	72°44'	72°26'	72°7'	71°49'	71°28'	71°6'	70°45'	70°23'	69°59'	69°34'	69°9'	68°42'	68°15'	67°47'
20	13°39'	14°13'	14°28'	14°44'	15°1'	15°17'	15°35'	15°52'	16°11'	16°30'	16°50'	17°10'	17°32'	17°56'	18°18'
21	14°57'	15°11'	15°28'	15°44'	16°1'	16°18'	16°37'	16°55'	17°15'	17°36'	17°57'	18°20'	18°43'	19°6'	19°31'
22	71°9'	70°49'	70°30'	70°10'	69°26'	69°3'	68°39'	68°15'	67°50'	67°30'	67°23'	66°54'	66°27'	65°55'	65°27'
23	15°52'	16°7'	16°26'	16°42'	17°1'	17°20'	17°39'	17°58'	18°20'	18°41'	19°3'	19°27'	19°50'	20°13'	20°42'
24	70°14'	69°53'	69°34'	69°12'	68°49'	68°26'	68°3'	67°38'	67°12'	66°47'	66°19'	65°51'	65°20'	64°50'	64°18'
25	16°49'	17°2'	17°23'	17°41'	18°	18°21'	18°40'	19°1'	19°22'	19°46'	20°3'	20°34'	20°59'	21°24'	21°52'
26	69°19'	68°58'	68°37'	68°15'	67°52'	67°29'	67°4'	66°37'	66°12'	65°44'	65°16'	64°46'	64°15'	63°44'	63°10'
27	17°44'	18°4'	18°19'	18°40'	19°	19°20'	19°41'	20°2'	20°25'	20°49'	21°13'	21°39'	22°32'	23°	
28	68°26'	68°3'	67°41'	67°18'	66°54'	66°30'	66°5'	65°35'	65°11'	64°43'	64°13'	63°43'	63°11'	62°38'	62°4'
29	18°39'	18°57'	19°16'	19°37'	19°58'	20°19'	20°41'	21°3'	21°27'	21°52'	22°17'	22°43'	23°10'	23°38'	24°8'
30	67°3'	67°17'	66°46'	66°23'	65°58'	65°33'	65°7'	64°39'	64°11'	63°42'	63°13'	62°41'	62°8'	61°34'	61°
31	19°32'	19°52'	20°12'	20°33'	20°55'	21°17'	21°40'	22°3'	22°17'	22°53'	23°19'	23°46'	24°15'	24°44'	25°14'
32	66°38'	66°16'	65°52'	65°27'	65°3'	64°37'	64°10'	63°41'	63°13'	62°43'	62°11'	61°40'	61°7'	60°32'	59°56'
33	20°25'	20°47'	21°8'	21°29'	21°52'	22°37'	23°2'	23°27'	23°54'	24°21'	24°49'	25°18'	25°48'	26°15'	26°43'
34	65°47'	65°23'	64°58'	64°33'	64°8'	63°41'	63°13'	62°44'	62°15'	61°44'	61°13'	60°41'	60°6'	59°31'	58°54'
35	21°19'	21°39'	22°1'	22°24'	22°46'	23°10'	23°36'	24°	24°26'	24°53'	25°21'	25°49'	26°20'	26°51'	27°23'
36	64°55'	64°31'	64°5'	63°40'	63°14'	62°46'	62°19'	61°48'	61°18'	60°47'	60°15'	59°41'	59°6'	58°31'	57°53'
37	22°11'	22°33'	22°56'	23°18'	23°41'	24°7'	24°32'	24°57'	25°24'	25°52'	26°20'	26°50'	27°21'	27°52'	28°26'
38	64°5'	63°39'	63°14'	62°18'	62°31'	61°53'	61°24'	60°53'	60°22'	59°50'	59°18'	58°44'	58°9'	57°32'	56°54'
39	23°3'	23°25'	23°47'	24°13'	24°36'	25°1'	25°28'	25°53'	26°21'	26°49'	27°19'	27°49'	28°21'	28°54'	29°27'
40	63°15'	62°49'	62°23'	61°56'	61°28'	60°59'	60°30'	59°59'	59°27'	58°55'	58°21'	57°47'	57°11'	56°34'	55°55'
41	23°53'	24°16'	24°40'	25°5'	25°29'	25°55'	26°22'	26°48'	27°17'	27°46'	28°16'	28°47'	29°19'	29°52'	30°27'
42	62°25'	61°58'	61°32'	61°5'	60°37'	60°7'	59°38'	59°5'	58°33'	58°	57°26'	56°51'	56°15'	55°38'	54°59'
43	24°44'	25°7'	25°31'	25°56'	26°22'	26°48'	27°15'	27°43'	28°12'	28°42'	29°12'	29°43'	30°16'	30°50'	31°25'
44	61°36'	61°9'	60°43'	60°14'	59°46'	59°16'	58°45'	58°13'	57°42'	57°8'	56°32'	55°57'	55°20'	54°42'	54°3'
45	25°33'	25°57'	26°22'	26°47'	27°14'	27°40'	28°8'	28°36'	29°5'	29°37'	30°8'	30°40'	31°13'	31°48'	32°23'
46	60°47'	60°21'	59°52'	59°25'	58°56'	58°26'	57°54'	57°22'	56°49'	56°15'	55°40'	55°4'	54°27'	53°48'	53°9'
47	26°22'	26°47'	27°12'	27°38'	28°4'	28°32'	29°	29°28'	29°58'	30°30'	31°2'	31°34'	32°8'	32°44'	33°19'
48	60°	59°33'	59°6'	58°36'	58°6'	57°36'	57°4'	56°32'	55°58'	55°24'	54°48'	54°12'	53°34'	52°54'	52°15'
49	27°10'	27°34'	28°3'	28°27'	28°54'	29°23'	29°51'	30°20'	30°52'	31°22'	31°55'	32°29'	33°2'	33°39'	34°15'
50	59°14'	58°46'	58°15'	57°49'	57°15'	56°47'	56°15'	55°42'	55°8'	54°34'	53°57'	53°21'	52°42'	52°3'	51°23'
51	27°58'	28°23'	28°49'	29°17'	29°33'	30°12'	30°42'	31°10'	31°42'	32°14'	32°46'	33°21'	33°56'	34°31'	35°6'
52	58°28'	57°59'	57°31'	57°1'	56°41'	56°	55°28'	54°54'	54°20'	53°44'	53°8'	52°31'	51°52'	51°13'	50°32'
53	28°45'	29°10'	29°37'	30°5'	30°32'	31°1'	31°31'	32°1'	32°32'	33°4'	33°38'	34°12'	34°47'	35°24'	36°
54	57°43'	57°14'	56°45'	56°15'	55°49'	55°13'	54°39'	54°5'	53°32'	52°56'	52°20'	51°42'	51°3'	50°22'	49°41'
55	29°31'	29°57'	30°24'	30°51'	31°20'	31°49'	32°19'	32°50'	33°22'	33°54'	34°28'	35°6'	35°28'	36°15'	36°53'
56	56°59'	56°29'	56°	55°29'	54°58'	54°27'	53°53'	53°20'	52°44'	52°8'	51°32'	50°59'	50°14'	49°35'	48°53'
57	30°15'	30°42'	31°10'	31°38'	32°7'	32°36'	33°7'	33°38'	34°10'	34°42'	35°17'	35°51'	36°27'	37°5'	37°42'
58	56°15'	55°46'	55°16'	54°44'	54°13'	53°40'	53°7'	52°34'	51°58'	51°22'	50°45'	50°7'	49°27'	48°47'	48°6'
59	31°	31°27'	31°55'	32°23'	32°53'	33°23'	33°53'	34°25'	34°57'	35°31'	36°5'	36°41'	37°16'	37°53'	38°32'
60	55°32'	55°3'	54°33'	54°1'	53°28'	52°57'	52°23'	51°40'	51°13'	50°37'	49°59'	49°21'	48°42'	48°1'	47°20'
61	31°45'	32°12'	32°40'	33°8'	33°38'	34°9'	34°40'	35°12'	35°43'	36°18'	36°51'	37°27'	38°4'	38°42'	39°20'
62	54°49'	54°20'	53°50'	53°18'	52°46'	52°13'	51°40'	51°4'	50°29'	49°52'	49°15'	48°37'	47°56'	47°16'	46°34'
63	32°27'	32°56'	33°24'	33°52'	34°22'	34°54'	35°24'	35°57'	36°29'	37°3'	37°38'	38°14'	38°51'	39°28'	40°7'
64	54°9'	53°38'	53°8'	52°38'	52°4'	51°30'	50°56'	50°21'	49°45'	49°9'	48°32'	47°52'	47°13'	46°32'	45°51'
65	33°10'	33°39'	34°7'	34°36'	35°17'	35°37'	36°9'	36°41'	37°15'	37°48'	38°24'	39°	39°36'	40°13'	40°53'
66	53°28'	52°57'	52°27'	51°54'	51°21'	50°49'	50°15'	49°39'	49°3'	48°26'	47°48'	47°10'	46°30'	45°49'	45°7'
67	33°52'	34°21'	34°50'	35°18'	35°49'	36°20'	36°53'	37°25'	37°58'	38°33'	39°8'	39°44'	40°20'	40°55'	41°37'
68	52°48'	52°17'	51°46'	51°14'	50°51'	50°8'	49°33'	48°57'	48°22'	47°45'	47°6'	46°28'	45°48'	44°75'	44°25'
69	34°33'	35°3'	35°31'	36°1'	36°31'	37°3'	37°35'	38°7'	38°41'	39°16'	39°51'	40°27'	41°5'	41°42'	41°22'
70	52°9'	51°37'	51°7'	50°33'	50°1'	49°27'	48°53'	48°17'	47°41'	47°4'	46°25'	45°47'	45°7'	44°26'	43°44'
71	33°14'	33°43'	36°12'	36°42'	37°13'	37°44'	38°17'	38°49'	39°23'	39°58'	40°34'	41°9'	41°47'	42°26'	
72	51°30'	50°59'	50°28'	49°54'	49°21'	48°48'	48°13'	47°37'	47°11'	46°24'	45°46'	45°7'	44°27'	43°46'	43°4'

PINION

Table for Selecting Cutters for
Bevel Gears

CUTTERS FOR USE IN CUTTING BEVEL GEARS.

PINION.

	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
12	7-7																		
13	6-7	6-6																	
14	5-7	6-6	6-6																
15	5-7	5-6	5-6	5-5															
16	4-7	5-7	5-6	5-6	5-5														
17	4-7	4-7	4-6	5-6	5-5	5-5													
18	4-7	4-7	4-6	4-6	4-5	4-5	5-5												
19	3-7	4-7	4-6	4-6	4-6	4-5	4-5	4-4											
20	3-7	3-7	4-6	4-6	4-6	4-5	4-5	4-4	4-4										
21	3-8	3-7	3-7	3-6	4-6	4-5	4-5	4-5	4-4	4-4									
22	3-8	3-7	3-7	3-6	3-6	3-5	4-5	4-5	4-4	4-4	4-4								
23	3-8	3-7	3-7	3-6	3-6	3-5	3-5	3-5	3-4	4-4	4-4	4-4							
24	3-8	3-7	3-7	3-6	3-6	3-6	3-5	3-5	3-4	3-4	3-4	4-4	4-4						
25	2-8	2-7	3-7	3-6	3-6	3-6	3-5	3-5	3-5	3-4	3-4	3-4	4-4	3-3					
26	2-8	2-7	3-7	3-6	3-6	3-6	3-5	3-5	3-5	3-4	3-4	3-4	3-4	3-3	3-3				
27	2-8	2-7	2-7	2-6	3-6	3-6	3-5	3-5	3-5	3-4	3-4	3-4	3-4	3-4	3-3	3-3			
28	2-8	2-7	2-7	2-6	2-6	3-6	3-5	3-5	3-5	3-4	3-4	3-4	3-4	3-4	3-3	3-3	3-3		
29	2-8	2-7	2-7	2-7	2-6	2-6	3-5	3-5	3-5	3-4	3-4	3-4	3-4	3-4	3-3	3-3	3-3	3-3	
30	2-8	2-7	2-7	2-7	2-6	2-6	2-5	2-5	3-5	3-5	3-4	3-4	3-4	3-4	3-4	3-3	3-3	3-3	3-3
31	2-8	2-7	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	3-4	3-4	3-4	3-4	3-4	3-3	3-3	3-3	3-3
32	2-8	2-7	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-4	2-4	3-4	3-4	3-4	3-3	3-3	3-3	3-3
33	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-4	2-4	2-4	3-4	3-4	3-4	3-3	3-3	3-3
34	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	3-4	3-3	3-3	3-3
35	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3	3-3	3-3
36	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-3	2-3	2-3
37	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-3	2-3	2-3
38	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-3	2-3	2-3
39	2-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-3	2-3	2-3
40	1-8	2-8	2-7	2-7	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3	2-3
41	1-8	1-8	2-7	2-7	2-6	2-6	2-6	2-6	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3	2-3
42	1-8	1-8	2-7	2-7	2-6	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-3	2-3
43	1-8	1-8	1-7	2-7	2-6	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
44	1-8	1-8	1-7	1-7	2-6	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
45	1-8	1-8	1-7	1-7	1-6	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
46	1-8	1-8	1-7	1-7	1-7	2-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
47	1-8	1-8	1-7	1-7	1-7	1-6	2-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
48	1-8	1-8	1-7	1-7	1-7	1-6	1-6	2-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
49	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
50	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	2-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-3
51	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-5	2-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-4
52	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-5	1-5	2-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-4
53	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-5	1-5	1-5	2-5	2-4	2-4	2-4	2-4	2-4	2-4	2-4
54	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-5	1-5	1-5	1-5	2-4	2-4	2-4	2-4	2-4	2-4	2-4
55	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-4	2-4	2-4	2-4	2-4	2-4	2-4

GEAR.

(Continued.)
PINION.

	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
56	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-4	1-4	2-4	2-4	2-4	2-4	2-4
57	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-4	1-4	1-4	2-4	2-4	2-4	2-4
58	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	2-4	2-4	2-4
59	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	2-4	2-4
60	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4	2-4
61	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4	1-4
62	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4	1-
63	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-
64	1-8	1-8	1-7	1-7	1-6	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
65	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
66	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
67	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
68	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
69	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
70	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
71	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
72	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
73	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
74	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
75	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
76	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
77	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
78	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
79	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
80	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
81	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
82	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
83	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
84	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
85	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
86	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
87	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
88	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
89	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
90	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
91	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
92	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
93	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
94	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
95	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
96	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
97	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
98	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
99	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-4
100	1-8	1-8	1-7	1-7	1-7	1-6	1-6	1-6	1-6	1-5	1-5	1-5	1-5	1-5	1-4	1-4	1-4	1-4	1-

Natural Sines and Cosines
Natural Tangents and Cotangents

NATURAL SINES AND COSINES

/	0°		1°		2°		3°		4°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.00000	1.	.01745	.99985	.03490	.99939	.05234	.99863	.06976	.99756	60
1	.00029	1.	.01774	.99984	.03519	.99938	.05263	.99861	.07005	.99754	59
2	.00058	1.	.01803	.99984	.03548	.99937	.05292	.99860	.07034	.99752	58
3	.00087	1.	.01832	.99983	.03577	.99936	.05321	.99858	.07063	.99750	57
4	.00116	1.	.01862	.99983	.03606	.99935	.05350	.99857	.07092	.99748	56
5	.00145	1.	.01891	.99982	.03635	.99934	.05379	.99855	.07121	.99746	55
6	.00175	1.	.01920	.99982	.03664	.99933	.05408	.99854	.07150	.99744	54
7	.00204	1.	.01949	.99981	.03693	.99932	.05437	.99852	.07179	.99742	53
8	.00233	1.	.01978	.99980	.03723	.99931	.05466	.99851	.07208	.99740	52
9	.00262	1.	.02007	.99980	.03752	.99930	.05495	.99849	.07237	.99738	51
10	.00291	1.	.02036	.99979	.03781	.99929	.05524	.99847	.07266	.99736	50
11	.00320	.99999	.02065	.99979	.03810	.99927	.05553	.99846	.07295	.99734	49
12	.00349	.99999	.02094	.99978	.03839	.99926	.05582	.99844	.07324	.99731	48
13	.00378	.99999	.02123	.99977	.03868	.99925	.05611	.99842	.07353	.99729	47
14	.00407	.99999	.02152	.99977	.03897	.99924	.05640	.99841	.07382	.99727	46
15	.00436	.99999	.02181	.99976	.03926	.99923	.05669	.99839	.07411	.99725	45
16	.00465	.99999	.02211	.99976	.03955	.99922	.05698	.99838	.07440	.99723	44
17	.00495	.99999	.02240	.99975	.03984	.99921	.05727	.99836	.07469	.99721	43
18	.00524	.99999	.02269	.99974	.04013	.99919	.05756	.99834	.07498	.99719	42
19	.00553	.99998	.02298	.99974	.04042	.99918	.05785	.99833	.07527	.99716	41
20	.00582	.99998	.02327	.99973	.04071	.99917	.05814	.99831	.07556	.99714	40
21	.00611	.99998	.02356	.99972	.04100	.99916	.05844	.99829	.07585	.99712	39
22	.00640	.99998	.02385	.99972	.04129	.99915	.05873	.99827	.07614	.99710	38
23	.00669	.99998	.02414	.99971	.04159	.99913	.05902	.99826	.07643	.99708	37
24	.00698	.99998	.02443	.99970	.04188	.99912	.05931	.99824	.07672	.99705	36
25	.00727	.99997	.02472	.99969	.04217	.99911	.05960	.99822	.07701	.99703	35
26	.00756	.99997	.02501	.99969	.04246	.99910	.05989	.99821	.07730	.99701	34
27	.00785	.99997	.02530	.99968	.04275	.99909	.06018	.99819	.07759	.99699	33
28	.00814	.99997	.02560	.99967	.04304	.99907	.06047	.99817	.07788	.99696	32
29	.00843	.99996	.02589	.99966	.04333	.99906	.06076	.99815	.07817	.99694	31
30	.00873	.99996	.02618	.99966	.04362	.99905	.06105	.99813	.07846	.99692	30
31	.00902	.99996	.02647	.99965	.04391	.99904	.06134	.99812	.07875	.99689	29
32	.00931	.99996	.02676	.99964	.04420	.99902	.06163	.99810	.07904	.99687	28
33	.00960	.99995	.02705	.99963	.04449	.99901	.06192	.99808	.07933	.99685	27
34	.00989	.99995	.02734	.99963	.04478	.99900	.06221	.99806	.07962	.99683	26
35	.01018	.99995	.02763	.99962	.04507	.99898	.06250	.99804	.07991	.99680	25
36	.01047	.99995	.02792	.99961	.04536	.99897	.06279	.99803	.08020	.99678	24
37	.01076	.99994	.02821	.99960	.04565	.99896	.06308	.99801	.08049	.99676	23
38	.01105	.99994	.02850	.99959	.04594	.99894	.06337	.99799	.08078	.99673	22
39	.01134	.99994	.02879	.99959	.04623	.99893	.06366	.99797	.08107	.99671	21
40	.01164	.99993	.02908	.99958	.04653	.99892	.06395	.99795	.08136	.99668	20
41	.01193	.99993	.02938	.99957	.04682	.99890	.06424	.99793	.08165	.99666	19
42	.01222	.99993	.02967	.99956	.04711	.99889	.06453	.99792	.08194	.99664	18
43	.01251	.99992	.02996	.99955	.04740	.99888	.06482	.99790	.08223	.99661	17
44	.01280	.99992	.03025	.99954	.04769	.99886	.06511	.99788	.08252	.99659	16
45	.01309	.99991	.03054	.99953	.04798	.99885	.06540	.99786	.08281	.99657	15
46	.01338	.99991	.03083	.99952	.04827	.99883	.06569	.99784	.08310	.99654	14
47	.01367	.99991	.03112	.99952	.04856	.99882	.06598	.99782	.08339	.99652	13
48	.01396	.99990	.03141	.99951	.04885	.99881	.06627	.99780	.08368	.99649	12
49	.01425	.99990	.03170	.99950	.04914	.99879	.06656	.99778	.08397	.99647	11
50	.01454	.99989	.03199	.99949	.04943	.99878	.06685	.99776	.08426	.99644	10
51	.01483	.99989	.03228	.99948	.04972	.99876	.06714	.99774	.08455	.99642	9
52	.01513	.99989	.03257	.99947	.05001	.99875	.06743	.99772	.08484	.99639	8
53	.01542	.99988	.03286	.99946	.05030	.99873	.06773	.99770	.08513	.99637	7
54	.01571	.99988	.03316	.99945	.05059	.99872	.06802	.99768	.08542	.99635	6
55	.01600	.99987	.03345	.99944	.05088	.99870	.06831	.99766	.08571	.99632	5
56	.01629	.99987	.03374	.99943	.05117	.99869	.06860	.99764	.08600	.99630	4
57	.01658	.99986	.03403	.99942	.05146	.99867	.06889	.99762	.08629	.99627	3
58	.01687	.99986	.03432	.99941	.05175	.99866	.06918	.99760	.08658	.99625	2
59	.01716	.99985	.03461	.99940	.05204	.99864	.06947	.99758	.08687	.99622	1
60	.01745	.99985	.03490	.99939	.05234	.99863	.06976	.99756	.08716	.99619	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	89°		88°		87°		86°		85°		

NATURAL SINES AND COSINES

/	5°		6°		7°		8°		9°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.08716	.99619	.10453	.99452	.12187	.99255	.13917	.99027	.15643	.98769	60
1	.08745	.99617	.10482	.99449	.12216	.99251	.13946	.99023	.15672	.98764	59
2	.08774	.99614	.10511	.99446	.12245	.99248	.13975	.99019	.15701	.98760	58
3	.08803	.99612	.10540	.99443	.12274	.99244	.14004	.99015	.15730	.98755	57
4	.08831	.99609	.10569	.99440	.12302	.99240	.14033	.99011	.15758	.98751	56
5	.08860	.99607	.10597	.99437	.12331	.99237	.14061	.99006	.15787	.98746	55
6	.08889	.99604	.10626	.99434	.12360	.99233	.14090	.99002	.15816	.98741	54
7	.08918	.99602	.10655	.99431	.12389	.99230	.14119	.98998	.15845	.98737	53
8	.08947	.99599	.10684	.99428	.12418	.99226	.14148	.98994	.15873	.98732	52
9	.08976	.99596	.10713	.99424	.12447	.99222	.14177	.98990	.15902	.98728	51
10	.09005	.99594	.10742	.99421	.12476	.99219	.14205	.98986	.15931	.98723	50
11	.09034	.99591	.10771	.99418	.12504	.99215	.14234	.98982	.15959	.98718	49
12	.09063	.99588	.10800	.99415	.12533	.99211	.14263	.98978	.15988	.98714	48
13	.09092	.99586	.10829	.99412	.12562	.99208	.14292	.98973	.16017	.98709	47
14	.09121	.99583	.10858	.99409	.12591	.99204	.14320	.98969	.16046	.98704	46
15	.09150	.99580	.10887	.99406	.12620	.99200	.14349	.98965	.16074	.98700	45
16	.09179	.99578	.10916	.99402	.12649	.99197	.14378	.98961	.16103	.98695	44
17	.09208	.99575	.10945	.99399	.12678	.99193	.14407	.98957	.16132	.98690	43
18	.09237	.99572	.10973	.99396	.12706	.99189	.14436	.98953	.16160	.98686	42
19	.09266	.99570	.11002	.99393	.12735	.99186	.14464	.98948	.16189	.98681	41
20	.09295	.99567	.11031	.99390	.12764	.99182	.14493	.98944	.16218	.98676	40
21	.09324	.99564	.11060	.99386	.12793	.99178	.14522	.98940	.16246	.98671	39
22	.09353	.99562	.11089	.99383	.12822	.99175	.14551	.98936	.16275	.98667	38
23	.09382	.99559	.11118	.99380	.12851	.99171	.14580	.98931	.16304	.98662	37
24	.09411	.99556	.11147	.99377	.12880	.99167	.14608	.98927	.16333	.98657	36
25	.09440	.99553	.11176	.99374	.12908	.99163	.14637	.98923	.16361	.98652	35
26	.09469	.99551	.11205	.99370	.12937	.99160	.14666	.98919	.16390	.98648	34
27	.09498	.99548	.11234	.99367	.12966	.99156	.14695	.98914	.16419	.98643	33
28	.09527	.99545	.11263	.99364	.12995	.99152	.14723	.98910	.16447	.98638	32
29	.09556	.99542	.11291	.99360	.13024	.99148	.14752	.98906	.16476	.98633	31
30	.09585	.99540	.11320	.99357	.13053	.99144	.14781	.98902	.16505	.98629	30
31	.09614	.99537	.11349	.99354	.13081	.99141	.14810	.98897	.16533	.98624	29
32	.09642	.99534	.11378	.99351	.13110	.99137	.14838	.98893	.16562	.98619	28
33	.09671	.99531	.11407	.99347	.13139	.99133	.14867	.98889	.16591	.98614	27
34	.09700	.99528	.11436	.99344	.13168	.99129	.14896	.98884	.16620	.98609	26
35	.09729	.99526	.11465	.99341	.13197	.99125	.14925	.98880	.16648	.98604	25
36	.09758	.99523	.11494	.99337	.13226	.99122	.14954	.98876	.16677	.98600	24
37	.09787	.99520	.11523	.99334	.13254	.99118	.14982	.98871	.16706	.98595	23
38	.09816	.99517	.11552	.99331	.13283	.99114	.15011	.98867	.16734	.98590	22
39	.09845	.99514	.11580	.99327	.13312	.99110	.15040	.98863	.16763	.98585	21
40	.09874	.99511	.11609	.99324	.13341	.99106	.15069	.98858	.16792	.98580	20
41	.09903	.99508	.11638	.99320	.13370	.99102	.15097	.98854	.16820	.98575	19
42	.09932	.99506	.11667	.99317	.13399	.99098	.15126	.98849	.16849	.98570	18
43	.09961	.99503	.11696	.99314	.13427	.99094	.15155	.98845	.16878	.98565	17
44	.09990	.99500	.11725	.99310	.13456	.99091	.15184	.98841	.16906	.98561	16
45	.10019	.99497	.11754	.99307	.13485	.99087	.15212	.98836	.16935	.98556	15
46	.10048	.99494	.11783	.99303	.13514	.99083	.15241	.98832	.16964	.98551	14
47	.10077	.99491	.11812	.99300	.13543	.99079	.15270	.98827	.16992	.98546	13
48	.10106	.99488	.11840	.99297	.13572	.99075	.15299	.98823	.17021	.98541	12
49	.10135	.99485	.11869	.99293	.13600	.99071	.15327	.98818	.17050	.98536	11
50	.10164	.99482	.11898	.99290	.13629	.99067	.15356	.98814	.17078	.98531	10
51	.10192	.99479	.11927	.99286	.13658	.99063	.15385	.98809	.17107	.98526	9
52	.10221	.99476	.11956	.99283	.13687	.99059	.15414	.98805	.17136	.98521	8
53	.10250	.99473	.11985	.99279	.13716	.99055	.15442	.98800	.17164	.98516	7
54	.10279	.99470	.12014	.99276	.13744	.99051	.15471	.98796	.17193	.98511	6
55	.10308	.99467	.12043	.99272	.13773	.99047	.15500	.98791	.17222	.98506	5
56	.10337	.99464	.12071	.99269	.13802	.99043	.15529	.98787	.17250	.98501	4
57	.10366	.99461	.12100	.99265	.13831	.99039	.15557	.98782	.17279	.98496	3
58	.10395	.99458	.12129	.99262	.13860	.99035	.15586	.98778	.17308	.98491	2
59	.10424	.99455	.12158	.99258	.13889	.99031	.15615	.98773	.17336	.98486	1
60	.10453	.99452	.12187	.99255	.13917	.99027	.15643	.98769	.17365	.98481	0
/	84°		83°		82°		81°		80°		/
	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	

NATURAL SINES AND COSINES

/	10°		11°		12°		13°		14°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.17365	.98481	.19081	.98163	.20791	.97815	.22495	.97437	.24192	.97030	60
1	.17393	.98476	.19109	.98157	.20820	.97809	.22523	.97430	.24220	.97023	59
2	.17422	.98471	.19138	.98152	.20848	.97803	.22552	.97424	.24249	.97015	58
3	.17451	.98466	.19167	.98146	.20877	.97797	.22580	.97417	.24277	.97008	57
4	.17479	.98461	.19195	.98140	.20905	.97791	.22608	.97411	.24305	.97001	56
5	.17508	.98455	.19224	.98135	.20933	.97784	.22637	.97404	.24333	.96994	55
6	.17537	.98450	.19252	.98129	.20962	.97778	.22665	.97398	.24362	.96987	54
7	.17565	.98445	.19281	.98124	.20990	.97772	.22693	.97391	.24390	.96980	53
8	.17594	.98440	.19309	.98118	.21019	.97766	.22722	.97384	.24418	.96973	52
9	.17623	.98435	.19338	.98112	.21047	.97760	.22750	.97378	.24446	.96966	51
10	.17651	.98430	.19366	.98107	.21076	.97754	.22778	.97371	.24474	.96959	50
11	.17680	.98425	.19395	.98101	.21104	.97748	.22807	.97365	.24503	.96952	49
12	.17708	.98420	.19423	.98096	.21132	.97742	.22835	.97358	.24531	.96945	48
13	.17737	.98414	.19452	.98090	.21161	.97735	.22863	.97351	.24559	.96937	47
14	.17766	.98409	.19481	.98084	.21189	.97729	.22892	.97345	.24587	.96930	46
15	.17794	.98404	.19509	.98079	.21218	.97723	.22920	.97338	.24615	.96923	45
16	.17823	.98399	.19538	.98073	.21246	.97717	.22948	.97331	.24644	.96916	44
17	.17852	.98394	.19566	.98067	.21275	.97711	.22977	.97325	.24672	.96909	43
18	.17880	.98389	.19595	.98061	.21303	.97705	.23005	.97318	.24700	.96902	42
19	.17909	.98383	.19623	.98056	.21331	.97699	.23033	.97311	.24728	.96894	41
20	.17937	.98378	.19652	.98050	.21360	.97692	.23062	.97304	.24756	.96887	40
21	.17966	.98373	.19680	.98044	.21388	.97686	.23090	.97298	.24784	.96880	39
22	.17995	.98368	.19709	.98039	.21417	.97680	.23118	.97291	.24813	.96873	38
23	.18023	.98362	.19737	.98033	.21445	.97673	.23146	.97284	.24841	.96866	37
24	.18052	.98357	.19766	.98027	.21474	.97667	.23175	.97278	.24869	.96858	36
25	.18081	.98352	.19794	.98021	.21502	.97661	.23203	.97271	.24897	.96851	35
26	.18109	.98347	.19823	.98016	.21530	.97655	.23231	.97264	.24925	.96844	34
27	.18138	.98341	.19851	.98010	.21559	.97648	.23260	.97257	.24954	.96837	33
28	.18166	.98336	.19880	.98004	.21587	.97642	.23288	.97251	.24982	.96829	32
29	.18195	.98331	.19908	.97998	.21616	.97636	.23316	.97244	.25010	.96822	31
30	.18224	.98325	.19937	.97992	.21644	.97630	.23345	.97237	.25038	.96815	30
31	.18252	.98320	.19965	.97987	.21672	.97623	.23373	.97230	.25066	.96807	29
32	.18281	.98315	.19994	.97981	.21701	.97617	.23401	.97223	.25094	.96800	28
33	.18309	.98310	.20022	.97975	.21729	.97611	.23429	.97217	.25122	.96793	27
34	.18338	.98304	.20051	.97969	.21758	.97604	.23458	.97210	.25151	.96786	26
35	.18367	.98299	.20079	.97963	.21786	.97598	.23486	.97203	.25179	.96778	25
36	.18395	.98294	.20108	.97958	.21814	.97592	.23514	.97196	.25207	.96771	24
37	.18424	.98288	.20136	.97952	.21843	.97585	.23542	.97189	.25235	.96764	23
38	.18452	.98283	.20165	.97946	.21871	.97579	.23571	.97182	.25263	.96756	22
39	.18481	.98277	.20193	.97940	.21899	.97573	.23599	.97176	.25291	.96749	21
40	.18509	.98272	.20222	.97934	.21928	.97566	.23627	.97169	.25320	.96742	20
41	.18538	.98267	.20250	.97928	.21956	.97560	.23656	.97162	.25348	.96734	19
42	.18567	.98261	.20279	.97922	.21985	.97553	.23684	.97155	.25376	.96727	18
43	.18595	.98256	.20307	.97916	.22013	.97547	.23712	.97148	.25404	.96719	17
44	.18624	.98250	.20336	.97910	.22041	.97541	.23740	.97141	.25432	.96712	16
45	.18652	.98245	.20364	.97905	.22070	.97534	.23769	.97134	.25460	.96705	15
46	.18681	.98240	.20393	.97899	.22098	.97528	.23797	.97127	.25488	.96697	14
47	.18710	.98234	.20421	.97893	.22126	.97521	.23825	.97120	.25516	.96690	13
48	.18738	.98229	.20450	.97887	.22155	.97515	.23853	.97113	.25545	.96682	12
49	.18767	.98223	.20478	.97881	.22183	.97508	.23882	.97106	.25573	.96675	11
50	.18795	.98218	.20507	.97875	.22212	.97502	.23910	.97100	.25601	.96667	10
51	.18824	.98212	.20535	.97869	.22240	.97496	.23938	.97093	.25629	.96660	9
52	.18852	.98207	.20563	.97863	.22268	.97489	.23966	.97086	.25657	.96653	8
53	.18881	.98201	.20592	.97857	.22297	.97483	.23995	.97079	.25685	.96645	7
54	.18910	.98196	.20620	.97851	.22325	.97476	.24023	.97072	.25713	.96638	6
55	.18938	.98190	.20649	.97845	.22353	.97470	.24051	.97065	.25741	.96630	5
56	.18967	.98185	.20677	.97839	.22382	.97463	.24079	.97058	.25769	.96623	4
57	.18995	.98179	.20706	.97833	.22410	.97457	.24108	.97051	.25798	.96615	3
58	.19024	.98174	.20734	.97827	.22438	.97450	.24136	.97044	.25826	.96608	2
59	.19052	.98168	.20763	.97821	.22467	.97444	.24164	.97037	.25854	.96600	1
60	.19081	.98163	.20791	.97815	.22495	.97437	.24192	.97030	.25882	.96593	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	79°		78°		77°		76°		75°		

NATURAL SINES AND COSINES

/	15°		16°		17°		18°		19°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.25882	.96593	.27564	.96126	.29237	.95630	.30902	.95106	.32557	.94552	60
1	.25910	.96585	.27592	.96118	.29265	.95622	.30929	.95097	.32584	.94549	59
2	.25938	.96578	.27620	.96110	.29293	.95613	.30957	.95088	.32612	.94543	58
3	.25966	.96570	.27648	.96102	.29321	.95605	.30985	.95079	.32639	.94537	57
4	.25994	.96562	.27676	.96094	.29348	.95596	.31012	.95070	.32667	.94531	56
5	.26022	.96555	.27704	.96086	.29376	.95588	.31040	.95061	.32694	.94524	55
6	.26050	.96547	.27731	.96078	.29404	.95579	.31068	.95052	.32722	.94495	54
7	.26079	.96540	.27759	.96070	.29432	.95571	.31095	.95043	.32749	.94485	53
8	.26107	.96532	.27787	.96062	.29460	.95562	.31123	.95033	.32777	.94476	52
9	.26135	.96524	.27815	.96054	.29487	.95554	.31151	.95024	.32804	.94466	51
10	.26163	.96517	.27843	.96046	.29515	.95545	.31178	.95015	.32832	.94457	50
11	.26191	.96509	.27871	.96037	.29543	.95536	.31206	.95006	.32859	.94447	49
12	.26219	.96502	.27899	.96029	.29571	.95528	.31233	.94997	.32887	.94438	48
13	.26247	.96494	.27927	.96021	.29599	.95519	.31261	.94988	.32914	.94428	47
14	.26275	.96486	.27955	.96013	.29626	.95511	.31289	.94979	.32942	.94418	46
15	.26303	.96479	.27983	.96005	.29654	.95502	.31316	.94970	.32969	.94409	45
16	.26331	.96471	.28011	.95997	.29682	.95493	.31344	.94961	.32997	.94399	44
17	.26359	.96463	.28039	.95989	.29710	.95485	.31372	.94952	.33024	.94390	43
18	.26387	.96456	.28067	.95981	.29737	.95476	.31399	.94943	.33051	.94380	42
19	.26415	.96448	.28095	.95972	.29765	.95467	.31427	.94933	.33079	.94370	41
20	.26443	.96440	.28123	.95964	.29793	.95459	.31454	.94924	.33106	.94361	40
21	.26471	.96433	.28150	.95956	.29821	.95450	.31482	.94915	.33134	.94351	39
22	.26500	.96425	.28178	.95948	.29849	.95441	.31510	.94906	.33161	.94342	38
23	.26528	.96417	.28206	.95940	.29876	.95433	.31537	.94897	.33189	.94332	37
24	.26556	.96410	.28234	.95931	.29904	.95424	.31565	.94888	.33216	.94322	36
25	.26584	.96402	.28262	.95923	.29932	.95415	.31593	.94878	.33244	.94313	35
26	.26612	.96394	.28290	.95915	.29960	.95407	.31620	.94869	.33271	.94303	34
27	.26640	.96386	.28318	.95907	.29987	.95398	.31648	.94860	.33298	.94293	33
28	.26668	.96379	.28346	.95898	.30015	.95389	.31675	.94851	.33326	.94284	32
29	.26696	.96371	.28374	.95890	.30043	.95380	.31703	.94842	.33353	.94274	31
30	.26724	.96363	.28402	.95882	.30071	.95372	.31730	.94832	.33381	.94264	30
31	.26752	.96355	.28429	.95874	.30098	.95363	.31758	.94823	.33408	.94254	29
32	.26780	.96347	.28457	.95865	.30126	.95354	.31786	.94814	.33436	.94245	28
33	.26808	.96340	.28485	.95857	.30154	.95345	.31813	.94805	.33463	.94235	27
34	.26836	.96332	.28513	.95849	.30182	.95337	.31841	.94795	.33490	.94225	26
35	.26864	.96324	.28541	.95841	.30209	.95328	.31868	.94786	.33518	.94215	25
36	.26892	.96316	.28569	.95832	.30237	.95319	.31895	.94777	.33545	.94206	24
37	.26920	.96308	.28597	.95824	.30265	.95310	.31923	.94768	.33573	.94196	23
38	.26948	.96301	.28625	.95816	.30292	.95301	.31951	.94759	.33600	.94186	22
39	.26976	.96293	.28652	.95807	.30320	.95293	.31979	.94749	.33627	.94176	21
40	.27004	.96285	.28680	.95799	.30348	.95284	.32006	.94740	.33655	.94167	20
41	.27032	.96277	.28708	.95791	.30376	.95275	.32034	.94730	.33682	.94157	19
42	.27060	.96269	.28736	.95782	.30403	.95266	.32061	.94721	.33710	.94147	18
43	.27088	.96261	.28764	.95774	.30431	.95257	.32089	.94712	.33737	.94137	17
44	.27116	.96253	.28792	.95766	.30459	.95248	.32116	.94702	.33764	.94127	16
45	.27144	.96246	.28820	.95757	.30486	.95240	.32144	.94693	.33792	.94118	15
46	.27172	.96238	.28847	.95749	.30514	.95231	.32171	.94684	.33819	.94108	14
47	.27200	.96230	.28875	.95740	.30542	.95222	.32199	.94674	.33846	.94098	13
48	.27228	.96222	.28903	.95732	.30570	.95213	.32227	.94665	.33874	.94088	12
49	.27256	.96214	.28931	.95724	.30597	.95204	.32254	.94656	.33901	.94078	11
50	.27284	.96206	.28959	.95715	.30625	.95195	.32282	.94646	.33929	.94068	10
51	.27312	.96198	.28987	.95707	.30653	.95186	.32309	.94637	.33956	.94058	9
52	.27340	.96190	.29015	.95698	.30680	.95177	.32337	.94627	.33983	.94049	8
53	.27368	.96182	.29042	.95690	.30708	.95168	.32364	.94618	.34011	.94039	7
54	.27396	.96174	.29070	.95681	.30736	.95159	.32392	.94609	.34038	.94029	6
55	.27424	.96166	.29098	.95673	.30763	.95150	.32419	.94599	.34065	.94019	5
56	.27452	.96158	.29126	.95664	.30791	.95142	.32447	.94590	.34093	.94009	4
57	.27480	.96150	.29154	.95656	.30819	.95133	.32474	.94580	.34120	.93999	3
58	.27508	.96142	.29182	.95647	.30846	.95124	.32502	.94571	.34147	.93989	2
59	.27536	.96134	.29209	.95639	.30874	.95115	.32529	.94561	.34175	.93979	1
60	.27564	.96126	.29237	.95630	.30902	.95106	.32557	.94552	.34202	.93969	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	74°		73°		72°		71°		70°		

NATURAL SINES AND COSINES

/	20°		21°		22°		23°		24°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.34202	.93969	.35837	.93358	.37461	.92718	.39073	.92050	.40674	.91355	60
1	.34229	.93959	.35864	.93348	.37488	.92707	.39100	.92039	.40700	.91343	59
2	.34257	.93949	.35891	.93337	.37515	.92697	.39127	.92028	.40727	.91331	58
3	.34284	.93939	.35918	.93327	.37542	.92686	.39153	.92016	.40753	.91319	57
4	.34311	.93929	.35945	.93316	.37569	.92675	.39180	.92005	.40780	.91307	56
5	.34339	.93919	.35973	.93306	.37595	.92664	.39207	.91994	.40806	.91295	55
6	.34366	.93909	.36000	.93295	.37622	.92653	.39234	.91982	.40833	.91283	54
7	.34393	.93899	.36027	.93285	.37649	.92642	.39260	.91971	.40860	.91272	53
8	.34421	.93889	.36054	.93274	.37676	.92631	.39287	.91959	.40886	.91260	52
9	.34448	.93879	.36081	.93264	.37703	.92620	.39314	.91948	.40913	.91248	51
10	.34475	.93869	.36108	.93253	.37730	.92609	.39341	.91936	.40939	.91236	50
11	.34503	.93859	.36135	.93243	.37757	.92598	.39367	.91925	.40966	.91224	49
12	.34530	.93849	.36162	.93232	.37784	.92587	.39394	.91914	.40992	.91212	48
13	.34557	.93839	.36190	.93222	.37811	.92576	.39421	.91902	.41019	.91200	47
14	.34584	.93829	.36217	.93211	.37838	.92565	.39448	.91891	.41045	.91188	46
15	.34612	.93819	.36244	.93201	.37865	.92554	.39474	.91879	.41072	.91176	45
16	.34639	.93809	.36271	.93190	.37892	.92543	.39501	.91868	.41098	.91164	44
17	.34666	.93799	.36298	.93180	.37919	.92532	.39528	.91856	.41125	.91152	43
18	.34694	.93789	.36325	.93169	.37946	.92521	.39555	.91845	.41151	.91140	42
19	.34721	.93779	.36352	.93159	.37973	.92510	.39581	.91833	.41178	.91128	41
20	.34748	.93769	.36379	.93148	.37999	.92499	.39608	.91822	.41204	.91116	40
21	.34775	.93759	.36406	.93137	.38026	.92488	.39635	.91810	.41231	.91104	39
22	.34803	.93748	.36434	.93127	.38053	.92477	.39661	.91799	.41257	.91092	38
23	.34830	.93738	.36461	.93116	.38080	.92466	.39688	.91787	.41284	.91080	37
24	.34857	.93728	.36488	.93106	.38107	.92455	.39715	.91775	.41310	.91068	36
25	.34884	.93718	.36515	.93095	.38134	.92444	.39741	.91764	.41337	.91056	35
26	.34912	.93708	.36542	.93084	.38161	.92432	.39768	.91752	.41363	.91044	34
27	.34939	.93698	.36569	.93074	.38188	.92421	.39795	.91741	.41390	.91032	33
28	.34966	.93688	.36596	.93063	.38215	.92410	.39822	.91729	.41416	.91020	32
29	.34993	.93677	.36623	.93052	.38241	.92399	.39848	.91718	.41443	.91008	31
30	.35021	.93667	.36650	.93042	.38268	.92388	.39875	.91706	.41469	.90996	30
31	.35048	.93657	.36677	.93031	.38295	.92377	.39902	.91694	.41496	.90984	29
32	.35075	.93647	.36704	.93020	.38322	.92366	.39928	.91683	.41522	.90972	28
33	.35102	.93637	.36731	.93010	.38349	.92355	.39955	.91671	.41549	.90960	27
34	.35130	.93626	.36758	.92999	.38376	.92343	.39982	.91660	.41575	.90948	26
35	.35157	.93616	.36785	.92988	.38403	.92332	.40008	.91648	.41602	.90936	25
36	.35184	.93606	.36812	.92978	.38430	.92321	.40035	.91636	.41628	.90924	24
37	.35211	.93596	.36839	.92967	.38456	.92310	.40062	.91625	.41655	.90911	23
38	.35239	.93585	.36867	.92956	.38483	.92299	.40088	.91613	.41681	.90899	22
39	.35266	.93575	.36894	.92945	.38510	.92287	.40115	.91601	.41707	.90887	21
40	.35293	.93565	.36921	.92935	.38537	.92276	.40141	.91590	.41734	.90875	20
41	.35320	.93555	.36948	.92924	.38564	.92265	.40168	.91578	.41760	.90863	19
42	.35347	.93544	.36975	.92913	.38591	.92254	.40195	.91566	.41787	.90851	18
43	.35375	.93534	.37002	.92902	.38617	.92243	.40221	.91555	.41813	.90839	17
44	.35402	.93524	.37029	.92892	.38644	.92231	.40248	.91543	.41840	.90826	16
45	.35429	.93514	.37056	.92881	.38671	.92220	.40275	.91531	.41866	.90814	15
46	.35456	.93503	.37083	.92870	.38698	.92209	.40301	.91519	.41892	.90802	14
47	.35484	.93493	.37110	.92859	.38725	.92198	.40328	.91508	.41919	.90790	13
48	.35511	.93483	.37137	.92849	.38752	.92186	.40355	.91496	.41945	.90778	12
49	.35538	.93472	.37164	.92838	.38778	.92175	.40381	.91484	.41972	.90766	11
50	.35565	.93462	.37191	.92827	.38805	.92164	.40408	.91472	.41998	.90753	10
51	.35592	.93452	.37218	.92816	.38832	.92152	.40434	.91461	.42024	.90741	9
52	.35619	.93441	.37245	.92805	.38859	.92141	.40461	.91449	.42051	.90729	8
53	.35647	.93431	.37272	.92794	.38886	.92130	.40488	.91437	.42077	.90717	7
54	.35674	.93420	.37299	.92784	.38912	.92119	.40514	.91425	.42104	.90704	6
55	.35701	.93410	.37326	.92773	.38939	.92107	.40541	.91414	.42130	.90692	5
56	.35728	.93400	.37353	.92762	.38966	.92096	.40567	.91402	.42156	.90680	4
57	.35755	.93389	.37380	.92751	.38993	.92085	.40594	.91390	.42183	.90668	3
58	.35782	.93379	.37407	.92740	.39020	.92073	.40621	.91378	.42209	.90655	2
59	.35810	.93368	.37434	.92729	.39046	.92062	.40647	.91366	.42235	.90643	1
60	.35837	.93358	.37461	.92718	.39073	.92050	.40674	.91355	.42262	.90631	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	69°		68°		67°		66°		65°		

NATURAL SINES AND COSINES

/	25°		26°		27°		28°		29°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.42262	.90631	.43837	.89879	.45399	.89101	.46947	.88295	.48481	.87462	60
1	.42288	.90618	.43863	.89867	.45425	.89087	.46973	.88281	.48506	.87448	59
2	.42315	.90606	.43889	.89854	.45451	.89074	.46999	.88267	.48532	.87434	58
3	.42341	.90594	.43916	.89841	.45477	.89061	.47024	.88254	.48557	.87420	57
4	.42367	.90582	.43942	.89828	.45503	.89048	.47050	.88240	.48583	.87406	56
5	.42394	.90569	.43968	.89816	.45529	.89035	.47076	.88226	.48608	.87391	55
6	.42420	.90557	.43994	.89803	.45554	.89021	.47101	.88213	.48634	.87377	54
7	.42446	.90545	.44020	.89790	.45580	.89008	.47127	.88199	.48659	.87363	53
8	.42473	.90532	.44046	.89777	.45606	.88995	.47153	.88185	.48684	.87349	52
9	.42499	.90520	.44072	.89764	.45632	.88981	.47178	.88172	.48710	.87335	51
10	.42525	.90507	.44098	.89752	.45658	.88968	.47204	.88158	.48735	.87321	50
11	.42552	.90495	.44124	.89739	.45684	.88955	.47229	.88144	.48761	.87306	49
12	.42578	.90483	.44151	.89726	.45710	.88942	.47255	.88130	.48786	.87292	48
13	.42604	.90470	.44177	.89713	.45736	.88928	.47281	.88117	.48811	.87278	47
14	.42631	.90458	.44203	.89700	.45762	.88915	.47306	.88103	.48837	.87264	46
15	.42657	.90446	.44229	.89687	.45787	.88902	.47332	.88089	.48862	.87250	45
16	.42683	.90433	.44255	.89674	.45813	.88888	.47358	.88075	.48888	.87235	44
17	.42709	.90421	.44281	.89662	.45839	.88875	.47383	.88062	.48913	.87221	43
18	.42736	.90408	.44307	.89649	.45865	.88862	.47409	.88048	.48938	.87207	42
19	.42762	.90396	.44333	.89636	.45891	.88848	.47434	.88034	.48964	.87193	41
20	.42788	.90383	.44359	.89623	.45917	.88835	.47460	.88020	.48989	.87178	40
21	.42815	.90371	.44385	.89610	.45942	.88822	.47486	.88006	.49014	.87164	39
22	.42841	.90358	.44411	.89597	.45968	.88808	.47511	.87993	.49040	.87150	38
23	.42867	.90346	.44437	.89584	.45994	.88795	.47537	.87979	.49065	.87136	37
24	.42894	.90334	.44464	.89571	.46020	.88782	.47562	.87965	.49090	.87121	36
25	.42920	.90321	.44490	.89558	.46046	.88768	.47588	.87951	.49116	.87107	35
26	.42946	.90309	.44516	.89545	.46072	.88755	.47614	.87937	.49141	.87093	34
27	.42972	.90296	.44542	.89532	.46097	.88741	.47639	.87923	.49166	.87079	33
28	.42999	.90284	.44568	.89519	.46123	.88728	.47665	.87909	.49192	.87064	32
29	.43025	.90271	.44594	.89506	.46149	.88715	.47690	.87896	.49217	.87050	31
30	.43051	.90259	.44620	.89493	.46175	.88701	.47716	.87882	.49242	.87036	30
31	.43077	.90246	.44646	.89480	.46201	.88688	.47741	.87868	.49268	.87021	29
32	.43104	.90233	.44672	.89467	.46226	.88674	.47767	.87854	.49293	.87007	28
33	.43130	.90221	.44698	.89454	.46252	.88661	.47793	.87840	.49318	.86993	27
34	.43156	.90208	.44724	.89441	.46278	.88647	.47818	.87826	.49344	.86978	26
35	.43182	.90196	.44750	.89428	.46304	.88634	.47844	.87812	.49369	.86964	25
36	.43209	.90183	.44776	.89415	.46330	.88620	.47869	.87798	.49394	.86949	24
37	.43235	.90171	.44802	.89402	.46355	.88607	.47895	.87784	.49419	.86935	23
38	.43261	.90158	.44828	.89389	.46381	.88593	.47920	.87770	.49445	.86921	22
39	.43287	.90146	.44854	.89376	.46407	.88580	.47946	.87756	.49470	.86906	21
40	.43313	.90133	.44880	.89363	.46433	.88566	.47971	.87743	.49495	.86892	20
41	.43340	.90120	.44906	.89350	.46458	.88553	.47997	.87729	.49521	.86878	19
42	.43366	.90108	.44932	.89337	.46484	.88539	.48022	.87715	.49546	.86863	18
43	.43392	.90095	.44958	.89324	.46510	.88526	.48048	.87701	.49571	.86849	17
44	.43418	.90082	.44984	.89311	.46536	.88512	.48073	.87687	.49596	.86834	16
45	.43445	.90070	.45010	.89298	.46561	.88499	.48099	.87673	.49622	.86820	15
46	.43471	.90057	.45036	.89285	.46587	.88485	.48124	.87659	.49647	.86805	14
47	.43497	.90045	.45062	.89272	.46613	.88472	.48150	.87645	.49672	.86791	13
48	.43523	.90032	.45088	.89259	.46639	.88458	.48175	.87631	.49697	.86777	12
49	.43549	.90019	.45114	.89245	.46664	.88445	.48201	.87617	.49723	.86762	11
50	.43575	.90007	.45140	.89232	.46690	.88431	.48226	.87603	.49748	.86748	10
51	.43602	.89994	.45166	.89219	.46716	.88417	.48252	.87589	.49773	.86733	9
52	.43628	.89981	.45192	.89206	.46742	.88404	.48277	.87575	.49798	.86719	8
53	.43654	.89968	.45218	.89193	.46767	.88390	.48303	.87561	.49824	.86704	7
54	.43680	.89956	.45243	.89180	.46793	.88377	.48328	.87546	.49849	.86690	6
55	.43706	.89943	.45269	.89167	.46819	.88363	.48354	.87532	.49874	.86675	5
56	.43733	.89930	.45295	.89153	.46844	.88349	.48379	.87518	.49899	.86661	4
57	.43759	.89918	.45321	.89140	.46870	.88336	.48405	.87504	.49924	.86646	3
58	.43785	.89905	.45347	.89127	.46896	.88322	.48430	.87490	.49950	.86632	2
59	.43811	.89892	.45373	.89114	.46921	.88308	.48456	.87476	.49975	.86617	1
60	.43837	.89879	.45399	.89101	.46947	.88295	.48481	.87462	.50000	.86603	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	64°		63°		62°		61°		60°		

NATURAL SINES AND COSINES

/	35°		36°		37°		38°		39°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.57358	.81915	.58779	.80902	.60182	.79864	.61566	.78801	.62932	.77715	60
1	.57381	.81899	.58802	.80885	.60205	.79846	.61589	.78783	.62955	.77696	59
2	.57405	.81882	.58825	.80867	.60228	.79829	.61612	.78765	.62977	.77678	58
3	.57429	.81865	.58849	.80850	.60251	.79811	.61635	.78747	.63000	.77660	57
4	.57453	.81848	.58873	.80833	.60274	.79793	.61658	.78729	.63022	.77641	56
5	.57477	.81832	.58896	.80816	.60298	.79776	.61681	.78711	.63045	.77623	55
6	.57501	.81815	.58920	.80799	.60321	.79758	.61704	.78694	.63068	.77605	54
7	.57524	.81798	.58943	.80782	.60344	.79741	.61726	.78676	.63090	.77586	53
8	.57548	.81782	.58967	.80765	.60367	.79723	.61749	.78658	.63113	.77568	52
9	.57572	.81765	.58990	.80748	.60390	.79706	.61772	.78640	.63135	.77550	51
10	.57596	.81748	.59014	.80730	.60414	.79688	.61795	.78622	.63158	.77531	50
11	.57619	.81731	.59037	.80713	.60437	.79671	.61818	.78604	.63180	.77513	49
12	.57643	.81714	.59061	.80696	.60460	.79653	.61841	.78586	.63203	.77494	48
13	.57667	.81698	.59084	.80679	.60483	.79635	.61864	.78568	.63225	.77476	47
14	.57691	.81681	.59108	.80662	.60506	.79618	.61887	.78550	.63248	.77458	46
15	.57715	.81664	.59131	.80644	.60529	.79600	.61909	.78532	.63271	.77439	45
16	.57738	.81647	.59154	.80627	.60553	.79583	.61932	.78514	.63293	.77421	44
17	.57762	.81631	.59178	.80610	.60576	.79565	.61955	.78496	.63316	.77402	43
18	.57786	.81614	.59201	.80593	.60599	.79547	.61978	.78478	.63338	.77384	42
19	.57810	.81597	.59225	.80576	.60622	.79530	.62001	.78460	.63361	.77366	41
20	.57833	.81580	.59248	.80558	.60645	.79512	.62024	.78442	.63383	.77347	40
21	.57857	.81563	.59272	.80541	.60668	.79494	.62046	.78424	.63406	.77329	39
22	.57881	.81546	.59295	.80524	.60691	.79477	.62069	.78405	.63428	.77310	38
23	.57904	.81530	.59318	.80507	.60714	.79459	.62092	.78387	.63451	.77292	37
24	.57928	.81513	.59342	.80489	.60738	.79441	.62115	.78369	.63473	.77273	36
25	.57952	.81496	.59365	.80472	.60761	.79424	.62138	.78351	.63496	.77255	35
26	.57976	.81479	.59389	.80455	.60784	.79406	.62160	.78333	.63518	.77236	34
27	.57999	.81462	.59412	.80438	.60807	.79388	.62183	.78315	.63540	.77218	33
28	.58023	.81445	.59436	.80420	.60830	.79371	.62206	.78297	.63563	.77199	32
29	.58047	.81428	.59459	.80403	.60853	.79353	.62229	.78279	.63585	.77181	31
30	.58070	.81412	.59482	.80386	.60876	.79335	.62251	.78261	.63608	.77162	30
31	.58094	.81395	.59506	.80368	.60899	.79318	.62274	.78243	.63630	.77144	29
32	.58118	.81378	.59529	.80351	.60922	.79300	.62297	.78225	.63653	.77125	28
33	.58141	.81361	.59552	.80334	.60945	.79282	.62320	.78206	.63675	.77107	27
34	.58165	.81344	.59576	.80316	.60968	.79264	.62342	.78188	.63698	.77088	26
35	.58189	.81327	.59599	.80299	.60991	.79247	.62365	.78170	.63720	.77070	25
36	.58212	.81310	.59622	.80282	.61015	.79229	.62388	.78152	.63742	.77051	24
37	.58236	.81293	.59646	.80264	.61038	.79211	.62411	.78134	.63765	.77033	23
38	.58260	.81276	.59669	.80247	.61061	.79193	.62433	.78116	.63787	.77014	22
39	.58283	.81259	.59693	.80230	.61084	.79176	.62456	.78098	.63810	.76996	21
40	.58307	.81242	.59716	.80212	.61107	.79158	.62479	.78079	.63832	.76977	20
41	.58330	.81225	.59739	.80195	.61130	.79140	.62502	.78061	.63854	.76959	19
42	.58354	.81208	.59763	.80178	.61153	.79122	.62524	.78043	.63877	.76940	18
43	.58378	.81191	.59786	.80160	.61176	.79105	.62547	.78025	.63899	.76921	17
44	.58401	.81174	.59809	.80143	.61199	.79087	.62570	.78007	.63922	.76903	16
45	.58425	.81157	.59832	.80125	.61222	.79069	.62592	.77988	.63944	.76884	15
46	.58449	.81140	.59856	.80108	.61245	.79051	.62615	.77970	.63966	.76866	14
47	.58472	.81123	.59879	.80091	.61268	.79033	.62638	.77952	.63989	.76847	13
48	.58496	.81106	.59902	.80073	.61291	.79016	.62660	.77934	.64011	.76828	12
49	.58519	.81089	.59926	.80056	.61314	.78998	.62683	.77916	.64033	.76810	11
50	.58543	.81072	.59949	.80038	.61337	.78980	.62706	.77897	.64056	.76791	10
51	.58567	.81055	.59972	.80021	.61360	.78962	.62728	.77879	.64078	.76772	9
52	.58590	.81038	.59995	.80003	.61383	.78944	.62751	.77861	.64100	.76754	8
53	.58614	.81021	.60019	.79986	.61406	.78926	.62774	.77843	.64123	.76735	7
54	.58637	.81004	.60042	.79968	.61429	.78908	.62796	.77824	.64145	.76717	6
55	.58661	.80987	.60065	.79951	.61451	.78891	.62819	.77806	.64167	.76698	5
56	.58684	.80970	.60089	.79934	.61474	.78873	.62841	.77788	.64190	.76679	4
57	.58708	.80953	.60112	.79916	.61497	.78855	.62864	.77769	.64212	.76661	3
58	.58731	.80936	.60135	.79899	.61520	.78837	.62887	.77751	.64234	.76642	2
59	.58755	.80919	.60158	.79881	.61543	.78819	.62909	.77733	.64256	.76623	1
60	.58779	.80902	.60182	.79864	.61566	.78801	.62932	.77715	.64279	.76604	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	54°		53°		52°		51°		50°		

NATURAL SINES AND COSINES

/	40°		41°		42°		43°		44°		/
	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	
0	.64279	.76604	.65606	.75471	.66913	.74314	.68200	.73135	.69466	.71934	60
1	.64301	.76586	.65628	.75452	.66935	.74295	.68221	.73116	.69487	.71914	59
2	.64323	.76567	.65650	.75433	.66956	.74276	.68242	.73096	.69508	.71894	58
3	.64346	.76548	.65672	.75414	.66978	.74256	.68264	.73076	.69529	.71873	57
4	.64368	.76530	.65694	.75395	.66999	.74237	.68285	.73056	.69549	.71853	56
5	.64390	.76511	.65716	.75375	.67021	.74217	.68306	.73036	.69570	.71833	55
6	.64412	.76492	.65738	.75356	.67043	.74198	.68327	.73016	.69591	.71813	54
7	.64435	.76473	.65759	.75337	.67064	.74178	.68349	.72996	.69612	.71792	53
8	.64457	.76455	.65781	.75318	.67086	.74159	.68370	.72976	.69633	.71772	52
9	.64479	.76436	.65803	.75299	.67107	.74139	.68391	.72957	.69654	.71752	51
10	.64501	.76417	.65825	.75280	.67129	.74120	.68412	.72937	.69675	.71732	50
11	.64524	.76398	.65847	.75261	.67151	.74100	.68434	.72917	.69696	.71711	49
12	.64546	.76380	.65869	.75241	.67172	.74080	.68455	.72897	.69717	.71691	48
13	.64568	.76361	.65891	.75222	.67194	.74061	.68476	.72877	.69737	.71671	47
14	.64590	.76342	.65913	.75203	.67215	.74041	.68497	.72857	.69758	.71650	46
15	.64612	.76323	.65935	.75184	.67237	.74022	.68518	.72837	.69779	.71630	45
16	.64635	.76304	.65956	.75165	.67258	.74002	.68539	.72817	.69800	.71610	44
17	.64657	.76286	.65978	.75146	.67280	.73983	.68561	.72797	.69821	.71590	43
18	.64679	.76267	.66000	.75126	.67301	.73963	.68582	.72777	.6 842	.71569	42
19	.64701	.76248	.66022	.75107	.67323	.73944	.68603	.72757	.69 62	.71549	41
20	.64723	.76229	.66044	.75088	.67344	.73924	.68624	.72737	.69883	.71529	40
21	.64746	.76210	.66066	.75069	.67366	.73904	.68645	.72717	.69904	.71508	39
22	.64768	.76192	.66088	.75050	.67387	.73885	.68666	.72697	.69925	.71488	38
23	.64790	.76173	.66109	.75030	.67409	.73865	.68688	.72677	.69946	.71468	37
24	.64812	.76154	.66131	.75011	.67430	.73846	.68709	.72657	.69966	.71447	36
25	.64834	.76135	.66153	.74992	.67452	.73826	.68730	.72637	.69987	.71427	35
26	.64856	.76116	.66175	.74973	.67473	.73806	.68751	.72617	.70008	.71407	34
27	.64878	.76097	.66197	.74953	.67495	.73787	.68772	.72597	.70029	.71386	33
28	.64901	.76078	.66218	.74934	.67516	.73767	.68793	.72577	.70049	.71366	32
29	.64923	.76059	.66240	.74915	.67538	.73747	.68814	.72557	.70070	.71345	31
30	.64945	.76041	.66262	.74896	.67559	.73728	.68835	.72537	.70091	.71325	30
31	.64967	.76022	.66284	.74876	.67580	.73708	.68857	.72517	.70112	.71305	29
32	.64989	.76003	.66306	.74857	.67602	.73688	.68878	.72497	.70132	.71284	28
33	.65011	.75984	.66327	.74838	.67623	.73669	.68899	.72477	.70153	.71264	27
34	.65033	.75965	.66349	.74818	.67645	.73649	.68920	.72457	.70174	.71243	26
35	.65055	.75946	.66371	.74799	.67666	.73629	.68941	.72437	.70195	.71223	25
36	.65077	.75927	.66393	.74780	.67688	.73610	.68962	.72417	.70215	.71203	24
37	.65100	.75908	.66414	.74760	.67709	.73590	.68983	.72397	.70236	.71182	23
38	.65122	.75889	.66436	.74741	.67730	.73570	.69004	.72377	.70257	.71162	22
39	.65144	.75870	.66458	.74722	.67752	.73551	.69025	.72357	.70277	.71141	21
40	.65166	.75851	.66480	.74703	.67773	.73531	.69046	.72337	.70298	.71121	20
41	.65188	.75832	.66501	.74683	.67795	.73511	.69067	.72317	.70319	.71100	19
42	.65210	.75813	.66523	.74664	.67816	.73491	.69088	.72297	.70339	.71080	18
43	.65232	.75794	.66545	.74644	.67837	.73472	.69109	.72277	.70360	.71059	17
44	.65254	.75775	.66566	.74625	.67859	.73452	.69130	.72257	.70381	.71039	16
45	.65276	.75756	.66588	.74606	.67880	.73432	.69151	.72236	.70401	.71019	15
46	.65298	.75738	.66610	.74586	.67901	.73413	.69172	.72216	.70422	.70998	14
47	.65320	.75719	.66632	.74567	.67923	.73393	.69193	.72196	.70443	.70978	13
48	.65342	.75700	.66653	.74548	.67944	.73373	.69214	.72176	.70463	.70957	12
49	.65364	.75680	.66675	.74528	.67965	.73353	.69235	.72156	.70484	.70937	11
50	.65386	.75661	.66697	.74509	.67987	.73333	.69256	.72136	.70505	.70916	10
51	.65408	.75642	.66718	.74489	.68008	.73314	.69277	.72116	.70525	.70896	9
52	.65430	.75623	.66740	.74470	.68029	.73294	.69298	.72095	.70546	.70875	8
53	.65452	.75604	.66762	.74451	.68051	.73274	.69319	.72075	.70567	.70855	7
54	.65474	.75585	.66783	.74431	.68072	.73254	.69340	.72055	.70587	.70834	6
55	.65496	.75566	.66805	.74412	.68093	.73234	.69361	.72035	.70608	.70813	5
56	.65518	.75547	.66827	.74392	.68115	.73215	.69382	.72015	.70628	.70793	4
57	.65540	.75528	.66848	.74373	.68136	.73195	.69403	.71995	.70649	.70772	3
58	.65562	.75509	.66870	.74353	.68157	.73175	.69424	.71974	.70670	.70752	2
59	.65584	.75490	.66891	.74334	.68179	.73155	.69445	.71954	.70690	.70731	1
60	.65606	.75471	.66913	.74314	.68200	.73135	.69466	.71934	.70711	.70711	0
/	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	Cosine	Sine	/
	49°		48°		47°		46°		45°		

NATURAL TANGENTS AND COTANGENTS

/	0°		1°		2°		3°		4°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.00000	Infinite	.01746	57.2900	.03492	28.6363	.05241	19.0811	.06993	14.3007	60
1	.00029	3437.75	.01775	56.3506	.03521	28.3994	.05270	18.9755	.07022	14.2411	59
2	.00058	1718.87	.01804	55.4415	.03550	28.1664	.05299	18.8711	.07051	14.1821	58
3	.00087	1145.92	.01833	54.5613	.03579	27.9372	.05328	18.7678	.07080	14.1235	57
4	.00116	859.436	.01862	53.7086	.03609	27.7117	.05357	18.6656	.07110	14.0655	56
5	.00145	687.549	.01891	52.8821	.03638	27.4899	.05387	18.5645	.07139	14.0079	55
6	.00175	572.957	.01920	52.0807	.03667	27.2715	.05416	18.4645	.07168	13.9507	54
7	.00204	491.106	.01949	51.3032	.03696	27.0566	.05445	18.3655	.07197	13.8940	53
8	.00233	429.718	.01978	50.5485	.03725	26.8450	.05474	18.2675	.07227	13.8378	52
9	.00262	381.971	.02007	49.8157	.03754	26.6367	.05503	18.1708	.07256	13.7821	51
10	.00291	343.774	.02036	49.1039	.03783	26.4316	.05533	18.0750	.07285	13.7267	50
11	.00320	312.521	.02066	48.4121	.03812	26.2296	.05562	17.9802	.07314	13.6719	49
12	.00349	286.478	.02095	47.7395	.03842	26.0307	.05591	17.8863	.07344	13.6174	48
13	.00378	264.441	.02124	47.0853	.03871	25.8348	.05620	17.7934	.07373	13.5634	47
14	.00407	245.552	.02153	46.4489	.03900	25.6418	.05649	17.7015	.07402	13.5098	46
15	.00436	229.182	.02182	45.8294	.03929	25.4517	.05678	17.6106	.07431	13.4566	45
16	.00465	214.858	.02211	45.2261	.03958	25.2644	.05708	17.5205	.07461	13.4039	44
17	.00495	202.219	.02240	44.6386	.03987	25.0798	.05737	17.4314	.07490	13.3515	43
18	.00524	190.984	.02269	44.0661	.04016	24.8978	.05766	17.3432	.07519	13.2996	42
19	.00553	180.932	.02298	43.5081	.04046	24.7185	.05795	17.2558	.07548	13.2480	41
20	.00582	171.885	.02328	42.9641	.04075	24.5418	.05824	17.1693	.07578	13.1969	40
21	.00611	163.700	.02357	42.4335	.04104	24.3675	.05854	17.0837	.07607	13.1461	39
22	.00640	156.259	.02386	41.9158	.04133	24.1957	.05883	16.9990	.07636	13.0958	38
23	.00669	149.465	.02415	41.4106	.04162	24.0263	.05912	16.9150	.07665	13.0458	37
24	.00698	143.327	.02444	40.9174	.04191	23.8593	.05941	16.8319	.07695	12.9962	36
25	.00727	137.507	.02473	40.4358	.04220	23.6945	.05970	16.7496	.07724	12.9469	35
26	.00756	132.219	.02502	39.9655	.04250	23.5321	.05999	16.6681	.07753	12.8981	34
27	.00785	127.321	.02531	39.5059	.04279	23.3718	.06029	16.5874	.07782	12.8496	33
28	.00815	122.774	.02560	39.0568	.04308	23.2137	.06058	16.5075	.07812	12.8014	32
29	.00844	118.540	.02589	38.6177	.04337	23.0577	.06087	16.4283	.07841	12.7536	31
30	.00873	114.589	.02619	38.1885	.04366	22.9038	.06116	16.3499	.07870	12.7062	30
31	.00902	110.892	.02648	37.7686	.04395	22.7519	.06145	16.2722	.07899	12.6591	29
32	.00931	107.426	.02677	37.3579	.04424	22.6020	.06175	16.1952	.07929	12.6124	28
33	.00960	104.171	.02706	36.9590	.04454	22.4541	.06204	16.1190	.07958	12.5660	27
34	.00989	101.107	.02735	36.5627	.04483	22.3081	.06233	16.0435	.07987	12.5199	26
35	.01018	98.2179	.02764	36.1776	.04512	22.1640	.06262	15.9687	.08017	12.4742	25
36	.01047	95.4895	.02793	35.8006	.04541	22.0217	.06291	15.8945	.08046	12.4288	24
37	.01076	92.9085	.02822	35.4313	.04570	21.8813	.06321	15.8211	.08075	12.3838	23
38	.01105	90.4633	.02851	35.0695	.04599	21.7426	.06350	15.7483	.08104	12.3390	22
39	.01135	88.1436	.02881	34.7151	.04628	21.6056	.06379	15.6762	.08134	12.2946	21
40	.01164	85.9398	.02910	34.3678	.04658	21.4704	.06408	15.6048	.08163	12.2505	20
41	.01193	83.8435	.02939	34.0273	.04687	21.3369	.06437	15.5340	.08192	12.2067	19
42	.01222	81.8470	.02968	33.6935	.04716	21.2049	.06467	15.4638	.08221	12.1632	18
43	.01251	79.9434	.02997	33.3662	.04745	21.0747	.06496	15.3943	.08251	12.1201	17
44	.01280	78.1263	.03026	33.0452	.04774	20.9460	.06525	15.3254	.08280	12.0772	16
45	.01309	76.3900	.03055	32.7303	.04803	20.8188	.06554	15.2571	.08309	12.0346	15
46	.01338	74.7292	.03084	32.4213	.04833	20.6932	.06584	15.1893	.08339	11.9923	14
47	.01367	73.1350	.03114	32.1181	.04862	20.5691	.06613	15.1222	.08368	11.9504	13
48	.01396	71.6151	.03143	31.8205	.04891	20.4465	.06642	15.0557	.08397	11.9087	12
49	.01425	70.1533	.03172	31.5284	.04920	20.3253	.06671	14.9898	.08427	11.8673	11
50	.01455	68.7504	.03201	31.2416	.04949	20.2056	.06700	14.9244	.08456	11.8262	10
51	.01484	67.4019	.03230	30.9599	.04978	20.0872	.06730	14.8596	.08485	11.7853	9
52	.01513	66.1055	.03259	30.6833	.05007	19.9702	.06759	14.7954	.08514	11.7445	8
53	.01542	64.8580	.03288	30.4116	.05037	19.8546	.06788	14.7317	.08544	11.7045	7
54	.01571	63.6567	.03317	30.1446	.05066	19.7403	.06817	14.6685	.08573	11.6645	6
55	.01600	62.4992	.03346	29.8823	.05095	19.6273	.06847	14.6059	.08602	11.6248	5
56	.01629	61.3829	.03375	29.6245	.05124	19.5156	.06876	14.5438	.08632	11.5853	4
57	.01658	60.3058	.03405	29.3711	.05153	19.4051	.06905	14.4823	.08661	11.5461	3
58	.01687	59.2659	.03434	29.1220	.05182	19.2959	.06934	14.4212	.08690	11.5072	2
59	.01716	58.2612	.03463	28.8771	.05212	19.1879	.06963	14.3607	.08720	11.4685	1
60	.01746	57.2900	.03492	28.6363	.05241	19.0811	.06993	14.3007	.08749	11.4301	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	89°		88°		87°		86°		85°		

NATURAL TANGENTS AND COTANGENTS

/	5°		6°		7°		8°		9°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.08749	11.4301	.10510	9.51436	.12278	8.14435	.14054	7.11537	.15838	6.31375	60
1	.08778	11.3919	.10540	9.48781	.12308	8.12481	.14084	7.10038	.15868	6.30189	59
2	.08807	11.3540	.10569	9.46141	.12338	8.10536	.14113	7.08546	.15898	6.29007	58
3	.08837	11.3163	.10599	9.43515	.12367	8.08600	.14143	7.07059	.15928	6.27829	57
4	.08866	11.2789	.10628	9.40904	.12397	8.06674	.14173	7.05579	.15958	6.26655	56
5	.08895	11.2417	.10657	9.38307	.12426	8.04756	.14202	7.04105	.15988	6.25486	55
6	.08925	11.2048	.10687	9.35724	.12456	8.02848	.14232	7.02637	.16017	6.24321	54
7	.08954	11.1681	.10716	9.33155	.12485	8.00948	.14262	7.01174	.16047	6.23160	53
8	.08983	11.1316	.10746	9.30599	.12515	7.99058	.14291	6.99718	.16077	6.22003	52
9	.09013	11.0954	.10775	9.28058	.12544	7.97176	.14321	6.98268	.16107	6.20851	51
10	.09042	11.0594	.10805	9.25530	.12574	7.95302	.14351	6.96823	.16137	6.19703	50
11	.09071	11.0237	.10834	9.23016	.12603	7.93438	.14381	6.95385	.16167	6.18559	49
12	.09101	10.9882	.10863	9.20516	.12633	7.91582	.14410	6.93952	.16196	6.17419	48
13	.09130	10.9529	.10893	9.18028	.12662	7.89734	.14440	6.92525	.16226	6.16283	47
14	.09159	10.9178	.10922	9.15554	.12692	7.87895	.14470	6.91104	.16256	6.15151	46
15	.09189	10.8829	.10952	9.13093	.12722	7.86064	.14499	6.89688	.16286	6.14023	45
16	.09218	10.8483	.10981	9.10646	.12751	7.84242	.14529	6.88278	.16316	6.12899	44
17	.09247	10.8139	.11011	9.08211	.12781	7.82428	.14559	6.86874	.16346	6.11779	43
18	.09277	10.7797	.11040	9.05789	.12810	7.80622	.14588	6.85475	.16376	6.10664	42
19	.09306	10.7457	.11070	9.03379	.12840	7.78825	.14618	6.84082	.16405	6.09552	41
20	.09335	10.7119	.11099	9.00983	.12869	7.77035	.14648	6.82694	.16435	6.08444	40
21	.09365	10.6783	.11128	8.98598	.12899	7.75254	.14678	6.81312	.16465	6.07340	39
22	.09394	10.6450	.11158	8.96227	.12929	7.73480	.14707	6.79936	.16495	6.06240	38
23	.09423	10.6118	.11187	8.93867	.12958	7.71715	.14737	6.78564	.16525	6.05143	37
24	.09453	10.5789	.11217	8.91520	.12988	7.69957	.14767	6.77199	.16555	6.04051	36
25	.09482	10.5462	.11246	8.89185	.13017	7.68208	.14796	6.75838	.16585	6.02962	35
26	.09511	10.5136	.11276	8.86862	.13047	7.66466	.14826	6.74483	.16615	6.01878	34
27	.09541	10.4813	.11305	8.84551	.13076	7.64732	.14856	6.73133	.16645	6.00797	33
28	.09570	10.4491	.11335	8.82252	.13106	7.63005	.14886	6.71789	.16674	5.99720	32
29	.09600	10.4172	.11364	8.79964	.13136	7.61287	.14915	6.70450	.16704	5.98646	31
30	.09629	10.3854	.11394	8.77689	.13165	7.59575	.14945	6.69116	.16734	5.97576	30
31	.09658	10.3538	.11423	8.75445	.13195	7.57872	.14975	6.67787	.16764	5.96510	29
32	.09688	10.3224	.11452	8.73172	.13224	7.56177	.15005	6.66463	.16794	5.95448	28
33	.09717	10.2913	.11482	8.70931	.13254	7.54486	.15034	6.65144	.16824	5.94390	27
34	.09746	10.2602	.11511	8.68701	.13284	7.52806	.15064	6.63831	.16854	5.93335	26
35	.09776	10.2294	.11541	8.66482	.13313	7.51132	.15094	6.62523	.16884	5.92283	25
36	.09805	10.1988	.11570	8.64275	.13343	7.49465	.15124	6.61219	.16914	5.91236	24
37	.09834	10.1683	.11600	8.62078	.13372	7.47806	.15153	6.59921	.16944	5.90191	23
38	.09864	10.1381	.11629	8.59893	.13402	7.46154	.15183	6.58627	.16974	5.89151	22
39	.09893	10.1080	.11659	8.57718	.13432	7.44509	.15213	6.57339	.17004	5.88114	21
40	.09923	10.0780	.11688	8.55555	.13461	7.42871	.15243	6.56055	.17033	5.87080	20
41	.09952	10.0483	.11718	8.53402	.13491	7.41240	.15272	6.54777	.17063	5.86051	19
42	.09981	10.0187	.11747	8.51259	.13521	7.39616	.15302	6.53503	.17093	5.85024	18
43	.10011	9.98931	.11777	8.49128	.13550	7.37999	.15332	6.52234	.17123	5.84001	17
44	.10040	9.96007	.11806	8.47007	.13580	7.36389	.15362	6.50970	.17153	5.82982	16
45	.10069	9.93101	.11836	8.44896	.13609	7.34786	.15391	6.49710	.17183	5.81966	15
46	.10099	9.90211	.11865	8.42795	.13639	7.33190	.15421	6.48456	.17213	5.80953	14
47	.10128	9.87338	.11895	8.40705	.13669	7.31600	.15451	6.47206	.17243	5.79944	13
48	.10158	9.84482	.11924	8.38625	.13698	7.30018	.15481	6.45961	.17273	5.78938	12
49	.10187	9.81641	.11954	8.36555	.13728	7.28442	.15511	6.44720	.17303	5.77936	11
50	.10216	9.78817	.11983	8.34496	.13758	7.26873	.15540	6.43484	.17333	5.76937	10
51	.10246	9.76009	.12013	8.32446	.13787	7.25310	.15570	6.42253	.17363	5.75941	9
52	.10275	9.73217	.12042	8.30406	.13817	7.23754	.15600	6.41026	.17393	5.74949	8
53	.10305	9.70441	.12072	8.28376	.13846	7.22204	.15630	6.39804	.17423	5.73960	7
54	.10334	9.67680	.12101	8.26355	.13876	7.20661	.15660	6.38587	.17453	5.72974	6
55	.10363	9.64935	.12131	8.24345	.13906	7.19125	.15689	6.37374	.17483	5.71992	5
56	.10393	9.62205	.12160	8.22344	.13935	7.17594	.15719	6.36165	.17513	5.71013	4
57	.10422	9.59490	.12190	8.20352	.13965	7.16071	.15749	6.34961	.17543	5.70037	3
58	.10452	9.56791	.12219	8.18370	.13995	7.14553	.15779	6.33761	.17573	5.69064	2
59	.10481	9.54106	.12249	8.16398	.14024	7.13042	.15809	6.32566	.17603	5.68094	1
60	.10510	9.51436	.12278	8.14435	.14054	7.11537	.15838	6.31375	.17633	5.67128	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	84°		83°		82°		81°		80°		

NATURAL TANGENTS AND COTANGENTS

/	I°		II°		I2°		I3°		I4°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.17633	5.67128	.19438	5.14455	.21256	4.70463	.23087	4.33148	.24933	4.01078	60
1	.17663	5.66165	.19468	5.13658	.21286	4.69791	.23117	4.32573	.24964	4.00582	59
2	.17693	5.65205	.19498	5.12862	.21316	4.69121	.23148	4.32001	.24995	4.00086	58
3	.17723	5.64248	.19529	5.12069	.21347	4.68452	.23179	4.31430	.25026	3.99592	57
4	.17753	5.63295	.19559	5.11279	.21377	4.67786	.23209	4.30860	.25056	3.99099	56
5	.17783	5.62344	.19589	5.10490	.21408	4.67121	.23240	4.30291	.25087	3.98607	55
6	.17813	5.61397	.19619	5.09704	.21438	4.66458	.23271	4.29724	.25118	3.98117	54
7	.17843	5.60452	.19649	5.08921	.21469	4.65797	.23301	4.29159	.25149	3.97627	53
8	.17873	5.59511	.19680	5.08139	.21499	4.65138	.23332	4.28595	.25180	3.97139	52
9	.17903	5.58573	.19710	5.07360	.21529	4.64480	.23363	4.28032	.25211	3.96651	51
10	.17923	5.57638	.19740	5.06584	.21560	4.63825	.23393	4.27471	.25242	3.96165	50
11	.17963	5.56706	.19770	5.05809	.21590	4.63171	.23424	4.26911	.25273	3.95680	49
12	.17993	5.55777	.19801	5.05037	.21621	4.62518	.23455	4.26352	.25304	3.95196	48
13	.18023	5.54851	.19831	5.04267	.21651	4.61868	.23485	4.25795	.25335	3.94713	47
14	.18053	5.53927	.19861	5.03499	.21682	4.61219	.23516	4.25239	.25366	3.94232	46
15	.18083	5.53007	.19891	5.02734	.21712	4.60572	.23547	4.24685	.25397	3.93751	45
16	.18113	5.52090	.19921	5.01971	.21743	4.59927	.23578	4.24132	.25428	3.93271	44
17	.18143	5.51176	.19952	5.01210	.21773	4.59283	.23608	4.23580	.25459	3.92793	43
18	.18173	5.50264	.19982	5.00451	.21804	4.58641	.23639	4.23030	.25490	3.92316	42
19	.18203	5.49356	.20012	4.99695	.21834	4.58001	.23670	4.22481	.25521	3.91839	41
20	.18233	5.48451	.20042	4.98940	.21864	4.57363	.23700	4.21933	.25552	3.91364	40
21	.18263	5.47548	.20073	4.98188	.21895	4.56726	.23731	4.21387	.25583	3.90890	39
22	.18293	5.46648	.20103	4.97438	.21925	4.56091	.23762	4.20842	.25614	3.90417	38
23	.18323	5.45751	.20133	4.96690	.21956	4.55458	.23793	4.20298	.25645	3.89945	37
24	.18353	5.44857	.20164	4.95945	.21986	4.54826	.23823	4.19756	.25676	3.89474	36
25	.18384	5.43966	.20194	4.95201	.22017	4.54196	.23854	4.19215	.25707	3.89004	35
26	.18414	5.43077	.20224	4.94460	.22047	4.53568	.23885	4.18675	.25738	3.88536	34
27	.18444	5.42192	.20254	4.93721	.22078	4.52941	.23916	4.18137	.25769	3.88068	33
28	.18474	5.41309	.20285	4.92984	.22108	4.52316	.23946	4.17600	.25800	3.87601	32
29	.18504	5.40429	.20315	4.92249	.22139	4.51693	.23977	4.17064	.25831	3.87136	31
30	.18534	5.39552	.20345	4.91516	.22169	4.51071	.24008	4.16530	.25862	3.86671	30
31	.18564	5.38677	.20376	4.90785	.22200	4.50451	.24039	4.15997	.25893	3.86208	29
32	.18594	5.37805	.20406	4.90056	.22231	4.49852	.24069	4.15465	.25924	3.85745	28
33	.18624	5.36936	.20436	4.89330	.22261	4.49215	.24100	4.14934	.25955	3.85284	27
34	.18654	5.36070	.20466	4.88605	.22292	4.48600	.24131	4.14405	.25986	3.84824	26
35	.18684	5.35206	.20497	4.87882	.22322	4.47986	.24162	4.13877	.26017	3.84364	25
36	.18714	5.34345	.20527	4.87162	.22353	4.47374	.24193	4.13350	.26048	3.83906	24
37	.18745	5.33487	.20557	4.86444	.22383	4.46764	.24223	4.12825	.26079	3.83448	23
38	.18775	5.32631	.20588	4.85727	.22414	4.46155	.24254	4.12301	.26110	3.82992	22
39	.18805	5.31778	.20618	4.85013	.22444	4.45548	.24285	4.11773	.26141	3.82537	21
40	.18835	5.30928	.20648	4.84300	.22475	4.44942	.24316	4.11256	.26172	3.82083	20
41	.18865	5.30080	.20679	4.83590	.22505	4.44338	.24347	4.10736	.26203	3.81630	19
42	.18895	5.29235	.20709	4.82882	.22536	4.43735	.24377	4.10216	.26235	3.81177	18
43	.18925	5.28393	.20739	4.82175	.22567	4.43134	.24408	4.09699	.26266	3.80726	17
44	.18955	5.27553	.20770	4.81471	.22597	4.42534	.24439	4.09182	.26297	3.80276	16
45	.18986	5.26715	.20800	4.80769	.22628	4.41936	.24470	4.08666	.26328	3.79827	15
46	.19016	5.25880	.20830	4.80068	.22658	4.41340	.24501	4.08152	.26359	3.79378	14
47	.19046	5.25048	.20861	4.79370	.22689	4.40745	.24532	4.07639	.26390	3.78931	13
48	.19076	5.24218	.20891	4.78673	.22719	4.40152	.24562	4.07127	.26421	3.78485	12
49	.19106	5.23391	.20921	4.77978	.22750	4.39560	.24593	4.06616	.26452	3.78040	11
50	.19136	5.22566	.20952	4.77286	.22781	4.38969	.24624	4.06107	.26483	3.77595	10
51	.19166	5.21744	.20982	4.76595	.22811	4.38381	.24655	4.05599	.26515	3.77152	9
52	.19197	5.20925	.21013	4.75906	.22842	4.37793	.24686	4.05092	.26546	3.76709	8
53	.19227	5.20107	.21043	4.75219	.22872	4.37207	.24717	4.04586	.26577	3.76268	7
54	.19257	5.19293	.21073	4.74534	.22903	4.36623	.24747	4.04081	.26608	3.75828	6
55	.19287	5.18480	.21104	4.73851	.22934	4.36040	.24778	4.03578	.26639	3.75388	5
56	.19317	5.17671	.21134	4.73170	.22964	4.35459	.24809	4.03076	.26670	3.74950	4
57	.19347	5.16863	.21164	4.72490	.22995	4.34879	.24840	4.02574	.26701	3.74513	3
58	.19378	5.16058	.21195	4.71813	.23026	4.34300	.24871	4.02074	.26733	3.74075	2
59	.19408	5.15256	.21225	4.71137	.23056	4.33723	.24902	4.01576	.26764	3.73640	1
60	.19438	5.14455	.21256	4.70463	.23087	4.33148	.24933	4.01078	.26795	3.73205	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	79°		78°		77°		76°		75°		

NATURAL TANGENTS AND COTANGENTS

/	20°		21°		22°		23°		24°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.36397	2.74748	.38386	2.60509	.40403	2.47509	.42447	2.35585	.44523	2.24604	60
1	.36430	2.74499	.38420	2.60283	.40436	2.47302	.42482	2.35395	.44558	2.24428	59
2	.36463	2.74251	.38453	2.60057	.40470	2.47095	.42516	2.35205	.44593	2.24252	58
3	.36496	2.74004	.38487	2.59831	.40504	2.46888	.42551	2.35015	.44627	2.24077	57
4	.36529	2.73756	.38520	2.59606	.40538	2.46682	.42585	2.34825	.44662	2.23902	56
5	.36562	2.73509	.38553	2.59381	.40572	2.46476	.42619	2.34636	.44697	2.23727	55
6	.36595	2.73263	.38587	2.59156	.40606	2.46270	.42654	2.34447	.44732	2.23553	54
7	.36628	2.73017	.38620	2.58932	.40640	2.46065	.42688	2.34258	.44767	2.23378	53
8	.36661	2.72771	.38654	2.58708	.40674	2.45860	.42722	2.34069	.44802	2.23204	52
9	.36694	2.72526	.38687	2.58484	.40707	2.45655	.42757	2.33881	.44837	2.23030	51
10	.36727	2.72281	.38721	2.58261	.40741	2.45451	.42791	2.33693	.44872	2.22857	50
11	.36760	2.72036	.38754	2.58038	.40775	2.45246	.42826	2.33505	.44907	2.22683	49
12	.36793	2.71792	.38787	2.57815	.40809	2.45043	.42860	2.33317	.44942	2.22510	48
13	.36826	2.71548	.38821	2.57593	.40843	2.44839	.42894	2.33130	.44977	2.22337	47
14	.36859	2.71305	.38854	2.57371	.40877	2.44636	.42929	2.32943	.45012	2.22164	46
15	.36892	2.71062	.38888	2.57150	.40911	2.44433	.42963	2.32756	.45047	2.21992	45
16	.36925	2.70819	.38921	2.56928	.40945	2.44230	.42998	2.32570	.45082	2.21819	44
17	.36958	2.70577	.38955	2.56707	.40979	2.44027	.43032	2.32383	.45117	2.21647	43
18	.36991	2.70335	.38988	2.56487	.41013	2.43825	.43067	2.32197	.45152	2.21475	42
19	.37024	2.70094	.39022	2.56266	.41047	2.43623	.43101	2.32012	.45187	2.21304	41
20	.37057	2.69853	.39055	2.56046	.41081	2.43422	.43136	2.31826	.45222	2.21132	40
21	.37090	2.69612	.39089	2.55827	.41115	2.43220	.43170	2.31641	.45257	2.20961	39
22	.37123	2.69371	.39122	2.55608	.41149	2.43019	.43205	2.31456	.45292	2.20790	38
23	.37157	2.69131	.39156	2.55389	.41183	2.42819	.43239	2.31271	.45327	2.20619	37
24	.37190	2.68892	.39190	2.55170	.41217	2.42618	.43274	2.31086	.45362	2.20449	36
25	.37223	2.68653	.39223	2.54952	.41251	2.42418	.43308	2.30902	.45397	2.20278	35
26	.37256	2.68414	.39257	2.54734	.41285	2.42218	.43343	2.30718	.45432	2.20108	34
27	.37289	2.68175	.39290	2.54516	.41319	2.42019	.43378	2.30534	.45467	2.19938	33
28	.37322	2.67937	.39324	2.54299	.41353	2.41819	.43412	2.30351	.45502	2.19769	32
29	.37355	2.67700	.39357	2.54082	.41387	2.41620	.43447	2.30167	.45538	2.19599	31
30	.37388	2.67462	.39391	2.53865	.41421	2.41421	.43481	2.29984	.45573	2.19430	30
31	.37422	2.67225	.39425	2.53648	.41455	2.41223	.43516	2.29801	.45608	2.19261	29
32	.37455	2.66989	.39458	2.53432	.41490	2.41025	.43550	2.29619	.45643	2.19092	28
33	.37488	2.66752	.39492	2.53217	.41524	2.40827	.43585	2.29437	.45678	2.18923	27
34	.37521	2.66516	.39526	2.53001	.41558	2.40629	.43620	2.29254	.45713	2.18755	26
35	.37554	2.66281	.39559	2.52786	.41592	2.40432	.43654	2.29073	.45748	2.18587	25
36	.37588	2.66046	.39593	2.52571	.41626	2.40235	.43689	2.28891	.45784	2.18419	24
37	.37621	2.65811	.39626	2.52357	.41660	2.40038	.43724	2.28710	.45819	2.18251	23
38	.37654	2.65576	.39660	2.52142	.41694	2.39841	.43758	2.28528	.45854	2.18084	22
39	.37687	2.65342	.39694	2.51929	.41728	2.39645	.43793	2.28348	.45889	2.17916	21
40	.37720	2.65109	.39727	2.51715	.41763	2.39449	.43828	2.28167	.45924	2.17749	20
41	.37754	2.64875	.39761	2.51502	.41797	2.39253	.43862	2.27987	.45960	2.17582	19
42	.37787	2.64642	.39795	2.51289	.41831	2.39058	.43897	2.27806	.45995	2.17416	18
43	.37820	2.64410	.39829	2.51076	.41865	2.38863	.43932	2.27626	.46030	2.17249	17
44	.37853	2.64177	.39862	2.50864	.41899	2.38668	.43966	2.27447	.46065	2.17083	16
45	.37887	2.63945	.39896	2.50652	.41933	2.38473	.44001	2.27267	.46101	2.16917	15
46	.37920	2.63714	.39930	2.50440	.41968	2.38279	.44036	2.27088	.46136	2.16751	14
47	.37953	2.63483	.39963	2.50229	.42002	2.38084	.44071	2.26909	.46171	2.16585	13
48	.37986	2.63252	.39997	2.50018	.42036	2.37891	.44105	2.26730	.46206	2.16420	12
49	.38020	2.63021	.40031	2.49807	.42070	2.37697	.44140	2.26552	.46242	2.16255	11
50	.38053	2.62791	.40065	2.49597	.42105	2.37504	.44175	2.26374	.46277	2.16090	10
51	.38086	2.62561	.40098	2.49386	.42139	2.37311	.44210	2.26196	.46312	2.15925	9
52	.38120	2.62332	.40132	2.49177	.42173	2.37118	.44244	2.26018	.46348	2.15760	8
53	.38153	2.62103	.40166	2.48967	.42207	2.36925	.44279	2.25840	.46383	2.15596	7
54	.38186	2.61874	.40200	2.48758	.42242	2.36733	.44314	2.25663	.46418	2.15432	6
55	.38220	2.61646	.40234	2.48549	.42276	2.36541	.44349	2.25486	.46454	2.15268	5
56	.38253	2.61418	.40267	2.48340	.42310	2.36349	.44384	2.25309	.46489	2.15104	4
57	.38286	2.61190	.40301	2.48132	.42345	2.36158	.44418	2.25132	.46525	2.14940	3
58	.38320	2.60963	.40335	2.47924	.42379	2.35967	.44453	2.24956	.46560	2.14777	2
59	.38353	2.60736	.40369	2.47716	.42413	2.35776	.44488	2.24780	.46595	2.14614	1
60	.38386	2.60509	.40403	2.47509	.42447	2.35585	.44523	2.24604	.46631	2.14451	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	69°		68°		67°		66°		65°		

NATURAL TANGENTS AND COTANGENTS

/	25°		26°		27°		28°		29°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.46631	2.14451	.48773	2.05030	.50953	1.96261	.53171	1.88073	.55431	1.80405	60
1	.46666	2.14288	.48809	2.04879	.50989	1.96120	.53208	1.87941	.55469	1.80281	59
2	.46702	2.14125	.48845	2.04728	.51026	1.95979	.53246	1.87809	.55507	1.80158	58
3	.46737	2.13963	.48881	2.04577	.51063	1.95838	.53283	1.87677	.55545	1.80034	57
4	.46772	2.13801	.48917	2.04426	.51099	1.95698	.53320	1.87546	.55583	1.79911	56
5	.46808	2.13639	.48953	2.04276	.51136	1.95557	.53358	1.87415	.55621	1.79788	55
6	.46843	2.13477	.48989	2.04125	.51173	1.95417	.53395	1.87283	.55659	1.79665	54
7	.46879	2.13316	.49026	2.03975	.51209	1.95277	.53432	1.87152	.55697	1.79542	53
8	.46914	2.13154	.49062	2.03825	.51246	1.95137	.53470	1.87021	.55736	1.79419	52
9	.46950	2.12993	.49098	2.03675	.51283	1.94997	.53507	1.86891	.55774	1.79296	51
10	.46985	2.12832	.49134	2.03526	.51319	1.94858	.53545	1.86760	.55812	1.79174	50
11	.47021	2.12671	.49170	2.03376	.51356	1.94718	.53582	1.86630	.55850	1.79051	49
12	.47056	2.12511	.49206	2.03227	.51393	1.94579	.53620	1.86499	.55888	1.78929	48
13	.47092	2.12350	.49242	2.03078	.51430	1.94440	.53657	1.86369	.55926	1.78807	47
14	.47128	2.12190	.49278	2.02929	.51467	1.94301	.53694	1.86239	.55964	1.78685	46
15	.47163	2.12030	.49315	2.02780	.51503	1.94162	.53732	1.86109	.56003	1.78563	45
16	.47199	2.11871	.49351	2.02631	.51540	1.94023	.53769	1.85979	.56041	1.78441	44
17	.47234	2.11711	.49387	2.02483	.51577	1.93885	.53807	1.85850	.56079	1.78319	43
18	.47270	2.11552	.49423	2.02335	.51614	1.93746	.53844	1.85720	.56117	1.78198	42
19	.47305	2.11392	.49459	2.02187	.51651	1.93608	.53882	1.85591	.56156	1.78077	41
20	.47341	2.11233	.49495	2.02039	.51688	1.93470	.53920	1.85462	.56194	1.77955	40
21	.47377	2.11075	.49532	2.01891	.51724	1.93332	.53957	1.85333	.56232	1.77834	39
22	.47412	2.10916	.49568	2.01743	.51761	1.93195	.53995	1.85204	.56270	1.77713	38
23	.47448	2.10758	.49604	2.01596	.51798	1.93057	.54032	1.85075	.56309	1.77592	37
24	.47483	2.10600	.49640	2.01449	.51835	1.92920	.54070	1.84946	.56347	1.77471	36
25	.47519	2.10442	.49677	2.01302	.51872	1.92782	.54107	1.84818	.56385	1.77351	35
26	.47555	2.10284	.49713	2.01155	.51909	1.92645	.54145	1.84689	.56424	1.77230	34
27	.47590	2.10126	.49749	2.01008	.51946	1.92508	.54183	1.84561	.56462	1.77110	33
28	.47626	2.09969	.49786	2.00862	.51983	1.92371	.54220	1.84433	.56501	1.76990	32
29	.47662	2.09811	.49822	2.00715	.52020	1.92235	.54258	1.84305	.56539	1.76869	31
30	.47698	2.09654	.49858	2.00569	.52057	1.92098	.54296	1.84177	.56577	1.76749	30
31	.47733	2.09498	.49894	2.00423	.52094	1.91962	.54333	1.84049	.56616	1.76629	29
32	.47769	2.09341	.49931	2.00277	.52131	1.91826	.54371	1.83922	.56654	1.76510	28
33	.47805	2.09184	.49967	2.00131	.52168	1.91690	.54409	1.83794	.56693	1.76390	27
34	.47840	2.09028	.50004	1.99986	.52205	1.91554	.54446	1.83667	.56731	1.76271	26
35	.47876	2.08872	.50040	1.99841	.52242	1.91418	.54484	1.83540	.56769	1.76151	25
36	.47912	2.08716	.50076	1.99695	.52279	1.91282	.54522	1.83413	.56808	1.76032	24
37	.47948	2.08560	.50113	1.99550	.52316	1.91147	.54560	1.83286	.56846	1.75913	23
38	.47984	2.08405	.50149	1.99406	.52353	1.91012	.54597	1.83159	.56885	1.75794	22
39	.48019	2.08250	.50185	1.99261	.52390	1.90876	.54635	1.83033	.56923	1.75675	21
40	.48055	2.08094	.50222	1.99116	.52427	1.90741	.54673	1.82906	.56962	1.75556	20
41	.48091	2.07939	.50258	1.98972	.52464	1.90607	.54711	1.82780	.57000	1.75437	19
42	.48127	2.07783	.50295	1.98828	.52501	1.90472	.54748	1.82654	.57039	1.75319	18
43	.48163	2.07630	.50331	1.98684	.52538	1.90337	.54786	1.82528	.57078	1.75200	17
44	.48198	2.07476	.50368	1.98540	.52575	1.90203	.54824	1.82402	.57116	1.75082	16
45	.48234	2.07321	.50404	1.98396	.52613	1.90069	.54862	1.82276	.57155	1.74964	15
46	.48270	2.07167	.50441	1.98253	.52650	1.89935	.54900	1.82150	.57193	1.74846	14
47	.48306	2.07014	.50477	1.98110	.52687	1.89801	.54938	1.82025	.57232	1.74728	13
48	.48342	2.06860	.50514	1.97966	.52724	1.89667	.54975	1.81899	.57271	1.74610	12
49	.48378	2.06706	.50550	1.97823	.52761	1.89533	.55013	1.81774	.57309	1.74492	11
50	.48414	2.06553	.50587	1.97681	.52798	1.89400	.55051	1.81649	.57348	1.74375	10
51	.48450	2.06400	.50623	1.97538	.52836	1.89266	.55089	1.81524	.57386	1.74257	9
52	.48486	2.06247	.50660	1.97395	.52873	1.89133	.55127	1.81399	.57425	1.74140	8
53	.48521	2.06094	.50696	1.97253	.52910	1.89000	.55165	1.81274	.57464	1.74022	7
54	.48557	2.05942	.50733	1.97111	.52947	1.88867	.55203	1.81150	.57503	1.73905	6
55	.48593	2.05790	.50769	1.96969	.52985	1.88734	.55241	1.81025	.57541	1.73788	5
56	.48629	2.05637	.50806	1.96827	.53022	1.88602	.55279	1.80901	.57580	1.73671	4
57	.48665	2.05485	.50843	1.96685	.53059	1.88469	.55317	1.80777	.57619	1.73555	3
58	.48701	2.05333	.50879	1.96544	.53096	1.88337	.55355	1.80653	.57657	1.73438	2
59	.48737	2.05182	.50916	1.96402	.53134	1.88205	.55393	1.80529	.57696	1.73321	1
60	.48773	2.05030	.50953	1.96261	.53171	1.88073	.55431	1.80405	.57735	1.73205	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	64°		63°		62°		61°		60°		

/	30°		31°		32°		33°		34°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.57735	1.73205	.60086	1.66428	.62487	1.60033	.64941	1.53986	.67451	1.48256	60
1	.57774	1.73089	.60126	1.66318	.62527	1.59930	.64982	1.53888	.67493	1.48163	59
2	.57813	1.72973	.60165	1.66209	.62568	1.59826	.65024	1.53791	.67536	1.48070	58
3	.57851	1.72857	.60205	1.66099	.62608	1.59723	.65065	1.53693	.67578	1.47977	57
4	.57890	1.72741	.60245	1.65990	.62649	1.59620	.65106	1.53595	.67620	1.47885	56
5	.57929	1.72625	.60284	1.65881	.62689	1.59517	.65148	1.53497	.67663	1.47792	55
6	.57968	1.72509	.60324	1.65772	.62730	1.59414	.65189	1.53400	.67705	1.47699	54
7	.58007	1.72393	.60364	1.65663	.62770	1.59311	.65231	1.53302	.67748	1.47607	53
8	.58046	1.72278	.60403	1.65554	.62811	1.59208	.65272	1.53205	.67790	1.47514	52
9	.58085	1.72163	.60443	1.65445	.62852	1.59105	.65314	1.53107	.67832	1.47422	51
10	.58124	1.72047	.60483	1.65337	.62892	1.59002	.65355	1.53010	.67875	1.47330	50
11	.58162	1.71932	.60522	1.65228	.62933	1.58900	.65397	1.52913	.67917	1.47238	49
12	.58201	1.71817	.60562	1.65120	.62973	1.58797	.65438	1.52816	.67960	1.47146	48
13	.58240	1.71702	.60602	1.65011	.63014	1.58695	.65480	1.52719	.68002	1.47053	47
14	.58279	1.71588	.60642	1.64903	.63055	1.58593	.65521	1.52622	.68045	1.46962	46
15	.58318	1.71473	.60681	1.64795	.63095	1.58490	.65563	1.52525	.68088	1.46870	45
16	.58357	1.71358	.60721	1.64687	.63136	1.58388	.65604	1.52429	.68130	1.46778	44
17	.58396	1.71244	.60761	1.64579	.63177	1.58286	.65646	1.52332	.68173	1.46686	43
18	.58435	1.71129	.60801	1.64471	.63217	1.58184	.65688	1.52235	.68215	1.46595	42
19	.58474	1.71015	.60841	1.64363	.63258	1.58083	.65729	1.52139	.68258	1.46503	41
20	.58513	1.70901	.60881	1.64256	.63299	1.57981	.65771	1.52043	.68301	1.46411	40
21	.58552	1.70787	.60921	1.64148	.63340	1.57879	.65813	1.51946	.68343	1.46320	39
22	.58591	1.70673	.60960	1.64041	.63380	1.57778	.65854	1.51850	.68386	1.46229	38
23	.58631	1.70560	.61000	1.63934	.63421	1.57676	.65896	1.51754	.68429	1.46137	37
24	.58670	1.70446	.61040	1.63826	.63462	1.57575	.65938	1.51658	.68471	1.46046	36
25	.58709	1.70332	.61080	1.63719	.63503	1.57474	.65980	1.51562	.68514	1.45955	35
26	.58748	1.70219	.61120	1.63612	.63544	1.57372	.66021	1.51466	.68557	1.45864	34
27	.58787	1.70106	.61160	1.63505	.63584	1.57271	.66063	1.51370	.68600	1.45773	33
28	.58826	1.69992	.61200	1.63398	.63625	1.57170	.66105	1.51275	.68642	1.45682	32
29	.58865	1.69879	.61240	1.63292	.63666	1.57069	.66147	1.51179	.68685	1.45592	31
30	.58905	1.69766	.61280	1.63185	.63707	1.56969	.66189	1.51084	.68728	1.45501	30
31	.58944	1.69653	.61320	1.63079	.63748	1.56868	.66230	1.50988	.68771	1.45410	29
32	.58983	1.69541	.61360	1.62972	.63789	1.56767	.66272	1.50893	.68814	1.45320	28
33	.59022	1.69428	.61400	1.62866	.63830	1.56667	.66314	1.50797	.68857	1.45229	27
34	.59061	1.69316	.61440	1.62760	.63871	1.56566	.66356	1.50702	.68900	1.45139	26
35	.59101	1.69203	.61480	1.62654	.63912	1.56466	.66398	1.50607	.68942	1.45049	25
36	.59149	1.69091	.61520	1.62548	.63953	1.56366	.66440	1.50512	.68985	1.44958	24
37	.59179	1.68979	.61561	1.62442	.63994	1.56265	.66482	1.50417	.69028	1.44868	23
38	.59218	1.68866	.61601	1.62336	.64035	1.56165	.66524	1.50322	.69071	1.44778	22
39	.59258	1.68754	.61641	1.62230	.64076	1.56065	.66566	1.50228	.69114	1.44688	21
40	.59297	1.68643	.61681	1.62125	.64117	1.55966	.66608	1.50133	.69157	1.44598	20
41	.59336	1.68531	.61721	1.62019	.64158	1.55866	.66650	1.50038	.69200	1.44508	19
42	.59376	1.68419	.61761	1.61914	.64199	1.55766	.66692	1.49944	.69243	1.44418	18
43	.59415	1.68308	.61801	1.61808	.64240	1.55666	.66734	1.49849	.69286	1.44329	17
44	.59454	1.68196	.61842	1.61703	.64281	1.55567	.66776	1.49755	.69329	1.44239	16
45	.59494	1.68085	.61882	1.61598	.64322	1.55467	.66818	1.49661	.69372	1.44149	15
46	.59533	1.67974	.61922	1.61493	.64363	1.55368	.66860	1.49566	.69416	1.44060	14
47	.59573	1.67863	.61962	1.61388	.64404	1.55269	.66902	1.49472	.69459	1.43970	13
48	.59612	1.67752	.62003	1.61283	.64446	1.55170	.66944	1.49378	.69502	1.43881	12
49	.59651	1.67641	.62043	1.61179	.64487	1.55071	.66986	1.49284	.69545	1.43792	11
50	.59691	1.67530	.62083	1.61074	.64528	1.54972	.67028	1.49190	.69588	1.43703	10
51	.59730	1.67419	.62124	1.60970	.64569	1.54873	.67071	1.49097	.69631	1.43614	9
52	.59770	1.67309	.62164	1.60865	.64610	1.54774	.67113	1.49003	.69675	1.43525	8
53	.59809	1.67198	.62204	1.60761	.64652	1.54675	.67155	1.48909	.69718	1.43436	7
54	.59849	1.67088	.62245	1.60657	.64693	1.54576	.67197	1.48816	.69761	1.43347	6
55	.59888	1.66978	.62285	1.60553	.64734	1.54478	.67239	1.48722	.69804	1.43258	5
56	.59928	1.66868	.62325	1.60449	.64775	1.54379	.67282	1.48629	.69847	1.43169	4
57	.59967	1.66757	.62366	1.60345	.64817	1.54281	.67324	1.48536	.69891	1.43080	3
58	.60007	1.66647	.62406	1.60241	.64858	1.54183	.67366	1.48442	.69934	1.42992	2
59	.60046	1.66538	.62446	1.60137	.64899	1.54085	.67409	1.48349	.69977	1.42903	1
60	.60086	1.66428	.62487	1.60033	.64941	1.53986	.67451	1.48256	.70021	1.42815	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	59°		58°		57°		56°		55°		

NATURAL TANGENTS AND COTANGENTS

/	35°		36°		37°		38°		39°		/
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.70021	1.42815	.72654	1.37638	.75355	1.32704	.78129	1.27994	.80978	1.23490	60
1	.70064	1.42726	.72699	1.37554	.75401	1.32624	.78175	1.27917	.81027	1.23416	59
2	.70107	1.42638	.72743	1.37470	.75447	1.32544	.78222	1.27841	.81075	1.23343	58
3	.70151	1.42550	.72788	1.37386	.75492	1.32464	.78269	1.27764	.81123	1.23270	57
4	.70194	1.42462	.72832	1.37302	.75538	1.32384	.78316	1.27688	.81171	1.23196	56
5	.70238	1.42374	.72877	1.37218	.75584	1.32304	.78363	1.27611	.81220	1.23123	55
6	.70281	1.42286	.72921	1.37134	.75629	1.32224	.78410	1.27535	.81268	1.23050	54
7	.70325	1.42198	.72966	1.37050	.75675	1.32144	.78457	1.27458	.81316	1.22977	53
8	.70368	1.42110	.73010	1.36967	.75721	1.32064	.78504	1.27382	.81364	1.22904	52
9	.70412	1.42022	.73055	1.36883	.75767	1.31984	.78551	1.27306	.81413	1.22831	51
10	.70455	1.41934	.73100	1.36800	.75812	1.31904	.78598	1.27230	.81461	1.22758	50
11	.70499	1.41847	.73144	1.36716	.75858	1.31825	.78645	1.27153	.81510	1.22685	49
12	.70542	1.41759	.73189	1.36633	.75904	1.31745	.78692	1.27077	.81558	1.22612	48
13	.70586	1.41672	.73234	1.36549	.75950	1.31666	.78739	1.27001	.81606	1.22539	47
14	.70629	1.41584	.73278	1.36466	.75996	1.31586	.78786	1.26925	.81655	1.22467	46
15	.70673	1.41497	.73323	1.36383	.76042	1.31507	.78834	1.26849	.81703	1.22394	45
16	.70717	1.41409	.73368	1.36300	.76088	1.31427	.78881	1.26774	.81752	1.22321	44
17	.70760	1.41322	.73413	1.36217	.76134	1.31348	.78928	1.26698	.81800	1.22249	43
18	.70804	1.41235	.73457	1.36134	.76180	1.31269	.78975	1.26622	.81849	1.22176	42
19	.70848	1.41148	.73502	1.36051	.76226	1.31190	.79022	1.26546	.81898	1.22104	41
20	.70891	1.41061	.73547	1.35968	.76272	1.31110	.79070	1.26471	.81946	1.22031	40
21	.70935	1.40974	.73592	1.35885	.76318	1.31031	.79117	1.26395	.81995	1.21959	39
22	.70979	1.40887	.73637	1.35802	.76364	1.30952	.79164	1.26319	.82044	1.21886	38
23	.71023	1.40800	.73681	1.35719	.76410	1.30873	.79212	1.26244	.82092	1.21814	37
24	.71066	1.40714	.73726	1.35637	.76456	1.30795	.79259	1.26169	.82141	1.21742	36
25	.71110	1.40627	.73771	1.35554	.76502	1.30716	.79306	1.26093	.82190	1.21670	35
26	.71154	1.40540	.73816	1.35472	.76548	1.30637	.79354	1.26018	.82238	1.21598	34
27	.71198	1.40454	.73861	1.35389	.76594	1.30558	.79401	1.25943	.82287	1.21526	33
28	.71242	1.40367	.73906	1.35307	.76640	1.30480	.79449	1.25867	.82336	1.21454	32
29	.71285	1.40281	.73951	1.35224	.76686	1.30401	.79496	1.25792	.82385	1.21382	31
30	.71329	1.40195	.73996	1.35142	.76733	1.30323	.79544	1.25717	.82434	1.21310	30
31	.71373	1.40109	.74041	1.35060	.76779	1.30244	.79591	1.25642	.82483	1.21238	29
32	.71417	1.40022	.74086	1.34978	.76825	1.30166	.79639	1.25567	.82531	1.21166	28
33	.71461	1.39936	.74131	1.34896	.76871	1.30087	.79686	1.25492	.82580	1.21094	27
34	.71505	1.39850	.74176	1.34814	.76918	1.30009	.79734	1.25417	.82629	1.21023	26
35	.71549	1.39764	.74221	1.34732	.76964	1.29931	.79781	1.25343	.82678	1.20951	25
36	.71593	1.39679	.74267	1.34650	.77010	1.29853	.79829	1.25268	.82727	1.20879	24
37	.71637	1.39593	.74312	1.34568	.77057	1.29775	.79877	1.25193	.82776	1.20808	23
38	.71681	1.39507	.74357	1.34487	.77103	1.29696	.79924	1.25118	.82825	1.20736	22
39	.71725	1.39421	.74402	1.34405	.77149	1.29618	.79972	1.25044	.82874	1.20665	21
40	.71769	1.39336	.74447	1.34323	.77196	1.29541	.80020	1.24969	.82923	1.20593	20
41	.71813	1.39250	.74492	1.34242	.77242	1.29463	.80067	1.24895	.82972	1.20522	19
42	.71857	1.39165	.74538	1.34160	.77289	1.29385	.80115	1.24820	.83022	1.20451	18
43	.71901	1.39079	.74583	1.34079	.77335	1.29307	.80163	1.24746	.83071	1.20379	17
44	.71946	1.38994	.74628	1.33998	.77382	1.29229	.80211	1.24672	.83120	1.20308	16
45	.71990	1.38909	.74674	1.33916	.77428	1.29152	.80258	1.24597	.83169	1.20237	15
46	.72034	1.38824	.74719	1.33835	.77475	1.29074	.80306	1.24523	.83218	1.20166	14
47	.72078	1.38738	.74764	1.33754	.77521	1.28997	.80354	1.24449	.83268	1.20095	13
48	.72122	1.38653	.74810	1.33673	.77568	1.28919	.80402	1.24375	.83317	1.20024	12
49	.72167	1.38568	.74855	1.33592	.77615	1.28842	.80450	1.24301	.83366	1.19953	11
50	.72211	1.38484	.74900	1.33511	.77661	1.28764	.80498	1.24227	.83415	1.19882	10
51	.72255	1.38399	.74946	1.33430	.77708	1.28687	.80546	1.24153	.83465	1.19811	9
52	.72299	1.38314	.74991	1.33349	.77754	1.28610	.80594	1.24079	.83514	1.19740	8
53	.72344	1.38229	.75037	1.33268	.77801	1.28533	.80642	1.24005	.83564	1.19669	7
54	.72388	1.38145	.75082	1.33187	.77848	1.28456	.80690	1.23931	.83613	1.19599	6
55	.72432	1.38060	.75128	1.33107	.77895	1.28379	.80738	1.23858	.83662	1.19528	5
56	.72477	1.37976	.75173	1.33026	.77941	1.28302	.80786	1.23784	.83712	1.19457	4
57	.72521	1.37891	.75219	1.32946	.77988	1.28225	.80834	1.23710	.83761	1.19387	3
58	.72565	1.37807	.75264	1.32865	.78035	1.28148	.80882	1.23637	.83811	1.19316	2
59	.72610	1.37722	.75310	1.32785	.78082	1.28071	.80930	1.23563	.83860	1.19246	1
60	.72654	1.37638	.75355	1.32704	.78129	1.27994	.80978	1.23490	.83910	1.19175	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	54°		53°		52°		51°		50°		

NATURAL TANGENTS AND COTANGENTS

°	40°		41°		42°		43°		44°		°
	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	
0	.83910	1.19175	.86929	1.15037	.90040	1.11061	.93252	1.07237	.96569	1.03553	60
1	.83960	1.19105	.86980	1.14969	.90093	1.10996	.93306	1.07174	.96625	1.03493	59
2	.84009	1.19035	.87031	1.14902	.90146	1.10931	.93360	1.07112	.96681	1.03433	58
3	.84059	1.18964	.87082	1.14834	.90199	1.10867	.93415	1.07049	.96738	1.03372	57
4	.84108	1.18894	.87133	1.14767	.90251	1.10802	.93469	1.06987	.96794	1.03312	56
5	.84158	1.18824	.87184	1.14699	.90304	1.10737	.93524	1.06925	.96850	1.03252	55
6	.84208	1.18754	.87236	1.14632	.90357	1.10672	.93578	1.06862	.96907	1.03192	54
7	.84258	1.18684	.87287	1.14565	.90410	1.10607	.93633	1.06800	.96963	1.03132	53
8	.84307	1.18614	.87338	1.14498	.90463	1.10543	.93688	1.06738	.97020	1.03072	52
9	.84357	1.18544	.87389	1.14430	.90516	1.10478	.93742	1.06676	.97076	1.03012	51
10	.84407	1.18474	.87441	1.14363	.90569	1.10414	.93797	1.06613	.97133	1.02952	50
11	.84457	1.18404	.87492	1.14296	.90621	1.10349	.93852	1.06551	.97189	1.02892	49
12	.84507	1.18334	.87543	1.14229	.90674	1.10285	.93906	1.06489	.97246	1.02832	48
13	.84556	1.18264	.87595	1.14162	.90727	1.10220	.93961	1.06427	.97302	1.02772	47
14	.84606	1.18194	.87646	1.14095	.90781	1.10156	.94016	1.06365	.97359	1.02713	46
15	.84656	1.18125	.87698	1.14028	.90834	1.10091	.94071	1.06303	.97416	1.02653	45
16	.84706	1.18055	.87749	1.13961	.90887	1.10027	.94125	1.06241	.97472	1.02593	44
17	.84756	1.17986	.87801	1.13894	.90940	1.09963	.94180	1.06179	.97529	1.02533	43
18	.84806	1.17916	.87852	1.13828	.90993	1.09899	.94235	1.06117	.97586	1.02474	42
19	.84856	1.17846	.87904	1.13761	.91046	1.09834	.94290	1.06056	.97643	1.02414	41
20	.84906	1.17777	.87955	1.13694	.91099	1.09770	.94345	1.05994	.97700	1.02355	40
21	.84956	1.17708	.88007	1.13627	.91153	1.09706	.94400	1.05932	.97756	1.02295	39
22	.85006	1.17638	.88059	1.13561	.91206	1.09642	.94455	1.05870	.97813	1.02236	38
23	.85057	1.17569	.88110	1.13494	.91259	1.09578	.94510	1.05809	.97870	1.02176	37
24	.85107	1.17500	.88162	1.13428	.91313	1.09514	.94565	1.05747	.97927	1.02117	36
25	.85157	1.17430	.88214	1.13361	.91366	1.09450	.94620	1.05685	.97984	1.02057	35
26	.85207	1.17361	.88265	1.13295	.91419	1.09386	.94676	1.05624	.98041	1.01998	34
27	.85257	1.17292	.88317	1.13228	.91473	1.09322	.94731	1.05562	.98098	1.01939	33
28	.85308	1.17223	.88369	1.13162	.91526	1.09258	.94786	1.05501	.98155	1.01879	32
29	.85358	1.17154	.88421	1.13096	.91580	1.09195	.94841	1.05439	.98213	1.01820	31
30	.85408	1.17085	.88473	1.13029	.91633	1.09131	.94896	1.05378	.98270	1.01761	30
31	.85458	1.17016	.88524	1.12963	.91687	1.09067	.94952	1.05317	.98327	1.01702	29
32	.85509	1.16947	.88576	1.12897	.91740	1.09003	.95007	1.05255	.98384	1.01642	28
33	.85559	1.16878	.88628	1.12831	.91794	1.08940	.95062	1.05194	.98441	1.01583	27
34	.85609	1.16809	.88680	1.12765	.91847	1.08876	.95118	1.05133	.98499	1.01524	26
35	.85660	1.16741	.88732	1.12699	.91901	1.08813	.95173	1.05072	.98556	1.01465	25
36	.85710	1.16672	.88784	1.12633	.91955	1.08749	.95229	1.05010	.98613	1.01406	24
37	.85761	1.16603	.88836	1.12567	.92008	1.08686	.95284	1.04949	.98671	1.01347	23
38	.85811	1.16535	.88888	1.12501	.92062	1.08622	.95340	1.04888	.98728	1.01288	22
39	.85862	1.16466	.88940	1.12435	.92116	1.08559	.95395	1.04827	.98786	1.01229	21
40	.85912	1.16398	.88992	1.12369	.92170	1.08496	.95451	1.04766	.98843	1.01170	20
41	.85963	1.16329	.89045	1.12303	.92224	1.08432	.95506	1.04705	.98901	1.01112	19
42	.86014	1.16261	.89097	1.12238	.92277	1.08369	.95562	1.04644	.98958	1.01053	18
43	.86064	1.16192	.89149	1.12172	.92331	1.08306	.95618	1.04583	.99016	1.00994	17
44	.86115	1.16124	.89201	1.12106	.92385	1.08243	.95673	1.04522	.99073	1.00935	16
45	.86166	1.16056	.89253	1.12041	.92439	1.08179	.95729	1.04461	.99131	1.00876	15
46	.86216	1.15987	.89306	1.11975	.92493	1.08116	.95785	1.04401	.99189	1.00818	14
47	.86267	1.15919	.89358	1.11909	.92547	1.08053	.95841	1.04340	.99247	1.00759	13
48	.86318	1.15851	.89410	1.11844	.92601	1.07990	.95897	1.04279	.99304	1.00701	12
49	.86368	1.15783	.89463	1.11778	.92655	1.07927	.95952	1.04218	.99362	1.00642	11
50	.86419	1.15715	.89515	1.11713	.92709	1.07864	.96008	1.04158	.99420	1.00583	10
51	.86470	1.15647	.89567	1.11648	.92763	1.07801	.96064	1.04097	.99478	1.00525	9
52	.86521	1.15579	.89620	1.11582	.92817	1.07738	.96120	1.04036	.99536	1.00467	8
53	.86572	1.15511	.89672	1.11517	.92872	1.07676	.96176	1.03976	.99594	1.00408	7
54	.86623	1.15443	.89725	1.11452	.92926	1.07613	.96232	1.03915	.99652	1.00350	6
55	.86674	1.15375	.89777	1.11387	.92980	1.07550	.96288	1.03855	.99710	1.00291	5
56	.86725	1.15308	.89830	1.11321	.93034	1.07487	.96344	1.03794	.99768	1.00233	4
57	.86776	1.15240	.89883	1.11256	.93088	1.07425	.96400	1.03734	.99826	1.00175	3
58	.86827	1.15172	.89935	1.11191	.93143	1.07362	.96457	1.03674	.99884	1.00116	2
59	.86878	1.15104	.89988	1.11126	.93197	1.07299	.96513	1.03613	.99942	1.00058	1
60	.86929	1.15037	.90040	1.11061	.93252	1.07237	.96569	1.03553	1.00000	1.00000	0
/	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	Cotang	Tang	/
	49°		48°		47°		46°		45°		

Table of Angles for
Gashing Worm Wheels

TABLE OF ANGLES FOR GASHING WORM WHEELS.

LEAD.	.1000"	.1111"	.1250"	.1333"	.1429"	.1588"	.1818"	.2000"	.2222"	.2500"	.2857"	.3333"	.3636"	.3750"	.4000"	.4285"	.4444"	.5000"	.5714"	.6000"	.6666"	.7500"	.8000"	1.0000"	1.3333"	1.5000"	2.0000"	3.0000"
TURNS PER INCH	10	9	8	7½	7	6½	6	5½	5	4½	4	3½	3	2¾	2⅔	2½	2¼	2	1¾	1⅔	1½	1⅓	1¼	1⅓	1	¾	⅔	½
$\frac{5''}{8}$	2-55'	3-14'	3-38'	3-51'	4-10'	4-29'	4-51'	5-18'	6-49'	6-28'	7-16'	8-17'	9-38'	10-30'	10-49'	11-31'												
$\frac{3}{4}$	2-26'	2-42'	3-2'	3-14'	3-28'	3-44'	4-3'	4-25'	4-51'	5-23'	6-4'	6-55'	8-3'	8-46'	9-3'	9-38'	10-18'											
$\frac{1}{8}$	2-5'	2-19'	2-36'	2-47'	2-58'	3-12'	3-28'	3-47'	4-10'	4-37'	5-12'	5-56'	6-55'	7-32'	7-46'	8-17'	8-52'											
1	1-49'	2-1'	2-17'	2-26'	2-36'	2-48'	3-2'	3-19'	3-39'	4-3'	4-33'	5-12'	6-3'	6-36'	6-43'	7-15'	7-47'	8-3'										
1½	1-37'	1-48'	2-2'	2-10'	2-19'	2-30'	2-42'	2-57'	3-14'	3-36'	4-3'	4-37'	5-23'	5-52'	6-4'	6-27'	6-55'	7-10'										
1¼	1-28'	1-37'	1-49'	1-57'	2-5'	2-15'	2-26'	2-39'	2-55'	3-14'	3-39'	4-10'	4-51'	5-17'	5-27'	5-49'	6-14'	6-27'	7-15'									
1⅓	1-20'	1-28'	1-39'	1-46'	1-54'	2-2'	2-13'	2-25'	2-39'	2-57'	3-19'	3-47'	4-25'	4-49'	4-58'	5-17'	5-40'	5-52'	6-36'									
1½	1-13'	1-21'	1-31'	1-37'	1-44'	1-52'	2-1'	2-13'	2-26'	2-42'	3-2'	3-28'	4-3'	4-25'	4-33'	4-51'	5-12'	5-23'	6-3'	6-55'								
1⅝	1-7'	1-15'	1-24'	1-30'	1-36'	1-44'	1-52'	2-2'	2-15'	2-30'	2-48'	3-12'	3-44'	4-4'	4-12'	4-29'	4-48'	4-59'	5-36'	6-42'								
1¾	1-2'	1-9'	1-18'	1-23'	1-29'	1-36'	1-44'	1-54'	2-5'	2-19'	2-36'	2-58'	3-28'	3-47'	3-54'	4-10'	4-27'	4-37'	5-12'	5-56'	6-14'							
1⅞	58'	1-5'	1-13'	1-18'	1-22'	1-30'	1-37'	1-46'	1-57'	2-10'	2-26'	2-47'	3-14'	3-32'	3-39'	3-53'	4-10'	4-19'	4-51'	5-32'	5-49'	6-27'						
2	55'	1-1'	1-8'	1-13'	1-18'	1-24'	1-31'	1-39'	1-49'	2-2'	2-17'	2-36'	3-2'	3-19'	3-25'	3-39'	3-54'	4-3'	4-33'	5-12'	5-27'	6-3'						
2½	52'	1-4'	1-9'	1-14'	1-19'	1-26'	1-34'	1-43'	1-54'	2-2'	2-21'	2-36'	3-2'	3-13'	3-26'	3-40'	3-46'	4-17'	4-54'	5-8'	5-42'	6-25'						
2¾	49'	1-1'	1-5'	1-9'	1-15'	1-21'	1-28'	1-37'	1-48'	2-2'	2-19'	2-42'	2-57'	3-2'	3-14'	3-28'	3-36'	4-3'	4-37'	4-51'	5-23'	6-3'						
2⅝	46'	53'	1-1'	1-6'	1-11'	1-17'	1-24'	1-32'	1-42'	1-55'	2-12'	2-33'	2-47'	2-53'	3-4'	3-17'	3-25'	3-30'	4-23'	4-36'	5-6'	5-44'	6-7'					
2½	44'	49'	54'	1-3'	1-7'	1-13'	1-20'	1-27'	1-37'	1-49'	2-5'	2-26'	2-39'	2-55'	3-7'	3-14'	3-39'	4-10'	4-22'	4-51'	5-27'	5-10'						

TABLE OF ANGLES FOR GASHING WORM WHEELS. —(Continued.)

LEAD.	.1000"	.1111"	.1250"	.1333"	.1429"	.1538"	.1666"	.1818"	.2000"	.2222"	.2500"	.2837"	.3333"	.3636"	.3750"	.4000"	.4285"	.4444"	.5000"	.5714"	.6000"	.6566"	.7500"	.8000"	1.0000"	1.3333"	1.5000"	2.0000"	3.0000"
TURN PER INCH	10	9	8	7½	7	6½	6	5½	5	4½	4	3½	3	2¾	2⅝	2½	2⅓	2¼	2	1¾	1⅔	1½	1⅓	1¼	1	¾	⅔	½	⅓
2½"	42'	46'	52'	56'	1°	1° 4'	1° 9'	1° 16'	1° 23'	1° 33'	1° 44'	1° 59'	2° 19'	2° 31'	2° 36'	2° 47'	2° 59'	3° 5'	3° 28'	3° 58'	4° 10'	4° 37'	5° 12'	5° 32'	6° 55'				
2¾	40'	44'	50'	53'	57'	1° 1'	1° 6'	1° 12'	1° 20'	1° 28'	1° 39'	1° 54'	2° 13'	2° 25'	2° 29'	2° 39'	2° 50'	2° 57'	3° 19'	3° 47'	4° 25'	4° 58'	5° 17'	6° 36'					
2⅞	38'	42'	48'	51'	54'	58'	1° 3'	1° 9'	1° 16'	1° 25'	1° 35'	1° 49'	2° 7'	2° 18'	2° 23'	2° 32'	2° 43'	2° 49'	3° 10'	3° 37'	4° 13'	4° 45'	5° 4'	6° 19'	8° 24'				
3	36'	40'	46'	49'	52'	56'	1° 1'	1° 6'	1° 13'	1° 21'	1° 31'	1° 44'	2° 2'	2° 13'	2° 17'	2° 26'	2° 36'	2° 42'	3° 2'	3° 28'	3° 59'	4° 3'	4° 33'	4° 51'	6° 3'	8° 3'	9° 3'		
3¼	34'	38'	42'	45'	48'	52'	56'	1° 1'	1° 7'	1° 15'	1° 24'	1° 36'	1° 52'	2° 2'	2° 6'	2° 14'	2° 24'	2° 30'	2° 48'	3° 12'	3° 44'	4° 12'	4° 29'	5° 36'	7° 26'	8° 22'			
3½	32'	35'	39'	42'	45'	48'	52'	57'	1° 3'	1° 9'	1° 18'	1° 29'	1° 44'	1° 54'	1° 57'	2° 5'	2° 14'	2° 19'	2° 36'	2° 59'	3° 7'	3° 28'	3° 54'	4° 10'	5° 12'	6° 54'	7° 46'	10° 19'	
3¾	30'	33'	36'	39'	42'	46'	48'	53'	58'	1° 5'	1° 13'	1° 23'	1° 37'	1° 46'	1° 49'	1° 57'	2° 5'	2° 10'	2° 26'	2° 47'	2° 55'	3° 14'	3° 39'	3° 53'	4° 51'	6° 27'	7° 15'	9° 38'	
4	28'	31'	34'	37'	39'	42'	46'	50'	55'	1° 1'	1° 8'	1° 18'	1° 31'	1° 39'	1° 43'	1° 49'	1° 53'	2° 2'	2° 17'	2° 36'	2° 44'	3° 2'	3° 25'	3° 39'	4° 33'	5° 4'	6° 19'	9° 3'	13° 26'
4¼	26'	29'	32'	34'	37'	40'	43'	47'	52'	57'	1° 4'	1° 14'	1° 26'	1° 34'	1° 37'	1° 43'	1° 50'	1° 54'	2° 9'	2° 27'	2° 34'	2° 52'	3° 13'	3° 26'	4° 17'	5° 42'	6° 26'	8° 32'	12° 40'
4½	24'	27'	30'	32'	35'	37'	40'	44'	49'	54'	1° 1'	1° 9'	1° 21'	1° 28'	1° 31'	1° 37'	1° 44'	1° 48'	2° 2'	2° 19'	2° 26'	2° 42'	3° 2'	3° 14'	4° 3'	5° 23'	6° 4'	8° 3'	11° 59'
4¾	22'	25'	28'	30'	33'	35'	38'	42'	46'	51'	58'	1° 6'	1° 17'	1° 24'	1° 26'	1° 32'	1° 37'	1° 42'	1° 55'	2° 12'	2° 18'	2° 33'	2° 53'	3° 4'	4° 3'	5° 23'	6° 4'	8° 3'	11° 59'
5	20'	23'	26'	28'	31'	34'	36'	40'	44'	49'	55'	1° 3'	1° 13'	1° 20'	1° 22'	1° 28'	1° 34'	1° 37'	1° 49'	2° 5'	2° 11'	2° 26'	2° 44'	2° 55'	3° 39'	4° 51'	5° 27'	7° 15'	10° 49'
5¼	18'	21'	24'	26'	29'	32'	35'	38'	42'	46'	52'	1° 1'	1° 9'	1° 16'	1° 18'	1° 23'	1° 29'	1° 33'	1° 44'	1° 59'	2° 5'	2° 19'	2° 36'	2° 47'	3° 28'	4° 37'	5° 12'	6° 54'	10° 19'
5½	16'	19'	22'	24'	27'	30'	33'	36'	40'	44'	50'	57'	1° 6'	1° 12'	1° 15'	1° 20'	1° 23'	1° 29'	1° 39'	1° 54'	2° 5'	2° 21'	2° 38'	2° 49'	3° 39'	4° 25'	5° 12'	6° 54'	10° 19'
5¾	14'	17'	20'	22'	25'	28'	31'	34'	38'	42'	48'	54'	1° 3'	1° 9'	1° 11'	1° 16'	1° 20'	1° 24'	1° 35'	1° 50'	2° 5'	2° 23'	2° 40'	2° 51'	3° 41'	4° 25'	5° 12'	6° 54'	10° 19'
6	12'	15'	18'	20'	23'	26'	29'	32'	36'	40'	46'	52'	1° 1'	1° 11'	1° 13'	1° 18'	1° 22'	1° 26'	1° 37'	1° 52'	2° 5'	2° 27'	2° 44'	2° 55'	3° 45'	4° 29'	5° 16'	6° 54'	10° 19'

TABLES OF PRIME NUMBERS AND FACTORS.

In making use of these tables, the following explanation may be of assistance: the two columns at the left give the last two figures of the number to be factored; the first column gives all numbers to 50 and the second column from 50 to 100.

EXAMPLE 1.—Required, the factors of 138. Refer to the column of numbers from 100 to 150 and follow down the column until opposite 38 in the left-hand column; the factors are found to be $2 \times 3 \times 23$.

EXAMPLE 2.—Required, the factors for 1672. Refer to the column of numbers from 1650 to 1700 and follow down the column until opposite 72 in the second column at the left; the factors are found to be $2^3 \times 11 \times 19$ or, more conveniently stated for factoring, $2 \times 2 \times 2 \times 11 \times 19$.

PRIME NUMBERS AND FACTORS 1-10200.

From To		0 50	50 100	100 150	150 200	200 250	250 300
0	50	2·5 ²	2 ² ·5 ²	2·3·5 ²	2 ³ ·5 ²	2·5 ³
1	51	3·17	3·67
2	52	2 ² ·13	2·3·17	2 ³ ·19	2·101	2 ² ·3 ² ·7
3	53	3 ² ·17	7·29	11·23
4	54	2 ²	2·3 ³	2 ³ ·13	2·7·11	2 ² ·3·17	2·127
5	55	5·11	3·5·7	5·31	5·41	3·5·17
6	56	2·3	2 ³ ·7	2·53	2 ² ·3·13	2·103	2 ³
7	57	3·19	3 ² ·23
8	58	2 ³	2·29	2 ² ·3 ³	2·79	2 ⁴ ·13	2·3·43
9	59	3 ²	3·53	11·19	7·37
10	60	2·5	2 ² ·3·5	2·5·11	2 ⁵ ·5	2·3·5·7	2 ² ·5·13
11	61	3·37	7·23	3 ² ·29
12	62	2 ² ·3	2·31	2 ⁴ ·7	2·3 ⁴	2 ² ·53	2·131
13	63	3 ² ·7	3·71
14	64	2·7	2 ⁶	2·3·19	2 ² ·41	2·107	2 ³ ·3·11
15	65	3·5	5·13	5·23	3·5·11	5·43	5·53
16	66	2 ⁴	2·3·11	2 ² ·29	2·83	2 ³ ·3 ³	2·7·19
17	67	3 ² ·13	7·31	3·89
18	68	2·3 ²	2 ² ·17	2·59	2 ³ ·3·7	2·109	2 ² ·67
19	69	3·23	7·17	13 ²	3·73
20	70	2 ² ·5	2·5·7	2 ³ ·3·5	2·5·17	2 ² ·5·11	2·3 ³ ·5
21	71	3·7	11 ²	3 ² ·19	13·17
22	72	2·11	2 ³ ·3 ²	2·61	2 ² ·43	2·3·37	2 ⁴ ·17
23	73	3·41	3·7·13
24	74	2 ³ ·3	2·37	2 ² ·31	2·3·29	2 ⁵ ·7	2·137
25	75	5 ²	3·5 ²	5 ³	5 ² ·7	3 ² ·5 ²	5 ² ·11
26	76	2·13	2 ² ·19	2·3 ² ·7	2 ⁴ ·11	2·113	2 ² ·3·23
27	77	3 ³	7·11	3·59
28	78	2 ² ·7	2·3·13	2 ⁷	2·89	2 ² ·3·19	2·139
29	79	3·43	3 ² ·31
30	80	2·3·5	2 ⁴ ·5	2·5·13	2 ² ·3 ² ·5	2·5·23	2 ³ ·5·7
31	81	3 ⁴	3·7·11
32	82	2 ⁵	2·41	2 ² ·3·11	2·7·13	2 ³ ·29	2·3·47
33	83	3·11	7·19	3·61
34	84	2·17	2 ² ·3·7	2·67	2 ³ ·23	2·3 ² ·13	2 ² ·71
35	85	5·7	5·17	3 ³ ·5	5·37	5·47	3·5·19
36	86	2 ² ·3 ²	2·43	2 ³ ·17	2·3·31	2 ² ·59	2·11·13
37	87	3·29	11·17	3·79	7·41
38	88	2·19	2 ³ ·11	2·3·23	2 ² ·47	2·7·17	2 ⁵ ·3 ²
39	89	3·13	3 ³ ·7	17 ²
40	90	2 ³ ·5	2·3 ² ·5	2 ² ·5·7	2·5·19	2 ⁴ ·3·5	2·5·29
41	91	7·13	3·47	3·97
42	92	2·3·7	2 ² ·23	2·71	2 ⁶ ·3	2·11 ²	2 ² ·73
43	93	3·31	11·13	3 ⁵
44	94	2 ² ·11	2·47	2 ⁴ ·3 ²	2·97	2 ² ·61	2·3·7 ²
45	95	3 ² ·5	5·19	5·29	3·5·13	5·7 ²	5·59
46	96	2·23	2 ⁵ ·3	2·73	2 ² ·7 ²	2·3·41	2 ³ ·37
47	97	3·7 ²	13·19	3 ³ ·11
48	98	2 ⁴ ·3	2·7 ²	2 ² ·37	2·3 ² ·11	2 ³ ·31	2·149
49	99	7 ²	3 ² ·11	3·83	13·23
50	100	2·5 ²	2 ² ·5 ²	2·3·5 ²	2 ³ ·5 ²	2·5 ³	2 ² ·3·5 ²

From To	300 350	350 400	400 450	450 500	500 550	550 600
0 50	2 ² .3.5 ²	2.5 ² .7	2 ⁴ .5 ²	2.3 ² .5 ²	2 ² .5 ³	2.5 ² .11
1 51	7.43	3 ³ .13	11.41	3.167	19.29
2 52	2.151	2 ⁵ .11	2.3.67	2 ² .113	2.251	2 ³ .3.23
3 53	3.101	13.31	3.151	7.79
4 54	2 ⁴ .19	2.3.59	2 ² .101	2.227	2 ³ .3 ² .7	2.277
5 55	5.61	5.71	3 ⁴ .5	5.7.13	5.101	3.5.37
6 56	2.3 ² .17	2 ² .89	2.7.29	2 ³ .3.19	2.11.23	2 ² .139
7 57	3.7.17	11.37	3.13 ²
8 58	2 ² .7.11	2.179	2 ³ .3.17	2.229	2 ² .127	2.3 ² .31
9 59	3.103	3 ³ .17	13.43
10 60	2.5.31	2 ³ .3 ² .5	2.5.41	2 ² .5.23	2.3.5.17	2 ⁴ .5.7
11 61	19 ²	3.137	7.73	3.11.17
12 62	2 ³ .3.13	2.181	2 ² .103	2.3.7.11	2 ⁹	2.281
13 63	3.11 ²	7.59	3 ³ .19
14 64	2.157	2 ² .7.13	2.3 ² .23	2 ⁴ .29	2.257	2 ² .3.47
15 65	3 ² .5.7	5.73	5.83	3.5.31	5.103	5.113
16 66	2 ² .79	2.3.61	2 ⁵ .13	2.233	2 ² .3.43	2.283
17 67	3.139	11.47	3 ⁴ .7
18 68	2.3.53	2 ⁴ .23	2.11.19	2 ² .3 ² .13	2.7.37	2 ³ .71
19 69	11.29	3 ² .41	7.67	3.173
20 70	2 ⁶ .5	2.5.37	2 ² .3.5.7	2.5.47	2 ³ .5.13	2.3.5.19
21 71	3.107	7.53	3.157
22 72	2.7.23	2 ² .3.31	2.211	2 ³ .59	2.3 ² .29	2 ² .11.13
23 73	17.19	3 ² .47	11.43	3.191
24 74	2 ² .3 ⁴	2.11.17	2 ³ .53	2.3.79	2 ² .131	2.7.41
25 75	5 ² .13	3.5 ³	5 ² .17	5 ² .19	3.5 ² .7	5 ² .23
26 76	2.163	2 ³ .47	2.3.71	2 ² .7.17	2.263	2 ⁶ .3 ²
27 77	3.109	13.29	7.61	3 ² .53	17.31
28 78	2 ³ .41	2.3 ³ .7	2 ² .107	2.239	2 ⁴ .3.11	2.17 ²
29 79	7.47	3.11.13	23 ²	3.193
30 80	2.3.5.11	2 ² .5.19	2.5.43	2 ⁵ .3.5	2.5.53	2 ² .5.29
31 81	3.127	13.37	3 ² .59	7.83
32 82	2 ² .83	2.191	2 ⁴ .3 ³	2.241	2 ² .7.19	2.3.97
33 83	3 ² .37	3.7.23	13.41	11.53
34 84	2.167	2 ⁷ .3	2.7.31	2 ² .11 ²	2.3.89	2 ³ .73
35 85	5.67	5.7.11	3.5.29	5.97	5.107	3 ² .5.13
36 86	2 ⁴ .3.7	2.193	2 ² .109	2.3 ⁵	2 ³ .67	2.293
37 87	3 ² .43	19.23	3.179
38 88	2.13 ²	2 ² .97	2.3.73	2 ³ .61	2.269	2 ² .3.7 ²
39 89	3.113	3.163	7 ² .11	19.31
40 90	2 ² .5.17	2.3.5.13	2 ³ .5.11	2.5.7 ²	2 ² .3 ³ .5	2.5.59
41 91	11.31	17.23	3 ² .7 ²	3.197
42 92	2.3 ² .19	2 ³ .7 ²	2.13.17	2 ² .3.41	2.271	2 ⁴ .37
43 93	7 ³	3.131	17.29	3.181
44 94	2 ³ .43	2.197	2 ² .3.37	2.13.19	2 ⁵ .17	2.3 ³ .11
45 95	3.5.23	5.79	5.89	3 ² .5.11	5.109	5.7.17
46 96	2.173	2 ² .3 ² .11	2.223	2 ⁴ .31	2.3.7.13	2 ² .149
47 97	3.149	7.71	3.199
48 98	2 ² .3.29	2.199	2 ⁶ .7	2.3.83	2 ² .137	2.13.23
49 99	3.7.19	3 ² .61
50 100	2.5 ² .7	2 ⁴ .5 ²	2.3 ² .5 ²	2 ² .5 ³	2.5 ² .11	2 ³ .3.5 ²

From To		600 650	650 700	700 750	750 800	800 850	850 900
0	50	2 ³ .3.5 ²	2.5 ² .13	2 ² .5 ² .7	2.3.5 ³	2 ⁵ .5 ²	2.5 ² .17
1	51	3.7.31	3 ² .89	23.37
2	52	2.7.43	2 ² .163	2.3 ³ .13	2 ⁴ .47	2.401	2 ² .3.71
3	53	3 ² .67	19.37	3.251	11.73
4	54	2 ² .151	2.3.109	2 ⁶ .11	2.13.29	2 ² .3.67	2.7.61
5	55	5.11 ²	5.131	3.5.47	5.151	5.7.23	3 ² .5.19
6	56	2.3.101	2 ⁴ .41	2.353	2 ² .3 ³ .7	2.13.31	2 ³ .107
7	57	3 ² .73	7.101	3.269
8	58	2 ⁵ .19	2.7.47	2 ² .3.59	2.379	2 ³ .101	2.3.11.13
9	59	3.7.29	3.11.23
10	60	2.5.61	2 ² .3.5.11	2.5.71	2 ³ .5.19	2.3 ⁴ .5	2 ² .5.43
11	61	13.47	3 ² .79	3.7.41
12	62	2 ² .3 ² .17	2.331	2 ³ .89	2.3.127	2 ² .7.29	2.431
13	63	3.13.17	23.31	7.109	3.271
14	64	2.307	2 ³ .83	2.3.7.17	2 ⁴ .191	2.11.37	2 ⁵ .3 ³
15	65	3.5.41	5.7.19	5.11.13	3 ² .5.17	5.163	5.173
16	66	2 ³ .7.11	2.3 ² .37	2 ² .179	2.383	2 ⁴ .3.17	2.433
17	67	23.29	3.239	13.59	19.43	3.17 ²
18	68	2.3.103	2 ² .167	2.359	2 ⁸ .3	2.409	2 ² .7.31
19	69	3.223	3 ² .7.13	11.79
20	70	2 ² .5.31	2.5.67	2 ⁴ .3 ² .5	2.5.7.11	2 ² .5.41	2.3.5.29
21	71	3 ³ .23	11.61	7.103	3.257	13.67
22	72	2.311	2 ³ .3.7	2.19 ²	2 ² .193	2.3.137	2 ³ .109
23	73	7.89	3.241	3 ² .97
24	74	2 ⁴ .3.13	2.337	2 ² .181	2.3 ² .43	2 ³ .103	2.19.23
25	75	5 ⁴	3 ³ .5 ²	5 ² .29	5 ² .31	3.5 ² .11	5 ³ .7
26	76	2.313	2 ² .13 ²	2.3.11 ²	2 ³ .97	2.7.59	2 ² .3.73
27	77	3.11.19	3.7.37
28	78	2 ² .157	2.3.113	2 ³ .7.13	2.389	2 ² .3 ² .23	2.439
29	79	17.37	7.97	3 ⁶	19.41	3.293
30	80	2.3 ² .5.7	2 ³ .5.17	2.5.73	2 ² .3.5.13	2.5.83	2 ⁴ .5.11
31	81	3.227	17.43	11.71	3.277
32	82	2 ³ .79	2.11.31	2 ² .3.61	2.17.23	2 ⁶ .13	2.3 ² .7 ²
33	83	3.211	3 ³ .29	7 ² .17
34	84	2.317	2 ² .3 ² .19	2.367	2 ⁴ .7 ²	2.3.139	2 ² .13.17
35	85	5.127	5.137	3.5.7 ²	5.157	5.167	3.5.59
36	86	2 ² .3.53	2.7 ³	2 ⁵ .23	2.3.131	2 ² .11.19	2.443
37	87	7 ² .13	3.229	11.67	3 ³ .31
38	88	2.11.29	2 ⁴ .43	2.3 ² .41	2 ² .197	2.419	2 ³ .3.37
39	89	3 ² .71	13.53	3.263	7.127
40	90	2 ⁷ .5	2.3.5.23	2 ² .5.37	2.5.79	2 ³ .3.5.7	2.5.89
41	91	3.13.19	7.113	29 ²	3 ⁴ .11
42	92	2.3.107	2 ² .173	2.7.53	2 ³ .3 ² .11	2.421	2 ² .223
43	93	3 ² .7.11	13.61	3.281	19.47
44	94	2 ² .7.23	2.347	2 ³ .3.31	2.397	2 ² .211	2.3.149
45	95	3.5.43	5.139	5.149	3.5.53	5.13 ²	5.179
46	96	2.17.19	2 ³ .3.29	2.373	2 ² .199	2.3 ² .47	2.7.7
47	97	17.41	3 ² .83	7.11 ²	3.13.23
48	98	2 ³ .3 ⁴	2.349	2 ² .11.17	2.3.7.19	2 ⁴ .53	2.449
49	99	11.59	3.233	7.107	17.47	3.283	29.31
50	100	2.5 ² .13	2 ² .5 ² .7	2.3.5 ³	2.5.5 ²	2.5 ² .17	2 ² .3 ² .5 ²

From To	900 950	950 1000	1000 1050	1050 1100	1100 1150	1150 1200
0 50	2 ² .3 ² .5 ²	2.5 ² .19	2 ³ .5 ³	2.3.5 ² .7	2 ² .5 ² .11	2.5 ² .23
1 51	17.53	3.317	7.11.13	3.367
2 52	2.11.41	2 ³ .7.17	2.3.167	2 ² .263	2.19.29	2 ⁷ .3 ²
3 53	3.7.43	17.59	3 ⁴ .13
4 54	2 ³ .113	2.3 ² .53	2 ² .251	2.17.31	2 ⁴ .3.23	2.577
5 55	5.181	5.191	3.5.67	5.211	5.13.17	3.5.7.11
6 56	2.3.151	2 ² .239	2.503	2 ⁵ .3.11	2.7.79	2 ² .17 ²
7 57	3.11.29	19.53	7.151	3 ³ .41	13.89
8 58	2 ² .227	2.479	2 ⁴ .3 ² .7	2.23 ²	2 ² .277	2.3.193
9 59	3 ² .101	7.137	3.353	19.61
10 60	2.5.7.13	2 ⁶ .3.5	2.5.101	2 ² .5.53	2.3.5.37	2 ³ .5.29
11 61	31 ²	3.337	11.101	3 ³ .43
12 62	2 ⁴ .3.19	2.13.37	2 ² .11.23	2.3 ² .59	2 ³ .139	2.7.83
13 63	11.83	3 ² .107	3.7.53
14 64	2.457	2 ² .241	2.3.13 ²	2 ³ .7.19	2.557	2 ² .3.97
15 65	3.5.61	5.193	5.7.29	3.5.71	5.223	5.233
16 66	2 ² .229	2.3.7.23	2 ³ .127	2.13.41	2 ² .3 ² .31	2.11.53
17 67	7.131	3 ² .113	11.97	3.389
18 68	2.3 ³ .17	2 ³ .11 ²	2.509	2 ² .3.89	2.13.43	2 ⁴ .73
19 69	3.17.19	3.373	7.167
20 70	2 ³ .5.23	2.5.97	2 ² .3.5.17	2.5.107	2 ⁵ .5.7	2.3 ² .5.13
21 71	3.307	3 ² .7.17	19.59
22 72	2.461	2 ² .3 ⁵	2.7.73	2 ⁴ .67	2.3.11.17	2 ² .293
23 73	13.71	7.139	3.11.31	29.37	3.17.23
24 74	2 ² .3.7.11	2.487	2 ¹⁰	2.3.179	2 ² .281	2.587
25 75	5 ² .37	3.5 ² .13	5 ² .41	5 ² .43	3 ² .5 ³	5 ² .47
26 76	2.463	2 ⁴ .61	2.3 ³ .19	2 ² .269	2.563	2 ³ .3.7 ²
27 77	3 ² .103	13.79	3.359	7 ² .23	11.107
28 78	2 ⁵ .29	2.3.163	2 ² .257	2.7 ² .11	2 ³ .3.47	2.19.31
29 79	11.89	3.7 ³	13.83	3 ² .131
30 80	2.3.5.31	2 ² .5.7 ²	2.5.103	2 ³ .3 ³ .5	2.5.113	2 ² .5.59
31 81	7 ² .19	3 ² .109	23.47	3.13.29
32 82	2 ² .233	2.491	2 ³ .3.43	2.541	2 ² .283	2.3.197
33 83	3.311	3.19 ²	11.103	7.13 ²
34 84	2.467	2 ³ .3.41	2.11.47	2 ² .271	2.3 ⁴ .7	2 ⁵ .37
35 85	5.11.17	5.197	3 ² .5.23	5.7.31	5.227	3.5.79
36 86	2 ³ .3 ² .13	2.17.29	2 ² .7.37	2.3.181	2 ⁴ .71	2.593
37 87	3.7.47	17.61	3.379
38 88	2.7.67	2 ² .13.19	2.3.173	2 ⁶ .17	2.569	2 ² .3 ³ .11
39 89	3.313	2 ³ .43	3 ² .11 ²	17.67	29.41
40 90	2 ² .5.47	2.3 ² .5.11	2 ⁴ .5.13	2.5.109	2 ² .3.5.19	2.5.7.17
41 91	3.347	7.163	3.397
42 92	2.3.157	2 ⁵ .31	2.521	2 ² .3.7.13	2.571	2 ³ .149
43 93	2 ³ .41	3.331	7.149	3 ² .127
44 94	2 ⁴ .59	2.7.71	2 ² .3 ² .29	2.547	2 ³ .11.13	2.3.199
45 95	3 ³ .5.7	5.199	5.11.19	3.5.73	5.229	5.239
46 96	2.11.43	2 ² .3.83	2.523	2 ³ .137	2.3.191	2 ² .13.23
47 97	3.349	31.37	3 ² .7.19
48 98	2 ² .3.79	2.499	2 ³ .131	2.3 ² .61	2 ² .7.41	2.599
49 99	13.73	3 ³ .37	7.157	3.383	11.109
50 100	2.5 ² .19	2 ³ .5 ³	2.3.5 ² .7	2 ² .5 ² .11	2.5 ² .23	2 ⁴ .3.5 ²

From To		I200 I250	I250 I300	I300 I350	I350 I400	I400 I450	I450 I500
0	50	2 ⁴ .3.5 ²	2.5 ⁴	2 ² .5 ² .13	2.3 ³ .5 ²	2 ³ .5 ² .7	2.5 ² .29
1	51	3 ² .139	7.193	3.467
2	52	2.601	2 ² .313	2.3.7.31	2 ³ .13 ²	2.701	2 ² .3.11 ²
3	53	3.401	7.179	3.11.41	23.61
4	54	2 ² .7.43	2.3.11.19	2 ³ .163	2.677	2 ² .3 ³ .13	2.727
5	55	5.241	5.251	3 ² .5.29	5.271	5.281	3.5.97
6	56	2.3 ² .67	2 ³ .157	2.653	2 ² .3.113	2.19.37	2 ⁴ .7.13
7	57	17.71	3.419	23.59	3.7.67	31.47
8	58	2 ³ .151	2.17.37	2 ² .3.109	2.7.97	2 ⁷ .11.	2.3 ⁶
9	59	3.13.31	7.11.17	3 ² .151
10	60	2.5.11 ²	2 ² .3 ² .5.7	2.5.131	2 ⁴ .5.17	2.3.5.47	2 ² .5.73
11	61	7.173	13.97	3.19.23	17.83	3.487
12	62	2 ² .3.101	2.631	2 ⁵ .41	2.3.227	2 ² .353	2.17.43
13	63	3.421	13.101	29.47	3 ² .157	7.11.19
14	64	2.607	2 ³ .79	2.3 ² .73	2 ² .11.31	2.7.101	2 ³ .3.61
15	65	3 ⁵ .5	5.11.23	5.263	3.5.7.13	5.283	5.293
16	66	2 ⁶ .19	2.3.211	2 ² .7.47	2.683	2 ³ .3.59	2.733
17	67	7.181	3.439	13.109	3 ² .163
18	68	2.3.7.29	2 ² .317	2.659	2 ³ .3 ² .19	2.709	2 ² .367
19	69	23.53	3 ³ .47	37 ²	3.11.43	13.113
20	70	2 ² .5.61	2.5.127	2 ³ .3.5.11	2.5.137	2 ² .5.71	2.3.5.7 ²
21	71	3.11.37	31.41	3.457	7 ² .29
22	72	2.13.47	2 ³ .3.53	2.661	2 ² .7 ³	2.3 ² .79	2 ⁶ .23
23	73	19.67	3 ³ .7 ²	3.491
24	74	2 ³ .3 ² .17	2.7 ² .13	2 ² .331	2.3.229	2 ⁴ .89	2.11.67
25	75	5 ² .7 ²	3.5 ² .17	5 ² .53	5 ³ .11	3.5 ² .19	5 ² .59
26	76	2.613	2 ² .11.29	2.3.13.17	2 ⁵ .43	2.23.31	2 ² .3 ² .41
27	77	3.409	3 ⁴ .17	7.211
28	78	2 ² .307	2.3 ² .71	2 ⁴ .83	2.13.53	2 ² .3.7.17	2.739
29	79	3.443	7.197	3.17.29
30	80	2.3.5.41	2 ⁸ .5	2.5.7.19	2 ² .3.5.23	2.5.11.13	2 ³ .5.37
31	81	3.7.61	11 ³	3 ³ .53
32	82	2 ⁴ .7.11	2.641	2 ² .3 ² .37	2.691	2 ³ .179	2.3.13.19
33	83	3 ² .137	31.43	3.461
34	84	2.617	2 ² .3.107	2.23.29	2 ³ .173	2.3.239	2 ² .7.53
35	85	5.13.19	5.257	3.5.89	5.277	5.7.41	3 ³ .5.11
36	86	2 ² .3.103	2.643	2 ³ .167	2.3 ² .7.11	2 ² .359	2.743
37	87	3 ² .11.13	7.191	19.73	3.479
38	88	2.619	2 ³ .7.23	2.3.223	2 ² .347	2.719	2 ⁴ .3.31
39	89	3.7.59	13.103	3.463
40	90	2 ³ .5.31	2.3.5.43	2 ² .5.67	2.5.139	2 ⁵ .3 ² .5	2.5.149
41	91	17.73	3 ² .149	13.107	11.131	3.7.71
42	92	2.3 ³ .23	2 ² .17.19	2.11.61	2 ⁴ .3.29	2.7.103	2 ² .373
43	93	11.113	3.431	17.79	7.199	3.13.37
44	94	2 ² .311	2.647	2 ⁶ .3.7	2.17.41	2 ² .19 ²	2.3 ² .83
45	95	3.5.83	5.7.37	5.269	3 ² .5.31	5.17 ²	5.13.23
46	96	2.7.89	2 ⁴ .3 ⁴	2.673	2 ² .349	2.3.241	2 ³ .11.17
47	97	29.43	3.449	11.127	3.499
48	98	2 ⁵ .3.13	2.11.59	2 ² .337	2.3.233	2 ³ .181	2.7.107
49	99	3.433	19.71	3 ² .7.23
50	100	2.5 ⁴	2 ² .5 ² .13	2.3 ³ .5 ²	2 ³ .5 ² .7	2.5 ² .29	2 ² .3.5 ³

From To		1500 1550	1550 1600	1600 1650	1650 1700	1700 1750	1750 1800
0	50	2 ² .3.5 ³	2.5 ² .31	2 ⁶ .5 ²	2.3.5 ² .11	2 ² .5 ² .17	2.5 ³ .7
1	51	19.79	3.11.47	13.127	3 ⁵ .7	17.103
2	52	2.751	2 ⁴ .97	2.3 ² .89	2 ² .7.59	2.23.37	2 ³ .3.73
3	53	3 ² .167	7.229	3.19.29	13.131
4	54	2 ⁵ .47	2.3.7.37	2 ² .401	2.827	2 ³ .3.71	2.877
5	55	5.7.43	5.311	3.5.107	5.331	5.11.31	3 ³ .5.13
6	56	2.3.251	2 ² .389	2.11.73	2 ³ .3 ² .23	2.853	2 ² .439
7	57	11.137	3 ² .173	3.569	7.251
8	58	2 ² .13.29	2.19.41	2 ³ .3.67	2.829	2 ² .7.61	2.3.293
9	59	3.503	3.7.79
10	60	2.5.151	2 ³ .3.5.13	2.5.7.23	2 ² .5.83	2.3 ² .5.19	2 ⁵ .5.11
11	61	7.223	3 ² .179	11.151	29.59	3.587
12	62	2 ³ .3 ³ .7	2.11.71	2 ² .13.31	2.3.277	2 ⁴ .107	2.881
13	63	17.89	3.521	3.571	41.43
14	64	2.757	2 ² .17.23	2.3.269	2 ⁷ .13	2.857	2 ² .3 ² .7 ²
15	65	3.5.101	5.313	5.17.19	3 ² .5.37	5.7 ³	5.353
16	66	2 ² .379	2.3 ³ .29	2 ⁴ .101	2.7 ² .17	2 ² .3.11.13	2.883
17	67	37.41	3.7 ² .11	17.101	3.19.31
18	68	2.3.11.23	2 ⁵ .7 ²	2.809	2 ² .3.139	2.859	2 ³ .13.17
19	69	7 ² .31	3.523	3 ² .191	29.61
20	70	2 ⁴ .5.19	2.5.157	2 ² .3 ⁴ .5	2.5.167	2 ³ .5.43	2.3.5.59
21	71	3 ² .13 ²	3.557	7.11.23
22	72	2.761	2 ² .3.131	2.811	2 ³ .11.19	2.3.7.41	2 ² .443
23	73	11 ² .13	3.541	7.239	3 ² .197
24	74	2 ² .3.127	2.787	2 ³ .7.29	2.3 ³ .31	2 ² .431	2.887
25	75	5 ² .61	3 ² .5 ² .7	5 ³ .13	5 ² .67	3.5 ² .23	5 ² .71
26	76	2.7.109	2 ³ .197	2.3.271	2 ² .419	2.863	2 ⁴ .3.37
27	77	3.509	19.83	3.13.43	11.157
28	78	2 ³ .191	2.3.263	2 ² .11.37	2.839	2 ⁶ .3 ³	2.7.127
29	79	11.139	3 ² .181	23.73	7.13.19	3.593
30	80	2.3 ² .5.17	2 ² .5.79	2.5.163	2 ⁴ .3.5.7	2.5.173	2 ² .5.89
31	81	3.17.31	7.233	41 ²	3.577	13.137
32	82	2 ² .383	2.7.113	2 ⁵ .3.17	2.29 ²	2 ² .433	2.3 ⁴ .11
33	83	3.7.73	23.71	3 ² .11.17
34	84	2.13.59	2 ⁴ .3 ² .11	2.19.43	2 ² .421	2.3.17 ²	2 ³ .223
35	85	5.307	5.317	3.5.109	5.337	5.347	3.5.7.17
36	86	2 ⁹ .3	2.13.61	2 ² .409	2.3.281	2 ³ .7.31	2.19.47
37	87	29.53	3.23 ²	7.241	3 ² .193
38	88	2.769	2 ² .397	2.3 ² .7.13	2 ³ .211	2.11.79	2 ² .3.149
39	89	3 ⁴ .19	7.227	11.149	3.563	37.47
40	90	2 ² .5.7.11	2.3.5.53	2 ³ .5.41	2.5.13 ²	2 ² .3.5.29	2.5.179
41	91	23.67	37.43	3.547	19.89	3 ² .199
42	92	2.3.257	2 ³ .199	2.821	2 ² .3 ² .47	2.13.67	2 ⁸ .7
43	93	3 ³ .59	31.53	3.7.83	11.163
44	94	2 ³ .193	2.797	2 ² .3.137	2.7.11 ²	2 ⁴ .109	2.3.13.23
45	95	3.5.103	5.11.29	5.7.47	3.5.113	5.349	5.359
46	96	2.773	2 ² .3.7.19	2.823	2 ⁵ .53	2.3 ² .97	2 ² .449
47	97	7.13.17	3 ³ .61	3.599
48	98	2 ² .3 ² .43	2.17.47	2 ⁴ .103	2.3.283	2 ² .19.23	2.29.31
49	99	3.13.41	17.97	3.11.53	7.257
50	100	2.5 ² .31	2 ⁶ .5 ²	2.3.5 ² .11	2 ² .5 ² .17	2.5 ³ .7	2 ³ .3 ² .5 ²

From To		1800 1850	1850 1900	1900 1950	1950 2000	2000 2050	2050 2100
0	50	2 ³ .3 ² .5 ²	2 ⁵ .2 ³ 7	2 ² .5 ² .19	2 ³ .5 ² .13	2 ⁴ .5 ³	2 ⁵ .2 ⁴ 1
1	51	3 ⁶ 17	3 ² .3 ² 29	7 ² 293
2	52	2 ² .17 ⁵ 3	2 ² .463	2 ³ .3 ¹ 7	2 ⁵ .61	2 ⁷ .11 ¹ 13	2 ² .3 ³ .19
3	53	3 ⁶ 01	17 ¹ 09	11 ¹ 73	3 ² .7 ³ 1
4	54	2 ² .11 ¹ .41	2 ³ .2 ¹ 03	2 ⁴ .7 ¹ 17	2 ⁹ 77	2 ² .3 ¹ 167	2 ¹ 3 ¹ 79
5	55	5 ² .19 ²	5 ⁷ .53	3 ⁵ .127	5 ¹ .7 ² 23	5 ⁴ 01	3 ⁵ .137
6	56	2 ³ .7 ² 43	2 ⁶ .29	2 ⁹ 53	2 ² .3 ¹ 163	2 ¹ .7 ¹ 59	2 ³ .257
7	57	13 ¹ 39	3 ⁶ 19	19 ¹ 03	3 ² .223	11 ² .17
8	58	2 ⁴ .113	2 ⁹ 29	2 ² .3 ² .53	2 ¹ .11 ¹ 89	2 ³ .251	2 ³ .7 ³
9	59	3 ³ .67	11 ¹ 13 ²	23 ¹ 83	3 ⁶ 53	7 ² .41	29 ¹ 71
10	60	2 ⁵ .181	2 ² .3 ⁵ .31	2 ⁵ .191	2 ³ .5 ⁷ 2	2 ³ .5 ⁶ 7	2 ² .5 ¹ 03
11	61	3 ⁷ .2 ¹ 13	37 ¹ 53	3 ² .229
12	62	2 ² .3 ¹ 151	2 ⁷ .2 ¹ 19	2 ³ .239	2 ³ .2 ¹ 109	2 ² .503	2 ¹ 031
13	63	7 ² 37	3 ⁴ .23	13 ¹ 151	3 ¹ .11 ¹ 61
14	64	2 ⁹ 07	2 ³ .233	2 ³ .11 ¹ 29	2 ² .491	2 ¹ .9 ¹ 53	2 ⁴ .3 ⁴ 3
15	65	3 ⁵ .11 ²	5 ³ 73	5 ³ 83	3 ⁵ .131	5 ¹ 13 ¹ 31	5 ⁷ .59
16	66	2 ³ .227	2 ³ .311	2 ² .479	2 ⁹ 83	2 ³ .3 ² .7	2 ¹ 033
17	67	23 ¹ 79	3 ³ .71	7 ² 81	3 ¹ 13 ¹ 53
18	68	2 ³ .2 ¹ 101	2 ² .467	2 ⁷ .137	2 ⁴ .3 ⁴ 1	2 ¹ 009	2 ² .11 ¹ 47
19	69	17 ¹ 07	3 ⁷ .89	19 ¹ 01	11 ¹ 79	3 ⁶ 73
20	70	2 ² .5 ⁷ .13	2 ⁵ .11 ¹ 17	2 ⁷ .3 ⁵	2 ⁵ .197	2 ² .5 ¹ 101	2 ³ .2 ⁵ 23
21	71	3 ⁶ 07	17 ¹ 113	3 ³ .73	43 ¹ 47	19 ¹ 09
22	72	2 ⁹ 11	2 ⁴ .3 ² .13	2 ³ 1 ²	2 ² .17 ¹ 29	2 ³ .337	2 ³ .7 ³ 7
23	73	3 ⁶ 41	7 ¹ 17 ²	3 ⁶ 91
24	74	2 ³ .3 ¹ 19	2 ⁹ 37	2 ² .13 ¹ 37	2 ³ .7 ⁴ 7	2 ³ .11 ¹ 23	2 ¹ .7 ¹ 61
25	75	5 ² .73	3 ⁵ .4	5 ² .7 ¹ 11	5 ² .79	3 ⁴ .5 ²	5 ² .83
26	76	2 ¹ .11 ¹ 83	2 ² .7 ¹ 67	2 ³ .2 ¹ 107	2 ³ .13 ¹ 19	2 ¹ 013	2 ² .3 ¹ 73
27	77	3 ² .7 ² 29	41 ¹ 47	3 ⁶ 59	31 ¹ 67
28	78	2 ² .457	2 ³ .313	2 ³ .241	2 ² .23 ¹ 43	2 ² .3 ¹ 13 ²	2 ¹ 039
29	79	31 ¹ 59	3 ⁶ 43	3 ³ .7 ¹ 11
30	80	2 ³ .5 ⁶ 1	2 ³ .5 ⁴ 7	2 ⁵ .193	2 ² .3 ² .5 ¹ 11	2 ⁵ .7 ² 29	2 ⁵ .5 ¹ 13
31	81	3 ² .11 ¹ 19	7 ² 83	3 ⁶ 77
32	82	2 ³ .229	2 ⁹ 41	2 ² .3 ⁷ 23	2 ⁹ 91	2 ⁴ .127	2 ³ .347
33	83	3 ¹ 13 ¹ 47	7 ² 69	3 ⁶ 61	19 ¹ 07
34	84	2 ⁷ .131	2 ² .3 ¹ 57	2 ⁹ 67	2 ⁶ .31	2 ³ .2 ¹ 113	2 ² .521
35	85	5 ³ 67	5 ¹ 13 ¹ 29	3 ² .5 ⁴ 3	5 ³ 97	5 ¹ .11 ¹ 37	3 ⁵ .139
36	86	2 ² .3 ³ .17	2 ² .3 ¹ 41	2 ⁴ .11 ²	2 ³ .331	2 ² .509	2 ⁷ .149
37	87	11 ¹ 167	3 ¹ .17 ¹ 37	13 ¹ 149	3 ⁷ .97
38	88	2 ⁹ 19	2 ⁵ .59	2 ³ .17 ¹ 19	2 ² .7 ¹ 71	2 ¹ 019	2 ³ .3 ² .29
39	89	3 ⁶ 13	7 ² 77	3 ² .13 ¹ 17
40	90	2 ⁴ .5 ² 3	2 ³ .3 ⁵ .7	2 ² .5 ⁹ 7	2 ⁵ .199	2 ³ .3 ⁵ .17	2 ⁵ .11 ¹ 19
41	91	7 ² 63	31 ¹ 61	3 ⁶ 47	11 ¹ 181	13 ¹ 157	3 ¹ .17 ¹ 41
42	92	2 ³ .307	2 ² .11 ¹ 43	2 ⁹ 71	2 ³ .3 ⁸ 3	2 ¹ 021	2 ² .523
43	93	19 ¹ 97	3 ⁶ 31	29 ¹ 67	3 ² .227	7 ¹ 13 ¹ 23
44	94	2 ² .461	2 ⁹ 47	2 ³ .3 ⁵	2 ⁹ 97	2 ² .7 ¹ 73	2 ³ .349
45	95	3 ² .5 ⁴ 1	5 ³ 79	5 ³ 89	3 ⁵ .7 ¹ 19	5 ⁴ 09	5 ⁴ 19
46	96	2 ¹ .13 ¹ 71	2 ³ .3 ⁷ 9	2 ⁷ .139	2 ² .499	2 ³ .11 ¹ 31	2 ⁴ .131
47	97	7 ² 71	3 ¹ .11 ¹ 59	23 ¹ 89	3 ² .233
48	98	2 ³ .3 ⁷ .11	2 ¹ 13 ¹ 73	2 ² .487	2 ³ .3 ³ 7	2 ¹ 1	2 ¹ 049
49	99	43 ²	3 ² .211	3 ⁶ 83
50	100	2 ⁵ .2 ³ 7	2 ² .5 ² .19	2 ³ .5 ² .13	2 ⁴ .5 ³	2 ⁵ .2 ⁴ 1	2 ² .3 ⁵ .2 ⁷

From To	2100 2150	2150 2200	2200 2250	2250 2300	2300 2350	2350 2400
0 50	2 ² .3.5 ² .7	2.5 ² .43	2 ³ .5 ² .11	2.3 ² .5 ³	2 ² .5 ² .23	2.5 ² .47
1 51	11.191	3 ² .239	31.71	3.13.59
2 52	2.1051	2 ³ .269	2.3.367	2 ² .563	2.1151	2 ⁴ .3.7 ²
3 53	3.701	3.751	7 ² .57	13.181
4 54	2 ³ .263	2.3.359	2 ² .19.29	2.7 ² .23	2 ³ .3 ²	2.11.107
5 55	5.421	5.431	3 ² .5.7 ²	5.11.41	5.461	3.5.157
6 56	2.3 ⁴ .13	2 ² .7 ² .11	2.1103	2 ⁴ .3.47	2.1153	2 ² .19.31
7 57	7 ² .43	3.719	37.61	3.769
8 58	2 ² .17.31	2.13.83	2 ⁵ .3.23	2.1129	2 ² .577	2.3 ² .131
9 59	3.19.37	17.127	47 ²	3 ² .251	7.337
10 60	2.5.211	2 ⁴ .3 ³ .5	2.5.13.17	2 ² .5.113	2.3.5.7.11	2 ³ .5.59
11 61	3.11.67	7.17.19	3.787
12 62	2 ⁶ .3.11	2.23.47	2 ² .7.79	2.3.13.29	2 ³ .17 ²	2.1181
13 63	3.7.103	31.73	3 ² .257	17.139
14 64	2.7.151	2 ² .541	2.3 ³ .41	2 ³ .283	2.13.89	2 ² .3.197
15 65	3 ² .5.47	5.433	5.443	3.5.151	5.463	5.11.43
16 66	2 ² .23 ²	2.3.19 ²	2 ³ .277	2.11.103	2 ² .3.193	2.7.13 ²
17 67	29.73	11.197	3.739	7.331	3 ² .263
18 68	2.3.353	2 ³ .271	2.1109	2 ² .3 ⁴ .7	2.19.61	2 ⁶ .37
19 69	13.163	3 ² .241	7.317	3.773	23.103
20 70	2 ³ .5.53	2.5.7.31	2 ² .3.5.37	2.5.227	2 ⁴ .5.29	2.3.5.79
21 71	3.7.101	13.167	3.757	11.211
22 72	2.1061	2 ² .3.181	2.11.101	2 ⁵ .71	2.3 ³ .43	2 ² .593
23 73	11.193	41.53	3 ² .13.19	23.101	3.7.113
24 74	2 ² .3 ² .59	2.1087	2 ⁴ .139	2.3.379	2 ² .7.83	2.1187
25 75	5 ³ .17	3.5 ² .29	5 ² .89	5 ² .7.13	3.5 ² .31	5 ³ .19
26 76	2.1063	2 ⁷ .17	2.3.7.53	2 ² .569	2.1163	2 ³ .3 ³ .11
27 77	3.709	7.311	17.131	3 ² .11.23	13.179
28 78	2 ⁴ .7.19	2.3 ² .11 ²	2 ² .557	2.17.67	2 ³ .3.97	2.29.41
29 79	3.743	43.53	17.137	3.13.61
30 80	2.3.5.71	2 ² .5.109	2.5.223	2 ³ .3.5.19	2.5.233	2 ² .5.7.17
31 81	3.727	23.97	3 ² .7.37
32 82	2 ² .13.41	2.1091	2 ³ .3 ² .31	2.7.163	2 ² .11.53	2.3.397
33 83	3 ³ .79	37.59	7.11.29	3.761
34 84	2.11.97	2 ³ .3.7.13	2.1117	2 ² .571	2.3.389	2 ⁴ .149
35 85	5.7.61	5.19.23	3.5.149	5.457	5.467	3 ² .5.53
36 86	2 ³ .3.89	2.1093	2 ² .13.43	2.3 ² .127	2 ⁵ .73	2.1193
37 87	3 ⁷	3.19.41	7.11.31
38 88	2.1069	2 ² .547	2.3.373	2 ⁴ .11.13	2.7.167	2 ² .3.199
39 89	3.2.3.31	11.199	3.7.109
40 90	2 ² .5.107	2.3.5.73	2 ⁶ .5.7	2.5.229	2 ² .3 ² .5.13	2.5.239
41 91	7.313	3 ³ .83	29.79	3.797
42 92	2.3 ² .7.17	2 ⁴ .137	2.19.59	2 ² .3.191	2.1171	2 ³ .13.23
43 93	3.17.43	3.11.71
44 94	2 ⁵ .67	2.1097	2 ² .3.11.17	2.31.37	2 ³ .293	2.3 ² .7.19
45 95	3.5.11.13	5.439	5.449	3 ³ .5.17	5.7.67	5.479
46 96	2.29.37	2 ² .3 ² .61	2.1123	2 ³ .7.41	2.3.17.23	2 ² .599
47 97	19.113	13 ³	3.7.107	3.17.47
48 98	2 ² .3.179	2.7.151	2 ³ .281	2.3.383	2 ² .587	2.11.109
49 99	7.307	3.733	13.173	11 ² .19	3 ⁴ .29
50 100	2.5 ² .43	2 ³ .5 ² .11	2.3 ² .5 ³	2 ² .5 ² .23	2.5 ² .47	2 ³ .5.5 ²

From To		2400 2450	2450 2500	2500 2550	2550 2600	2600 2650	2650 2700
0	50	2 ⁵ .3.5 ²	2.5 ² .7 ²	2 ² .5 ⁴	2.3.5 ² .17	2 ³ .5 ² .13	2.5 ² .53
1	51	7 ⁴	3.19.43	41.61	3 ² .17 ²	11.241
2	52	2.1201	2 ² .613	2.3 ² .139	2 ³ .11.29	2.1301	2 ² .3.13.17
3	53	3 ³ .89	11.223	3.23.37	19.137	7.379
4	54	2 ² .601	2.3.409	2 ³ .313	2.1277	2 ² .3.7.31	2.1327
5	55	5.13.37	5.491	3.5.167	5.7.73	5.521	3 ² .5.59
6	56	2.3.401	2 ³ .307	2.7.179	2 ² .3 ² .71	2.1303	2 ⁵ .83
7	57	29.83	3 ³ .7.13	23.109	3.11.79
8	58	2 ³ .7.43	2.1229	2 ² .3.11.19	2.1279	2 ⁴ .163	2.3.443
9	59	3.11.73	13.193	3.853
10	60	2.5.241	2 ² .3.5.41	2.5.251	2 ⁹ .5	2.3 ² .5.29	2 ² .5.7.19
11	61	23.107	3 ⁴ .31	13.197	7.373	3.887
12	62	2 ² .3 ² .67	2.1231	2 ⁴ .157	2.3.7.61	2 ² .653	2.11 ³
13	63	19.127	3.821	7.359	11.233	3.13.67
14	64	2.17.71	2 ⁵ .7.11	2.3.419	2 ² .641	2.1307	2 ³ .3 ² .37
15	65	3.5.7.23	5.17.29	5.503	3 ³ .5.19	5.523	5.13.41
16	66	2 ⁴ .151	2.3 ² .137	2 ² .17.37	2.1283	2 ³ .3.109	2.31.43
17	67	3.839	17.151	3.7.127
18	68	2.3.13.31	2 ² .617	2.1259	2 ³ .3.107	2.7.11.17	2 ² .23.29
19	69	41.59	3.823	11.229	7.367	3 ³ .97	17.157
20	70	2 ² .5.11 ²	2.5.13.19	2 ³ .3 ² .5.7	2.5.257	2 ² .5.131	2.3.5.89
21	71	3 ² .269	7.353	3.857
22	72	2.7.173	2 ³ .3.103	2.13.97	2 ² .643	2.3.19.23	2 ⁴ .167
23	73	3.29 ²	31.83	43.61	3 ⁵ .11
24	74	2 ³ .3.101	2.1237	2 ² .631	2.3 ² .11.13	2 ² .41	2.7.191
25	75	5 ² .97	3 ² .5 ² .11	5 ² .101	5 ² .103	3.5 ³ .7	5 ² .107
26	76	2.1213	2 ² .619	2.3.421	2 ⁴ .7.23	2.13.101	2 ² .3.223
27	77	3.809	7.19 ²	3.859	37.71
28	78	2 ² .607	2.3.7.59	2 ⁵ .79	2.1289	2 ² .3 ² .73	2.13.103
29	79	7.347	37.67	3 ² .281	11.239	3.19.47
30	80	2.3 ³ .5	2 ⁴ .5.31	2.5.11.23	2 ² .3.5.43	2.5.263	2 ³ .5.67
31	81	11.13.17	3.827	29.89	3.877	7.383
32	82	2 ⁷ .19	2.17.73	2 ² .3.211	2.1291	2 ³ .7.47	2.3 ² .149
33	83	3.811	13.191	17.149	3 ² .7.41
34	84	2.1217	2 ² .3 ³ .23	2.7.181	2 ³ .17.19	2.3.439	2 ² .11.61
35	85	5.487	5.7.71	3.5.13 ²	5.11.47	5.17.31	3.5.179
36	86	2 ² .3.7.29	2.11.113	2 ³ .317	2.3.431	2 ² .659	2.17.79
37	87	3.829	43.59	13.199	3 ² .293
38	88	2.23.53	2 ³ .311	2.3 ³ .47	2 ² .647	2.1319	2 ⁷ .3.7
39	89	3 ² .271	19.131	3.863	7.13.29
40	90	2 ³ .5.61	2.3.5.83	2 ² .5.127	2.5.7.37	2 ⁴ .3.5.11	2.5.269
41	91	47.53	3.7.11 ²	19.139	3 ² .13.23
42	92	2.3.11.37	2 ² .7.89	2.31.41	2 ⁵ .3 ⁴	2.1321	2 ² .673
43	93	7.349	3 ² .277	3.881
44	94	2 ² .13.47	2.29.43	2 ⁴ .3.53	2.1297	2 ² .661	2.3.449
45	95	3.5.163	5.499	5.509	3.5.173	5.23 ²	5.7 ² .11
46	96	2.1223	2 ⁶ .3.13	2.19.67	2 ² .11.59	2.3 ³ .7 ²	2 ³ .337
47	97	11.227	3 ² .283	7 ² .53	3.29.31
48	98	2 ⁴ .3 ² .17	2.1249	2 ² .7 ² .13	2.3.433	2 ³ .331	2.19.71
49	99	31.79	3.7 ² .17	23.113	3.883
50	100	2.5 ² .7 ²	2 ² .5 ⁴	2.3.5 ² .17	2 ³ .5 ² .13	2.5 ² .53	2 ² .3 ³ .5 ²

From To		2700 2750	2750 2800	2800 2850	2850 2900	2900 2950	2950 3000
0	50	2 ² .3 ³ .5 ²	2.5 ³ .11	2 ⁴ .5 ² .7	2.3.5 ² .19	2 ² .5 ² .29	2.5 ² .59
1	51	37.73	3.7.131	3.967	13.227	13.227
2	52	2.7.193	2 ⁶ .43	2.3.467	2 ² .23.31	2.1451	2 ³ .3 ² .41
3	53	3.17.53	3 ² .317
4	54	2 ⁴ .13 ²	2.3 ⁴ .17	2 ² .701	2.1427	2 ³ .3.11 ²	2.7.211
5	55	5.541	5.19.29	3.5.11.17	5.571	5.7.83	3.5.197
6	56	2.3.11.41	2 ² .13.53	2.23.61	2 ³ .3.7.17	2.1453	2 ² .739
7	57	3.919	7.401	3 ² .17.19
8	58	2 ² .677	2.7.197	2 ³ .3 ³ .13	2.1429	2 ² .727	2.3.17.29
9	59	3 ² .7.43	31.89	53 ²	3.953	11.269
10	60	2.5.271	2 ³ .3.5.23	2.5.281	2 ² .5.11.13	2.3.5.97	2 ⁴ .5.37
11	61	11.251	3.937	41.71	3 ² .7.47
12	62	2 ³ .3.113	2.1381	2 ² .19.37	2.3 ³ .53	2 ⁵ .7.13	2.1481
13	63	3 ² .307	29.97	7.409	3.971
14	64	2.23.59	2 ² .691	2.3.7.67	2 ⁴ .179	2.31.47	2 ² .3.13.19
15	65	3.5.181	5.7.79	5.563	3.5.191	5.11.53	5.593
16	66	2 ² .7.97	2.3.461	2 ⁸ .11	2.1433	2 ³ .6	2.1483
17	67	11.13.19	3 ² .313	47.61	3.23.43
18	68	2.3 ² .151	2 ⁴ .173	2.1409	2 ² .3.239	2.1459	2 ³ .7.53
19	69	3.13.71	19.151	3.7.139
20	70	2 ⁵ .5.17	2.5.277	2 ² .3.5.47	2.5.7.41	2 ³ .5.73	2.3 ³ .5.11
21	71	3.907	17.163	7.13.31	3 ² .11.29	23.127
22	72	2.1361	2 ² .3 ² .7.11	2.17.83	3 ² .359	2.3.487	2 ² .743
23	73	7.389	47.59	3.941	13 ² .17	37.79	3.991
24	74	2 ² .3.227	2.19.73	2 ³ .353	2.3.479	2 ² .17.43	2.1487
25	75	5 ² .109	3.5 ² .37	5 ² .113	5 ³ .23	3 ² .5 ² .13	5 ² .7.17
26	76	2.29.47	2 ³ .347	2.3 ² .157	2.3 ² .719	2.7.11.19	2 ⁵ .3.31
27	77	3 ³ .101	11.257	3.7.137	13.229
28	78	2 ³ .11.31	2.3.463	2 ² .7.101	2.1439	2 ⁴ .3.61	2.1489
29	79	7.397	3.23.41	29.101	3 ² .331
30	80	2.3.5.7.13	2 ² .5.139	2.5.283	2 ⁶ .3 ² .5	2.5.293	2 ² .5.149
31	81	3 ³ .103	19.149	43.67	3.977	11.271
32	82	2 ² .683	2.13.107	2 ⁴ .3.59	2.11.131	2 ² .733	2.3.7.71
33	83	3.911	11 ² .23	3.31 ²	7.419	19.157
34	84	2.1367	2 ⁵ .3.29	2.13.109	2 ² .7.103	2.3 ² .163	2 ³ .373
35	85	5.547	5.557	3 ⁴ .5.7	5.577	5.587	3.5.199
36	86	2 ⁴ .3 ² .19	2.7.199	2 ² .709	2.3.13.37	2 ³ .367	2.1493
37	87	7.17.23	3.929	3.11.89	29.103
38	88	2.37 ²	2 ² .17.41	2.3.11.43	2 ³ .19 ²	2.13.113	2 ² .3 ² .83
39	89	3.11.83	17.167	3 ³ .107	7 ² .61
40	90	2 ² .5.137	2.3 ² .5.31	2 ³ .5.71	2.5.17 ²	2 ² .3.5.7 ²	2.5.13.23
41	91	3.947	7 ² .59	17.173	3.997
42	92	2.3.457	2 ³ .349	2.7 ² .29	2 ² .3.241	2.1471	2 ⁴ .11.17
43	93	13.211	3.7 ² .19	11.263	3 ³ .109	41.73
44	94	2 ³ .7 ³	2.11.127	2 ² .3 ² .79	2.1447	2 ⁷ .23	2.3.499
45	95	3 ² .5.61	5.13.43	5.569	3.5.193	5.19.31	5.599
46	96	2.1373	2 ² .3.233	2.1423	2 ⁴ .181	2.3.491	2 ² .7.107
47	97	41.67	3.13.73	7.421	3 ⁴ .37
48	98	2 ² .3.229	3.1399	2 ⁵ .89	2.3 ² .7.23	2 ² .11.67	2.1499
49	99	3 ² .311	7.11.37	13.223	3.983
50	100	2.5 ³ .11	2 ⁴ .5 ² .7	2.3.5 ² .19	2 ² .5 ² .29	2.5 ² .59	2 ³ .3.5 ³

From To		3000 3050	3050 3100	3100 3150	3150 3200	3200 3250	3250 3300
0	50	2 ³ .3.5 ³	2.5 ² .61	2 ² .5 ² .31	2.3 ² .5 ² .7	2 ⁷ .5 ²	2.5 ³ .13
1	51	3 ³ .113	7.443	23.137	3.11.97
2	52	2.19.79	2 ² .7.109	2.3.11.47	2 ⁴ .197	2.1601	2 ² .3.271
3	53	3.7.11.13	43.71	29.107	3.1051
4	54	2 ² .751	2.3.509	2 ³ .97	2.19.83	2 ² .3 ² .89	2.1627
5	55	5.601	5.13.47	3 ³ .5.23	5.631	5.641	3.5.7.31
6	56	2.3 ² .167	2 ⁴ .191	2.1553	2.3.263	2.7.229	2 ³ .11.37
7	57	31.97	3.1019	13.239	7.11.41	3.1069
8	58	2 ⁶ .47	2.11.139	2 ² .3.7.37	2.1579	2 ³ .401	2.3 ² .181
9	59	3.17.59	7.19.23	3 ⁵ .13
10	60	2.5.7.43	2 ² .3 ² .5.17	2.5.311	2 ³ .5.79	2.3.5.107	2 ² .5.163
11	61	3.17.61	29.109	13 ² .19	3.1087
12	62	2 ² .3.251	2.1531	2 ³ .389	2.3.17.31	2 ² .11.73	2.7.233
13	63	23.131	3.1021	11.283	3 ³ .7.17	13.251
14	64	2.11.137	2 ³ .383	2.3 ² .173	2 ² .7.113	2.1607	2 ⁶ .3.17
15	65	3 ² .5.67	5.613	5.7.89	3.5.211	5.643	5.653
16	66	2 ³ .13.29	2.3.7.73	2 ² .19.41	2.1583	2 ⁴ .3.67	2.23.71
17	67	7.431	3.1039	3 ³ .11 ²
18	68	2.3.503	2 ² .13.59	2.1559	2 ³ .3 ² .11	2.1609	2 ² .19.43
19	69	3 ² .11.31	3.29.37	7.467
20	70	2 ² .5.151	2.5.307	2 ⁴ .3.5.13	2.5.317	2 ² .5.7.23	2.3.5.109
21	71	3.19.53	37.83	3.7.151
22	72	2.1511	2 ¹⁰ .3	2.7.223	2 ² .13.61	2.3 ² .179	2 ³ .409
23	73	7.439	3 ² .347	19.167	11.293	3.1091
24	74	2 ⁴ .3 ³ .7	2.29.53	2 ² .11.71	2.3.23 ²	2 ³ .13.31	2.1637
25	75	5 ² .11 ²	3.5 ² .41	5 ⁵	5 ² .127	3.5 ² .43	5 ² .131
26	76	2.17.89	2 ² .769	2.3.521	3 ² .397	2.1613	2 ² .3 ² .7.13
27	77	3.1009	17.181	53.59	3 ³ .353	7.461	29.113
28	78	2 ² .757	2.3 ⁴ .19	2 ³ .17.23	2.7.227	2 ² .3.269	2.11.149
29	79	13.233	3.7.149	11.17 ²	3.1093
30	80	2.3.5.101	2 ³ .5.7.11	2.5.313	2 ² .3.5.53	2.5.17.19	2 ⁴ .5.41
31	81	7.433	3.13.79	31.101	3 ² .359	17.193
32	82	2 ³ .379	2.23.67	2 ² .3 ³ .29	2.37.43	2 ⁵ .101	2.3.547
33	83	3 ² .337	13.241	3.1061	53.61	7 ² .67
34	84	2.37.41	2 ² .3.257	2.1567	2 ⁴ .199	2.3.7 ² .11	2 ² .821
35	85	5.607	5.617	3.5.11.19	5.7 ² .13	5.647	3 ² .5.73
36	86	2 ² .3.11.23	2.1543	2 ⁶ .7 ²	2.3 ³ .59	2 ² .809	2.31.53
37	87	3 ² .7 ³	3.13.83	19.173
38	88	2.7 ² .31	2 ⁴ .193	2.3.523	2 ² .797	2.1619	2 ³ .3.137
39	89	3.1013	43.73	3.1063	41.79	11.13.23
40	90	2 ⁵ .5.19	2.3.5.103	2 ² .5.157	2.5.11.29	2 ³ .3 ⁴ .5	2.5.7.47
41	91	11.281	3 ² .349	7.463	3.1097
42	92	2.3 ² .13 ²	2 ² .773	2.1571	2 ³ .3.7.19	2.1621	2 ² .823
43	93	17.179	3.1031	7.449	31.103	3.23.47	37.89
44	94	2 ² .761	2.7.13.17	2 ³ .3.131	2.1597	2 ² .811	2.3 ³ .61
45	95	3.5.7.29	5.619	5.17.37	3 ² .5.71	5.11.59	5.659
46	96	2.1523	2 ³ .3 ² .43	2.11 ² .13	2 ² .17.47	2.3.541	2 ⁵ .103
47	97	11.277	19.163	3.1049	23.139	17.191	3.7.157
48	98	2 ³ .3.127	2.1549	2 ² .787	2.3.13.41	2 ⁴ .7.29	2.7.97
49	99	3.1033	47.67	7.457	3 ² .19 ²
50	100	2.5 ² .61	2 ² .5 ² .31	2.3 ² .5 ² .7	2 ⁷ .5 ²	2.5 ³ .13	2 ² .3.5 ² .11

From To	3300 3350	3350 3400	3400 3450	3450 3500	3500 3550	3550 3600
0 50	2 ² .3.5 ² .11	2.5 ² .67	2 ³ .5 ² .17	2.3.5 ² .23	2 ² .5 ³ .7	2.5 ² .71
1 51	3.1117	19.179	7.17.29	3 ² .389	53.67
2 52	2.13.127	2 ³ .419	2.3 ⁵ .7	2 ² .863	2.17.103	2 ⁵ .3.37
3 53	3 ² .367	7.479	41.83	3.1151	31.113	11.17.19
4 54	2 ³ .7.59	2.3.13.43	2 ² .23.37	2.11.157	2 ⁴ .3.73	2.1777
5 55	5.661	5.11.61	3.5.227	5.691	5.701	3 ² .5.79
6 56	2.3.19.29	2 ² .839	2.13.131	2 ⁷ .3 ³	2.1753	2 ² .7.127
7 57	3 ² .373	3.7.167
8 58	2 ² .827	2.23.73	2 ⁴ .3.71	2.7.13.19	2 ² .877	2.3.593
9 59	3.1103	7.487	3.1153	11 ² .29
10 60	2.5.331	2 ⁵ .3.5.7	2.5.11.31	2 ² .5.173	2.3 ³ .5.13	2 ³ .5.89
11 61	7.11.43	3 ² .379	3.1187
12 62	2 ⁴ .3 ² .23	2.41 ²	2 ² .853	2.3.577	2 ³ .439	2.13.137
13 63	3.19.59	3.1171	7.509
14 64	2.1657	2 ² .29 ²	2.3.569	2 ³ .433	2.7.251	2 ² .3 ⁴ .11
15 65	3.5.13.17	5.673	5.683	3 ² .5.7.11	5.19.37	5.23.31
16 66	2 ² .829	2.3 ² .11.17	2 ³ .7.61	2.1733	2 ² .3.293	2.1783
17 67	31.107	7.13.37	3.17.67	3.29.41
18 68	2.3.7.79	2 ³ .421	2.1709	2 ² .3.17 ²	2.1759	2 ⁴ .223
19 69	3.1123	13.263	3 ² .17.23	43.83
20 70	2 ³ .5.83	2.5.337	2 ² .3 ² .5.19	2.5.347	2 ⁶ .5.11	2.3.5.7.17
21 71	3 ⁴ .41	11.311	3.13.89	7.503
22 72	2.11.151	2 ² .3.281	2.29.59	2 ⁴ .7.31	2.3.587	2 ² .19.47
23 73	3.7.163	23.151	13.271	3 ² .397
24 74	2 ² .3.277	2.7.241	2 ⁵ .107	2.3 ² .193	2 ² .881	2.1787
25 75	5 ² .7.19	3 ³ .5 ³	5 ² .137	5 ² .139	3.5 ² .47	5 ² .11.13
26 76	2.1663	2 ⁴ .211	2.3.571	2 ² .11.79	2.41.43	2 ³ .3.149
27 77	3.1109	11.307	23.149	3.19.61	7 ² .73
28 78	2 ⁸ .13	2.3.563	2 ² .857	2.37.47	2 ³ .3 ² .7 ²	2.1789
29 79	31.109	3 ³ .127	7 ² .71	3.1193
30 80	2.3 ² .5.37	2 ² .5.13 ²	2.5.7 ³	2 ³ .3.5.29	2.5.353	2 ² .5.179
31 81	3.7 ² .23	47.73	59 ²	3.11.107
32 82	2 ² .7 ² .17	2.19.89	2 ³ .3.11.13	2.1741	2 ² .883	2.3 ² .199
33 83	3.11.101	17.199	3 ⁴ .43
34 84	2.1667	2 ³ .3 ² .47	2.17.101	2 ² .13.67	2.3.19.31	2 ⁹ .7
35 85	5.23.29	5.677	3.5.229	5.17.41	5.7.101	3.5.239
36 86	2 ³ .3.139	2.1693	2 ² .859	2.3.7.83	2 ⁴ .13.17	2.11.163
37 87	47.71	3.1129	7.491	11.317	3 ³ .131	17.211
38 88	2.1669	2 ² .7.11 ²	2.3 ² .191	2 ⁵ .109	2.29.61	2 ² .3.13.23
39 89	3 ² .7.53	19.181	3.1163	37.97
40 90	2 ² .5.167	2.3.5.113	2 ⁴ .5.43	2.5.349	2 ² .3.5.59	2.5.359
41 91	13.257	3.31.37	3 ³ .7.19
42 92	2.3.557	2 ⁵ .53	2.1721	2 ² .3 ² .97	2.7.11.23	2 ³ .449
43 93	3 ² .13.29	11.313	7.499	3.1181
44 94	2 ⁴ .11.19	2.1697	2 ² .3.7.41	2.1747	2 ³ .443	2.3.599
45 95	3.5.223	5.7.97	5.13.53	3.5.233	5.709	5.719
46 96	2.7.239	2 ² .3.283	2.1723	2 ³ .19.23	2.3 ² .197	2 ² .29.31
47 97	43.79	3 ² .383	13.269	3.11.109
48 98	2 ² .3 ³ .31	2.1699	2 ³ .431	2.3.11.53	2 ² .887	2.7.257
49 99	17.197	3.11.103	3.7.13 ²	59.61
50 100	2.5 ² .67	2 ³ .5 ² .17	2.3.5 ² .23	2 ² .5 ³ .7	2.5 ² .71	2 ⁴ .3 ² .5 ²

From To	3600 3650	3650 3700	3700 3750	3750 3800	3800 3850	3850 3900
0 50	2 ⁴ .3 ² .5 ²	2.5 ² .73	2 ² .5 ² .37	2.3.5 ⁴	2 ³ .5 ² .19	2.5 ² .7.11
1 51	13.277	3.1217	11 ² .31	3.7.181
2 52	2.1801	2 ² .11.83	2.3.617	2 ³ .7.67	2.1901	2 ² .3 ² .107
3 53	3.1201	13.281	7.23 ²	3 ³ .139
4 54	2 ² .17.53	2.3 ² .7.29	2 ³ .463	2.1877	2 ² .3.317	2.41.47
5 55	5.7.103	5.17.43	3.5.13.19	5.751	5.761	3.5.257
6 56	2.3.601	2 ³ .457	2.17.109	2 ² .3.313	2.11.173	2 ⁴ .241
7 57	3.23.53	11.337	13.17 ²	3 ⁴ .47	7.19.29
8 58	2 ³ .11.41	2.31.59	2 ² .3 ² .103	2.1879	2 ⁵ .7.17	2.3.643
9 59	3 ² .401	3.7.179	13.293	17.227
10 60	2.5.19 ²	2 ² .3.5.61	2.5.7.53	2 ⁴ .5.47	2.3.5.127	2 ² .5.193
11 61	23.157	7.523	3.1237	37.103	3 ³ .11.13
12 62	2 ² .3.7.43	2.1831	2 ⁷ .29	2.3 ² .11.19	2 ⁴ .953	2.1931
13 63	3 ² .11.37	47.79	53.71	3.31.41
14 64	2.13.139	2 ⁴ .229	2.3.619	2 ² .941	2.1907	2 ³ .3.7.23
15 65	3.5.241	5.733	5.743	3.5.251	5.7.109	5.773
16 66	2 ⁵ .113	2.3.13.47	2 ² .929	2.7.269	2 ³ .3 ² .53	2.1933
17 67	19.193	3 ² .7.59	11.347	3.1289
18 68	2.3 ³ .67	2 ² .7.131	2.11.13 ²	2 ³ .3.157	2.23.83	2 ² .967
19 69	7.11.47	3.1223	3.19.67	53.73
20 70	2 ² .5.181	2.5.367	2 ³ .3.5.31	2.5.13.29	2 ² .5.191	2.3 ² .5.43
21 71	3.17.71	61 ²	3 ² .419	7 ² .79
22 72	2.1811	2 ³ .3 ³ .17	2.1861	2 ² .23.41	2.3.7 ² .13	2 ⁵ .11 ²
23 73	3.17.73	7 ³ .11	3.1291
24 74	2 ³ .3.151	2.11.167	2 ² .7 ² .19	2.3.17.37	2 ⁴ .239	2.13.149
25 75	5 ³ .29	3.5 ² .7 ²	5 ² .149	5 ² .151	3 ² .5 ² .17	5 ³ .31
26 76	2.7 ² .37	2 ² .919	2.3 ⁴ .23	2 ⁶ .59	2.1913	2 ² .3.17.19
27 77	3 ² .13.31	3.1259	43.89
28 78	2 ² .907	2.3.613	2 ⁴ .233	2.1889	2 ² .3.11.29	2.7.277
29 79	19.191	13.283	3.11.113	7.547	3 ² .431
30 80	2.3.5.11 ²	2 ⁵ .5.23	2.5.373	2 ² .3 ³ .5.7	2.5.383	2 ³ .5.97
31 81	3 ² .409	7.13.41	19.199	3.1277
32 82	2 ⁴ .277	2.7.263	2 ² .3.311	2.31.61	2 ³ .479	2.3.647
33 83	3.7.173	29.127	3.13.97	11.353
34 84	2.23.79	2 ² .3.307	2.1867	2 ³ .11.43	2.3 ³ .71	2 ² .971
35 85	5.727	5.11.67	3 ² .5.83	5.757	5.13.59	3.5.7.37
36 86	2 ² .3 ² .101	2.19.97	2 ³ .467	2.3.631	2 ² .7.137	2.29.67
37 87	3.1229	37.101	7.541	3.1279	13 ² .23
38 88	2.17.107	2 ³ .461	2.3.7.89	2 ² .947	2.19.101	2 ⁴ .3 ⁵
39 89	3.1213	7.17.31	3 ² .421	11.349
40 90	2 ³ .5.7.13	2.3 ² .5.41	2 ² .5.11.17	2.5.379	2 ⁸ .3.5	2.5.389
41 91	11.331	3.29.43	17.223	23.167	3.1297
42 92	2.3.607	2 ² .13.71	2.1871	2 ⁴ .3.79	2.17.113	2 ² .7.139
43 93	3.1231	19.197	3 ² .7.61	17.229
44 94	2 ² .911	2.1847	2 ⁵ .3 ² .13	2.7.271	2 ² .31 ²	3.11.59
45 95	3 ⁶ .5	5.739	5.7.107	3.5.11.23	5.769	5.19.41
46 96	2.1823	2 ⁴ .3.7.11	2.1873	2 ² .13.73	2.3.641	2 ³ .487
47 97	7.521	3.1249	3 ² .433
48 98	2 ⁶ .3.19	2.43 ²	2 ² .937	2.3 ² .211	2 ³ .13.37	2.1949
49 99	41.89	3 ³ .137	23.163	29.131	3.1283	7.557
50 100	2.5 ² .73	2 ² .5 ² .37	2.3.5 ⁴	2 ³ .5 ² .19	2.5 ² .7.11	2 ² .3.5 ² .13

From To		3900 3950	3950 4000	4000 4050	4050 4100	4100 4150	4150 4200
0	50	2 ² .3.5 ² .13	2.5 ² .79	2 ⁵ .5 ³	2.3 ⁴ .5 ²	2 ² .5 ² .41	2.5 ² .83
1	51	47.83	3 ² .439	3.1367	7.593
2	52	2.1951	2 ⁴ .13.19	2.3.23.29	2 ² .1013	2.7.293	2 ³ .3.173
3	53	3.1301	59.67	3.7.193	11.373
4	54	2 ⁶ .61	2.3.659	2 ² .7.11.13	2.2027	2 ³ .3 ³ .19	2.31.67
5	55	5.11.71	5.7.113	3 ² .5.89	5.811	5.821	3.5.277
6	56	2.3 ² .7.31	2 ² .23.43	2.2003	2 ³ .3.13 ²	2.2053	2 ² .1039
7	57	3.1319	3.37 ²
8	58	2 ² .977	2.1979	2 ³ .3.167	2.2029	2 ² .13.79	2.3 ³ .7.11
9	59	3.1303	37.107	19.211	3 ² .11.41	7.587
10	60	2.5.17.23	2 ³ .3 ² .5.11	2.5.401	2 ² .5.7.29	2.3.5.137	2 ⁶ .5.13
11	61	17.233	3.7.191	31.131	3.19.73
12	62	2 ³ .3.163	2.7.283	2 ² .17.59	2.3.677	2 ⁴ .257	2.2081
13	63	7.13.43	3.1321	17.239	3 ² .457	23.181
14	64	2.19.103	2 ² .991	2.3 ² .223	2 ⁵ .127	2.11 ² .17	2 ² .3.347
15	65	3 ⁸ .5.29	5.13.61	5.11.73	3.5.271	5.823	5.7 ² .17
16	66	2 ² .11.89	2.3.661	2 ⁴ .251	2.19.107	2 ² .3.7 ³	2.2083
17	67	3.13.103	7 ² .83	23.179	3 ² .463
18	68	2.3.653	27.31	2.7 ² .41	2 ² .3 ² .113	2.29.71	2 ³ .521
19	69	3 ⁴ .7 ²	13.313	3.1373	11.379
20	70	2 ⁴ .5.7 ²	2.5.397	2 ² .3.5.67	2.5.11.37	2 ³ .5.103	2.3.5.139
21	71	3.1307	11.19 ²	3.23.59	13.317	43.97
22	72	2.37.53	2 ² .3.331	2.2011	2 ⁵ .509	2.3 ² .229	2 ² .7.149
23	73	29.137	3 ³ .149	7.19.31	3.13.107
24	74	2 ² .3 ² .109	2.1987	2 ³ .503	2.3.7.97	2 ² .1031	2.2087
25	75	5 ² .157	3.5 ² .53	5 ² .7.23	5 ² .163	3.5 ³ .11	5 ² .167
26	76	2.13.151	2 ³ .7.71	2.3.11.61	2 ² .1019	2.2063	2 ⁴ .3 ² .29
27	77	3.7.11.17	41.97	3 ³ .151
28	78	2 ³ .491	2.3 ² .13.17	2 ² .19.53	2.2039	2 ⁵ .3.43	2.2089
29	79	23.173	3.17.79	3.7.199
30	80	2.3.5.131	2 ² .5.199	2.5.13.31	2 ⁴ .3.5.17	2.5.7.59	2 ² .5.11.19
31	81	3.1327	29.139	7.11.53	3 ⁵ .17	37.113
32	82	2 ² .983	2.11.181	2 ⁶ .3 ² .7	2.13.157	2 ² .1033	2.3.17.41
33	83	3 ² .19.23	7.569	37.109	3.1361	47.89
34	84	2.7.281	2 ⁴ .3.83	2.2017	2 ² .1021	2.3.13.53	2 ³ .523
35	85	5.787	5.797	3.5.269	5.19.43	5.827	3 ³ .5.31
36	86	2 ⁵ .3.41	2.1993	2 ² .1009	2.3 ³ .227	2 ³ .11.47	2.7.13.23
37	87	31.127	3 ² .443	11.367	61.67	3.7.197	53.79
38	88	2.11.179	2 ² .997	2.3.673	2 ³ .7.73	2.2069	2 ² .3.349
39	89	3.13.101	7.577	3.29.47	59.71
40	90	2 ² .5.197	2.3.5.7.19	2 ³ .5.101	2.5.409	2 ² .3 ² .5.23	2.5.419
41	91	7.563	13.307	3 ² .449	41.101	3.11.127
42	92	2.3 ³ .73	2 ³ .499	2.43.47	2 ² .3.11.31	2.19.109	2 ⁵ .131
43	93	3.11 ³	13.311	3.1381	7.599
44	94	2 ³ .17.29	2.1997	2 ² .3.337	2.23.89	2 ⁴ .7.37	2.3 ² .233
45	95	3.5.263	5.17.47	5.809	3 ² .5.7.13	5.829	5.839
46	96	2.1973	2 ² .3 ³ .37	2.7.17 ²	12	2.3.691	2 ² .1049
47	97	7.571	3.19.71	17.241	11.13.29	3.1399
48	98	2 ² .3.7.47	2.1999	2 ⁴ .11.23	2.3.683	2 ² .17.61	2.2099
49	99	11.359	3.31.43	3 ² .461	13.17.19
50	100	2.5 ² .79	2 ⁵ .5 ³	2.3 ⁴ .5 ²	2 ² .5 ² .41	2.5 ² .83	2 ³ .3.5 ² .7

From To	4200 4250	4250 4300	4300 4350	4350 4400	4400 4450	4450 4500
0 50	2 ³ .3.5 ² .7	2.5 ³ .17	2 ² .5 ² .43	2.3.5 ² .29	2 ⁴ .5 ² .11	2.5 ² .89
1 51	3.13.109	11.17.23	19.229	3 ³ .163
2 52	2.11.191	2 ² .1063	2.3 ² .239	2 ⁸ .17	2.31.71	2 ² .3.7.53
3 53	3 ² .467	13.331	3.1451	7.17.37	61.73
4 54	2 ² .1051	2.3.709	2 ⁴ .269	2.7.311	2 ² .3.367	2.17.131
5 55	5.29 ²	5.23.37	3.5.7.41	5.13.67	5.881	3 ⁴ .5.11
6 56	2.3.701	2 ⁵ .7.19	2.2153	2 ² .3 ² .11 ²	2.2203	2 ³ .557
7 57	7.601	3 ² .11.43	59.73	3.13.113
8 58	2 ⁴ .263	2.2129	2 ² .3.359	2.2179	2 ³ .19.29	2.3.743
9 59	3.23.61	31.139	3.1453	7 ³ .13
10 60	2.5.421	2 ² .3.5.71	2.5.431	2 ³ .5.109	2.3 ² .5.7 ²	2 ² .5.223
11 61	3 ² .479	7 ² .89	11.401	3.1487
12 62	2 ² .3 ⁴ .13	2.2131	2 ³ .7 ² .11	2.3.727	2 ² .1103	2.23.97
13 63	11.383	3.7 ² .29	19.227	3.1471
14 64	2.7 ² .43	2 ³ .13.41	2.3.719	2 ² .1091	2.2207	2 ⁴ .3 ² .31
15 65	3.5.281	5.853	5.863	3 ² .5.97	5.883	5.19.47
16 66	2 ³ .17.31	2.3 ³ .79	2 ² .13.83	2.37.59	2 ⁶ .3.23	2.7.11.29
17 67	17.251	3.1439	11.397	7.631	3.1489
18 68	2.3.19.37	2 ² .11.97	2.17.127	2 ⁴ .3.7.13	2.47 ²	2 ² .1117
19 69	3.1423	7.617	17.257	3 ² .491	41.109
20 70	2 ² .5.211	2.5.7.61	2 ⁵ .3 ³ .5	2.5.19.23	2 ² .5.13.17	2.3.5.149
21 71	3 ² .7.67	29.149	3.31.47	17.263
22 72	2.2111	2 ⁴ .3.89	2.2161	2 ² .1093	2.3.11.67	2 ³ .13.43
23 73	41.103	3.11.131	3 ² .7.71
24 74	2 ⁷ .3.11	2.2137	2 ² .23.47	2.3 ⁷	2 ³ .7.79	2.2237
25 75	5 ² .13 ²	3 ² .5 ² .19	5 ² .173	5 ⁴ .7	3.5 ² .59	5 ² .179
26 76	2.2113	2 ² .1069	2.3.7.103	2 ³ .547	2.2213	2 ² .3.373
27 77	3.1409	7.13.47	3.1459	19.233	11 ² .37
28 78	2 ² .7.151	2.3.23.31	2 ³ .541	2.11.199	2 ² .3 ³ .41	2.2239
29 79	11.389	3 ² .13.37	29.151	43.103	3.1493
30 80	2.3 ² .5.47	2 ³ .5.107	2.5.433	2 ² .3.5.73	2.5.443	2 ⁷ .5.7
31 81	3.1427	61.71	13.337	3.7.211
32 82	2 ³ .23 ²	2.2141	2 ² .3.19 ²	2.7.313	2 ⁴ .277	2.3 ³ .83
33 83	3.17.83	7.619	3 ² .487	11.13.31
34 84	2.29.73	2 ² .3 ² .7.17	2.11.197	2 ⁵ .137	2.3.739	2 ² .19.59
35 85	5.7.11 ²	5.857	3.5.17 ²	5.877	5.887	3.5.13.23
36 86	2 ² .3.353	2.2143	2 ⁴ .271	2.3.17.43	2 ² .1109	2.2243
37 87	19.223	3.1429	41.107	2 ³ .17.29	7.641
38 88	2.13.163	2 ⁶ .67	2.3 ² .241	2 ² .1097	2.7.317	2 ³ .3.11.17
39 89	3 ³ .157	3.7.11.19	23.193	67 ²
40 90	2 ⁴ .5.53	2.3.5.11.13	2 ² .5.7.31	2.5.439	2 ³ .3.5.37	2.5.449
41 91	7.613	3.1447	3 ² .499
42 92	2.3.7.101	2 ² .29.37	2.13.167	2 ³ .3 ² .61	2.2221	2 ² .1123
43 93	3 ⁴ .53	43.101	23.191	3.1481
44 94	2 ² .1061	2.19.113	2 ³ .3.181	2.13 ³	2 ² .11.101	2.3.7.107
45 95	3.5.283	5.859	5.11.79	3.5.293	5.7.127	5.29.31
46 96	2.11.193	2 ³ .3.179	2.41.53	2 ² .7.151	2.3 ² .13.19	2 ⁴ .281
47 97	31.137	3 ³ .7.23	3.1499
48 98	2 ³ .3 ² .59	2.7.307	2 ² .1087	2.3.733	2 ⁵ .139	2.13.173
49 99	7.607	3.1433	53.83	3.1483	11.409
50 100	2.5 ³ .17	2 ² .5 ² .43	2.3.5 ² .29	2 ⁴ .5 ² .11	2.5 ² .89	2 ² .3 ² .5 ³

From To		4500 4550	4550 4600	4600 4650	4650 4700	4700 4750	4750 4800
0	50	2 ² .3 ² .5 ³	2 ⁵ .2 ⁷ .13	2 ³ .5 ² .23	2 ³ .5 ² .31	2 ² .5 ² .47	2 ⁵ . ³ .19
1	51	7.643	3 ³ .7.41	43.107	3.1567
2	52	2.2251	2 ³ .569	2 ³ .13.59	2 ² .1163	2.2351	2 ⁴ .3 ³ .11
3	53	3.19.79	29.157	3 ² .11.47	7 ² .97
4	54	2 ³ .563	2 ³ .2 ¹¹ .23	2 ² .1151	2.13.179	2 ⁵ .3.7 ²	2.2377
5	55	5.17.53	5.911	3.5.307	5.7 ² .19	5.941	3.5.317
6	56	2 ³ .751	2 ² .17.67	2.7 ² .47	2 ⁴ .3.97	2.13.181	2 ² .29.41
7	57	3.7 ² .31	17.271	3 ² .523	67.71
8	58	2 ² .7 ² .23	2.43.53	2 ⁹ .3 ²	2.17.137	2 ² .11.107	2.3.13.61
9	59	3 ³ .167	47.97	11.419	3.1553	17.277
10	60	2.5.11.41	2 ⁴ .3.5.19	2.5.461	2 ² .5.233	2.3.5.157	2 ³ .5.7.17
11	61	13.347	3.29.53	59.79	7.673	3 ² .23 ²
12	62	2 ⁵ .3.47	2.2281	2 ² .1153	2.3 ² .7.37	2 ³ .19.31	2.2381
13	63	3 ³ .13 ²	7.659	3.1571	11.433
14	64	2.37.61	2 ² .7.163	2.3.769	2 ³ .11.53	2.2357	2 ² .3.397
15	65	3.5.7.43	5.11.83	5.13.71	3.5.311	5.23.41	5.953
16	66	2 ² .1129	2.3.761	2 ³ .577	2.2333	2 ² .3 ² .131	2.2383
17	67	3 ⁵ .19	13.359	53.89	3.7.227
18	68	2.3 ² .251	2 ³ .571	2.2309	2 ² .3.389	2.7.337	2 ⁵ .149
19	69	3.1523	31.149	7.23.29	3.11 ² .13	19.251
20	70	2 ³ .5.113	2.5.457	2 ² .3.5.7.11	2.5.467	2 ⁴ .5.59	2.3 ² .5.53
21	71	3.11.137	7.653	3 ³ .173	13.367
22	72	2.7.17.19	2 ² .3 ² .127	2.2311	2 ⁶ .73	2.3.787	2 ² .1193
23	73	17.269	3.23.67	3.37.43
24	74	2 ² .3.13.29	2.2287	2 ⁴ .17 ²	2.3.19.41	2 ² .1181	2.7.11.31
25	75	5 ² .181	3.5 ² .61	5 ³ .37	5 ² .11.17	3 ³ .5 ² .7	5 ² .191
26	76	2.31.73	2 ⁵ .11.13	2.3 ² .257	2 ² .7.167	2.2.7.139	2 ³ .3.199
27	77	3 ² .503	23.199	7.661	3.1559	29.163	17.281
28	78	2 ⁴ .283	2.3.7.109	2 ² .13.89	2.2339	2 ³ .3.197	2.2389
29	79	7.647	19.241	3.1543	3 ⁴ .59
30	80	2.3.5.151	2 ² .5.229	2.5.463	2 ³ .3 ² .5.13	2.5.11.43	2 ³ .5.239
31	81	23.197	3 ² .509	11.421	31.151	3.19.83	7.683
32	82	2 ² .11.103	2.29.79	2 ³ .3.193	2.2341	2 ² .7.13 ²	2.3.797
33	83	3.1511	41.113	3.7.223
34	84	2.2267	2 ³ .3.191	2.7.331	2 ² .1171	2.3 ² .263	2 ⁴ .13.23
35	85	5.907	5.7.131	3 ² .5.103	5.937	5.947	3.5.11.29
36	86	2 ³ .3 ⁴ .7	2.2293	2 ² .19.61	2.3.11.71	2.37	2.2393
37	87	13.349	3.11.139	43.109	3.1579
38	88	2.2269	2 ² .31.37	2.3.773	2 ⁴ .293	2.23.103	2 ² .3 ² .7.19
39	89	3.17.89	13.353	3 ² .521	7.677
40	90	2 ² .5.227	2.3 ³ .5.17	2 ⁵ .5.29	2.5.7.67	2 ² .3.5.79	2.5.479
41	91	19.239	3.7.13.17	11.431	3.1597
42	92	2.3.757	2 ⁴ .7.41	2.11.211	2 ² .3.17.23	2.2371	2 ³ .599
43	93	7.11.59	3.1531	13.19 ²	3 ² .17.31
44	94	2 ⁶ .71	2.2297	2 ² .3 ³ .43	2.2347	2 ³ .593	2.3.17.47
45	95	3 ² .5.101	5.919	5.929	3.5.313	5.13.73	5.7.137
46	96	2.2273	2 ² .3.383	2.23.101	2 ³ .587	2.3.7.113	2 ² .11.109
47	97	3.1549	7.11.61	47.101	3 ² .13.41
48	98	2 ² .3.379	2.11 ² .19	2 ³ .7.83	2.3 ⁴ .29	2 ² .1187	2.2399
49	99	3 ² .7.73	37.127	3.1583
50	100	2.5 ² .7.13	2 ³ .5 ² .23	2.3.5 ² .31	2 ² .5 ² .47	2.5 ³ .19	2 ⁶ .3.5 ²

From To	4800 4850	4850 4900	4900 4950	4950 5000	5000 5050	5050 5100
0 50	2 ⁶ .3.5 ²	2.5 ² .97	2 ² .5 ² .7 ²	2.3 ² .5 ² .11	2 ³ .5 ⁴	2.5 ² .101
1 51	3 ² .7 ² .11	13 ² .29	3.1667
2 52	2.7 ⁴	2 ² .1213	2.3.19.43	2 ³ .619	2.41.61	2 ² .3.421
3 53	3.1601	23.211	3.13.127	31.163
4 54	2 ² .1201	2.3.809	2 ³ .613	2.2477	2 ² .3 ² .139	2.7.19 ²
5 55	5.31 ²	5.971	3 ² .5.109	5.991	5.7.11.13	3.5.337
6 56	2.3 ³ .89	2 ³ .607	2.11.223	2 ² .3.7.59	2.2503	2 ⁶ .79
7 57	11.19.23	3.1619	7.701	3.1669	13.389
8 58	2 ³ .601	2.7.347	2 ² .3.409	2.37.67	2 ⁴ .313	2.3 ² .281
9 59	3.7.229	43.113	3 ² .19.29
10 60	2.5.13.37	2 ² .3 ⁵ .5	2.5.491	2 ⁵ .5.31	2.3.5.167	2 ² .5.11.23
11 61	17.283	3.1637	11 ² .41	3.7.241
12 62	2 ² .3.401	2.11.13.17	2 ⁴ .307	2.3.827	2 ² .7.179	2.2531
13 63	3.1621	17 ³	7.709	3 ² .557	61.83
14 64	2.29.83	2 ⁸ .19	2.3 ³ .7.13	2 ² .17.73	2.23.109	2 ³ .3.211
15 65	3 ² .5.107	5.7.139	5.983	3.5.331	5.17.59	5.1013
16 66	2 ⁴ .7.43	2.3.811	2 ² .1229	2.13.191	2 ³ .3.11.19	2.17.149
17 67	31.157	3.11.149	29.173	3 ² .563
18 68	2.3.11.73	2 ² .1217	2.2459	2 ³ .3 ³ .23	2.13.193	2 ² .7.181
19 69	61.79	3 ² .541	3.7.239	37.137
20 70	2 ² .5.241	2.5.487	2 ³ .3.5.41	2.5.7.71	2 ² .5.251	2.3.5.13 ²
21 71	3.1607	7.19.37	3.1657	11.461
22 72	2.2411	2 ³ .3.7.29	2.23.107	2 ² .11.113	2.3 ⁴ .31	2 ⁴ .317
23 73	7.13.53	11.443	3 ² .547	3.19.89
24 74	2 ³ .3 ² .67	2.2437	2 ² .1231	2.3.829	2 ⁵ .157	2.43.59
25 75	5 ² .193	3.5 ³ .13	5 ² .197	5 ² .199	3.5 ² .67	5 ² .7.29
26 76	2.19.127	2 ² .23.53	2.3.821	2 ⁴ .311	2.7.359	2 ² .3 ³ .47
27 77	3.1609	13.379	3 ² .7.79	11.457
28 78	2 ² .17.71	2.3 ² .271	2 ⁶ .7.11	2.19.131	2 ² .3.419	2.2539
29 79	11.439	7.17.41	3.31.53	13.383	47.107	3.1693
30 80	2.3.5.7.23	2 ⁴ .5.61	2.5.17.29	2 ² .3.5.83	2.5.503	2 ³ .5.127
31 81	3.1627	17.293	3 ² .13.43
32 82	2 ⁵ .151	2.2441	2 ² .3 ² .137	2.47.53	2 ³ .17.37	2.3.7.11 ²
33 83	3 ³ .179	19.257	3.11.151	7.719	13.17.23
34 84	2.2417	2 ² .3.11.37	2.2467	2 ³ .7.89	2.3.839	2 ² .31.41
35 85	5.967	5.977	3.5.7.47	5.997	5.19.53	3 ² .5.113
36 86	2 ² .3.13.31	2.7.349	2 ³ .617	2.3 ² .277	2 ² .1259	2.2543
37 87	7.691	3 ³ .181	3.23.73
38 88	2.41.59	2 ³ .13.47	2.3.823	2 ² .29.43	2.11.229	2 ⁵ .3.53
39 89	3.1613	11.449	3.1663	7.727
40 90	2 ³ .5.11 ²	2.3.5.163	2 ² .5.13.19	2.5.499	2 ⁴ .3 ² .5.7	2.5.509
41 91	47.103	67.73	3 ⁴ .61	7.23.31	71 ²	3.1697
42 92	2.3 ² .269	2 ² .1223	2.7.353	2 ⁷ .3.13	2.2521	2 ² .19.67
43 93	29.167	3.7.233	3.41 ²	11.463
44 94	2 ² .7.173	2.2447	2 ⁴ .3.103	2.11.227	2 ² .13.97	2.3 ² .283
45 95	3.5.17.19	5.11.89	5.23.43	3 ³ .5.37	5.1009	5.1019
46 96	2.2423	2 ⁵ .3 ² .17	2.2473	2 ² .1249	2.3.29 ²	2 ³ .7 ² .13
47 97	37.131	59.83	3.17.97	19.263	7 ² .103	3.1699
48 98	2 ⁴ .3.101	2.31.79	2 ² .1237	2.3.7 ² .17	2 ³ .631	2.2549
49 99	13.373	3.23.71	7 ² .101	3 ³ .21.17
50 100	2.5 ² .97	2 ² .5 ² .7 ²	2.3 ² .5 ² .11	2 ³ .5 ⁴	2.5 ² .101	2 ² .3.5 ² .17

From To	5100 5150	5150 5200	5200 5250	5250 5300	5300 5350	5350 5400
0 50	2 ² .3.5 ² .17	2.5 ² .103	2 ⁴ .5 ² .13	2.3.5 ³ .7	2 ² .5 ² .53	2.5 ² .107
1 51	3.17.101	7.743	59.89	3 ² .19.31
2 52	2.2551	2 ⁵ .7.23	2.3 ² .17 ²	2 ² .13.101	2.11.241	2 ³ .3.223
3 53	3 ⁶ .7	11 ² .43	3.17.103	53.101
4 54	2 ⁴ .11.29	2.3.859	2 ² .1301	2.37.71	2 ³ .3.13.17	2.2677
5 55	5.1021	5.1031	3.5.347	5.1051	5.1061	3 ² .5.7.17
6 56	2.3.23.37	2 ² .1289	2.19.137	2 ³ .3 ² .73	2.7.379	2 ² .13.103
7 57	3 ³ .191	41.127	7.751	3.29.61	11.487
8 58	2 ² .1277	2.2579	2 ³ .3.7.31	2.11.239	2 ² .1327	2.3.19.47
9 59	3.13.131	7.11.67	3.1753	23.233
10 60	2.5.7.73	2 ³ .3.5.43	2.5.521	2 ² .5.263	2.3 ² .5.59	2 ⁴ .5.67
11 61	19.269	13.397	3 ³ .193	47.113	3.1787
12 62	2 ³ .3 ² .71	2.29.89	2 ² .1303	2.3.877	2 ⁶ .83	2.7.383
13 63	3.1721	13.401	19.277	3.7.11.23	31.173
14 64	2.2557	2 ² .1291	2.3.11.79	2 ⁴ .7.47	2.2657	2 ² .3 ² .149
15 65	3.5.11.31	5.1033	5.7.149	3 ⁴ .5.13	5.1063	5.29.37
16 66	2 ² .1279	2.3 ² .7.41	2 ⁵ .163	2.2633	2 ² .3.443	2.2683
17 67	7.17.43	3.37.47	23.229	13.409	3.1789
18 68	2.3.853	2 ⁴ .17.19	2.2609	2 ² .3.439	2.2659	2 ³ .11.61
19 69	3.1723	17.307	11.479	3 ³ .197	7.13.59
20 70	2 ¹⁰ .5	2.5.11.47	2 ² .3 ² .5.29	2.5.17.31	2 ³ .5.7.19	2.3.5.179
21 71	3 ² .569	23.227	3.7.251	17.313	41.131
22 72	2.13.197	2 ² .3.431	2.7.373	2 ⁶ .659	2.3.887	2 ² .17.79
23 73	47.109	7.739	3.1741	3 ³ .199
24 74	2 ² .3.7.61	2.13.199	2 ³ .653	2.3 ² .293	2 ² .11 ³	2.2687
25 75	5 ³ .41	3 ² .5 ² .23	5 ² .11.19	5 ² .211	3.5 ² .71	5 ³ .43
26 76	2.11.233	2 ³ .647	2.3.13.67	2 ² .1319	2.2663	2 ⁸ .3.7
27 77	3.1709	31.167	3.1759	7.761	19.283
28 78	2 ³ .641	2.3.863	2 ² .1307	2.7.13.29	2 ⁴ .3 ² .37	2.2689
29 79	23.223	3 ² .7.83	73 ²	3.11.163
30 80	2.3 ³ .5.19	2 ² .5.7.37	2.5.523	2 ⁵ .3.5.11	2.5.13.41	2 ² .5.269
31 81	7.733	3.11.157	3.1777
32 82	2 ² .1283	2.2591	2 ⁴ .3.109	2.19.139	2 ² .31.43	2.3 ² .13.23
33 83	3.29.59	71.73	3 ² .587	7.769
34 84	2.17.151	2 ⁶ .3 ⁴	2.2617	2 ² .1321	2.3.7.127	2 ³ .673
35 85	5.13.79	5.17.61	3.5.349	5.7.151	5.11.97	3.5.359
36 86	2 ⁴ .3.107	2.2593	2 ² .7.11.17	2.3.881	2 ³ .23.29	2.2693
37 87	11.467	3.7.13.19	17.311	3 ² .593
38 88	2.7.367	2 ² .1297	2.3 ³ .97	2 ³ .661	2.17.157	2 ² .3.449
39 89	3 ² .571	13 ² .31	3.41.43	19.281	17.317
40 90	2 ² .5.257	2.3.5.173	2 ³ .5.131	2.5.23 ³	2 ² .3.5.89	2.5.7 ² .11
41 91	53.97	29.179	3.1747	11.13.37	7 ² .109	3 ² .599
42 92	2.3.857	2 ³ .11.59	2.2621	2 ² .3 ³ .7 ²	2.2671	2 ⁴ .337
43 93	37.139	3 ² .577	7 ² .107	67.79	3.13.137
44 94	2 ³ .643	2.7 ² .53	2 ² .3.19.23	2.2647	2 ⁵ .167	2.3.29.31
45 95	3.5.7 ³	5.1039	5.1049	3.5.353	5.1069	5.13.83
46 96	2.31.83	2 ² .3.433	2.43.61	2 ⁴ .331	2.3 ⁵ .11	2 ² .19.71
47 97	3 ² .11.53	3.7.257
48 98	2 ² .3 ² .11.13	2.23.113	2 ⁷ .41	2.3.883	2 ² .7.191	2.2699
49 99	19.271	3.1733	29.181	7.757	3.1783
50 100	2.5 ² .103	2 ⁴ .5 ² .13	2.3.5 ³ .7	2 ² .5 ² .53	2.5 ² .107	2 ³ .3 ³ .5 ²

From To	5400 5450	5450 5500	5500 5550	5550 5600	5600 5650	5650 5700
0 50	2 ³ .3 ³ .5 ²	2.5 ² .109	2 ² .5 ³ .11	2.3.5 ² .37	2 ⁵ .5 ² .7	2.5 ² .113
1 51	11.491	3.23.79 ¹	7.13.61	3.1867
2 52	2.37.73	2 ² .29.47	2.3.7.131	2 ⁴ .347	2.2801	2 ² .3 ² .157
3 53	3.1801	7.19.41	3 ² .617	13.431
4 54	2 ² .7.193	2.3 ³ .101	2 ¹ .43	2.2777	2 ² .3.467	2.11.257
5 55	5.23.47	5.1091	3.5.367	5.11.101	5.19.59	3.5.13.29
6 56	2.3.17.53	2 ⁴ .11.31	2.27.53	2 ² .3.463	2.2803	2 ³ .7.101
7 57	3.17.107	3 ² .7.89
8 58	2 ⁵ .13 ²	2.27.29	2 ² .3 ⁴ .17	2.7.397	2 ³ .701	2.3.23.41
9 59	3 ² .601	53.103	7.787	3.17.109	71.79
10 60	2.5.541	2 ² .3.5.7.13	2.5.19.29	2 ³ .5.139	2.3.5.11.17	2 ² .5.283
11 61	7.773	43.127	3.11.167	67.83	31.181	3 ² .17.37
12 62	2 ² .3.11.41	2.2731	2 ³ .13.53	2.3 ³ .103	2 ² .23.61	2.19.149
13 63	3 ² .607	37.149	3.1871	7.809
14 64	2.2707	2 ³ .683	2.3.919	2 ² .13.107	2.7.401	2 ⁵ .3.59
15 65	3.5.19 ²	5.1093	5.1103	3.5.7.53	5.1123	5.11.103
16 66	2 ³ .677	2.3.911	2 ² .7.197	2.11 ² .23	2 ⁴ .3 ³ .13	2.2833
17 67	7.11.71	3 ² .613	19.293	41.137	3.1889
18 68	2.3 ² .7.43	2 ² .1367	2.31.89	2 ⁶ .3.29	2.53 ²	2 ² .13.109
19 69	3.1823	3.1873
20 70	2 ² .5.271	2.5.547	2 ⁴ .3.5.23	2.5.557	2 ² .5.281	2.3 ⁴ .5.7
21 71	3.13.139	3 ² .619	7.11.73	53.107
22 72	2.2711	2 ⁵ .3 ² .19	2.11.251	2 ² .7.199	2.3.937	2 ³ .709
23 73	11.17.29	13.421	3.7.263	3.31.61
24 74	2 ⁴ .3.113	2.7.17.23	2 ² .1381	2.3.929	2 ³ .19.37	2.2837
25 75	5 ² .7.31	3.5 ² .73	5 ² .13.17	5 ² .223	3 ² .5 ⁴	5 ² .227
26 76	2.2713	2 ² .37 ²	2.3 ² .307	2 ³ .17.41	2.29.97	2 ² .3.11.43
27 77	3 ⁴ .67	3.11.13 ²	17.331	7.811
28 78	2 ² .23.59	2.3.11.83	2 ³ .691	2.2789	2 ² .3.7.67	2.17.167
29 79	61.89	3.19.97	7.797	13.433	3 ² .631
30 80	2.3.5.181	2 ³ .5.137	2.5.7.79	2 ² .3 ² .5.31	2.5.563	2 ⁴ .5.71
31 81	3 ³ .7.29	3.1877	13.19.23
32 82	2 ³ .7.97	2.2741	2 ² .3.461	2.2791	2 ⁹ .11	2.3.947
33 83	3.1811	11.503	3.1861	43.131
34 84	2.11.13.19	2 ² .3.457	2.2767	2 ⁴ .349	2.3 ² .313	2 ² .7 ² .29
35 85	5.1087	5.1097	3 ³ .5.41	5.1117	5.7 ² .23	3.5.379
36 86	2 ² .3 ² .151	2.13.211	2 ⁵ .173	2.3.7 ² .19	2 ² .1409	2.2843
37 87	3.31.59	7 ² .113	37.151	3.1879	11 ² .47
38 88	2.2719	2 ⁴ .7 ³	2.3.13.71	2 ² .11.127	2.2819	2 ³ .3 ² .79
39 89	3.7 ² .37	11.499	29.191	3 ³ .23
40 90	2 ⁶ .5.17	2.3 ² .5.61	2 ² .5.277	2.5.13.43	2 ³ .3.5.47	2.5.569
41 91	17 ² .19	3.1847	3.7.271
42 92	2.3.907	2 ² .1373	2.17.163	2 ³ .3.233	2.7.13.31	2 ² .1423
43 93	3.1831	23.241	7.17.47	3 ³ .11.19
44 94	2 ² .1361	2.41.67	2 ³ .3 ² .7.11	2.2797	2 ² .17.83	2.3.13.73
45 95	3 ² .5.11 ²	5.7.157	5.1109	3.5.373	5.1129	5.17.67
46 96	2.7.389	2 ³ .3.229	2.47.59	2 ² .1399	2.3.941	2 ⁶ .89
47 97	13.419	23.239	3.43 ²	29.193	3 ³ .211
48 98	2 ³ .3.227	2.2749	2 ² .19.73	2.3 ² .311	2 ⁴ .353	2.7.11.37
49 99	3 ² .13.47	31.179	11.509	3.7.269	41.139
50 100	2.5 ² .109	2 ² .5 ³ .11	2.3.5 ² .37	2 ⁵ .5 ² .7	2.5 ² .113	2 ² .3.5 ² .19

From To		5700 5750	5750 5800	5800 5850	5850 5900	5900 5950	5950 6000
0	50	2 ² ·3·5 ² ·19	2·5 ³ ·23	2 ³ ·5 ² ·29	2·3 ² ·5 ² ·13	2 ² ·5 ² ·59	2·5 ² ·7·17
1	51	3 ⁴ ·71	3·7·281	11·541
2	52	2·2851	2 ³ ·719	2·3·967	2 ² ·7·11·19	2·13·227	2 ⁶ ·3·31
3	53	3·1901	11·523	7·829	3·1951
4	54	2 ³ ·23·31	2·3·7·137	2 ² ·1451	2·2927	2 ⁴ ·3 ² ·41	2·13·229
5	55	5·7·163	5·1151	3 ³ ·5·43	5·1171	5·1181	3·5·397
6	56	2·3 ² ·317	2 ² ·1439	2·2903	2 ⁵ ·3·61	2·2953	2 ² ·1489
7	57	13·439	3·19·101	3·11·179	7·23·37
8	58	2 ² ·1427	2·2879	2 ⁴ ·3·11 ²	2·29·101	2 ² ·7·211	2·3 ² ·331
9	59	3·11·173	13·443	37·157	3 ³ ·7·31	19·311	59·101
10	60	2·5·571	2 ⁷ ·3 ² ·5	2·5·7·83	2 ² ·5·293	2·3·5·197	2 ³ ·5·149
11	61	7·823	3·13·149	23·257	3·1987
12	62	2 ⁴ ·3·7·17	2·43·67	2 ² ·1453	2·3·977	2 ³ ·739	2·11·271
13	63	29·197	3·17·113	11·13·41	3 ⁴ ·73	67·89
14	64	2·2857	2 ² ·11·131	2·3 ² ·17·19	2 ² ·733	2·2957	2 ² ·3·7·71
15	65	3 ² ·5·127	5·1153	5·1163	3·5·17·23	5·7·13 ²	5·1193
16	66	2 ² ·1429	2·3·31 ²	2 ³ ·7·27	2·7·419	2 ² ·3·17·29	2·19·157
17	67	73·79	3·7·277	61·97	3 ³ ·13·17
18	68	2·3·953	2 ³ ·7·103	2·2909	2 ² ·3 ² ·163	2·11·269	2 ⁴ ·373
19	69	7·19·43	3 ² ·641	11·23 ²	3·1973	47·127
20	70	2 ³ ·5·11·13	2·5·577	2 ² ·3·5·97	2·5·587	2 ⁵ ·5·37	2·3·5·199
21	71	3·1907	29·199	3·19·103	31·191	7·853
22	72	2·2861	2 ² ·3·13·37	2·41·71	2 ⁴ ·367	2·3 ² ·7·47	2 ² ·1493
23	73	59·97	23·251	3 ² ·647	7·839	3·11·181
24	74	2 ² ·3 ³ ·53	2·2887	2 ⁶ ·7·13	2·3·11·89	2 ² ·1481	2·29·103
25	75	5 ² ·229	3·5 ² ·7·11	5 ² ·233	5 ³ ·47	3·5 ² ·79	5 ² ·239
26	76	2·7·409	2 ⁴ ·19 ²	2·3·971	2 ² ·13·113	2·2963	2 ³ ·3 ² ·83
27	77	3·23·83	53·109	3 ² ·653	43·139
28	78	2 ⁵ ·179	2·3 ³ ·107	2 ² ·31·47	2·2939	2 ³ ·3·13·19	2·7·61
29	79	17·337	3·29·67	7 ² ·11 ²	3·1993
30	80	2·3·5·191	2 ² ·5·17 ²	2·5·11·53	2 ³ ·3·5·7 ²	2·5·593	2 ² ·5·13·23
31	81	11·521	3·41·47	7 ³ ·17	3 ² ·659
32	82	2 ² ·1433	2·7 ² ·59	2 ³ ·3 ⁶	2·17·173	2 ² ·1483	2·3·997
33	83	3 ² ·7 ² ·13	19·307	3·37·53	17·349	31·193
34	84	2·47·61	2 ³ ·3·241	2·2917	2 ² ·1471	2·3·23·43	2 ³ ·11·17
35	85	5·31·37	5·13·89	3·5·389	5·11·107	5·1187	3 ² ·5·7·19
36	86	2 ³ ·3·239	2·11·263	2 ² ·1459	2·3 ³ ·109	2 ⁴ ·7·53	2·41·73
37	87	3 ² ·643	13·449	7·29 ²	3·1979
38	88	2·19·151	2 ² ·1447	2·3·7·139	2 ⁸ ·23	2·2969	2 ² ·3·499
39	89	3·1913	7·827	3·13·151	53·113
40	90	2 ² ·5·7·41	2·3·5·193	2 ⁴ ·5·73	2·5·19·31	2 ² ·3 ³ ·5·11	2·5·599
41	91	3 ² ·11·59	43·137	13·457	3·1997
42	92	2·3 ² ·11·29	2 ⁵ ·181	2·23·127	2 ² ·3·491	2·2971	2 ³ ·7·107
43	93	3·1931	71·83	3·7·283	13·461
44	94	2 ⁴ ·359	2·2897	2 ² ·3·487	2·7·421	2 ³ ·743	2·3 ⁴ ·37
45	95	3·5·383	5·19·61	5·7·167	3 ² ·5·131	5·29·41	5·11·109
46	96	2·13 ² ·17	2 ² ·3 ² ·7·23	2·37·79	2 ³ ·11·67	2·3·991	2 ² ·1499
47	97	7·821	11·17·31	3·1949	19·313	3·1999
48	98	2 ² ·3·479	2·13·223	2 ³ ·17·43	2·3·983	2 ² ·1487	2·2999
49	99	3·1933	17·347	3 ² ·661	7·857
50	100	2·5 ² ·23	2 ³ ·5 ² ·29	2·3 ² ·5 ² ·13	2 ² ·5 ² ·59	2·5 ² ·7·17	2 ³ ·3·5 ³

From To	6000 6050	6050 6100	6100 6150	6150 6200	6200 6250	6250 6300
0	50	2 ⁴ .3.5 ³	2.5 ² .11 ²	2.5 ² .61	2.3.5 ² .41	2 ³ .5 ² .31
1	51	17.353	3.2017	3 ² .13.53
2	52	2.3001	2 ² .17.89	2.3 ³ .113	2 ³ .769	2.7.443
3	53	3 ² .23.29	17.359	3.7.293
4	54	2 ² .19.79	2.3.1009	2 ³ .7.109	2.17.181	2 ² .3.11.47
5	55	5.1201	5.7.173	3.5.11.37	5.1231	5.17.73
6	56	2.3.7.11.13	2 ³ .757	2.43.71	2 ² .3 ⁴ .19	2.29.107
7	57	3 ² .673	31.197	47.131	3.2069
8	58	2 ³ .751	2.13.233	2 ² .3.509	2.3079	2 ⁶ .97
9	59	3.2003	73.83	41.149	3.2053	7.887
10	60	2.5.601	2 ² .3.5.101	2.5.13.47	2 ⁴ .5.7.11	2.3 ³ .5 ² .23
11	61	11.19.29	3 ² .7.97	61.101
12	62	2 ² .3 ² .167	2.7.433	2 ³ .191	2.3.13.79	2 ² .1553
13	63	7.859	3.43.47	3.19.109
14	64	2.31.97	2.379	2.3.1019	2 ² .23.67	2.13.239
15	65	3.5.401	5.1213	5.1223	3 ² .5.137	5.11.113
16	66	2 ⁷ .47	2.3 ² .337	2 ² .11.139	2.3083	2 ³ .3.7.37
17	67	11.547	3.2039	7.881
18	68	2.3.17.59	2.3.7.41	2.7.19.23	2 ³ .3.257	2.3109
19	69	13.463	3.7.17 ²	29.211	31.199	3 ² .691
20	70	2 ² .5.7.43	2.5.607	2 ³ .3 ² .5.17	2.5.617	2 ² .5.311
21	71	3 ³ .223	13.467	3.11 ² .17
22	72	2.3011	2 ³ .3.11.23	2.3061	2 ² .1543	2.3.17.61
23	73	19.317	3.13.157	7 ² .127
24	74	2 ² .3.251	2.3037	2 ² .1531	2.3 ² .7 ⁸	2 ⁴ .389
25	75	5 ² .241	3 ⁵ .5 ²	5 ³ .7 ²	5 ² .13.19	3.5 ² .83
26	76	2.23.131	2 ² .7 ² .31	2.3.1021	2 ⁵ .193	2.11.283
27	77	3.7 ² .41	59.103	11.557	3.29.71	13.479
28	78	2 ² .11.137	2.3.1013	2 ⁴ .383	2.3089	2 ² .3 ² .173
29	79	3 ³ .227	37.167
30	80	2.3 ² .5.67	2 ⁶ .5.19	2.5.613	2 ² .3.5.103	2.5.7.89
31	81	37.163	3.2027	7.883	3.31.67
32	82	2 ⁴ .13.29	2.3041	2 ² .3.7.73	2.11.281	2 ³ .19.41
33	83	3.2011	7.11.79	3 ³ .229	23.271
34	84	2.7.431	2 ² .3 ² .13 ²	2.3067	2 ³ .773	2.3.1039
35	85	5.17.71	5.1217	3.5.409	5.1237	5.29.43
36	86	2 ² .3.503	2.17.179	2 ³ .13.59	2.3.1031	2 ² .1559
37	87	3.2029	17.19 ²	23.269	3 ⁴ .7.11
38	88	2.3019	2 ³ .761	2.3 ² .11.31	2 ² .7.13.17	2.3119
39	89	3 ² .11.61	7.877	3.2063	17.367
40	90	2 ³ .5.151	2.3.5.7.29	2 ² .5.307	2.5.619	2 ⁵ .3.5.13
41	91	7.863	3.23.89	41.151	79 ²
42	92	2.3.19.53	2 ² .1523	2.37.83	2 ⁴ .3 ² .43	2.3121
43	93	3 ² .677	11.563	3.2081
44	94	2 ² .1511	2.11.277	2 ¹¹ .3	2.19.163	2 ² .7.223
45	95	3.5.13.31	5.23.53	5.1229	3.5.7.59	5.1249
46	96	2.3023	2 ⁴ .3.127	2.7.439	2 ² .1549	3.2 ² .347
47	97	7.13.67	3 ² .683
48	98	2 ⁵ .3 ³ .7	2.3049	2 ² .29.53	2.3.1033	2 ³ .11.71
49	99	23.263	3.19.107	11.13.43	3.2083
50	100	2.5 ² .11 ²	2 ² .5 ² .61	2.3.5 ² .41	2 ³ .5 ² .31	2.5 ⁵
						2 ² .3 ² .5 ² .7

From To	6300 6350	6350 6400	6400 6450	6450 6500	6500 6550	6550 6600
0 50	2 ² .3 ² .5 ² .7	2.5 ² .127	2 ³ .5 ²	2.3.5 ² .43	2 ² .5 ³ .13	2.5 ² .131
1 51	3 ² .29.73	37.173	3.11.197
2 52	2.23.137	2 ⁴ .397	2.3.11.97	2 ² .1613	2.3251	2 ³ .3 ² .7.13
3 53	3.11.191	19.337	3 ³ .239	7.929
4 54	2 ⁵ .197	2.3 ² .353	2 ² .1601	2.7.461	2 ³ .3.271	2.29.113
5 55	5.13.97	5.31.41	3.5.7.61	5.1291	5.1301	3.5.19.23
6 56	2.3.1051	2 ² .7.227	2.3203	2 ³ .3.269	2.3253	2 ² .11.149
7 57	7.17.53	3.13.163	43.149	11.587	3 ³ .241	79.83
8 58	2 ² .19.83	2.11.17 ²	2 ³ .3 ² .89	2.3229	2 ² .1627	2.3.1093
9 59	3 ² .701	13.17.29	3.2153	23.283	7.937
10 60	2.5.631	2 ³ .3.5.53	2.5.641	2 ² .5.17.19	2.3.5.7.31	2 ⁵ .5.41
11 61	3.2137	7.13.71	17.383	3 ⁸
12 62	2 ³ .3.263	2.3181	2 ² .7.229	2.3 ² .359	2 ⁴ .11.37	2.17.193
13 63	59.107	3 ² .7.101	11 ² .53	23.281	3.13.167
14 64	2.7.11.41	2 ² .37.43	2.3.1069	2 ⁶ .101	2.3257	2 ² .3.547
15 65	3.5.421	5.19.67	5.1283	3.5.431	5.1303	5.13.101
16 66	2 ² .1579	2.3.1061	2 ⁴ .401	2.53.61	2 ² .3 ² .181	2.7 ² .67
17 67	3 ² .23.31	29.223	7 ³ .19	3.11.199
18 68	2.3 ⁵ .13	2 ⁵ .199	2.3209	2 ² .3.7 ² .11	2.3259	3 ² .821
19 69	71.89	3.11.193	7 ² .131	3.41.53
20 70	2 ⁴ .5.79	2.5.7 ² .13	2 ² .3.5.107	2.5.647	2 ³ .5.163	2.3 ² .5.73
21 71	3.7 ² .43	23.277	3 ² .719
22 72	2.29.109	2 ² .3 ³ .59	2.13 ² .19	2 ³ .809	2.3.1087	2 ² .31.53
23 73	3.2141	11.593	3.7.313
24 74	2 ² .3.17.31	2.3187	2 ³ .11.73	2.3.13.83	2 ² .7.233	2.19.173
25 75	5 ² .11.23	3.5 ³ .17	5 ² .257	5 ² .7.37	3 ² .5 ² .29	5 ² .263
26 76	2.3163	2 ³ .797	2.3 ³ .7.17	2 ² .1619	2.13.251	2 ⁴ .3.137
27 77	3 ² .19.37	7.911	3.17.127	61.107
28 78	2 ³ .7.113	2.3.1063	2 ² .1607	2.41.79	2 ⁷ .3.17	2.11.13.23
29 79	3.2143	11.19.31	3 ² .17.43
30 80	2.3.5.211	2 ² .5.11.29	2.5.643	2 ⁴ .3 ⁴ .5	2.5.653	2 ² .5.7.47
31 81	13.487	3 ² .709	59.109	3.7.311
32 82	2 ² .1583	2.3191	2 ⁵ .3.67	2.7.463	2 ² .23.71	2.3.1097
33 83	3.2111	13.491	7.919	3.2161	47.139	29.227
34 84	2.3167	2 ⁴ .3.7.19	2.3217	2 ² .1621	2.3 ³ .11 ²	2 ³ .823
35 85	5.7.181	5.1277	3 ² .5.11.13	5.1297	5.1307	3.5.439
36 86	2 ⁶ .3 ² .11	2.31.103	2 ² .1609	2.3.23.47	2 ³ .19.43	2.37.89
37 87	3.2129	41.157	13.499	3.2179	7.941
38 88	2.3169	2 ² .1597	2.3.29.37	2 ³ .811	2.7.467	2 ² .3 ³ .61
39 89	3.2113	47.137	3 ² .7.103	13.503	11.599
40 90	2 ² .5.317	2.3 ² .5.71	2 ³ .5.7.23	2.5.11.59	2 ² .3.5.109	2.5.659
41 91	17.373	7.11.83	3.19.113	3.1.211	3.13 ³
42 92	2.3.7.151	2 ³ .17.47	2.3221	2 ² .3.541	2.3271	2 ⁶ .103
43 93	3.2131	17.379	43.151	3 ² .727	19.347
44 94	2 ³ .13.61	2.23.139	2 ² .3 ² .179	2.17.191	2 ⁴ .409	2.3.7.157
45 95	3 ³ .5.47	5.1279	5.1289	3.5.433	5.7.11.17	5.1319
46 96	2.19.167	2 ² .3.13.41	2.11.293	2 ³ .7.29	2.3.1091	2 ² .17.97
47 97	11.577	3.7.307	73.89	3 ² .733
48 98	2 ² .3.23 ²	2.7.457	2 ⁴ .13.31	2.3 ² .19 ²	2 ² .1637	2.3299
49 99	7.907	3 ⁴ .79	67.97	3.37.59
50 100	2.5 ² .127	2 ⁸ .5 ²	2.3.5 ² .43	2 ² .5 ³ .13	2.5 ² .131	2 ³ .3.5 ² .11

From To	6600 6650	6650 6700	6700 6750	6750 6800	6800 6850	6850 6900
0 50	2 ³ .3 ⁵ .2.11	2 ⁵ .2 ⁷ .19	2 ² .5 ² .67	2 ³ .3 ⁵ .5 ³	2 ⁴ .5 ² .17	2 ⁵ .2 ⁷ .137
1 51	7 ² .23.41	3 ² .739	43 ¹ .157	3 ² .2267	13 ¹ .17.31
2 52	2 ³ .301	2 ² .1663	2 ³ .1117	2 ⁵ .211	2 ¹⁹ .179	2 ² .3 ⁵ .71
3 53	3 ³ .1 ⁷ .1	3 ² .251	7 ¹¹ .89
4 54	2 ² .13.127	2 ³ .1109	2 ⁴ .419	2 ¹¹ .307	2 ² .3 ⁵ .7	2 ²³ .149
5 55	5 ¹ .1321	5 ¹¹ .3	3 ² .5 ¹⁴ .9	5 ⁷ .193	5 ¹ .1361	3 ⁵ .457
6 56	2 ³ .2 ³ .367	2 ³ .13	2 ⁷ .479	2 ² .3 ⁵ .63	2 ⁴ .183	2 ³ .857
7 57	3 ⁷ .317	19 ¹ .353	29 ¹ .233	3 ² .2269
8 58	2 ⁴ .7 ⁵ .9	2 ³ .329	2 ² .3 ¹³ .43	2 ³ .1109	2 ³ .23 ³ .37	2 ³ .127
9 59	3 ² .203	3 ² .751	11 ¹ .619	19 ³
10 60	2 ⁵ .661	2 ² .3 ² .5 ³ .37	2 ⁵ .11.61	2 ³ .5 ¹³ .2	2 ³ .5 ² .227	2 ² .5 ⁷ .3
11 61	11.601	3 ² .237	7 ² .139	3 ² .2287
12 62	2 ² .3 ¹⁹ .29	2 ³ .331	2 ³ .839	2 ³ .7 ² .23	2 ² .13 ¹ .131	2 ⁴ .7 ³ .73
13 63	17 ³ .89	3 ² .2221	7 ² .137	3 ² .757
14 64	2 ³ .307	2 ³ .7 ² .17	2 ³ .2 ³ .373	2 ² .19.89	2 ³ .407	2 ⁴ .3 ¹¹ .13
15 65	3 ³ .5 ⁷ .2	5 ³ .1 ⁴ .43	5 ¹⁷ .79	3 ⁵ .11.41	5 ²⁹ .47	5 ¹ .1373
16 66	2 ³ .827	2 ³ .11.101	2 ² .23 ³ .73	2 ¹⁷ .199	2 ⁵ .3 ⁷ .1	2 ³ .433
17 67	13 ¹ .509	59 ¹ .113	3 ² .239	67 ¹ .101	17 ⁴ .401	3 ² .7 ¹⁰ .9
18 68	2 ³ .1103	2 ² .1667	2 ³ .359	2 ⁴ .3 ² .47	2 ⁷ .487	2 ² .17.101
19 69	3 ³ .13.19	7 ⁹ .67	3 ² .273
20 70	2 ² .5 ³ .31	2 ⁵ .23 ³ .29	2 ⁶ .3 ⁵ .7	2 ⁵ .677	2 ² .5 ¹¹ .31	2 ³ .5 ² .229
21 71	3 ² .207	7 ⁹ .53	11 ¹ .13.47	3 ³ .7 ⁶ .1	19 ¹ .359
22 72	2 ⁷ .11.43	2 ⁴ .3 ¹ .39	2 ³ .361	2 ² .1693	2 ³ .2 ³ .379	2 ³ .859
23 73	37 ¹ .179	3 ⁴ .83	13 ⁵ .21	3 ²⁹ .79
24 74	2 ⁵ .3 ² .23	2 ⁴ .7 ¹ .1	2 ² .41 ²	2 ³ .1129	2 ³ .853	2 ⁷ .491
25 75	5 ³ .53	3 ⁵ .2 ⁸ .9	5 ² .269	5 ² .271	3 ⁵ .2 ⁷ .13	5 ⁴ .11
26 76	2 ³ .313	2 ² .1669	2 ³ .19.59	2 ³ .7 ¹¹ .2	2 ³ .413	2 ² .3 ² .191
27 77	3 ⁴ .7 ²	11 ¹ .607	7 ³ .1 ²	3 ³ .251	13 ² .23 ²
28 78	2 ² .1657	2 ³ .2 ⁷ .53	2 ³ .29 ²	2 ³ .389	2 ² .3 ⁵ .69	2 ¹⁹ .181
29 79	7 ⁹ .47	3 ² .243	3 ² .293
30 80	2 ³ .5 ¹³ .17	2 ³ .5 ¹⁶ .7	2 ⁵ .673	2 ² .3 ⁵ .113	2 ⁵ .683	2 ⁵ .5 ⁴ .3
31 81	19 ¹ .349	3 ¹⁷ .131	53 ¹ .127	3 ³ .11.23	7 ⁹ .83
32 82	2 ³ .829	2 ¹³ .257	2 ² .3 ² .11.17	2 ³ .391	2 ⁴ .7 ⁶ .1	2 ³ .31 ³ .37
33 83	3 ² .11.67	41 ¹ .163	3 ⁷ .17.19
34 84	2 ³ .1107	2 ² .3 ⁵ .57	2 ⁷ .13.37	2 ⁷ .53	2 ³ .17.67	2 ² .1721
35 85	5 ¹ .1327	5 ⁷ .191	3 ⁵ .449	5 ²³ .59	5 ¹ .1367	3 ⁴ .5 ¹ .7
36 86	2 ² .3 ⁷ .79	2 ³ .343	2 ⁴ .421	2 ³ .13 ³ .29	2 ² .1709	2 ¹¹ .313
37 87	3 ² .743	11 ¹ .617	3 ⁴ .3 ⁵ .3	71 ¹ .97
38 88	2 ³ .319	2 ⁵ .11.19	2 ³ .1123	2 ² .1697	2 ¹³ .263	2 ³ .3 ⁷ .41
39 89	3 ² .213	23 ² .293	3 ³ .1 ⁷ .3	7 ⁹ .77	83 ²
40 90	2 ⁴ .5 ⁸ .3	2 ³ .5 ² .23	2 ² .5 ³ .337	2 ⁵ .7 ⁹ .7	2 ³ .3 ² .5 ¹⁹	2 ⁵ .13 ⁵ .3
41 91	29 ¹ .229	3 ² .7 ¹⁰ .7	3 ² .2297
42 92	2 ³ .4 ¹ .41	2 ⁷ .7 ² .39	2 ³ .371	2 ³ .3 ² .83	2 ¹¹ .311	2 ² .1723
43 93	7 ¹³ .73	3 ²³ .97	11 ¹ .613	3 ² .281	61 ¹ .113
44 94	2 ² .11.151	2 ³ .347	2 ³ .3 ² .81	2 ⁴ .3 ⁷ .9	2 ² .29.59	2 ³ .2 ³ .383
45 95	3 ⁵ .443	5 ¹³ .103	5 ¹⁹ .71	3 ² .5 ¹⁵ .1	5 ³ .7 ²	5 ⁷ .197
46 96	2 ³ .323	2 ³ .3 ³ .31	2 ³ .373	2 ² .1699	2 ³ .7 ¹⁶ .3	2 ⁴ .431
47 97	17 ² .23	37 ¹ .181	3 ¹³ .173	7 ⁹ .71	41 ¹ .167	3 ¹¹ .2 ¹⁹ .9
48 98	2 ³ .3 ² .77	2 ¹⁷ .197	2 ² .7 ² .41	2 ³ .11.103	2 ⁶ .107	2 ³ .449
49 99	61 ¹ .109	3 ⁷ .11.29	17 ¹ .397	13 ⁵ .23	3 ² .761
50 100	2 ⁵ .2 ⁷ .19	2 ² .5 ² .67	2 ³ .3 ⁵ .3	2 ⁴ .5 ² .17	2 ⁵ .2 ¹³ .7	2 ² .3 ⁵ .2 ²³

From To	6900 6950	6950 7000	7000 7050	7050 7100	7100 7150	7150 7200
0 50	2 ² .3.5 ² .23	2.5 ² .139	2 ³ .5 ³ .7	2.3.5 ² .47	2 ² .5 ² .71	2.5 ² .11.13
1 51	67.103	3.7.331	11.641	3 ³ .263
2 52	2.7.17.29	2 ³ .11.79	2.3 ² .389	2 ² .41.43	2.53.67	2 ⁴ .3.149
3 53	3 ² .13.59	17.409	47.149	3.2351	23.311
4 54	2 ³ .863	2.3.19.61	2 ² .17.103	2.3527	2 ⁶ .3.37	2.7 ² .73
5 55	5.1381	5.13.107	3.5.467	5.17.83	5.7 ² .29	3 ³ .5.53
6 56	2.3.1151	2 ² .37.47	2.31.113	2 ⁴ .3 ² .7 ²	2.11.17.19	2 ² .1789
7 57	3 ² .773	7 ² .11.13	3.23.103	17.421
8 58	2 ² .11.157	2.7 ² .71	2 ⁵ .3.73	2.3529	2 ² .1777	2.3.1193
9 59	3.7 ² .47	43.163	3.13.181
10 60	2.5.691	2 ⁴ .3.5.29	2.5.701	2 ² .5.353	2.3 ² .5.79	2 ³ .3.179
11 61	3.19.41	23.307	13.547	3.7.11.31
12 62	2 ⁸ .3 ³	2.59 ²	2 ² .1753	2.3.11.107	2 ³ .7.127	2.3581
13 63	31.223	3.11.211	7.1009	3.2371	13.19.29
14 64	2.3457	2 ² .1741	2.3.7.167	2 ³ .883	2.3557	2 ² .3 ² .199
15 65	3.5.461	5.7.199	5.23.61	3 ² .5.157	5.1423	5.1433
16 66	2 ² .7.13.19	2.3 ⁴ .43	2 ³ .877	2.3533	2 ² .3.593	2.3583
17 67	3.2339	37.191	11.647	3.2389
18 68	2.3.1153	2 ² .13.67	2.11 ² .29	2 ² .3.19.31	2.3559	2 ¹⁰ .7
19 69	11.17.37	3.23.101	3 ² .7.113	67.107
20 70	2 ³ .5.173	2.5.17.41	2 ² .3 ³ .5.13	2.5.7.101	2 ⁴ .5.89	2.3.5.239
21 71	3 ² .769	7.17.59	3.2357	71.101
22 72	2.3461	2 ² .3.7.83	2.3511	2 ² .13.17	2.3.1187	2 ² .11.163
23 73	7.23.43	19.367	3.2341	11.643	17.419	3 ² .797
24 74	2 ² .3.577	2.11.317	2 ⁴ .439	2.3 ³ .131	2 ² .13.137	2.17.211
25 75	5 ² .277	3 ² .5 ² .31	5 ² .281	5 ² .283	3.5 ³ .19	5 ² .7.41
26 76	2.3463	2 ⁶ .109	2.3.1171	2 ² .29.61	2.7.509	2 ³ .3.13.23
27 77	3.2309	3.7.337
28 78	2 ⁴ .433	2.3.1163	2 ² .7.251	2.3539	2 ³ .3 ⁴ .11	2.37.97
29 79	13 ³ .41	7.997	3 ² .11.71	3.3393
30 80	2.3 ² .5.7.11	2 ² .5.349	2.5.19.37	2 ³ .3.5.59	2.5.23.31	2 ² .5.359
31 81	29.239	3.13.179	79.89	73.97	3.2377	43.167
32 82	2 ² .1733	2.3491	2 ³ .3.293	2.3541	2 ² .1783	2.3 ³ .7.19
33 83	3.2311	13.541	3 ² .787	7.1019	11.653
34 84	2.3467	2 ³ .3 ² .97	2.3517	2 ² .7.11.23	2.3.29.41	2 ⁴ .449
35 85	5.19.73	5.11.127	3.5.7.67	5.13.109	5.1427	3.5.479
36 86	2 ³ .3.17 ²	2.7.499	2 ² .1759	2.3.1181	2 ⁵ .223	2.3593
37 87	7.991	3.17.137	31.227	19.373	3 ² .13.61
38 88	2.3469	2 ² .1747	2.3 ² .17.23	2 ⁴ .443	2.43.83	2 ² .3.599
39 89	3 ³ .257	29.241	3.17.139	11 ² .59	7.13.79
40 90	2 ² .5.347	2.3.5.233	2 ⁷ .5.11	2.5.709	2 ² .3.5.7.17	2.5.719
41 91	11.631	3.2347	7.1013	37.193	3 ² .17.47
42 92	2.3.13.89	2 ⁴ .19.23	2.7.503	2 ² .3 ² .197	2.3571	2 ³ .29.31
43 93	53.131	3 ³ .7.37	41.173	3.2381
44 94	2 ⁵ .7.31	2.13.269	2 ² .3.587	2.3547	2 ³ .19.47	2.3.11.109
45 95	3.5.463	5.1399	5.1409	3.5.11.43	5.1429	5.1439
46 96	2.23.151	2 ² .3.11.53	2.13.271	2 ³ .887	2.3 ² .397	2 ² .7.257
47 97	3 ⁵ .29	47.151	7.1021	3.2399
48 98	2 ² .3 ² .193	3.3499	2 ³ .881	2.3.7.13 ²	2 ² .1787	2.59.61
49 99	3.2333	7.19.53	31.229	3.2383	2.3.13
50 100	2.5 ² .139	2 ³ .5 ³ .7	2.3.5 ² .47	2 ² .5 ² .71	2.5 ² .11.13	2 ⁵ .3 ² .5 ²

From To	7200 7250	7250 7300	7300 7350	7350 7400	7400 7450	7450 7500
0 50	2 ⁵ .3 ² .5 ²	2.5 ³ .29	2 ² .5 ² .73	2.3.5 ² .7 ²	2 ³ .5 ² .37	2.5 ² .149
1 51	19.379	3.2417	7 ² .149	3.2467
2 52	2.13.277	2 ² .7 ² .37	2.3.1217	2 ³ .919	2.3701	2 ² .3 ⁴ .23
3 53	3.7 ⁴	67.109	3 ² .19.43	11.673	29.257
4 54	2 ² .1801	2.3 ² .13.31	2 ³ .11.83	2.3677	2 ² .3.617	2.3727
5 55	5.11.131	5.1451	3.5.487	5.1471	5.1481	3.5.7.71
6 56	2.3.1201	2 ³ .907	2.13.281	2 ² .3.613	2.7.23 ²	2 ⁵ .233
7 57	3.41.59	7.1051	3 ² .823
8 58	2 ³ .17.53	2.19.191	2 ² .3 ² .7.29	2.13.283	2 ⁴ .463	2.3.11.113
9 59	3 ⁴ .89	7.17.61	3.11.223	31.239
10 60	2.5.7.103	2 ² .3.5.11 ²	2.5.17.43	2 ⁶ .5.23	2.3.5.13.19	2 ² .5.373
11 61	53.137	3.2437	17.433	3 ² .829
12 62	2 ² .3.601	2.3631	2 ⁴ .457	2.3 ² .409	2 ² .17.109	2.7.13.41
13 63	3 ³ .269	71.103	37.199	3.7.353	17.439
14 64	2.3607	2 ⁵ .277	2.3.23.53	2 ² .7.263	2.11.337	2 ³ .3.311
15 65	3.5.13.37	5.1453	5.7.11.19	3.5.491	5.1483	5.1493
16 66	2 ⁴ .11.41	2.3.7.173	2 ² .31.59	2.29.127	2 ³ .3 ² .103	2.3733
17 67	7.1031	13 ² .43	3 ³ .271	53.139	3.19.131
18 68	2.3 ² .401	2 ² .23.79	2.3659	2 ² .3.307	2.3709	2 ² .1867
19 69	3.2423	13.563	3.2473	7.11.97
20 70	2 ² .5.19 ²	2.5.7.27	2 ³ .3.5.61	2.5.11.67	2 ² .5.7.53	2.3 ² .5.83
21 71	3.29.83	11.661	3 ⁴ .7.13	41.181	31.241
22 72	2.23.157	2 ³ .3 ² .101	2.7.523	2 ² .19.97	2.3.1237	2 ⁴ .467
23 73	31.233	7.1039	3.2441	73.101	13.571	3.47.53
24 74	2 ³ .3.7.43	2.3637	2 ² .1831	2.3.1229	2 ⁸ .29	2.37.101
25 75	5 ² .17 ²	3.5 ² .97	5 ² .293	5 ³ .59	3 ³ .5 ² .11	5 ² .13.23
26 76	2.3613	2 ² .17.107	2.3 ² .11.37	2 ⁴ .461	2.47.79	2 ² .3.7.89
27 77	3 ² .11.73	19.383	17.431	3.2459	7.1061
28 78	2 ² .13.139	2.3.1213	2 ⁵ .229	2.7.17.31	2 ² .3.619	2.3739
29 79	29.251	3.7.349	47.157	17.19.23	3 ³ .277
30 80	2.3.5.241	2 ⁴ .5.7.13	2.5.733	2 ² .3 ² .5.41	2.5.743	2 ³ .5.11.17
31 81	7.1033	3 ² .809	11 ² .61	3.2477
32 82	2 ⁶ .113	2.11.331	2 ² .3.13.47	2.3691	2 ³ .929	2.3.29.43
33 83	3.2411	3.23.107	7.1069
34 84	2.3617	2 ² .3.607	2.19.193	2 ³ .13.71	2.3 ² .7.59	2 ² .1871
35 85	5.1447	5.31.47	3 ² .5.163	5.7.211	5.1487	3.5.499
36 86	2 ² .3 ³ .67	2.3643	2 ³ .7.131	2.3.1231	2 ² .11.13 ²	2.19.197
37 87	3.7.347	11.23.29	83.89	3.37.67
38 88	2.7.11.47	2 ³ .911	2.3.1223	2 ² .1847	2.3719	2 ⁶ .3 ² .13
39 89	3.19.127	37.197	41.179	3 ² .821	43.173
40 90	2 ³ .5.181	2.3 ⁶ .5	2 ² .5.367	2.5.739	2 ⁴ .3.5.31	2.5.7.107
41 91	13.557	23.317	3.2447	19.389	7.1063	3.11.227
42 92	2.3.17.71	2 ² .1823	2.3671	2 ² .3.7.11	2.61 ²	2 ² .1873
43 93	3.11.13.17	7.1049	3 ² .827	59.127
44 94	2 ² .1811	2.7.521	2 ⁴ .3 ³ .17	2.3697	2 ² .1861	2.3.1249
45 95	3 ² .5.7.23	5.1459	5.13.113	3.5.17.29	5.1489	5.1499
46 96	2.3623	2 ⁷ .3.19	2.3673	2 ² .43 ²	2.3.17.73	2 ³ .937
47 97	3.31.79	13.569	11.677	3 ² .7 ² .17
48 98	2 ⁴ .3.151	2.41.89	2 ² .11.167	2 ² .3 ³ .137	2 ³ .7 ² .19	2.23.163
49 99	11.659	3 ² .811	7 ² .151	3.13.191
50 100	2.5 ³ .29	2 ² .5 ² .73	2.3.5 ² .7 ²	2 ³ .5 ² .37	2.5 ² .149	2 ² .3.5 ⁴

From To	7500 7550	7550 7600	7600 7650	7650 7700	7700 7750	7750 7800
0 50	2 ² .3.5 ⁴	2.5 ² .151	2 ⁴ .5 ² .19	2.3 ² .5 ² .17	2 ² .5 ² .7.11	2.5 ³ .31
1 51	13.577	3 ² .839	11.691	7.1093	3.17.151	23.337
2 52	2.11 ² .31	2 ⁷ .59	2.3.7.181	2 ² .1913	2.3851	2 ³ .3.17.19
3 53	3.41.61	7.13.83	3.2551
4 54	2 ⁴ .7.67	2.3.1259	2 ² .1901	2.43.89	2 ³ .3 ² .107	2.3877
5 55	5.19.79	5.1511	3 ² .5.13 ²	5.1531	5.23.67	3.5.11.47
6 56	2.3 ³ .139	2 ² .1889	2.3803	2 ³ .3.11.29	2.3853	2 ² .7.277
7 57	3.11.229	13.19.31	3.7.367
8 58	2 ² .1877	2.3779	2 ³ .3.317	2.7.547	2 ² .41.47	2.3 ² .431
9 59	3.2503	7.1087	3 ² .23.37	13.593
10 60	2.5.751	2 ³ .3 ³ .5.7	2.5.761	2 ² .5.383	2.3.5.257	2 ⁴ .5.97
11 61	7.29.37	3.43.59	47.163	11.701	3.13.199
12 62	2 ³ .3.313	2.19.199	2 ² .11.173	2.3.1277	2 ⁵ .241	2.3881
13 63	11.683	3.2521	23.331	79.97	3 ² .857	7.1109
14 64	2.13.17 ²	2 ² .31.61	2.3 ² .47	2 ⁴ .479	2.7.19.29	2 ² .3.647
15 65	3 ² .5.167	5.17.89	5.1523	3.5.7.73	5.1543	5.1553
16 66	2 ² .1879	2.3.13.97	2 ⁶ .7.17	2.3833	2 ² .3.643	2.11.353
17 67	7.23.47	3.2539	11.17.41	3 ² .863
18 68	2.3.7.179	2 ⁴ .11.43	2.13.293	2 ² .3 ³ .71	2.17.227	2 ³ .971
19 69	73.103	3 ² .29 ²	19.401	3.31.83	17.457
20 70	2 ⁵ .5.47	2.5.757	2 ² .3.5.127	2.5.13.59	2 ³ .5.193	2.3.5.7.37
21 71	3.23.109	67.113	3.2557	7.1103	19.409
22 72	2.3761	2 ² .3.631	2.37.103	2 ³ .7.137	2.3 ³ .11.13	2 ² .29.67
23 73	3 ² .7.11 ²	3.2591
24 74	2 ² .3 ² .11.19	2.7.541	2 ³ .953	2.3.1279	2 ² .1931	2.13 ² .23
25 75	5 ² .7.43	3.5 ² .101	5 ³ .61	5 ² .307	3.5 ² .103	5 ² .311
26 76	2.53.71	2 ³ .947	2.3.31.41	2 ² .19.101	2.3863	2 ³ .3 ⁵
27 77	3.13.193	29.263	3 ² .853	7.11.101
28 78	2 ³ .941	2.3 ² .421	2 ² .1907	2.11.349	2 ⁴ .3.7.23	2.3889
29 79	11.13.53	3.2543	7.1097	59.131	3.2593
30 80	2.3.5.251	2 ² .5.379	2.5.7.109	2 ³ .3.5	2.5.773	2 ² .5.389
31 81	17.443	3.7.19 ²	13.587	3 ² .859	31.251
32 82	2 ² .7.269	2.17.223	2 ⁴ .3 ² .53	2.23.167	2 ² .1933	2.3.1297
33 83	3 ⁵ .31	17.449	3.13.197	11.19.37	43.181
34 84	2.3767	2 ⁵ .3.79	2.11.347	2 ² .17.113	2.3.1289	2 ³ .7.139
35 85	5.11.137	5.37.41	3.5.509	5.29.53	5.7.13.17	3 ² .5.173
36 86	2 ⁴ .3.157	2.3793	2 ² .23.83	2.3 ² .7.61	2 ³ .967	2.17.229
37 87	3 ³ .281	7.1091	3.2579	13.599
38 88	2.3769	2 ² .7.271	2.3.19.67	2 ³ .31 ²	2.53.73	2 ² .3.11.59
39 89	3.7.359	3.11.233	71.109
40 90	2 ² .5.13.29	2.3.5.11.23	2 ³ .5.191	2.5.769	2 ² .3 ² .5.43	2.5.19.41
41 91	3 ³ .283	3.7 ² .53
42 92	2.3 ² .419	2 ³ .13.73	2.3821	2 ² .3.641	2.7.2.79	2 ⁴ .487
43 93	19.397	3.2531	7 ² .157	3.29.89
44 94	2 ³ .23.41	2.3797	2 ² .3.7 ² .13	2.3847	2 ⁶ .11 ²	2.3 ² .433
45 95	3.5.503	5.7 ² .31	5.11.139	3 ⁴ .5.19	5.1549	5.1559
46 96	2.7 ³ .11	2 ² .3 ² .211	2.3823	2 ⁴ .13.37	2.3.1291	2 ² .1949
47 97	71.107	3.2549	43.179	61.127	3.23.113
48 98	2 ² .3.17.37	2.29.131	2 ⁵ .239	2.3.1283	2 ² .13.149	2.7.557
49 99	3.17.149	3 ³ .7.41	11.709
50 100	2.5 ² .151	2 ⁴ .5 ² .19	2.3 ² .5 ² .17	2 ² .5 ² .7.11	2.5 ³ .31	2 ³ .3.5 ² .13

From To	7800 7850	7850 7900	7900 7950	7950 8000	8000 8050	8050 8100
0 50	2 ³ ·3·5 ² ·13	2·5 ² ·157	2 ² ·5 ² ·79	2·3·5 ² ·53	2 ⁶ ·5 ⁸	2·5 ² ·7·23
1 51	29·269	3·2617	3 ² ·7·127	83·97
2 52	2·47·83	2 ² ·13·151	2·3 ² ·439	2 ⁴ ·7·71	2·4001	2 ² ·3·11·61
3 53	3 ³ ·17 ²	7·1129	3·11·241	53·151
4 54	2 ² ·1951	2·3·7·11·17	2 ⁵ ·13·19	2·41·97	2 ² ·3·23·29	2·4027
5 55	5·7·223	5·1571	3·5·17·31	5·37·43	5·1601	3 ² ·5·179
6 56	2·3·1301	2 ⁴ ·491	2·59·67	2 ² ·3 ² ·13·17	2·4003	2 ³ ·19·53
7 57	37·211	3 ⁴ ·97	73·109	3·17·157	7·1151
8 58	2 ⁷ ·61	2·3929	2 ² ·3·659	2·23·173	2 ³ ·7·11·13	2·3·17·79
9 59	3·19·137	29·271	11·719	3·7·379
10 60	2·5·11·71	2 ² ·3·5·131	2·5·7·113	2 ³ ·5·199	2·3 ² ·5·89	2 ² ·5·13·31
11 61	73·107	7·1123	3 ³ ·293	19·419	3·2687
12 62	2 ² ·3 ² ·7·31	2·3931	2 ³ ·23·43	2·3·1327	2 ² ·2003	2·29·139
13 63	13·601	3·2621	41·193	3·2671	11·733
14 64	2·3907	2 ³ ·983	2·3·1319	2 ² ·11·181	2·4007	2 ⁷ ·3 ² ·7
15 65	3·5·521	5·11 ² ·13	5·1583	3 ³ ·5·59	5·7·229	5·1613
16 66	2 ³ ·977	2·3 ² ·19·23	2 ² ·1979	2·7·569	2 ⁴ ·3·167	2·37·109
17 67	3·7·13·29	31·257	3·2689
18 68	2·3·1303	2 ² ·7·281	2·37·107	2 ⁵ ·3·83	2·19·211	2 ² ·2017
19 69	7·1117	3·43·61	13·613	3 ⁶ ·11
20 70	2 ² ·5·17·23	2·5·787	2 ⁴ ·3 ² ·5·11	2·5·797	2 ² ·5·401	2·3·5·269
21 71	3 ² ·11·79	17·463	89 ²	3·2657	13·617	7·1153
22 72	2·3911	2 ⁶ ·3·41	2·17·233	2 ² ·1993	2·3·7·191	2 ³ ·1009
23 73	3·19·139	7·17·67	71·113	3 ³ ·13·23
24 74	2 ⁴ ·3·163	2·31·127	2 ² ·7·283	2·3 ² ·443	2 ³ ·17·59	2·11·367
25 75	5 ² ·313	3 ² ·5 ³ ·7	5 ² ·317	5 ² ·11·29	3·5 ² ·107	5 ² ·17·19
26 76	2·7·13·43	2 ² ·11·179	2·3·1321	2 ³ ·997	2·4013	2 ² ·3·673
27 77	3·2609	3·2659	23·349	41·197
28 78	2 ² ·19·103	2·3·13·101	2 ³ ·991	2·3989	2 ² ·3 ² ·223	2·7·577
29 79	3 ² ·881	79·101	7·31·37	3·2693
30 80	2·3 ³ ·5·29	2 ³ ·5·197	2·5·13·61	2 ² ·3·5·7·19	2·5·11·73	2 ⁴ ·5·101
31 81	41·191	3·37·71	7·11·103	23·347	3·2677
32 82	2 ³ ·11·89	2·7·563	2 ² ·3·661	2·13·307	2 ⁵ ·251	2·3 ² ·449
33 83	3·7·373	3 ² ·887	29·277	59·137
34 84	2·3917	2 ² ·3 ³ ·73	2·3967	2 ⁴ ·499	2·3·13·103	2 ² ·43·47
35 85	5·1567	5·19·83	3·5·23 ²	5·1597	5·1607	3·5·7 ² ·11
36 86	2 ² ·3·653	2·3943	2 ⁸ ·31	2·3·11 ³	2 ² ·7 ² ·41	2·13·311
37 87	17·461	3·11·239	7 ² ·163	3 ² ·19·47
38 88	2·3919	2 ⁴ ·17·29	2·3 ⁴ ·7 ²	2 ² ·1997	2·4019	2 ³ ·3·337
39 89	3 ² ·13·67	7 ³ ·23	17·467	3·2663
40 90	2 ⁵ ·5·7 ²	2·3·5·263	2 ² ·5·397	2·5·17·47	2 ³ ·3·5·67	2·5·809
41 91	13·607	3·2647	61·131	11·17·43	3 ² ·29·31
42 92	2·3·1307	2 ² ·1973	2·11·19 ²	2 ³ ·3 ³ ·37	2·4021	2 ² ·7·17 ²
43 93	11·23·31	3 ² ·877	13 ² ·47	3·7·383
44 94	2 ² ·37·53	2·3947	2 ³ ·3·331	2·7·571	2 ² ·2011	2·3·19·71
45 95	3·5·523	5·1579	5·7·227	3·5·13·41	5·1609	5·1619
46 96	2·3923	2 ³ ·3·7·47	2·29·137	2 ² ·1999	2 ³ ·3·149	2 ⁵ ·11·23
47 97	7·19·59	53·149	3 ² ·883	11·727	13·619	3·2699
48 98	2 ³ ·3 ² ·109	2·11·359	2 ² ·1987	2·3·31·43	2 ⁴ ·503	2·4049
49 99	47·167	3·2633	19·421	3·2683	7·13·89
50 100	2·5 ² ·157	2 ² ·5 ² ·79	2·3·5 ² ·53	2 ⁶ ·5 ³	2·5 ² ·7·23	2 ² ·3 ⁴ ·5 ²

From To	8100 8150	8150 8200	8200 8250	8250 8300	8300 8350	8350 8400
0 50	2 ² .3 ⁴ .5 ²	2 ⁵ .2.163	2 ³ .5 ² .41	2 ³ .5 ³ .11	2 ² .5 ² .83	2 ⁵ .2.167
1 51	3.11.13.19	59.139	37.223	3.2767	7.1193
2 52	2.4051	2 ³ .1019	2.3.1367	2 ² .2063	2.7.593	2 ⁵ .3 ² .29
3 53	3.37.73	31.263	13.631	3 ² .7.131	19 ² .23
4 54	2 ³ .1013	2.3 ³ .151	2 ² .7.293	2.4127	2 ⁴ .3.173	2.4177
5 55	5.1621	5.7.233	3.5.547	5.13.127	5.11.151	3.5.557
6 56	2.3.7.193	2 ² .2039	2.11.373	2 ⁶ .3.43	2.4153	2 ² .2089
7 57	11 ² .67	3.2719	29.283	23.359	3 ² .13.71	61.137
8 58	2 ² .2027	2.4079	2 ⁴ .3 ² .19	2.4129	2 ² .31.67	2.3.7.199
9 59	3 ² .17.53	41.199	3.2753	7.1187	13.643
10 60	2.5.811	2 ⁵ .3.5.17	2.5.821	2 ² .5.7.59	2.3.5.277	2 ³ .5.11.19
11 61	3.7.17.23	11.751	3 ² .929
12 62	2 ⁴ .3.13 ²	2.7.11.53	2 ² .2053	2.3 ⁵ .17	2 ³ .1039	2.37.113
13 63	7.19.61	3 ² .907	43.191	3.17.163
14 64	2.4057	2 ² .13.157	2.3.37 ²	2 ³ .1033	2.4157	2 ² .3.17.41
15 65	3.5.541	5.23.71	5.31.53	3.5.19.29	5.1663	5.7.239
16 66	2 ² .2029	2.3.1361	2 ³ .13.79	2.4133	2 ² .3 ³ .7.11	2.47.89
17 67	3 ² .11.83	7.1181	3.2789
18 68	2.3 ² .11.41	2 ³ .1021	2.7.587	2 ² .3.13.53	2.4159	2 ⁴ .523
19 69	23.353	3.7.389	3.47.59
20 70	2 ³ .5.7.29	2.5.19.43	2 ² .3.5.137	2.5.827	2.7.5.13	2.3 ³ .5.31
21 71	3.2707	3 ² .919	53.157	11.761
22 72	2.31.131	2 ² .3 ³ .227	2.4111	2 ⁴ .11.47	2.3.19.73	2 ² .7.13.23
23 73	11.743	3.2741	7.29.41	3.2791
24 74	2 ² .3.677	2.61.67	2 ⁵ .257	2.3.7.197	2 ² .2081	2.53.79
25 75	5 ⁴ .13	3.5 ² .109	5 ² .7.47	5 ² .331	3 ² .5 ² .37	5 ³ .67
26 76	2.17.239	2 ⁴ .7.73	2.3 ² .457	2 ² .2069	2.23.181	2 ³ .3.349
27 77	3 ³ .7.43	13.17.37	19.433	3.31.89	11.757
28 78	2 ⁶ .127	2.3.29.47	2 ² .11 ² .17	2.4139	2 ³ .3.347	2.59.71
29 79	11.739	3.13.211	17.487	3 ² .7 ² .19
30 80	2.3.5.271	2 ² .5.409	2.5.823	2 ³ .3 ² .5.23	2.5.7 ² .17	2 ² .5.419
31 81	47.173	3 ⁴ .101	7 ² .13 ²	3.2777	17 ² .29
32 82	2 ² .19.107	2.4091	2 ³ .3.7 ³	2.41.101	2 ² .2083	2.3.11.127
33 83	3.2711	7 ² .167	3.11.251	13.641	83.101
34 84	2.7 ² .83	2 ³ .3.11.31	2.23.179	2 ² .19.109	2.3 ² .463	2 ⁶ .131
35 85	5.1627	5.1637	3 ³ .5.61	5 ² .331	5.1667	3.5.13.43
36 86	2 ³ .3 ² .113	2.4093	2 ² .29.71	2.3.1381	2 ⁴ .521	2.7.599
37 87	79.103	3.2729	3.7.397
38 88	2.13.313	2 ² .23.89	2.3.1373	2 ⁵ .7.37	2.11.379	2 ² .3 ² .233
39 89	3.2713	19.431	7.11.107	3 ³ .307	31.269
40 90	2 ² .5.11.37	2.3 ² .5.7.13	2 ⁴ .5.103	2.5.829	2 ² .3.5.139	2.5.839
41 91	7.1163	3.41.67	19.439	3.2797
42 92	2.3.23.59	2 ¹³	2.13.317	2 ² .3.691	2 ³ .1049	2 ³ .1049
43 93	17.479	3.2731	3 ⁴ .103	7.11.109
44 94	2 ⁴ .509	2.17.241	2 ² .3 ² .229	2.11.13.29	2 ³ .7.149	2.3.1399
45 95	3 ² .5.181	5.11.149	5.17.97	3.5.7.79	5.1669	5.23.73
46 96	2.4073	2 ² .3.683	2.7.19.31	2 ³ .17.61	2.3.13.107	2 ² .2099
47 97	7.1171	3.2749	17.491	3 ³ .311
48 98	2 ² .3.7.97	2.4099	2 ³ .1031	2.3 ² .461	2 ² .2087	2.13.17.19
49 99	29.281	3 ² .911	73.113	43.193	3.11 ² .23	37.227
50 100	2.5 ² .163	2 ³ .5 ² .41	2.3.5 ³ .11	2 ² .5 ² .83	2.5 ² .167	2 ⁴ .3.5 ² .7

From To		8400 8450	8450 8500	8500 8550	8550 8600	8600 8650	8650 8700
0	50	2 ⁴ .3.5 ² .7	2.5 ² .13 ²	2 ² .5 ³ .17	2.3 ² .5 ² .19	2 ³ .5 ² .43	2.5 ² .173
1	51	31.271	3 ³ .313	17.503	3.47.61	41.211
2	52	2.4201	2 ² .2113	2.3.13.109	2 ³ .1069	2.11.17.23	2 ² .3.7.103
3	53	3.2801	79.107	11.773	3.2851	7.1229	17.509
4	54	2 ² .11.191	2.3.1409	2 ³ .1063	2.7.13.47	2 ² .3 ² .239	2.4327
5	55	5.41 ²	5.19.89	3 ⁵ .5.7	5.29.59	5.1721	3.5.577
6	56	2.3 ² .467	2 ³ .7.151	2.4253	2 ² .3.23.31	2.13.331	2 ⁴ .541
7	57	7.1201	3.2819	47.181	43.199	3.19.151	11.787
8	58	2 ³ .1051	2.4229	2 ² .3.709	2.11.389	2 ⁵ .269	2.3 ² .13.37
9	59	3.2803	11.769	67.127	3 ³ .317	7.1237
10	60	2.5.29 ²	2 ² .3 ² .5.47	2.5.23.37	2 ⁴ .5.107	2.3.5.7.41	2 ² .5.433
11	61	13.647	3.2837	7.1223	79.109	3.2887
12	62	2 ² .3.701	2.4231	2 ⁶ .7.19	2.3.1427	2 ² .2153	2.61.71
13	63	47.179	3.7.13.31	3 ³ .11.29
14	64	2.7.601	2 ⁴ .23 ²	2.3 ² .11.43	2 ² .2141	2.59.73	2 ³ .3.19 ²
15	65	3 ² .5.11.17	5.1693	5.13.131	3.5.571	5.1723	5.1733
16	66	2 ⁵ .263	2.3.17.83	2 ² .2129	2.4283	2 ³ .3.359	2.7.619
17	67	19.443	3.17.167	13.659	7.1231	3 ⁴ .107
18	68	2.3.23.61	2 ² .29.73	2.4259	2 ³ .3 ² .7.17	2.31.139	2 ² .11.197
19	69	3 ² .941	7.1217	11.19.41	3.13 ² .17
20	70	2 ² .5.421	2.5.7.11 ²	2 ³ .3.5.71	2.5.857	2 ² .5.431	2.3.5.17 ²
21	71	3.7.401	43.197	3.2857	37.233	13.23.29
22	72	2.4211	2 ³ .3.353	2.4261	2 ² .2143	2.3 ² .479	2 ⁵ .271
23	73	37.229	3 ² .947	3.7 ² .59
24	74	2 ³ .3 ⁴ .13	2.19.223	2 ² .2131	2.3.1429	2 ⁴ .7 ² .11	2.4337
25	75	5 ² .337	3.5 ² .113	5 ² .11.31	5 ² .7 ³	3.5 ³ .23	5 ² .347
26	76	2.11.383	2 ² .13.163	2.3.7 ² .29	2 ² .67	2.19.227	2 ² .3 ² .241
27	77	3.53 ²	7 ² .173	3 ² .953
28	78	2 ² .7 ² .43	2.3 ³ .157	2 ⁴ .13.41	2.4289	2 ² .3.719	2.4339
29	79	61.139	3.2843	23.373	3.11.263
30	80	2.3.5.281	2 ⁵ .5.53	2.5.853	2 ² .3.5.11.13	2.5.863	2 ³ .5.7.31
31	81	3.11.257	19.449	3 ² .7.137
32	82	2 ⁴ .17.31	2.4241	2 ² .3 ³ .79	2.7.613	2 ³ .13.83	2.3.1447
33	83	3 ² .937	17.499	7.23.53	3.2861	89.97	19.457
34	84	2.4217	2 ² .3.7.101	2.17.251	2 ³ .29.37	2.3.1439	2 ² .13.167
35	85	5.7.241	5.1697	3.5.569	5.17.101	5.11.157	3 ² .5.193
36	86	2 ² .3.19.37	2.4243	2 ³ .11.97	2.3 ⁴ .53	2 ² .17.127	2.43.101
37	87	11.13.59	3 ² .23.41	31.277	3.2879	7.17.73
38	88	2.4219	2 ³ .1061	2.3.1423	2 ² .19.113	2.7.617	2 ⁴ .3.181
39	89	3.29.97	13.653	3.7.409	53.163
40	90	2 ³ .5.211	2.3.5.283	2 ² .5.7.61	2.5.859	2 ⁶ .3 ³ .5	2.5.11.79
41	91	23.367	7.1213	3 ² .13.73	11 ² .71	3.2897
42	92	2.3 ² .7.67	2 ² .11.193	2.4271	2 ⁴ .3.179	2.29.149	2 ² .41.53
43	93	3.19.149	13.661	3.43.67
44	94	2 ² .2111	2.31.137	2 ⁵ .3.89	2.4297	2 ² .2161	2.3 ³ .7.23
45	95	3.5.563	5.1699	5.1709	3 ² .5.191	5.7.13.19	5.37.47
46	96	2.41.103	2 ⁴ .3 ² .59	2.4273	2 ² .7.307	2.3.11.131	2 ³ .1087
47	97	29.293	3.7.11.37	3.13.223
48	98	2 ³ .3.11	2.7.607	2 ² .2137	2.3.1433	2 ³ .23.47	2.4349
49	99	7.17.71	3.2833	83.103	3 ² .31 ²
50	100	2.5 ² .13 ²	2 ² .5 ³ .17	2.3 ² .5 ² .19	2 ³ .5 ² .43	2.5 ² .173	2 ² .3.5 ² .29

From To		8700 8750	8750 8800	8800 8850	8850 8900	8900 8950	8950 9000
0	50	2 ² .3.5 ² .29	2.5 ⁴ .7	2.5 ⁵ .5 ² .11	2.3.5 ² .59	2 ² .5 ² .89	2.5 ² .179
1	51	7.11.113	3.2917	13.677	53.167	3 ³ .23.43
2	52	2.19.229	2 ⁴ .547	2.3 ³ .163	2 ² .2213	2.4451	2 ³ .3.373
3	53	3 ² .967	3.13.227	29.307	7.1279
4	54	2 ⁹ .17	2.3.1459	2 ² .31.71	2.19.233	2 ³ .3.7.53	2.11 ² .37
5	55	5.1.41	5.17.103	3.5.587	5.7.11.23	5.13.137	3 ² .5.199
6	56	2.3.1451	2 ² .11.199	2.7.17.37	2 ³ .3 ³ .41	2.61.73	2 ² .2239
7	57	3 ² .7.139	17.521	3.2969	13 ² .53
8	58	2 ² .7.311	2.29.151	2 ³ .3.367	2.43.103	2 ² .17.131	2.3.1493
9	59	3.2903	19.461	23.383	3.2953	59.151	17 ² .31
10	60	2.5.13.67	2 ³ .3.5.73	2.5.881	2 ² .5.443	2.3 ⁴ .5.11	2 ⁸ .5.7
11	61	31.281	3 ² .11.89	7.19.67	3.29.103
12	62	2 ³ .3 ² .11 ²	2.13.337	2 ² .2203	2.3.7.211	2 ⁴ .557	2.4481
13	63	3.23.127	7.1259	3.2971
14	64	2.4357	2 ² .7.313	2.3.13.113	2 ² .277	2.4457	2 ² .3 ³ .83
15	65	3.5.7.83	5.1753	5.43.41	3 ² .5.197	5.1783	5.11.163
16	66	2 ² .2179	2.3 ² .487	2 ⁴ .19.29	2.11.13.31	2 ² .3.743	2.4483
17	67	23.379	11.797	3.2939	37.241	3.7 ² .61
18	68	2.3.1453	2 ⁶ .137	2.4409	2 ² .3.739	2.7 ³ .13	2 ³ .19.59
19	69	3.37.79	7 ² .181	3 ² .991
20	70	2 ⁴ .5.109	2.5.877	2 ² .3 ² .5.7 ²	2.5.887	2 ³ .5.223	2.3.5.13.23
21	71	3 ³ .17.19	7 ² .179	3.2957	11.811
22	72	2.7 ² .89	2 ² .3.17.43	2.11.401	2 ³ .1109	2.3.1487	2 ² .2243
23	73	11.13.61	31.283	3.17.173	19.467	3 ² .997
24	74	2 ² .3.727	2.41.107	2 ³ .1103	2.3 ² .17.29	2 ² .23.97	2.7.641
25	75	5 ² .349	3 ³ .5 ² .13	5 ² .353	5 ³ .71	3.5 ² .7.17	5 ² .359
26	76	2.4363	2 ³ .1097	2.3.1471	2 ² .7.317	2.4463	2 ⁴ .3.11.17
27	77	3.2909	67.131	7.13.97	3.11.269	79.113	47.191
28	78	2 ³ .1091	2.3.7.11.19	2 ² .2207	2.23.193	2 ⁵ .3 ² .31	2.67 ²
29	79	7.29.43	3 ⁴ .109	13.683	3.41.73
30	80	2.3 ² .5.97	2 ² .5.439	2.5.883	2 ⁴ .3.5.37	2.5.19.47	2 ³ .5.449
31	81	3.2927	83.107	3.13.229	7.1283
32	82	2 ² .37.59	2.4391	2 ⁷ .3.23	2.4441	2 ² .7.11.29	2.3 ² .499
33	83	3.41.71	11 ² .73	3 ³ .7.47	13.691
34	84	2.11.397	2 ⁴ .3 ² .61	2.7.631	2 ² .2221	2.3.1489	2 ³ .1123
35	85	5.1747	5.7.251	3.5.19.31	5.1777	5.1787	3.5.599
36	86	2 ⁵ .3.7.13	2.23.191	2 ² .47 ²	2.3.1481	2 ³ .1117	2.4493
37	87	3.29.101	3 ³ .331	11.19.43
38	88	2.17.257	2 ² .13 ³	2.3 ² .491	2 ³ .11.101	2.41.109	2 ² .3.7.107
39	89	3 ² .971	11.17.47	3.2963	7.1277	89.101
40	90	2 ² .5.19.23	2.3.5.293	2 ³ .5.13.17	2.5.7.127	2 ² .3.5.149	2.5.29.31
41	91	59.149	3.7.421	17.523	3 ⁵ .37
42	92	2.3.31.47	2 ³ .7.151	2.4421	2 ² .3 ² .13.19	2.17.263	2 ⁵ .281
43	93	7.1249	3 ² .977	37.239	3.11.271	17.23 ²
44	94	2 ³ .1093	2.4397	2 ³ .3.11.67	2.4447	2 ⁴ .13.43	2.3.1499
45	95	3.5.11.53	5.1759	5.29.61	3.5.593	5.1789	5.7.257
46	96	2.4373	2 ² .3.733	2.4423	2 ⁵ .139	2.3 ² .7.71	2 ² .13.173
47	97	19.463	3 ² .983	7.31.41	23.389	3.2999
48	98	2 ² .3 ⁷	2.53.83	2 ⁴ .7.79	2.3.1483	2 ² .2237	2.11.409
49	99	13.673	3.7.419	11.809	3.19.157
50	100	2.5 ⁴ .7	2 ⁵ .5 ² .11	2.3.5 ² .59	2 ² .5 ² .89	2.5 ² .179	2 ³ .3 ² .5 ³

From To	9000 9050	9050 9100	9100 9150	9150 9200	9200 9250	9250 9300
0 50	2 ³ .3 ² .5 ³	2.5 ² .181	2 ² .5 ² .7.13	2.3.5 ² .61	2 ⁴ .5 ² .23	2.5 ³ .37
1 51	3.7.431	19.479	3.3067	11.29 ²
2 52	2.7.643	2 ² .31.73	2.3.37.41	2 ⁶ .11.13	2.43.107	2 ² .3 ² .257
3 53	3.3001	11.823	3 ⁴ .113	19.487
4 54	2 ² .2251	2.3 ² .503	2 ⁴ .569	2.23.199	2 ² .3.13.59	2.7.661
5 55	5.1801	5.1811	3.5.607	5.1831	5.7.263	3.5.617
6 56	2.3.19.79	2 ⁵ .283	2.29.157	2 ² .3.7.109	2.4603	2 ³ .13.89
7 57	3.3019	7.1301	3 ³ .11.31
8 58	2 ⁴ .563	2.7.647	2 ² .3 ² .11.23	2.19.241	2 ³ .1151	2.3.1543
9 59	3 ² .7.11.13	3.43.71	47.197
10 60	2.5.17.53	2 ² .3.5.151	2.5.911	2 ² .5.229	2.3.5.307	2 ² .5.463
11 61	13.17.41	3.3037	61.151	3 ³ .7 ³
12 62	2 ² .3.751	2.23.197	2 ³ .17.67	2.3 ² .509	2 ² .7 ² .47	2.11.421
13 63	3 ² .19.53	13.701	7 ² .11.17	3.37.83	59.157
14 64	2.4507	2 ³ .11.103	2.3.7 ² .31	2 ² .29.79	2.17.271	2 ⁴ .3.193
15 65	3.5.601	5.7 ² .37	5.1823	3.5.13.47	5.19.97	5.17.109
16 66	2 ³ .7 ² .23	2.3.1511	2 ² .43.53	2.4583	2 ¹⁰ .3 ²	2.41.113
17 67	71.127	3 ² .1013	89.103	13.709	3.3089
18 68	2.3 ³ .167	2 ² .2267	2.47.97	2 ⁴ .3.191	2.11.419	2 ² .7.331
19 69	29.311	3.3023	11.829	53.173	3.7.439	13.23.31
20 70	2 ² .5.11.41	2.5.907	2 ⁵ .3.5.19	2.5.7.131	2 ² .5.461	2.3 ² .5.103
21 71	3.31.97	47.193	7.1393	3 ² .1019	73.127
22 72	2.13.347	2 ⁴ .3 ⁴ .7	2.4561	2 ² .2293	2.3.29.53	2 ³ .19.61
23 73	7.1289	43.211	3.3041	23.401	3.11.281
24 74	2 ⁶ .3.47	2.13.349	2 ² .2281	2.3.11.139	2 ³ .11.53	2.4637
25 75	5 ² .19 ²	3.5 ² .11 ²	5 ³ .73	5 ² .367	3 ² .5 ² .41	5 ² .7.53
26 76	2.4513	2 ² .2269	2.3 ³ .13 ²	2 ³ .31.37	2.7.659	2.3.773
27 77	3 ² .17.59	29.313	3.7.19.23
28 78	2 ² .37.61	2.3.17.89	2 ³ .7.163	2.13.353	2 ² .3.769	2.4639
29 79	7.1297	3.17.179	67.137	11.839	3 ² .1031
30 80	2.3.5.7.43	2 ³ .5.227	2.5.11.83	2 ² .3 ³ .5.17	2.5.13.71	2 ⁶ .5.29
31 81	11.821	3 ² .1009	23.397	3.17.181
32 82	2 ³ .1129	2.19.239	2 ² .3.761	2.4591	2 ⁴ .577	2.3.7.13.17
33 83	3.3011	31.293	3.3061	7.1319
34 84	2.4517	2 ² .3.757	2.4567	2 ⁵ .7.41	2.3 ⁵ .19	2 ² .11.211
35 85	5.13.139	5.23.79	3 ² .5.7.29	5.11.167	5.1847	3.5.619
36 86	2 ² .3 ² .251	2.7.11.59	2 ⁴ .571	2.3.1531	2 ² .2309	2.4643
37 87	7.1291	3.13.233	3.3079	37.251
38 88	2.4519	2 ⁷ .71	2.3.1523	2 ² .2297	2.31.149	2 ³ .3 ³ .43
39 89	3.23.131	61.149	13.19.37	3 ² .1021	7.1327
40 90	2 ⁴ .5.113	2.3 ² .5.101	2 ² .5.457	2.5.919	2 ³ .3.5.7.11	2.5.929
41 91	3.11.277	7.13.101	3.19.163
42 92	2.3.11.137	2 ² .2273	2.7.653	2 ³ .3.383	2.4621	2 ² .23.101
43 93	3.7.433	41.223	29.317	3 ² .13.79
44 94	2 ² .7.17.19	2.4547	2 ³ .3 ² .127	2.4597	2 ² .2311	2.3.1549
45 95	3 ³ .5.67	5.17.107	5.31.59	3.5.613	5.43 ²	5.11.13 ²
46 96	2.4523	2 ³ .3.379	2.17.269	2 ² .11 ² .19	2.3.23.67	2 ⁴ .7.83
47 97	83.109	11.827	3.3049	17.541	7.1321	3 ² .1033
48 98	2 ³ .3.13.29	2.4549	2 ² .2287	2.3 ² .7.73	2 ⁵ .17 ²	2.4649
49 99	3 ³ .337	7.1307	3.3083	17.547
50 100	2.5 ² .181	2 ² .5 ² .7.13	2.3.5 ² .61	2 ⁴ .5 ² .23	2.5 ³ .37	2 ² .3.5 ² .31

From To		9300 9350	9350 9400	9400 9450	9450 9500	9500 9550	9550 9600
0	50	2 ² ·3·5 ² ·31	2·5 ² ·11·17	2 ³ ·5 ² ·47	2·3 ³ ·5 ² ·7	2 ² ·5 ³ ·19	2·5 ² ·191
1	51	71·131	3 ² ·1039	7·17·79	13·727	3·3167
2	52	2·4651	2 ³ ·7·167	2·3·1567	2 ² ·17·139	2·4751	2 ⁴ ·3·199
3	53	3·7·443	47·199	3·23·137	13·17·43	41·233
4	54	2 ³ ·1163	2·3·1559	2 ² ·2351	2·29·163	2 ⁵ ·3 ³ ·11	2·17·281
5	55	5·1861	5·1871	3 ² ·5·11·19	5·31·61	5·1901	3·5·7 ² ·13
6	56	2·3 ² ·11·47	2 ² ·2339	2·4703	2 ⁴ ·3·197	2·7 ² ·97	2 ² ·2389
7	57	41·227	3·3119	23·409	7 ² ·193	3·3169	19·503
8	58	2 ² ·13·179	2·4679	2 ⁶ ·3·7 ²	2·4729	2 ² ·2377	2·3 ⁴ ·59
9	59	3·29·107	7 ² ·191	97 ²	3 ² ·1051	37·257	11 ² ·79
10	60	2·5·7 ² ·19	2 ⁴ ·3 ² ·5·13	2·5·941	2 ² ·5·11·43	2·3·5·317	2 ³ ·5·239
11	61	11·23·37	3·3137	3·3187
12	62	2 ⁵ ·3·97	2·31·151	2 ² ·13·181	2·3·19·83	2 ³ ·29·41	2·7·683
13	63	67·139	3·3121	3 ² ·7·151	73·131
14	64	2·4657	2 ² ·2341	2·3 ² ·523	2 ³ ·7·13 ²	2·67·71	2 ² ·3·797
15	65	3 ⁴ ·5·23	5·1873	5·7·269	3·5·631	5·11·173	5·1913
16	66	2 ² ·17·137	2·3·7·223	2 ³ ·11·107	2·4733	2 ² ·3·13·61	2·4783
17	67	7·11 ³	17·19·29	3·43·73	31·307	3 ² ·1063
18	68	2·3·1553	2 ³ ·1171	2·17·277	2 ² ·3 ² ·263	2·4759	2 ⁵ ·13·23
19	69	3 ³ ·347	17·557	3·19·167	7·1367
20	70	2 ³ ·5·233	2·5·937	2 ² ·3·5·157	2·5·947	2 ⁴ ·5·7·17	2·3·5·11·29
21	71	3·13·239	3·7·11·41	17·563
22	72	2·59·79	2 ² ·3·11·71	2·7·673	2 ³ ·37	2·3 ² ·23 ²	2 ² ·2393
23	73	7·13·103	3 ³ ·349	89·107	3·3191
24	74	2 ² ·3 ² ·7·37	2·43·109	2 ⁴ ·19·31	2·3·1579	2 ² ·2381	2·4787
25	75	5 ² ·373	3·5 ⁵	5 ² ·13·29	5 ² ·379	3·5 ² ·127	5 ² ·383
26	76	2·4663	2 ⁵ ·293	2·3·1571	2 ² ·23·103	2·11·433	2 ³ ·3 ² ·7·19
27	77	3·3109	11·857	3 ⁶ ·13	7·1361	61·157
28	78	2 ⁴ ·11·53	2·3 ² ·521	2 ² ·2357	2·7·677	2 ³ ·3·397	2·4789
29	79	19·491	83·113	3·7·449	13·733	3·31·103
30	80	2·3·5·311	2 ² ·5·7·67	2·5·23·41	2 ³ ·3·5·79	2·5·953	2 ² ·5·479
31	81	7·31·43	3·53·59	19·499	3 ³ ·353	11·13·67
32	82	2 ² ·2333	2·4691	2 ³ ·3 ² ·131	2·11·431	2 ² ·2383	2·3·1597
33	83	3 ² ·17·61	11·853	3·29·109	7·37 ²
34	84	2·13·359	2 ³ ·3·17·23	2·53·89	2 ² ·2371	2·3·7·227	2 ⁴ ·599
35	85	5·1867	5·1877	3·5·17·37	5·7·271	5·1907	3 ³ ·5·71
36	86	2 ³ ·3·389	2·13·19 ²	2 ² ·7·337	2·3 ² ·17·31	2 ⁶ ·149	2·4793
37	87	3 ² ·7·149	53·179	3·11·17 ²
38	88	2·7·23·29	2 ² ·2347	2·3·11 ² ·13	2 ⁴ ·593	2·19·251	2 ² ·3·17·47
39	89	3·11·283	41·229	3·3163	43·223
40	90	2 ² ·5·467	2·3·5·313	2 ⁵ ·5·59	2·5·13·73	2 ² ·3 ² ·5·53	2·5·7·137
41	91	3 ² ·1049	7·29·47	3·23·139
42	92	2·3 ³ ·173	2 ⁴ ·587	2·4721	2 ² ·3·7·113	2·13·369	2 ³ ·11·109
43	93	3·31·101	7·19·71	11·863	3·31·81	53·181
44	94	2 ⁷ ·73	2·7·11·61	2 ² ·3·787	2·47·101	2 ³ ·1193	2·3 ² ·13·41
45	95	3·5·7·89	5·1879	5·1889	3 ² ·5·211	5·23·83	5·19·101
46	96	2·4673	2 ² ·3 ⁴ ·29	2·4723	2 ³ ·1187	2·3·37·43	2 ² ·2399
47	97	13·719	3·47·67	3·7·457
48	98	2 ² ·3·19·41	2·37·127	2 ³ ·1181	2·3·1583	2 ² ·7·11·31	2·4799
49	99	3·13·241	11·859	7·23·59	3 ² ·1061	29·331
50	100	2·5 ² ·11·17	2 ³ ·5 ² ·47	2·3 ³ ·5 ² ·7	2 ² ·5 ³ ·19	2·5 ² ·191	2 ⁷ ·3·5 ²

From To	9600 9650	9650 9700	9700 9750	9750 9800	9800 9850	9850 9900
0 50	2 ⁷ .3.5 ²	2.5 ² .193	2 ² .5 ² .97	2.3.5 ³ .13	2 ³ .5 ² .7 ²	2.5 ² .197
1 51	3.3 ² 17	89.109	7 ² .199	3 ⁴ .11 ²
2 52	2.4801	2 ² .19.127	2.3 ² .7 ² .11	2 ³ .23.53	2.13 ² .29	2 ² .3.821
3 53	3 ² .11.97	7 ² .197	31.313	3.3251	59.167
4 54	2 ² .7 ⁴	2.3.1609	2 ³ .1213	2.4877	2 ² .3.19.43	2.13.379
5 55	5.17.113	5.1931	3.5.647	5.1951	5.37.53	3 ³ .5.73
6 56	2.3.1601	2 ³ .17.71	2.23.211	2 ² .3 ² .271	2.4903	2 ⁷ .7.11
7 57	13.739	3 ² .29.37	17.571	11.887	3.7.467
8 58	2 ³ .1201	2.11.439	2 ² .3.809	2.7.17.41	2 ⁴ .613	2.3.31.53
9 59	3.3 ² 03	13.743	7.19.73	3.3 ² 53	17.577
10 60	2.5.31 ²	2 ² .3.5.7.23	2.5.971	2 ⁵ .5.61	2.3 ³ .5.109	2 ² .5.17.29
11 61	7.1373	3 ² .13.83	43.227	3.19.173
12 62	2 ² .3 ³ .89	2.4831	2 ⁴ .607	2.3.1627	2 ² .11.223	2.4931
13 63	3.3221	11.883	13.751	3.3271	7.1409
14 64	2.11.19.23	2 ⁶ .151	2.3.1619	2 ² .2441	2.7.701	2 ³ .3 ² .137
15 65	3.5.641	5.1933	5.29.67	3 ² .5.7.31	5.13.151	5.1973
16 66	2 ⁴ .601	2.3 ³ .179	2 ² .7.347	2.19.257	2 ³ .3.409	2.4933
17 67	59.163	7.1381	3.41.79	3.11.13.23
18 68	2.3.7.229	2 ² .2417	2.43.113	2 ³ .3.11.37	2.4909	2 ² .2467
19 69	3.11.293	3 ² .1091	71.139
20 70	2 ² .5.13.37	2.5.967	2 ³ .3 ⁵ .5	2.5.977	2 ² .5.491	2.3.5.7.47
21 71	3 ² .1069	19.509	3.3 ² 57	7.23.61
22 72	2.17.283	2 ³ .3.13.31	2.4861	2 ² .7.349	2.3.1637	2 ⁴ .617
23 73	17.569	3.7.463	29.337	11.19.47	3 ² .1097
24 74	2 ³ .3.401	2.7.691	2 ² .11.13.17	2.3 ³ .181	2 ⁵ .307	2.4937
25 75	5 ³ .7.11	3 ² .5 ² .43	5 ² .389	5 ² .17.23	3.5 ² .131	5 ³ .79
26 76	2.4813	2 ² .41.59	2.3.1621	2 ⁴ .13.47	2.17 ³	2 ² .3.823
27 77	3.3209	71.137	3.3 ² 59	31.317	7.17.83
28 78	2 ² .29.83	2.3.1613	2 ⁹ .19	2.4889	2 ² .3 ³ .7.13	2.11.449
29 79	3 ² .23.47	7.11.127	3.37.89
30 80	2.3 ² .5.107	2 ⁴ .5.11 ²	2.5.7.139	2 ² .3.5.163	2.5.983	2 ³ .5.13.19
31 81	3.7.461	37.263	3.29.113	41.241
32 82	2 ⁵ .7.43	2.47.103	2 ² .3.811	2.67.73	2 ³ .1229	2.3 ⁴ .61
33 83	3.13 ² .19	23.421	3 ² .1087
34 84	2.4817	2 ² .3 ² .269	2.31.157	2 ³ .1223	2.3.11.149	2 ² .7.353
35 85	5.41.47	5.13.149	3.5.11.59	5.19.103	5.7.281	3.5.659
36 86	2 ² .3.11.73	2.29.167	3 ³ .1217	2.3.7.233	2 ² .2459	2.4943
37 87	23.419	3.3229	7.13.107	3 ² .1093
38 88	2.61.79	2 ³ .7.173	2.3 ² .541	2 ² .1247	2.4919	2 ⁵ .3.103
39 89	3 ⁴ .7.17	3.13.251	11.29.31
40 90	2 ³ .5.241	2.3.5.17.19	2 ² .5.487	2.5.11.89	2 ⁴ .3.5.41	2.5.23.43
41 91	31.311	11.881	3.17.191	13.757	3 ² .7.157
42 92	2.3.1607	2 ² .2423	2.4871	2 ⁶ .3 ² .17	2.7.19.37	2 ² .2473
43 93	3 ³ .359	7.1399	3.17.193	13.761
44 94	2 ² .2411	2.37.131	2 ⁴ .3.7.29	2.59.83	2 ² .23.107	2.3.17.97
45 95	3.5.643	5.7.277	5.1949	3.5.653	5.11.179	5.1979
46 96	2.7.13.53	2 ⁴ .3.101	2.11.443	2 ² .31.79	2.3 ² .547	2 ³ .1237
47 97	11.877	3 ³ .19 ²	97.101	43.229	3.3299
48 98	2 ⁴ .3 ² .67	2.13.373	2 ² .2437	2.3.23.71	2 ³ .1231	2.7 ² .101
49 99	3.53.61	41.239	3.7 ² .67	19.521
50 100	2.5 ² .193	2 ² .5 ² .97	2.3.5 ³ .13	2 ³ .5 ² .7 ²	2.5 ² .197	2 ² .3 ² .5 ² .11

From To	9900 9950	9950 10000	10000 10050	10050 10100	10100 10150	10150 10200
0 50	2 ² .3 ² .5 ² .11	2 ⁵ .2 ¹ .99	2 ⁴ .5 ⁴	2 ³ .5 ² .67	2 ² .5 ² .101	2 ⁵ .2 ⁷ .29
1 51	3 ³ .1 ¹ .07	73 ¹ .137	19 ² .23 ²	3 ⁷ .13 ¹ .37
2 52	2 ⁴ .951	2 ⁸ .311	2 ³ .1667	2 ² .7 ¹ .359	2 ⁵ .051	2 ³ .3 ³ .47
3 53	3 ³ .301	37 ² .269	7 ¹ .1429	3 ² .1117	11 ¹ .13 ¹ .71
4 54	2 ⁴ .619	2 ³ .2 ⁷ .79	2 ² .41 ¹ .61	2 ² .11 ¹ .457	2 ⁸ .3 ¹ .421	2 ⁵ .077
5 55	5 ⁷ .283	5 ¹ .11 ¹ .81	3 ⁵ .23 ¹ .29	5 ² .011	5 ⁴ .43 ¹ .47	3 ⁵ .677
6 56	2 ³ .13 ¹ .127	2 ² .19 ¹ .131	2 ⁵ .003	2 ³ .3 ¹ .419	2 ³ .1 ¹ .163	2 ² .2539
7 57	3 ³ .319	89 ¹ .113	3 ² .1123	7 ¹ .1451
8 58	2 ² .2477	2 ¹ .13 ¹ .383	2 ³ .3 ² .139	2 ⁴ .7 ¹ .107	2 ² .7 ¹ .19 ²	2 ³ .1693
9 59	3 ³ .367	23 ¹ .433	3 ⁷ .479	11 ¹ .919
10 60	2 ⁵ .991	2 ³ .3 ⁵ .83	2 ⁵ .7 ¹ .11 ¹ .13	2 ² .5 ¹ .503	2 ³ .5 ¹ .337	2 ⁴ .5 ¹ .127
11 61	11 ¹ .17 ¹ .53	7 ¹ .1423	3 ⁴ .7 ¹ .71	3 ² .1129
12 62	2 ³ .3 ⁷ .759	2 ¹ .7 ¹ .293	2 ² .2503	2 ³ .2 ¹ .13 ¹ .43	2 ⁷ .79	2 ⁵ .081
13 63	23 ¹ .431	3 ⁵ .41	17 ¹ .19 ¹ .31	29 ¹ .347	3 ³ .371
14 64	2 ² .4957	2 ² .47 ¹ .53	2 ³ .1669	2 ⁴ .17 ¹ .37	2 ³ .13 ¹ .389	2 ² .3 ⁷ .11 ²
15 65	3 ⁵ .5661	5 ¹ .993	5 ² .003	3 ⁵ .11 ¹ .61	5 ⁷ .17 ²	5 ¹ .19 ¹ .107
16 66	2 ² .37 ¹ .67	2 ³ .11 ¹ .151	2 ⁵ .313	2 ⁷ .719	2 ² .3 ² .281	2 ¹ .13 ¹ .17 ¹ .23
17 67	47 ¹ .211	3 ³ .7 ¹ .53	67 ¹ .151	3 ³ .389
18 68	2 ³ .2 ¹ .19 ¹ .29	2 ⁴ .7 ¹ .89	2 ⁵ .009	2 ² .3 ¹ .839	2 ⁵ .059	2 ³ .31 ¹ .41
19 69	7 ¹ .13 ¹ .109	3 ³ .323	43 ¹ .233	3 ³ .373
20 70	2 ⁶ .5 ¹ .31	2 ⁵ .997	2 ² .3 ⁵ .167	2 ⁵ .19 ¹ .53	2 ⁸ .5 ¹ .11 ¹ .23	2 ³ .2 ¹ .5 ¹ .113
21 71	3 ³ .307	13 ² .59	11 ¹ .911	3 ³ .373	29 ¹ .349	7 ¹ .1453
22 72	2 ¹ .11 ² .41	2 ² .3 ² .277	2 ⁵ .011	2 ³ .1259	2 ³ .7 ¹ .241	2 ² .2543
23 73	3 ¹ .13 ¹ .257	7 ¹ .1439	53 ¹ .191	3 ³ .391
24 74	2 ² .3 ¹ .827	2 ⁴ .987	2 ³ .7 ¹ .179	2 ³ .23 ¹ .73	2 ² .2531	2 ⁵ .087
25 75	5 ² .397	3 ⁵ .2 ¹ .7 ¹ .19	5 ² .401	5 ² .13 ¹ .31	3 ⁴ .5 ³	5 ² .11 ¹ .37
26 76	2 ⁷ .709	2 ³ .29 ¹ .43	2 ³ .2 ¹ .557	2 ² .11 ¹ .229	2 ⁶ .1 ¹ .83	2 ⁶ .3 ¹ .53
27 77	3 ² .1103	11 ¹ .907	37 ¹ .271	3 ³ .359	13 ¹ .19 ¹ .41
28 78	2 ³ .17 ¹ .73	2 ³ .1663	2 ² .23 ¹ .109	2 ⁵ .039	2 ⁴ .3 ¹ .211	2 ⁷ .727
29 79	17 ¹ .587	3 ³ .343	7 ¹ .1447	3 ³ .13 ¹ .29
30 80	2 ³ .5 ¹ .331	2 ² .5 ¹ .499	2 ⁵ .17 ¹ .59	2 ⁵ .3 ² .5 ¹ .7	2 ⁵ .1013	2 ² .5 ¹ .509
31 81	3 ² .1109	7 ¹ .1433	17 ¹ .593	3 ¹ .11 ¹ .307
32 82	2 ² .13 ¹ .191	2 ⁷ .23 ¹ .31	2 ⁴ .3 ¹ .11 ¹ .19	2 ⁷ .1 ²	2 ² .17 ¹ .149	2 ³ .1697
33 83	3 ⁷ .11 ¹ .43	67 ¹ .149	79 ¹ .127	3 ³ .361	17 ¹ .599
34 84	2 ⁴ .967	2 ⁸ .3 ¹ .13	2 ² .29 ¹ .173	2 ² .2521	2 ³ .3 ¹ .563	2 ³ .19 ¹ .67
35 85	5 ¹ .1987	5 ¹ .997	3 ² .5 ¹ .223	5 ² .017	5 ² .027	3 ⁵ .7 ¹ .97
36 86	2 ⁴ .3 ¹ .23	2 ⁴ .993	2 ² .13 ¹ .193	2 ³ .41 ²	2 ³ .7 ¹ .181	2 ¹ .11 ¹ .463
37 87	19 ¹ .523	3 ³ .329	7 ¹ .11 ¹ .131	3 ³ .1 ¹ .109	61 ¹ .167
38 88	2 ⁴ .969	2 ² .11 ¹ .227	2 ³ .7 ¹ .239	2 ³ .13 ¹ .97	2 ³ .7 ¹ .137	2 ² .3 ¹ .283
39 89	3 ³ .313	7 ¹ .1427	3 ² .19 ¹ .59	23 ¹ .443
40 90	2 ² .5 ¹ .7 ¹ .71	2 ³ .3 ¹ .5 ¹ .37	2 ³ .5 ¹ .251	2 ⁵ .1009	2 ² .3 ¹ .5 ¹ .13 ²	2 ⁵ .1019
41 91	97 ¹ .103	3 ³ .347	3 ⁴ .3 ¹ .79
42 92	2 ³ .1657	2 ³ .1249	2 ⁵ .021	2 ² .3 ¹ .29 ²	2 ¹ .11 ¹ .461	2 ⁴ .7 ¹ .2 ¹ .13
43 93	61 ¹ .163	3 ³ .331	11 ² .83	3 ² .7 ¹ .23
44 94	2 ³ .11 ¹ .113	2 ¹ .19 ¹ .263	2 ² .3 ¹ .4 ¹ .31	2 ⁷ .2 ¹ .103	2 ⁵ .317	2 ³ .1699
45 95	3 ² .5 ¹ .13 ¹ .17	5 ¹ .999	5 ⁷ .2 ¹ .41	3 ⁵ .673	5 ² .029	5 ² .039
46 96	2 ⁴ .973	2 ² .3 ¹ .7 ¹ .17	2 ⁵ .023	2 ⁴ .631	2 ³ .19 ¹ .89	2 ² .2549
47 97	7 ³ .29	13 ¹ .769	3 ¹ .17 ¹ .197	23 ¹ .439	73 ¹ .139	3 ² .11 ¹ .103
48 98	2 ³ .3 ¹ .829	2 ⁴ .999	2 ⁶ .157	2 ³ .3 ¹ .11 ¹ .17	2 ² .43 ¹ .59	2 ⁵ .099
49 99	3 ² .11 ¹ .101	13 ¹ .773	3 ¹ .17 ¹ .199	7 ¹ .31 ¹ .47
50 100	2 ⁵ .2 ¹ .199	2 ⁴ .5 ⁴	2 ³ .5 ¹ .2 ¹ .67	2 ² .5 ² .101	2 ⁵ .2 ¹ .7 ¹ .29	2 ³ .3 ¹ .5 ¹ .17

Decimal Equivalents

DECIMAL EQUIVALENTS OF PARTS OF AN INCH.

$\frac{1}{64}$01563	$\frac{21}{64}$32813	$\frac{45}{64}$70313
$\frac{1}{32}$03125	$\frac{11}{32}$34375	$\frac{23}{32}$71875
$\frac{3}{64}$04688	$\frac{23}{64}$35938	$\frac{47}{64}$73438
1-160625	3-8375	3-475
$\frac{5}{64}$07813	$\frac{25}{64}$39063	$\frac{49}{64}$76563
$\frac{3}{32}$09375	$\frac{13}{32}$40625	$\frac{25}{32}$78125
$\frac{7}{64}$10938	$\frac{27}{64}$42188	$\frac{51}{64}$79688
1-8125	7-164375	13-168125
$\frac{9}{64}$14063	$\frac{29}{64}$45313	$\frac{53}{64}$82813
$\frac{5}{32}$15625	$\frac{15}{32}$46875	$\frac{27}{32}$84375
$\frac{11}{64}$17188	$\frac{31}{64}$48438	$\frac{55}{64}$85938
3-161875	1-25	7-8875
$\frac{13}{64}$20313	$\frac{33}{64}$51563	$\frac{57}{64}$89063
$\frac{7}{32}$21875	$\frac{17}{32}$53125	$\frac{29}{32}$90625
$\frac{15}{64}$23438	$\frac{35}{64}$54688	$\frac{59}{64}$92188
1-425	9-165625	15-169375
$\frac{17}{64}$26563	$\frac{37}{64}$57813	$\frac{61}{64}$95313
$\frac{9}{32}$28125	$\frac{19}{32}$59375	$\frac{31}{32}$96875
$\frac{19}{64}$29688	$\frac{39}{64}$60938	$\frac{63}{64}$98438
5-163125	5-8625	1 1.00000
	$\frac{41}{64}$64063	
	$\frac{21}{32}$65625	
	$\frac{43}{64}$67188	
	11-166875	

TABLE OF DECIMAL EQUIVALENTS OF MILLIMETRES AND FRACTIONS OF MILLIMETRES.

mm. Inches.	mm. Inches.	mm. Inches.	mm. Inches.
$\frac{1}{100} = .00039$	$\frac{33}{100} = .01299$	$\frac{64}{100} = .02520$	$\frac{95}{100} = .03740$
$\frac{2}{100} = .00079$	$\frac{34}{100} = .01339$	$\frac{65}{100} = .02559$	$\frac{96}{100} = .03780$
$\frac{3}{100} = .00118$	$\frac{35}{100} = .01378$	$\frac{66}{100} = .02598$	$\frac{97}{100} = .03819$
$\frac{4}{100} = .00157$	$\frac{36}{100} = .01417$	$\frac{67}{100} = .02638$	$\frac{98}{100} = .03858$
$\frac{5}{100} = .00197$	$\frac{37}{100} = .01457$	$\frac{68}{100} = .02677$	$\frac{99}{100} = .03898$
$\frac{6}{100} = .00236$	$\frac{38}{100} = .01496$	$\frac{69}{100} = .02717$	1 = .03937
$\frac{7}{100} = .00276$	$\frac{39}{100} = .01535$	$\frac{70}{100} = .02756$	2 = .07874
$\frac{8}{100} = .00315$	$\frac{40}{100} = .01575$	$\frac{71}{100} = .02795$	3 = .11811
$\frac{9}{100} = .00354$	$\frac{41}{100} = .01614$	$\frac{72}{100} = .02835$	4 = .15748
$\frac{10}{100} = .00394$	$\frac{42}{100} = .01654$	$\frac{73}{100} = .02874$	5 = .19685
$\frac{11}{100} = .00433$	$\frac{43}{100} = .01693$	$\frac{74}{100} = .02913$	6 = .23622
$\frac{12}{100} = .00472$	$\frac{44}{100} = .01732$	$\frac{75}{100} = .02953$	7 = .27559
$\frac{13}{100} = .00512$	$\frac{45}{100} = .01772$	$\frac{76}{100} = .02992$	8 = .31496
$\frac{14}{100} = .00551$	$\frac{46}{100} = .01811$	$\frac{77}{100} = .03032$	9 = .35433
$\frac{15}{100} = .00591$	$\frac{47}{100} = .01850$	$\frac{78}{100} = .03071$	10 = .39370
$\frac{16}{100} = .00630$	$\frac{48}{100} = .01890$	$\frac{79}{100} = .03110$	11 = .43307
$\frac{17}{100} = .00669$	$\frac{49}{100} = .01929$	$\frac{80}{100} = .03150$	12 = .47244
$\frac{18}{100} = .00709$	$\frac{50}{100} = .01969$	$\frac{81}{100} = .03189$	13 = .51181
$\frac{19}{100} = .00748$	$\frac{51}{100} = .02008$	$\frac{82}{100} = .03228$	14 = .55118
$\frac{20}{100} = .00787$	$\frac{52}{100} = .02047$	$\frac{83}{100} = .03268$	15 = .59055
$\frac{21}{100} = .00827$	$\frac{53}{100} = .02087$	$\frac{84}{100} = .03307$	16 = .62992
$\frac{22}{100} = .00866$	$\frac{54}{100} = .02126$	$\frac{85}{100} = .03346$	17 = .66929
$\frac{23}{100} = .00906$	$\frac{55}{100} = .02165$	$\frac{86}{100} = .03386$	18 = .70866
$\frac{24}{100} = .00945$	$\frac{56}{100} = .02205$	$\frac{87}{100} = .03425$	19 = .74803
$\frac{25}{100} = .00984$	$\frac{57}{100} = .02244$	$\frac{88}{100} = .03465$	20 = .78740
$\frac{26}{100} = .01024$	$\frac{58}{100} = .02283$	$\frac{89}{100} = .03504$	21 = .82677
$\frac{27}{100} = .01063$	$\frac{59}{100} = .02323$	$\frac{90}{100} = .03543$	22 = .86614
$\frac{28}{100} = .01102$	$\frac{60}{100} = .02362$	$\frac{91}{100} = .03583$	23 = .90551
$\frac{29}{100} = .01142$	$\frac{61}{100} = .02402$	$\frac{92}{100} = .03622$	24 = .94488
$\frac{30}{100} = .01181$	$\frac{62}{100} = .02441$	$\frac{93}{100} = .03661$	25 = .98425
$\frac{31}{100} = .01220$	$\frac{63}{100} = .02480$	$\frac{94}{100} = .03701$	26 = 1.02362
$\frac{32}{100} = .01260$			

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